



R-VALUES AND U-FACTORS OF SINGLE WYTHE CONCRETE MASONRY WALLS

TEK 6-2C
Energy & IAQ (2013)

INTRODUCTION

Single wythe concrete masonry walls are often constructed of hollow units with cores filled with insulation and/or grout. This construction method allows insulation and reinforcement to be used to increase thermal and structural performance, respectively, without increasing the wall thickness.

U-factors and R-values are used to estimate heat flow under steady-state conditions (neglecting the effects of thermal mass). These steady-state values can be used in conjunction with factors such as thermal mass, climate, and building orientation to estimate a building envelope's thermal performance, typically using software.

This TEK lists thermal resistance (R) and thermal transmittance (U) values of single wythe walls. Cavity wall R-values are listed in [TEK 6-1C](#), *R-Values of Multi-Wythe Concrete Masonry Walls* (ref. 1).

The R-values/U-factors listed in this TEK were determined by calculation using the code-recognized series-parallel (also called isothermal planes) calculation method (refs. 2, 3, 4). The method accounts for the thermal bridging (energy loss) that occurs through the webs of concrete masonry units. The method is fully described in [TEK 6-1C](#). Alternate code-approved means of determining R-values of concrete masonry walls include two-dimensional calculations and testing (ref. 2).

CONCRETE MASONRY ENERGY PERFORMANCE

Although this TEK presents a compendium of concrete masonry assembly R-values and U-factors, it is important to note that R-values/U-factors alone do not fully describe the thermal performance of a concrete masonry assembly.

Concrete masonry's thermal performance depends on both its steady-state thermal characteristics (described by R-value or U-factor) as well as its thermal mass (heat capacity) characteristics. The steady state and mass performance are influenced by the size, type, and configuration of masonry

unit, type and location of insulation, finish materials, density of masonry, climate, and building orientation and exposure conditions.

Thermal mass describes the ability of materials to store energy. Because of its comparatively high density and specific heat, masonry provides very effective thermal storage. Masonry walls retain their temperature long after the heat or air-conditioning has shut off. This, in turn, effectively reduces heating and cooling loads, moderates indoor temperature swings, and shifts heating and cooling loads to off-peak hours.

Due to the significant benefits of concrete masonry's inherent thermal mass, concrete masonry buildings can provide similar energy performance to more heavily insulated light frame buildings.

These thermal mass effects have been incorporated into energy code requirements as well as sophisticated computer models. Due to the thermal mass, energy codes and standards such as the *International Energy Conservation Code* (IECC) (ref. 5) and *Energy Efficient Standard for Buildings Except Low-Rise Residential Buildings*, ASHRAE Standard 90.1 (ref. 2), require less insulation in concrete masonry assemblies than equivalent light-frame systems. Although applicable to all climates, the greater benefits of thermal mass tend to be found in warmer climates (lower-numbered Climate Zones).

Although the thermal mass and inherent R-value/U-factor of concrete masonry may be enough to meet energy code requirements (particularly in warmer climates), concrete masonry assemblies may require additional insulation, particularly when designed under more contemporary building code requirements or to achieve above-code thermal performance. For such conditions, there are many options available for insulating concrete masonry construction.

Although in general higher R-values reduce energy flow through a building element, R-values have a diminishing impact on the overall building envelope energy use. In other words, it's important not to automatically equate higher R-value

Related TEK:

[2-5B](#), [6-1C](#), [6-4B](#), [6-11A](#),
[6-12C](#), [6-12D](#), [6-12E](#)

Keywords: energy codes, insulation, reinforced concrete masonry, R-values, thermal insulation, thermal properties, U-factors

with improved energy efficiency. As an example, consider a two-story elementary school in Bowling Green, Kentucky. If this school is built using single wythe concrete masonry walls with cell insulation only and a resulting wall R-value of 7 hrft²·°F/Btu (1.23 m²K/W), an estimate of the building envelope energy use for this structure is approximately 27,800 Btu/ft² (87.7 kWh/m²), as shown in Figure 1. If we increase the R-value of the wall to R14 by adding additional insulation while holding the other envelope variables constant, the building envelope energy use drops by only 2.5%, which is not in proportion to doubling the wall R-value. Figure 1 illustrates this trend: as wall R-value increases, it has less and less impact on the building envelope thermal performance.

In this example, a wall R-value larger than about R12 no longer has a significant impact on the envelope energy use. At this point, it makes more sense to invest in energy efficiency measures other than wall insulation.

When required, concrete masonry can provide assemblies with R-values that exceed code minimums. For overall project economy, however, the industry recommends balancing needs and performance expectations with reasonable insulation levels.

ENERGY CODE COMPLIANCE

Compliance with prescriptive energy code requirements can be demonstrated by:

- the concrete masonry wall by itself or the concrete masonry wall plus a prescribed R-value of added insulation, or
- the overall U-factor of the wall.

The IECC prescriptive R-value table calls for “continuous insulation” on concrete masonry and other mass walls. This

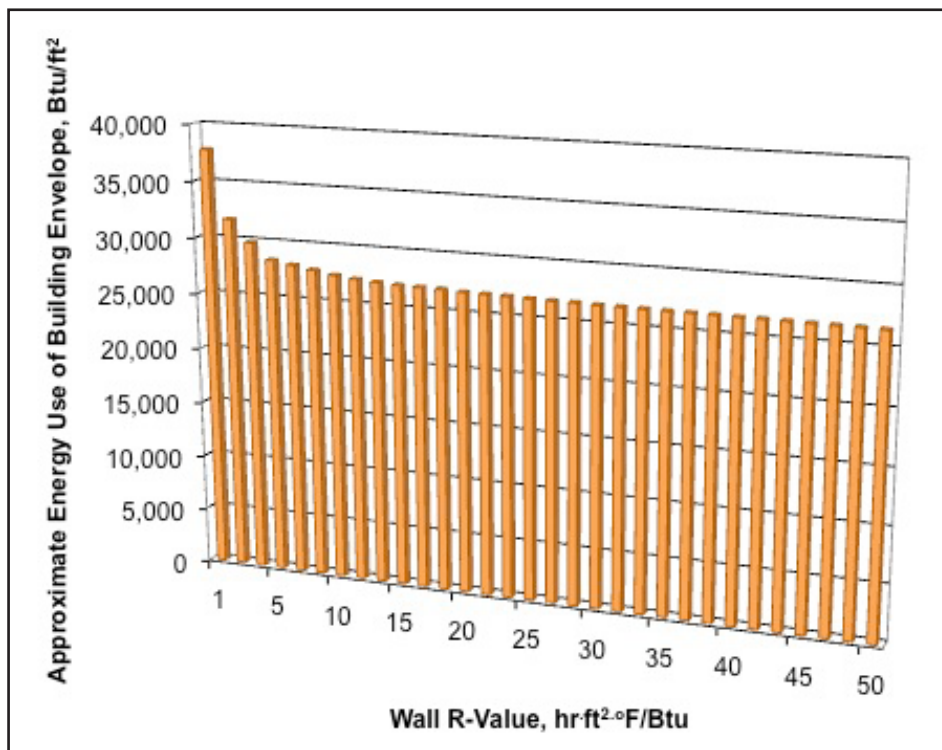


Figure 1—Diminishing Returns of Added Wall Insulation

refers to insulation uninterrupted by furring or by the webs of concrete masonry units. Examples of continuous insulation include rigid insulation adhered to the interior of the wall with furring and drywall applied over the insulation, continuous insulation in the cavity of a masonry cavity wall, and exterior insulation and finish systems. These and other insulation options for concrete masonry assemblies are discussed in [TEK 6-11A, *Insulating Concrete Masonry Walls*](#) (ref. 6).

If the concrete masonry assembly will not include continuous insulation, there are several other options to comply with the IECC requirements—concrete masonry assemblies are not required to have continuous insulation in order to meet the IECC, regardless of climate zone.

Other compliance methods include: prescriptive U-factor tables, and computer programs which may require U-factors and heat capacity (a property used to indicate the amount of thermal mass) to be input for concrete masonry walls. See [TEK 6-4B, *Energy Code Compliance Using COMcheck*](#), (ref. 7) for more detailed information. Another compliance method, the energy cost budget method, incorporates sophisticated modeling to estimate a building's annual energy cost.

A more complete discussion of concrete masonry IECC compliance can be found in [TEKs 6-12C](#) (for the 2006 edition of the IECC), [6-12D](#) (for the 2009 IECC) and [6-12E](#) (for the 2012 IECC) (refs. 8, 9, 10).

CONCRETE MASONRY UNIT CONFIGURATIONS

Revisions in 2011 to ASTM C90, *Standard Specification for Loadbearing Concrete Masonry Units* (ref. 11) have significantly reduced the minimum amount of web material required for CMU. Values in this TEK are based on concrete masonry units with three webs, with each web being the full height of the unit, and having a minimum thickness as provided in historical versions of ASTM C90 (see Table 1).

The changes in C90, however, allow a much wider range of web configurations, with corresponding changes in R-values and U-factors (because the webs of a CMU act as thermal bridges, reducing the CMU web area increases the R-value of the corresponding concrete masonry assembly). A full discussion of these changes can be found in [TEK 2-5B, *New Concrete Masonry Unit Configurations Under ASTM C90*](#) (ref. 12).

The [Thermal Catalog of Concrete Masonry Assemblies](#) (ref. 13) lists R-values and U-factors of traditional units, as included here, as well as wall assemblies with smaller web areas, as now allowed by ASTM C90. The additional wall assemblies are based on:

- CMU having two full-height 3/4 in. (19 mm) thick webs, and
- a ‘hybrid’ system of CMU, intended to maximize thermal efficiency. The

Table 1—Unit Dimensions^A

Nominal unit width, in. (mm)	Face shell thickness, in. (mm)	Web thickness, in. (mm)
4 (102)	0.75 (25.4)	0.75 (25.4)
6 (152)	1.00 (31.8)	1.00 (25.4)
8 (203)	1.25 (31.8)	1.00 (28.6)
10 (254)	1.25 (31.8)	1.125 (28.6)
12 (305)	1.25 (31.8)	1.125 (28.6)
14 (356)	1.25 (31.8)	1.125 (28.6)
16 (406)	1.25 (31.8)	1.125 (28.6)

^A Table lists unit configurations used to calculate values in Table 2. Units have three full-height webs. Web and face shell thicknesses meet the minimum requirements historically required by ASTM C90 prior to the 2011b version of the standard.

hybrid system uses the two-web units described above for areas requiring a grouted cell, and a one-web unit where grout confinement is not required.

Although the R-values/U-factors in Table 2 are based on typical 8-in. (203-mm) high concrete masonry units, 4-in. (102-mm) high units (commonly called “half-high” units) are also widely available, and other heights may be available in some markets. Because the wall R-values vary so little with different unit heights, the values in Table 2 can be applied to units with heights other than 8 in. (203 mm).

U-FACTOR AND R-VALUE TABLES—TRADITIONAL THREE-WEB UNITS

Table 2 lists calculated U-factors and R-values of various thicknesses of concrete masonry walls, for concrete densities of 85 to 135 lb/ft³ (1,362 to 2,163 kg/m³), with various core fills. Table 3 shows the approximate percentage of grouted and ungrouted wall area for different vertical and horizontal grout spacings, which can be used to determine R-values of partially grouted walls (see following section).

In addition to the core insulations listed across the top of Table 2, polystyrene inserts are available which fit in the cores of concrete masonry units. Inserts are available in many shapes and sizes to provide a range of insulating values and accommodate various construction conditions. Specially-designed concrete masonry units may incorporate reduced-height webs to accommodate inserts. Such webs also reduce thermal bridging through masonry, since the reduced web area provides a smaller cross-sectional area for energy flow. To further reduce thermal bridging, some manufacturers have developed units with two webs rather than three. In addition, some inserts have building code approval to be left in the grouted cores, thus improving the thermal performance of fully or partially grouted masonry walls.

The values for insulated and grouted cores in Table 2 are based on the assumption that all masonry cores are insulated or grouted, respectively. In other words, for ungrouted walls and fully grouted, the values in Table 2 can be used directly. For partially grouted walls, refer to the following section.

R-values of various interior and exterior insulation and finish systems are listed in Table 4. (Note that the use of batt insulation is not recommended, due to its susceptibility moisture.) These R-values can be added to the wall R-values in Table 2. After adding the R-values, the wall U-factor can be found by inverting the total R-value (i.e., $U = 1/R$) (see also the following example). Note that tables of precalculated R-values and U-factors, including the various insulation and finish systems, are available in *Thermal Catalog of Concrete Masonry Assemblies*.

Thermal properties used to compile the tables are listed in Table 5.

R-VALUES AND U-FACTORS OF PARTIALLY GROUTED CONCRETE MASONRY

For partially grouted walls, the values in Table 2 must be modified to account for the grouted cores, using an area-weighted average approach. The first step is to determine how much of the wall area is grouted (see Table 3). The U-factor of the wall is calculated from the area-weighted average of the U-factors of the grouted area and ungrouted areas as follows:

$$U = (a_{gr} \times U_{gr}) + (a_{ungr} \times U_{ungr}) \text{ and} \\ R = 1/U$$

where:

- a_{gr} = fractional grouted area of wall (from Table 3)
- a_{ungr} = fractional ungrouted area of wall (from Table 3)
- R = total thermal resistance of wall, hrft²°F/Btu (m²K/W)
- U = thermal transmittance of partially grouted wall, Btu/hrft²°F (W/m²K)
- U_{gr} = thermal transmittance of fully grouted wall, Btu/hrft²°F (W/m²K)
- U_{ungr} = thermal transmittance of ungrouted wall, Btu/hrft²°F (W/m²K)

For example, consider an 8 in. (203 mm) wall composed of hollow 105 lb/ft³ (1682 kg/m³) concrete masonry, and grouted at 48 in. (1,219 mm) o.c. both vertically and horizontally. The ungrouted cores contain polyurethane foamed-in-place insulation, and the wall is finished on the interior with gypsum wallboard.

From Table 3, 31% of the wall is grouted ($a_{gr} = 0.31$) and 69% contains insulation ($a_{ungr} = 0.69$). From Table 2, the U-factor for this wall, if solidly grouted, is 0.527 Btu/hrft²°F (3.0 W/m²K). Again from Table 2, the same wall with foamed-in-place insulation in every core has a U-factor of 0.157 Btu/hrft²°F (0.9 W/m²K). Using this data, the U-factor and R-value of the wall (without the wallboard finish) are calculated as follows:

$$U = a_{gr} \times U_{gr} + a_{ungr} \times U_{ungr} \\ = (0.31 \times 0.527) + (0.69 \times 0.157) \\ = 0.272 \text{ Btu/hrft}^2\text{°F (1.54 W/m}^2\text{K)} \\ R = 1/U = 1/0.272 \\ = 3.7 \text{ hrft}^2\text{°F/Btu (0.65 m}^2\text{K/W)}$$

The R-value of any finishes can now be added to this

Table 2—U-Factors (Btu/ hrft²·°F) and R-Values (hrft²·°F/Btu) of Concrete Masonry Walls ^A

Nominal wythe thickness, in. (mm)	Density of concrete, pcf	Cores empty		Cores filled with ^B :							
		U	R	Perlite		Vermiculite		Polyurethane foamed-in-place		100% solid units	
		U	R	U	R	U	R	U	R	U	R
4 in. (102 mm) ^c	85	0.467	2.14	0.267	3.75	0.287	3.49	0.239	4.18	0.669	1.49
	95	0.492	2.03	0.298	3.36	0.317	3.16	0.272	3.67	0.699	1.43
	105	0.518	1.93	0.333	3.00	0.351	2.85	0.310	3.23	0.729	1.37
	115	0.546	1.83	0.373	2.68	0.388	2.57	0.351	2.85	0.757	1.32
	125	0.577	1.73	0.416	2.40	0.430	2.32	0.397	2.52	0.784	1.28
135	0.609	1.64	0.463	2.16	0.476	2.10	0.446	2.24	0.809	1.24	
Nominal wythe thickness, in. (mm)	Density of concrete, pcf	Cores empty		Cores filled with ^B :							
		U	R	Perlite		Vermiculite		Polyurethane foamed-in-place		Solid Grouted	
		U	R	U	R	U	R	U	R	U	R
6 in. (152 mm)	85	0.421	2.37	0.177	5.65	0.192	5.20	0.157	6.38	0.555	1.80
	95	0.443	2.26	0.200	5.00	0.214	4.66	0.181	5.54	0.584	1.71
	105	0.465	2.15	0.227	4.41	0.240	4.16	0.208	4.80	0.612	1.63
	115	0.489	2.05	0.257	3.89	0.270	3.70	0.240	4.17	0.639	1.56
	125	0.514	1.95	0.292	3.43	0.304	3.29	0.276	3.63	0.666	1.50
135	0.541	1.85	0.331	3.02	0.342	2.92	0.316	3.16	0.692	1.45	
8 in. (152 mm)	85	0.391	2.56	0.133	7.54	0.145	6.92	0.117	8.58	0.475	2.11
	95	0.412	2.43	0.151	6.64	0.162	6.17	0.135	7.40	0.501	2.00
	105	0.433	2.31	0.172	5.83	0.183	5.47	0.157	6.38	0.527	1.90
	115	0.455	2.20	0.196	5.09	0.207	4.83	0.182	5.49	0.553	1.81
	125	0.478	2.09	0.225	4.45	0.235	4.26	0.211	4.73	0.579	1.73
135	0.502	1.99	0.257	3.88	0.267	3.75	0.245	4.08	0.604	1.66	
10 in. (254 mm)	85	0.383	2.61	0.108	9.29	0.117	8.56	0.095	10.47	0.425	2.35
	95	0.403	2.48	0.123	8.12	0.132	7.57	0.111	8.98	0.447	2.23
	105	0.423	2.37	0.142	7.07	0.150	6.65	0.130	7.69	0.470	2.13
	115	0.443	2.26	0.163	6.13	0.172	5.83	0.152	6.57	0.492	2.03
	125	0.464	2.15	0.188	5.31	0.196	5.10	0.178	5.62	0.514	1.95
135	0.486	2.06	0.217	4.60	0.225	4.45	0.208	4.82	0.537	1.86	
12 in. (305 mm)	85	0.380	2.63	0.087	11.47	0.095	10.53	0.077	12.99	0.387	2.58
	95	0.398	2.51	0.100	10.00	0.108	9.29	0.090	11.10	0.406	2.46
	105	0.417	2.40	0.115	8.68	0.123	8.15	0.106	9.47	0.425	2.35
	115	0.436	2.30	0.133	7.50	0.141	7.12	0.124	8.07	0.444	2.25
	125	0.455	2.20	0.155	6.47	0.161	6.19	0.146	6.87	0.463	2.16
135	0.474	2.11	0.179	5.58	0.186	5.38	0.171	5.86	0.483	2.07	
14 in. (356 mm)	85	0.377	2.65	0.073	13.66	0.080	12.51	0.065	15.50	0.355	2.82
	95	0.395	2.53	0.084	11.88	0.091	11.02	0.076	13.23	0.371	2.70
	105	0.413	2.42	0.097	10.29	0.104	9.65	0.089	11.26	0.388	2.58
	115	0.431	2.32	0.113	8.87	0.119	8.40	0.105	9.56	0.404	2.47
	125	0.448	2.23	0.131	7.63	0.137	7.29	0.123	8.12	0.421	2.37
135	0.467	2.14	0.153	6.55	0.158	6.31	0.145	6.89	0.439	2.28	
16 in. (406 mm)	85	0.376	2.66	0.063	15.84	0.069	14.48	0.056	18.02	0.328	3.05
	95	0.393	2.54	0.073	13.77	0.078	12.74	0.065	15.35	0.342	2.93
	105	0.410	2.44	0.084	11.90	0.090	11.14	0.077	13.04	0.356	2.81
	115	0.427	2.34	0.098	10.24	0.103	9.69	0.090	11.06	0.371	2.69
	125	0.444	2.25	0.114	8.79	0.119	8.39	0.107	9.36	0.387	2.59
135	0.461	2.17	0.133	7.53	0.138	7.24	0.126	7.93	0.403	2.48	

^A (hrft²·°F/Btu) (0.176) = m²K/W. Mortar joints are 3/8 in. (9.5 mm) thick, with face shell mortar bedding (except 4-in. (102-mm) solid units, which are assumed to have full mortar bedding). Surface air films are included.

^B Values apply when all masonry cores are filled completely. Grout density is 140 pcf (2,243 kg/m³). Lightweight grouts, which will provide higher R-values, may also be available in some areas.

^C Because of the small core size and resulting difficulty consolidating grout, 4-in. (102-mm) units are rarely grouted. Note that filling the cores of these units may also be difficult. Full mortar bedding is assumed.

**Table 3—UngROUTed Area : Grouted Area
For Partially Grouted Walls^A**

Vertical grout spacing, in. (mm)

Horizontal grout spacing, in. (mm)	Vertical grout spacing, in. (mm)					
	no vert. grout	48 (1,219)	40 (1,016)	32 (813)	24 (610)	16 (406)
no horiz. grout	100:0	83:17	80:20	75:25	67:33	50:50
48 (1,219)	83:17	69 :31	67:33	63:37	56:44	42:58
40 (1,016)	80:20	67:33	64:36	60:40	53:47	40:60
32 (813)	75:25	63:37	60:40	56:44	50:50	37:63
24 (610)	67:33	56:44	53:47	50:50	44:56	33:67
16 (406)	50:50	42:58	40:60	37:63	33:67	25:75

^A Expressed as a percentage. Example: a wall grouted at 32-in. (813-mm) on center vertically, with no horizontal grout, has approximately 75% of the wall ungrouted, and 25% grouted.

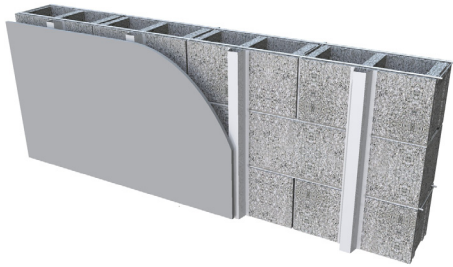
resulting R-value. From Table 4, the additional R-value due to the gypsum wallboard finish on furring is 1.1. So, the total R-value and U-factor of the wall is:

$$R = 3.7 + 1.1 = 4.8 \text{ hrft}^2\text{°F/Btu} \text{ (} 0.84 \text{ m}^2\text{K/W)}$$

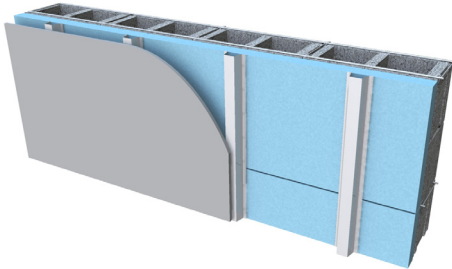
$$U = 1/R = 1/4.8$$

$$= 0.208 \text{ Btu/hrft}^2\text{°F} \text{ (} 1.18 \text{ W/m}^2\text{K)}$$

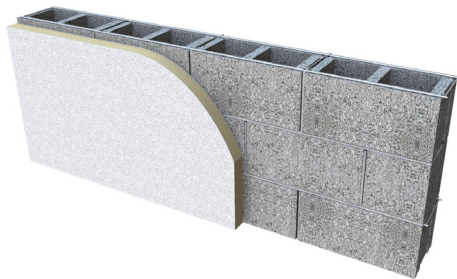
Table 4—R-Values of Finish Systems^A



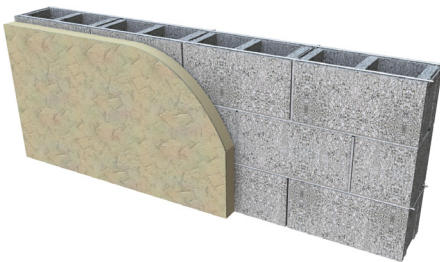
Gypsum wallboard:	R-value, hrft ^{2.0} F/Btu·in
1/2 in. gypsum board on furring ^B	1.1
1/2 in. foil-faced gypsum board on furring ^C	2.9



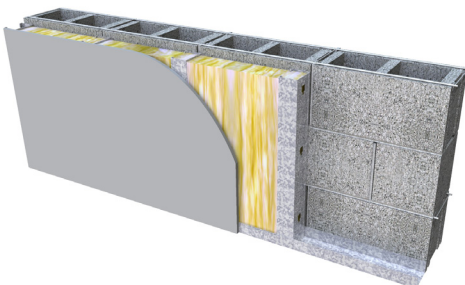
Continuous rigid insul., 3/4-in. min. furring (for electrical rough-in) & 1/2-in. gypsum:	R-value, hrft ^{2.0} F/Btu·in
3/4 in. extruded polystyrene ^B	4.9
3/4 in. polyisocyanurate ^C	7.4
1 in. extruded polystyrene ^B	6.1
1 in. polyisocyanurate ^C	9.0
1 1/2 in. extruded polystyrene ^B	8.6
1 1/2 in. polyisocyanurate ^C	12.8
2 in. extruded polystyrene ^B	11.1
2 in. polyisocyanurate ^C	16.7
2 1/2 in. extruded polystyrene ^B	13.6
2 1/2 in. polyisocyanurate ^C	20.1
3 in. extruded polystyrene ^B	16.1
3 in. polyisocyanurate ^C	23.5



Continuous polyisocyanurate, heavy duty (HD) (joints taped or butt caulked) attached directly to masonry:	R-value, hrft ^{2.0} F/Btu·in
2 in.	13.0
2 1/2 in.	15.8
3 in.	19.0
3 1/2 in.	22.0

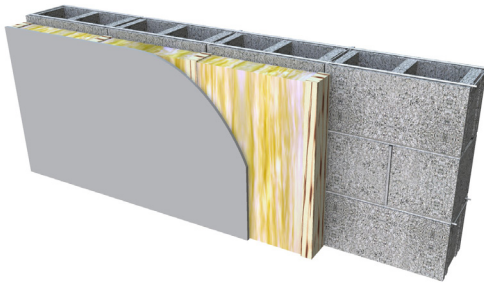


EIFS (rigid insulation and 5/16 in. (7.9 mm) synthetic stucco):	R-value, hrft ^{2.0} F/Btu·in
1 in. polyisocyanurate (glass fiber faced)	6.8
1 1/2 in. expanded polystyrene	6.3
2 in. expanded polystyrene	8.3
2 in. extruded polystyrene	10.3
2 in. polyisocyanurate (glass fiber faced)	13.3
2 1/2 in. extruded polystyrene	12.8
3 in. expanded polystyrene	12.3
3 in. polyisocyanurate (glass fiber faced)	19.3



Metal furring at 24 in. o.c., insulation (between furring), and 1/2 in. gypsum wallboard ^D :	R-value, hrft ^{2.0} F/Btu·in
R-11 batt ^E	6.6
R-13 batt ^E	7.2
R-15 batt ^E	7.8
R-19 batt ^E	8.6
R-21 batt ^E	9.0

Table 4—R-Values of Finish Systems (continued)^A



Wood furring at 24 in. o.c., insulation (between furring) and 1/2 in. gypsum wallboard:	R-value, hrft ² ·°F/Btu in
3/4 in. extruded polystyrene	4.0
3/4 in. polyisocyanurate	5.2
1 1/2 in. extruded polystyrene	7.6
1 1/2 in. polyisocyanurate	10.4
R-11 batt ^E	10.6
R-13 batt ^E	11.6
R-15 batt ^E	12.5
R-19 batt ^E	15.4
R-21 batt ^E	16.7

- ^A Add values to the appropriate R-value in Table 2, or to the partially grouted R-value determined using Tables 2 and 3. After adding the R-values, determine the U-factor using $U = 1/R$.
- ^B Values include a nonreflective air space.
- ^C Values include a reflective air space.
- ^D Values from Reference 2, Appendix A.
- ^E Due to the susceptibility of batt insulation to moisture, its use is not recommended.

Table 5—Thermal Data Used to Develop Tables^A

Material:	Thermal resistivity (R-value/in.), hrft ² ·°F/Btu in (m ² ·K/W)
Cellular polyisocyanurate, gas-impermeable facer	6.7- 7.2 (1.2 - 1.3) ^B
Expanded polystyrene (EPS)	4.0 (0.70)
Extruded polystyrene (XPS)	5.0 (0.88)
Polyurethane foamed-in-place ^C	5.9 (1.04)
Vermiculite	2.27 (0.40)
Perlite	3.12 (0.55)
Wood	1.0 (0.18)
Concrete	
85 pcf	0.30 (0.053)
95 pcf	0.25 (0.044)
105 pcf	0.20 (0.035)
115 pcf	0.17 (0.029)
125 pcf	0.14 (0.025)
135 pcf	0.11 (0.019)
Grout	0.10 (0.018)
Mortar	0.10 (0.018)
Material:	R-value, hrft ² ·°F/Btu (m ² ·K/W)
1/2 in. (13 mm) gypsum wallboard	0.45 (0.08)
Surface air films:	
Inside surface air film	0.68 (0.12)
Outside surface air film	0.17 (0.03)
Air spaces:	
3/4 - 1 in. (19 - 25 mm) nonreflective air space	0.97 (0.17)
3/4 - 1 in. (19 - 25 mm) reflective air space	2.8 (0.49)
5/8 in. (16 mm) cement stucco	0.13 (0.02)
5/16 in. (7.9 mm) synthetic stucco	0.2 (0.04)

Footnotes:

^A Thermal resistivity data may vary from one insulation manufacturer to another. Users of this TEK should verify the thermal properties of the specific insulation product they are using with the insulation manufacturer.

^B The R-value of polyisocyanurate insulation does not vary linearly with thickness. R-values by thickness are 1 in. = R6.7; 1.5 in. = R10.5; 2 in. = R14.4; 2.5 in. = R17.8; 3 in. = R21.2; 3.5 in. = R24.6.

^C This R-value applies only to polyurethane foamed-in-place insulation. Other available foamed-in-place insulations, such as aminoplast, will have a different R-value. Aminoplast foamed-in-place insulation has an average R-value of approximately 4.6/in. (0.81 m²·K/W).

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