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DIAMOND  PLASTICS®
C O R P O R A T I O N



PVC PIPE FOR THE 21st CENTURY

Quality Products, People & Locations



Diamond Plastics Corporation is one of today's leading PVC pipe producers in North America and one of the largest producers in the world. The Corporation was established in 1982 as a small agricultural irrigation specialist with facilities in Texas and Nebraska. Diamond Plastics has grown to include a nationwide network of professional manufacturing facilities providing pipe solutions for water, sewer and irrigation applications.

We offer the industry's broadest range of PVC pipe sizes, with diameters from 2 inches to 60 inches. No other company makes a higher quality, longer lasting PVC pipe than Diamond Plastics. Our PVC pipe offers an unparalleled combination of toughness, resiliency, corrosion resistance, joint integrity, versatility and ease of handling & installation. It's ideal for the vast majority of underground water and sewer applications.



Why do business with Diamond Plastics Corporation, (DPC)?

There are many reasons, ranging from the flexibility and durability of our PVC pipe to the skill and dedication of the people who make it. Our business philosophy is to produce products of the highest quality and value for the customer, using the latest technology and procedures to maximize efficiency. You can count on Diamond Plastics for long lasting pipe solutions. Our PVC pipe offers an unparalleled combination of toughness, resiliency, corrosion resistance, versatility and ease of handling. And it is available in sizes and wall thicknesses designed for your application.

EXCEPTIONAL SERVICE

The entire Diamond Plastics team is committed to providing exceptional customer service today, tomorrow and well into the future. We combine our professional sales representative force in agricultural products with a nationwide network of professional manufacturers representatives serving the municipal, engineering and distribution industry. Working together, we deliver the industry's highest level of job site and customer inventory service.

We welcome you to our website, www.dpcpipe.com, and invite you to contact your local Diamond Plastics sales representative to see our quality difference for yourself. Any access to information contained in this Brochure is deemed to be an acknowledgement, and shall constitute an agreement by the User to be bound by each of the terms and conditions set forth in the Legal Notice and Disclaimer. Please be certain to review each of those terms and conditions.

www.dpcpipe.com

PVC PIPE FOR THE 21st CENTURY



AWWA C905 SPECIFICATION DATA

Diamond C905 PVC Pipe is made of PVC compound with a cell classification 12454 as defined in ASTM D1784 and is suitable for water transmission. Diamond C905 meets the requirements of American Water Works Association (AWWA) Product Standard C905.

Diamond C905 is manufactured in 14", 16", 18", 20", 24", 30", 36", 42", and 48" sizes with an integral gasket bell and spigot "push-on" joint conforming to the requirements of ASTM D3139. "Rieber Sealing System Technology" is utilized in forming the gasket bell sockets of Diamond C905 PVC Pipe around the steel reinforced elastomeric seal meeting the requirements of ASTM F477.



Diamond C905 is tested in accordance with the physical, dimensional, and performance requirements of AWWA C905, and is listed by Underwriters Laboratories. Each piece is hydrostatically proof tested before being shipped.

Diamond C905 is supplied in 20 foot laying lengths.

Physical Properties of PVC 12454:

Property	ASTM Test	Minimum
Specific Gravity	D792	1.40
Tensile Strength, psi	D638	7,000
Tensile Modulus, psi	D638	400,000
IZOD Impact Strength,	D256	.65ft., lb./in.



Underwriters Laboratories Inc.®

SHORT FORM Specification for Diamond C905 PVC Water Pipe

Diamond C905 PVC Water Pipe shall be made of compounds conforming to ASTM D1784 with a cell classification of 12454. Diamond C905 shall meet all the dimensional, chemical, and physical requirements as outlined in AWWA C905 and will be supplied in 20 foot laying lengths. Joints shall meet the requirements of ASTM D3139 and shall be formed using Rieber Technology. Gaskets shall meet the requirements of ASTM F477. Potable water pipe shall be manufactured from National Sanitation Foundation (NSF) approved compounds.

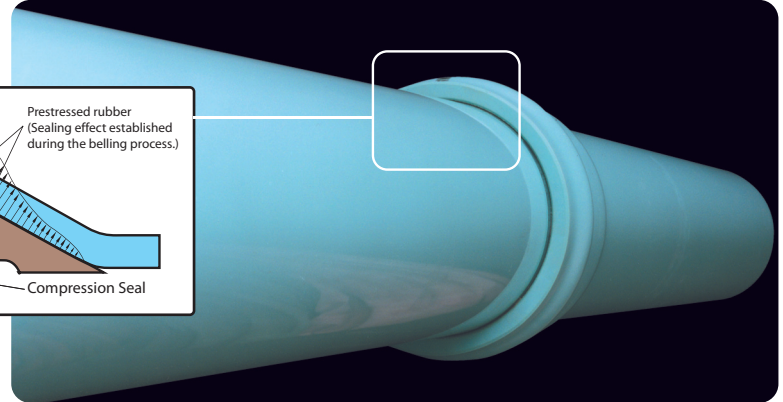
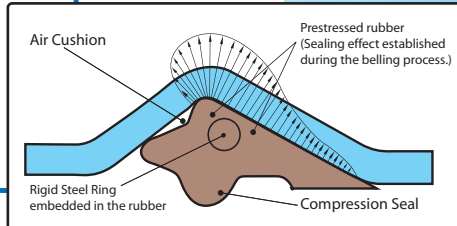


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Gasket Diagram How it works?

“Rieber Sealing System Technology” is utilized in forming the gasket bell sockets of Diamond C905 PVC Pipe around the steel reinforced elastomeric seal meeting the requirements of ASTM F477.



Product Description:

TRANS-21™

AWWA C905 SPECIFICATION DATA

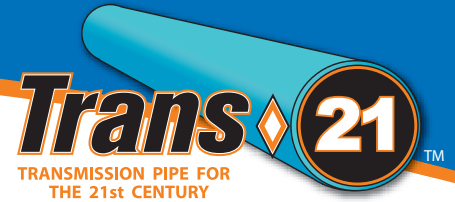
Strength

Nominal Pipe Size in. (mm)	Outside Diameter A Inches	Bell Diameter B Inches	Approximate Bell Depth C Inches	Spigot Insert Mark D Inches	Minimum Wall Thickness (t) Inches
DR-51 Pressure-Rated 80psi					
24" (600)	25.800	30"	15"	10-1/4"	0.506
30" (750)	32.000	37"	17"	12-1/2"	0.627
36" (900)	38.300	43-1/2"	17"	12-1/2"	0.751
42" (1050)	44.500	51"	20"	15-3/4"	0.872
48" (1200)	50.800	57-1/2"	20"	15-3/4"	0.996
DR-41 Pressure-Rated 100psi					
20" (500)	21.600	25-3/4"	13"	9-1/2"	0.527
24" (600)	25.800	30-1/2"	15"	10-1/4"	0.629
30" (750)	32.000	37-1/4"	17"	12-1/2"	0.780
36" (900)	38.300	44"	17"	12-1/2"	0.934
42" (1050)	44.500	51-1/2"	20"	15-3/4"	1.085
48" (1200)	50.800	58"	20"	15-3/4"	1.239
DR-32.5 Pressure-Rated 125psi					
16" (400)	17.400	21"	11"	8-1/2"	0.535
18" (450)	19.500	23-1/2"	12"	8-1/2"	0.600
20" (500)	21.600	26"	13"	9-1/2"	0.665
24" (600)	25.800	30-3/4"	15"	10-1/4"	0.794
30" (750)	32.000	37-3/4"	17"	12-1/2"	0.985
36" (900)	38.300	44-3/4"	17"	12-1/2"	1.178
42" (1050)	44.500	52"	20"	15-3/4"	1.369
48" (1200)	50.800	58-1/2"	20"	15-3/4"	1.563

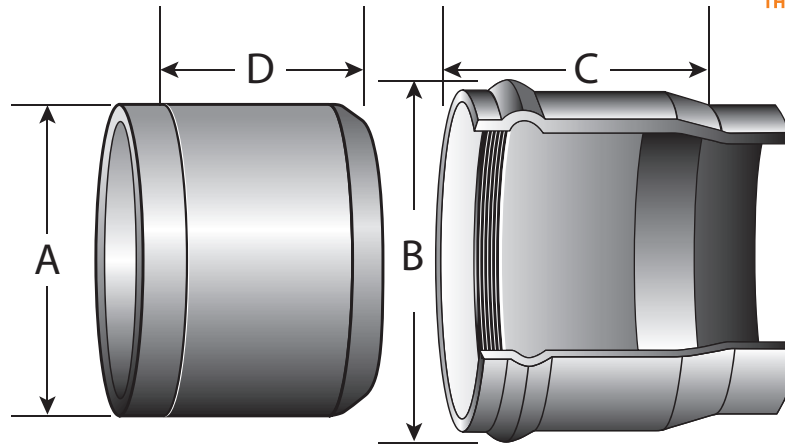
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Reiber Joint Illustration



Large Diameter Dimensions 20 foot Laying Length

TRANS-21™		AWWA C905 SPECIFICATION DATA				Quality
Nominal Pipe Size in. (mm)	Outside Diameter A Inches	Bell Diameter B Inches	Approximate Bell Depth C Inches	Spigot Insert Mark D Inches	Minimum Wall Thickness (t) Inches	
DR-25 Pressure-Rated 165psi						
14" (350)	15.300	18-3/4"	11"	6"	0.612	
16" (400)	17.400	21-1/4"	11"	8-1/2"	0.696	
18" (450)	19.500	23-3/4"	12"	8-1/2"	0.780	
20" (500)	21.600	26-1/4"	13"	9-1/2"	0.864	
24" (600)	25.800	31-1/4"	15"	10-1/4"	1.032	
30" (750)	32.000	38-1/4"	17"	12-1/2"	1.280	
36" (900)	38.300	45"	17"	12-1/2"	1.532	
DR-21 Pressure-Rated 200psi						
14" (350)	15.300	19"	11"	6"	0.729	
16" (400)	17.400	21-1/2"	11"	8-1/2"	0.829	
18" (450)	19.500	24"	12"	8-1/2"	0.929	
20" (500)	21.600	26-1/2"	13"	9-1/2"	1.029	
24" (600)	25.800	31-1/2"	15"	10-1/4"	1.229	
30" (750)	32.000	38-1/2"	17"	12-1/2"	1.524	
DR-18 Pressure-Rated 235psi						
14" (350)	15.300	19-1/4"	11"	6"	0.850	
16" (400)	17.400	21-3/4"	11"	8-1/2"	0.967	
18" (450)	19.500	24-1/4"	12"	8-1/2"	1.083	
20" (500)	21.600	26-3/4"	13"	9-1/2"	1.200	
24" (600)	25.800	31-3/4"	15"	10-1/4"	1.433	
DR-14 Pressure-Rated 305psi						
16" (400)	17.400	22"	11"	8-1/2"	1.243	

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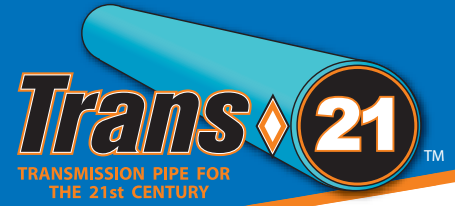


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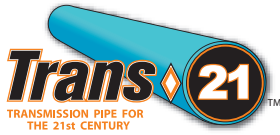
Trans-21™

C905 LOADING CHART DATA



Loading Data / NOTE:

* Transportation regulations and the equipment utilized may increase or reduce the maximum footage per truckload.



LOADING DATA, AWWA C905

TRANS-21™

AWWA C905 LOADING CHART

Loading

Nominal Pipe Size in. (mm)	Approximate Weight Per 100 ft. (lbs.)	Outside Diameter	Minimum Wall Thickness	Joints Per Bundle	Ft. Per Bundle	*Ft. Per Truckload
DR-51 Pressure-Rated 80psi						
24" (600)	2,769.00	25.8	0.506	3	60	360
30" (750)	4,253.00	32	0.627	3	60	360
36" (900)	6,191.00	38.3	0.751	2	40	160
42" (1050)	8,283.00	44.5	0.872	2	40	160
48" (1200)	10,890.00	50.8	0.996	1	20	80
DR-41 Pressure-Rated 100psi						
20" (500)	2,384.00	21.6	0.527	4	80	640
24" (600)	3,426.00	25.8	0.629	3	60	360
30" (750)	5,264.00	32	0.78	3	60	360
36" (900)	7,545.00	38.3	0.934	2	40	160
42" (1050)	10,341.00	44.5	1.085	2	40	160
48" (1200)	13,480.00	50.8	1.239	1	20	80
DR-32.5 Pressure-Rated 125psi						
16" (400)	1,897.00	17.4	0.535	2\3\4\6	40\120	1,000
20" (500)	2,990.00	21.6	0.665	4	80	640
24" (600)	4,296.00	25.8	0.794	3	60	360
30" (750)	6,571.00	32	0.985	3	60	360
36" (900)	9,453.00	38.3	1.178	2	40	160
42" (1050)	12,962.00	44.5	1.369	2	40	160
48" (1200)	16,522.00	50.8	1.563	1	20	80

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Trans-21
TRANSMISSION PIPE FOR
THE 21st CENTURY

TRANS-21™

AWWA C905 LOADING CHART

Loading

Nominal Pipe Size in. (mm)	Approximate Weight Per 100 ft. (lbs.)	Outside Diameter	Minimum Wall Thickness	Joints Per Bundle	Ft. Per Bundle	*Ft. Per Truckload
DR-25 Pressure-Rated 165psi						
14" (350)	1,900.00	15.3	0.612	6	120	1,440
16" (400)	2,447.00	17.4	0.696	2\3\4\6	40\120	1,000
18" (450)	3,086.00	19.5	0.78	4\6	80\120	800
20" (500)	3,845.00	21.6	0.864	4	80	640
24" (600)	5,529.00	25.8	1.032	3	60	360
30" (750)	8,506.00	32.0	1.28	3	60	360
36" (900)	12,175.00	38.3	1.523	2	40	160
DR-21 Pressure-Rated 200psi						
14" (350)	2,221.00	15.3	0.729	6	120	1,440
16" (400)	2,890.00	17.4	0.829	2\3\4\6	40\120	1,000
18" (450)	3,646.00	19.5	0.929	4\6	80\120	800
20" (500)	4,542.00	21.6	1.029	4	80	640
24" (600)	6,532.00	25.8	1.229	3	60	360
30" (750)	9,994.00	32	1.524	3	60	360
DR-18 Pressure-Rated 235psi						
14" (350)	2,596.00	15.3	0.85	6	120	1,440
16" (400)	3,345.00	17.4	0.967	2\3\4\6	40\120	1,000
18" (450)	4,214.00	19.5	1.083	4\6	80\120	800
20" (500)	5,252.00	21.6	1.2	4	80	640
24" (600)	7,552.00	25.8	1.433	3	60	360
DR-14 Pressure-Rated 305psi						
16" (400)	4,226.00	17.4	1.243	2\3\4\6	40\120	1,000

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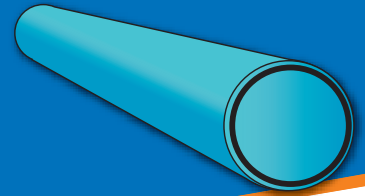


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C900: PVC Pressure Pipe

SPECIFICATION DATA



Diamond (C900) PVC Pipe (4" through 12") is made of 12454 compound per ASTM D1784, in accordance with the dimensional, chemical, and physical requirements of AWWA C900.

Diamond (C900) PVC Pipe bears the mark of NSF, International (NSF), the listing of Underwriters Laboratory, Inc. (UL), and (DR14 & DR18) bears the listing of Factory Mutual(FM).

Diamond (C900) PVC Pipe utilizes a gasket, per ASTM F477, to seal the integral bell socket to the spigot of the next joint (which conforms to the requirements of ASTM D3139.) Each male end is beveled to facilitate joint assembly, and the spigot is referenced marked to ensure proper insertion depth. Diamond furnished lubricant is to be used in the joining process.



Diamond C900 is supplied in 20 foot laying lengths.

Physical Properties of PVC 12454:

Property	ASTM Test	Minimum
Specific Gravity	D792	1.40
Tensile Strength, psi	D638	7,000
Tensile Modulus, psi	D638	400,000
IZOD Impact Strength	D256	.65ft., lb./in.



Underwriters Laboratories Inc.®

SHORT FORM Specification for Diamond C900 PVC Water Pipe

Diamond C900 PVC Water Pipe shall be made of compounds conforming to ASTM D1784 with a cell classification of 12454. Diamond C900 shall meet all the dimensional, chemical, and physical requirements as outlined in AWWA C900 and will be supplied in 20 foot laying lengths. Joints shall meet the requirements of ASTM D3139 and shall be formed using Rieber Technology. Gaskets shall meet the requirements of ASTM F477. Potable water pipe shall be manufactured from National Sanitation Foundation (NSF) approved compounds.

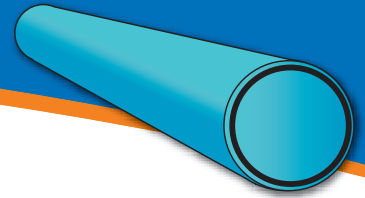


DIAMOND PLASTICS®
CORPORATION

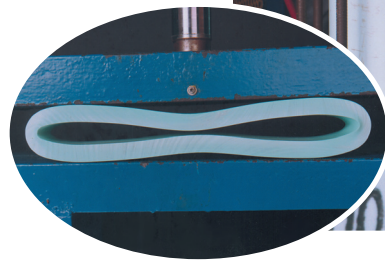
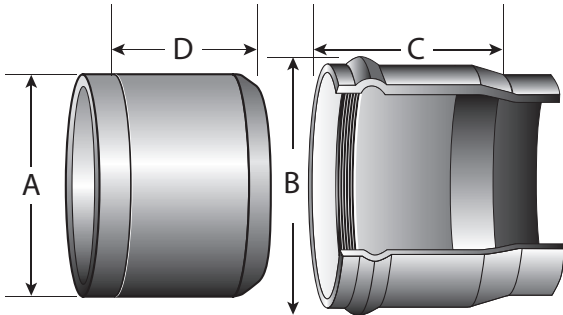


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DISTRIBUTION PIPE FOR THE 21st CENTURY



Reiber Joint Illustration



Extreme Testing Conditions

C900 PVC pressure pipe, available in pressure ratings for a wide range of water transfer applications (Available in sizes from 4" through 12")

AWWA C900

C900™

AWWA C900 SPECIFICATION DATA

Tough

Nominal Pipe Size in. (mm)	Outside Diameter A Inches	Bell Diameter B Inches	Approximate Bell Depth C Inches	Spigot Insert Mark D Inches	C900 DR-14 Minimum Wall (t) Inches	C900 DR-18 Minimum Wall (t) Inches	C900 DR-25 Minimum Wall (t) Inches
4" (100)	4.800	6-1/2"	6	5	0.343	0.267	0.192
6" (150)	6.900	9-1/4"	6.5	6	0.493	0.383	0.276
8" (200)	9.050	11-3/4"	7	6.5	0.646	0.503	0.362
10" (250)	11.100	14-1/4"	7.5	7	0.793	0.617	0.444
12" (300)	13.200	16-3/4"	8	7.5	0.943	0.733	0.528



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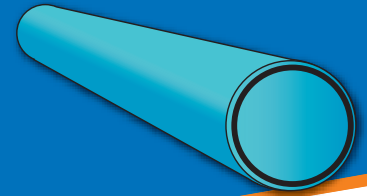


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C900: PVC Pressure Pipe

LOADING CHART DATA



Loading Data / NOTE:



* Transportation regulations and the equipment utilized may increase or reduce the maximum footage per truckload.



C900™

LOADING CHART

Loading

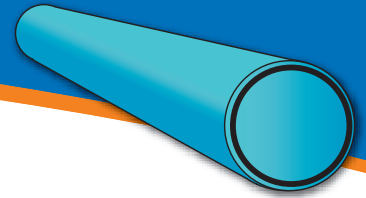
Nominal Pipe Size in. (mm)	Approximate Weight Per 100 ft. (lbs.)	Outside Diameter	Joints Per Bundle	Feet Per Bundle	*Feet Per Truckload
DR-25 Pressure Class 100					
4" (100)	187.00	4.800	50	1,000	14,000
6" (150)	381.00	6.900	28	560	7,280
8" (200)	657.00	9.050	15\18\20\24	300-480	4,400
10" (250)	991.00	11.100	8\12	160\240	2,560
12" (300)	1,410.00	13.200	6\8	120\160	1,960
DR-18 Pressure Class 150					
4" (100)	254.00	4.800	50	1,000	14,000
6" (150)	520.00	6.900	28	560	7,280
8" (200)	891.00	9.050	15\18\20\24	300-480	4,400
10" (250)	1,355.00	11.100	8\12	160\240	2,560
12" (300)	1,918.00	13.200	6\8	120\160	1,960
DR-14 Pressure Class 200					
4" (100)	320.00	4.800	50	1,000	14,000
6" (150)	658.00	6.900	28	560	7,280
8" (200)	1,125.00	9.050	10\15	200\300	3,800
10" (250)	1,711.00	11.100	8\12	160\240	2,560
12" (300)	2,426.00	13.200	6\8\9\12	120\160\180\240	1,820

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D2241: IPS PVC Pressure Pipe

SPECIFICATION DATA

ASTM D2241 IPS SPECIFICATION DATA

Diamond IPS pressure-rated PVC pipe is made of compounds conforming to material requirements of ASTM D2241 in accordance with ASTM D1784. Pipe sizes (1 1/2" through 12") are made with an integral bell to utilize the Rieber gasket system for sealing, and meeting specifications defined in ASTM F477.

Diamond IPS pressure-rated PVC pipe meets all the dimensional, chemical, and physical requirements as outlined in ASTM D2241. Potable water pipe carries the mark of NSF, International in accordance with Standard 61.



Each male end shall be beveled to facilitate joining and reference marked to insure proper insertion depth. Diamond furnished lubricant is to be used in the joining process.

Diamond IPS pressure-rated pipe is supplied in 22 foot laying lengths.

Physical Properties of PVC 12454:



Property	ASTM Test	Minimum
Specific Gravity	D792	1.40
Tensile Strength, psi	D638	7,000
Tensile Modulus, psi	D638	400,000
IZOD Impact Strength,	D256	.65ft., lb./in.

SHORT FORM Specification for Diamond PVC Water Pipe

Diamond PVC Water Pipe shall be made of compounds conforming to ASTM D1784 with a cell classification of 12454. Diamond PVC Water Pipe must meet all the dimensional, chemical, and physical requirements as outlined in ASTM D2241 and will be supplied in 22 foot laying lengths. Joints shall be formed using Rieber Technology. Potable water pipe shall be manufactured from NSF listed ingredients.

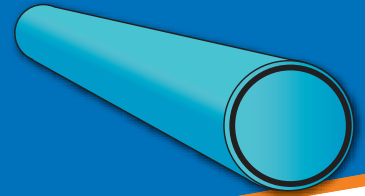


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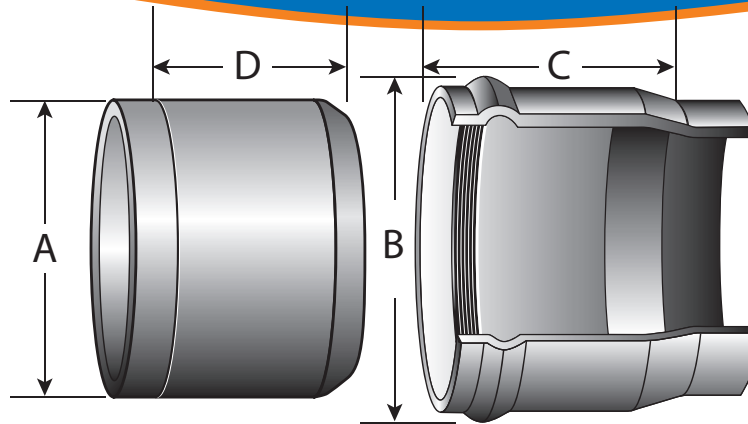


D2241: IPS PVC Pressure Pipe

SPECIFICATION DATA



Reiber Joint Illustration



D2241 SPECIFICATION DATA				Rural							
Nominal Pipe Size in. (mm)	Insert Mark D Inches	Approximate Bell Depth C Inches	Bell Socket Diameter B Inches								
1.5" (37.5)	4"	4-1/4"	2-7/8"	<p>Minimum Wall Thickness = (t)</p>							
2" (50)	2-1/2"	4"	3-1/8"								
2.5" (62.5)	4-1/4"	5"	4-3/8"								
3" (75)	3"	4-1/2"	4-7/16"								
4" (100)	3-1/2"	4-3/4"	5-1/2"								
6" (150)	5"	5-1/2"	8-1/4"								
8" (200)	5"	6"	10-1/4"								
10" (250)	5-1/2"	6-1/2"	12-7/8"								
12" (300)	5-3/4"	7"	15-1/8"								
Nominal Pipe Size Inches	Outside Diameter A Inches	SDR 13.5 315 psi (t) Inches	SDR 17 250 psi (t) Inches					SDR 21 200 psi (t) Inches	SDR 26 160 psi (t) Inches	SDR 32.5 125 psi (t) Inches	SDR 41 100 psi (t) Inches
1.5" (37.5)	1.900	0.141	0.112					0.090			
2" (50)	2.375	0.176	0.140					0.113	0.091		
2.5" (62.5)	2.875	0.213	0.169	0.137	0.110						
3" (75)	3.500	0.259	0.206	0.167	0.135						
4" (100)	4.500	0.333	0.265	0.214	0.173	0.138	0.110				
6" (150)	6.625	0.491	0.390	0.316	0.255	0.204	0.162				
8" (200)	8.625		0.508	0.410	0.332	0.265	0.210				
10" (250)	10.750		0.632	0.511	0.413	0.331	0.262				
12" (300)	12.750		0.750	0.606	0.490	0.392	0.311				

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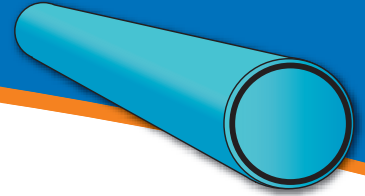


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D2241: IPS PVC Pressure Pipe

LOADING CHART



Loading Data / NOTE:



* Transportation regulations and the equipment utilized may increase or reduce the maximum footage per truckload.



IPS PVC pressure pipe is supplied in 22 foot laying lengths.

D2241

LOADING CHART

Loading

Nominal Pipe Size in. (mm)	Approximate Weight Per 100 ft. (lbs.)	Outside Diameter	Joints Per Bundle	Ft. Per Bundle	*Ft. Per Truckload
SDR-41 Pressure-Rated 100psi					
4" (100)	105	4.500	63	1,386	22,176
6" (150)	224	6.625	35\40	770\880	9,240
8" (200)	375	8.625	20\24	440\528	5,324
10" (250)	583	10.750	12\15	264\330	3,564
12" (300)	822	12.750	9\12	198\264	2,156
SDR-32.5 Pressure-Rated 125psi					
4" (100)	131	4.500	63	1,386	22,176
6" (150)	280	6.625	35\40	770\880	9,240
8" (200)	470	8.625	20\24	440\528	5,324
10" (250)	732	10.750	12\15	264\330	3,564
12" (300)	1,029	12.750	9\12	198\264	2,156
SDR-26 Pressure-Rated 160psi					
2" (50)	44	2.375	215	4,730	75,680
2.5" (62.5)	64	2.875	131	2,882	46,112
3" (75)	94	3.500	88\95	1,936\2,090	32,208
4" (100)	155	4.500	63	1,386	22,176
6" (150)	334	6.625	35\40	770\880	9,240
8" (200)	567	8.625	20\24	440\528	5,324
10" (250)	880	10.750	12\15	264\330	3,564
12" (300)	1,240	12.750	9\12	198\264	2,156

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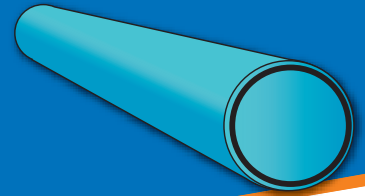


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D2241: IPS PVC Pressure Pipe

LOADING CHART



Loading Data / NOTE:



* Transportation regulations and the equipment utilized may increase or reduce the maximum footage per truckload.



IPS PVC pressure pipe is supplied in 22 foot laying lengths.

D2241

LOADING CHART

Loading

Nominal Pipe Size in. (mm)	Approximate Weight Per 100 ft. (lbs.)	Outside Diameter Inches	Joints Per Bundle	Ft. Per Bundle	*Ft. Per Truckload
SDR-21 Pressure-Rated 200psi					
1-1/2" (37.5)	35	1.900	215	4,730	75,680
2" (50)	54	2.375	215	4,730	75,680
2-1/2" (62.5)	90	2.875	131	2,882	46,112
3" (75)	115	3.500	88\95	1,936\2,090	32,208
4" (100)	188	4.500	63	1,386	22,176
6" (150)	408	6.625	35\40	770\880	9,240
8" (200)	694	8.625	20\24	440\528	5,324
10" (250)	1,078	10.750	12\15	264\330	3,564
12" (300)	1,519	12.750	9\12	198\264	2,156
SDR-17 Pressure-Rated 250psi					
2" (50)	66	2.375	215	4,730	75,680
2-1/2" (62.5)	97	2.875	131	2,882	46,112
3" (75)	140	3.500	88\95	1,936\2,090	32,208
4" (100)	231	4.500	63	1,386	22,176
6" (150)	500	6.625	35\40	770\880	9,240
8" (200)	935	8.625	20\24	440\528	5,324
10" (250)	1,320	10.750	12\15	264\330	3,564
12" (300)	1,860	12.750	9\12	198\264	2,156
SDR-13.5 Pressure-Rated 315psi					
2" (50)	82	2.375	215	4,730	75,680
2-1/2" (62.5)	120	2.875	131	2,882	46,112
3" (75)	174	3.500	88\95	1,936\2,090	32,208
4" (100)	285	4.500	63	1,386	22,176
6" (150)	620	6.625	35\40	770\880	9,240

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Sani-21™: PVC Sewer Pipe

SPECIFICATION DATA



D3034 & F679 SEWER SPECIFICATION DATA

Diamond gravity sewer pipe 4 inches through 48 inches shall be made of compounds conforming to material requirements of ASTM D3034 and ASTM F679 in accordance with ASTM D1784. Diamond PVC Sewer Pipe meets all the dimensional, chemical, and physical requirements as outlined in ASTM D3034 and ASTM F679.

The pipe sizes 4 inches through 48 inches are made with an integral bell "water-tight" joint that meets the requirements of ASTM D3212 and that utilizes a Rieber gasket system for sealing that meets the requirements of ASTM F477.



Each male end shall be beveled to facilitate joining and referencing marked for proper insertion depth. Diamond furnished lubricant is to be used in the joining process.

Physical Properties of ASTM D3034 & F679

Pipe Materials:

Pipe shall be made of PVC plastic having a minimum cell classification of 12454 or 12364 as defined in Specification D1784.

Property	ASTM Test	Minimum
Specific Gravity	D792	1.40
Tensile Strength, psi	D638	7,000
Tensile Modulus, psi	D638	400,000
IZOD Impact Strength,	D256	.65ft., lb./in.

Pipe Stiffness



Pipe	Modulus	
	E = 400,000	E = 500,000
41	28	35
35	46	57
26	115	144

Standard laying lengths are 14 and 22 feet

SHORT FORM Specification for Diamond PVC Solid-Wall Sewer Pipe SDR 26 or SDR 35 or PS 46 or PS 115

All PVC Solid-Wall Sewer Pipe shall be made of compounds conforming to ASTM D1784 manufactured in accordance with the material requirements of ASTM D3034 or ASTM F679. All PVC Sewer Pipe must meet dimensional, chemical, and physical requirements as outlined in ASTM D3034 or ASTM F679. Joints shall meet the requirements of ASTM D3212 and shall be formed using Rieber Technology.

PVC Sewer Pipe shall be installed according to the requirements of ASTM D2321, Uni-Bell's Uni-Pub 6 and the manufacturer's recommendations.



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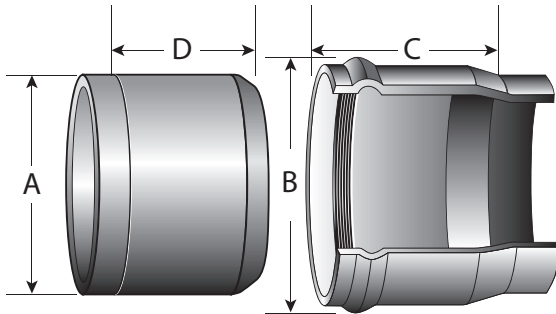


Sani-21™: PVC Sewer Pipe


SPECIFICATION DATA



Reiber Joint Illustration



Sani-21 is supplied in 14 foot and 22 foot laying lengths.

Sani-21™		D3034 & F679 SEWER SPECIFICATION DATA				Strength	
Nominal Pipe Size in. (mm)	Outside Diameter A Inches	Bell Socket Diameter B Inches	Socket Depth C Inches	Insert Mark D Inches	Wall Thickness SDR26/PS115 (t) Inches	Wall Thickness SDR35/PS46 (t) Inches	
D-3034 Pipe Dimensions							
4"	(100)	4.215	5-1/4	4-5/8"	4"	0.162	0.120
6"	(150)	6.275	7-1/2	4-3/4"	4"	0.241	0.180
8"	(200)	8.400	9-7/8	6-1/8"	5"	0.323	0.240
10"	(250)	10.500	12-3/8	6-3/4"	6"	0.404	0.300
12"	(300)	12.500	14-5/8	7-1/4"	6"	0.481	0.360
15"	(375)	15.300	18	6-3/4"	6"	0.588	0.437
F-679 Pipe Dimensions							
18"	(450)	18.701	21-3/4"	7-3/4"	7"	0.671	0.499
21"	(525)	22.047	25-1/2"	7-3/4"	7"	0.791	0.588
24"	(600)	24.803	28-3/4"	8-1/2"	7-1/4"	0.889	0.661
27"	(675)	27.953	32-1/2"	8-1/2"	7-1/4"	1.002	0.745
30" ciod	(750)	32.000	37-1/4"	12"	10"	1.148	0.853
36" ciod	(900)	38.300	43-1/4"	12"	10"	1.373	1.021
42" ciod	(1050)	44.500	53"	16"	13"		1.187
48" ciod	(1200)	50.800	60"	16"	13"		1.355

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SANITARY SEWER PIPE FOR THE 21st CENTURY



Sani-21™: PVC Sewer Pipe

LOADING DATA



LOADING D3034 & F679 SANI-21 PVC SEWER PIPE

Sani-21™ Loading Chart (SDR35 / PS46) Loading

Nominal Pipe Size in. (mm)	Weight Per 100 ft. (lbs.)	O.D. Inches	Min. Wall (t) Inches	Bundle Quantity	Feet/Truckload	
					14'	22'
SDR35/PS46						
4" (100)	108.03	4.215	.120	69	23,184	24,288
6" (150)	235.14	6.275	.180	24/32	10,080	11,264
8" (200)	440.42	8.400	.240	18/24	5544/6048	5808/6336
10" (250)	690.22	10.500	.300	12/15	3402	3564
12" (300)	990.56	12.500	.360	16	2688	2816
15" (375)	1473.81	15.300	.437	6	1512	1584
18" (450)	2071.00	18.701	.499	2/3/4/6	1050	1100
21" (525)	2877.00	22.047	.588	4	672	704
24" (600)	3663.00	24.803	.661	4	672	704
27" (675)	4761.00	27.953	.745	3	378	
30" (750)	6353.00	32.000	.853	3	378/252	
36" (900)	9101.00	38.300	1.021	2	168	
42" (1050)	12293.00	44.500	1.187	2	168	
48" (1200)	16019.00	50.800	1.355	1	84	

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Loading Data / NOTE: * Transportation regulations and the equipment utilized may increase or reduce the maximum footage per truckload.



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Sani-21™: PVC Sewer Pipe

SPECIFICATION DATA


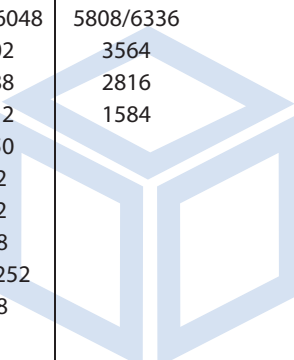


LOADING D3034 & F679 SANI-21 PVC SEWER PIPE

Sani-21™

Loading Chart (SDR26 / PS115)

Loading

Nominal Pipe Size in. (mm)	Weight Per 100 ft. (lbs.)	O.D. Inches	Min. Wall (t) Inches	Bundle Quantity	Feet/Truckload		
					14'	22'	
SDR26/PS115							
4" (100)	141.60	4.215	.162	69	23,184	24,288	
6" (150)	316.67	6.275	.241	24/32	10,080	11,264	
8" (200)	586.70	8.400	.323	18/24	5544/6048	5808/6336	
10" (250)	920.01	10.500	.404	12/15	3402	3564	
12" (300)	1310.31	12.500	.481	16	2688	2816	
15" (375)	1962.92	15.300	.588	6	1512	1584	
18" (450)	2744.00	18.701	.671	2/3/4/6	1050		
21" (525)	4098.00	22.047	.791	4	672		
24" (600)	5255.00	24.803	.889	4	672		
27" (675)	6474.00	27.953	1.002	3	378		
30" (750)	8065.00	32.000	1.148	3	378/252		
36" (900)	11545.00	38.300	1.373	2	168		
42" (1050)							
48" (1200)							

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Loading Data / NOTE:

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CORR-21 PVC pipe,
Corrugated low pressure gravity sanitary sewer,
storm water and irrigation applications
(Available in sizes from 12" through 36")

Diamond gravity sewer pipe 12 inches through 36 inches shall be made of compounds conforming to material requirements of ASTM F949 and ASTM F794 in accordance with ASTM D1784. Diamond PVC Corrugated Sewer Pipe has a minimum pipe stiffness of 50 psi and meets all the dimensional, chemical, and physical requirements as outlined in ASTM F949 and ASTM F794.

The pipe sizes 12 inches through 36 inches are made with an integral bell "water-tight" joint that meets the requirements of ASTM D3212 and that utilizes an elastomeric seal that meets the requirements of ASTM F477.

Each male end shall be formed to facilitate joining and shall be reference marked for proper insertion depth. Diamond furnished lubricant is to be used in the joining process.



**Physical Properties of ASTM F949 ASTM F794
AASHTO M304-03:**

Property	ASTM	Minimum Test
Specific Gravity	D792	1.42
Tensile Strength, psi	D638	7,000
IZOD Impact Strength	D256	.65ft., lb./in of notch

Pipe Materials: Pipe shall be made of compounds to the material requirements of ASTM F949 and ASTM F794 in accordance with Specification D1784.

SHORT FORM Specification for PVC Sewer Pipe

Corr-21 PVC Gravity Sewer and Drain Pipe Sizes 12" - 36"

All gravity sewer and storm drain pipe shall be Diamond Corr-21 PVC corrugated sewer pipe with a seamless profile wall made of compounds classified as 12364 or 12454 as defined in ASTM D1784 and manufactured in accordance with ASTM F949 and ASTM F794. It shall have a minimum pipe stiffness of 50 psi. Pipe shall have a smooth interior with a corrugated cross-sectional rib exterior. Exterior corrugations shall be perpendicular to the axis of the pipe to allow placement of the sealing gasket without additional cutting or machining. It shall have a symmetrical dual three point gasketed joint sealing system with an allowable infiltration of 25 gallons per inch of internal diameter per mile per day or less, and meet the requirements of ASTM D3212. All sewer pipe shall be installed in accordance with ASTM D2321, Uni-Bell's Uni-Pub 6 and the manufacturer's recommendations.



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Corr-21 is supplied in 14 foot laying lengths.



CORR-21™

ASTM F794 & F949 SPECIFICATION DATA

Strength

Nominal Pipe Size in. (mm)	Average Outside Diameter	Approximate Bell Socket Diameter	Socket Depth	Insert Reference Mark	Minimum Pipe Stiffness
CORR-21™ Pipe Dimensions					
12" (300)	12.795	16-1/2"	7-1/2"	6-1/2"	50
15" (375)	15.658	18-1/2"	8"	7"	50
18" (450)	19.152	22-1/2"	8-1/2"	7-1/2"	50
21" (525)	22.630	26-1/2"	10-1/2"	9-1/2"	50
24" (600)	25.580	29-1/2"	11-1/2"	10-1/2"	50
27" (675)	28.860	33-1/2"	11-1/2"	10-1/2"	50
30" (750)	32.150	37"	11-1/2"	10-1/2"	50
36" (900)	38.740	44-1/2"	11-1/2"	10-1/2"	50

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SHORT FORM Specification for PVC Sewer Pipe

Corr-21 PVC Gravity Sewer and Drain Pipe Sizes 12" - 36"

All sewer pipe shall be Diamond Corr-21 PVC corrugated sewer pipe with a seamless profile wall made of compounds classified as 12364 or 12454 as defined in ASTM D1784 and manufactured in accordance with ASTM F949 and ASTM F794. It shall have a minimum pipe stiffness of 50 psi. Pipe shall have a smooth interior with a corrugated cross-sectional rib exterior. Exterior corrugations shall be perpendicular to the axis of the pipe to allow placement of the sealing gasket without additional cutting or machining. It shall have a symmetrical dual three point gasketed joint sealing system with an allowable infiltration of 25 gallons per inch of internal diameter per mile per day or less, and meet the requirements of ASTM D3212. All sewer pipe shall be installed in accordance with ASTM D2321 and the manufacturer's recommendations.

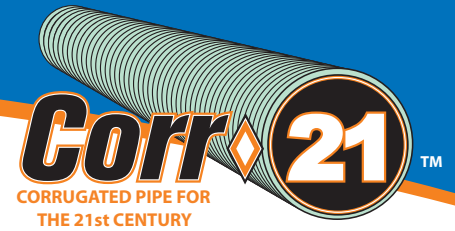



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Corr-21™

LOADING CHART




Loading Data / NOTE: 

* Transportation regulations and the equipment utilized may increase or reduce the maximum footage per truckload.



Corr-21 is supplied in 14 foot laying lengths.

CORR-21™ LOADING DATA						Loading 
Nominal Pipe Size in. (mm)	Weight Per 100 Feet (lbs.)	Average Outside Diameter Inches	Pieces Per Bundle	Pieces Per Truckload 14'jts.	Feet Per Truckload 14'jts.	
Pipe Dimensions						
12" (300)	397.00	12.795	9, 12, 16	147	2,058	
15" (375)	671.00	15.658	9	108	1,512	
18" (450)	911.00	19.152	4, 6	60	840	
21" (525)	1,224.00	22.630	4	48	672	
24" (600)	1,747.00	25.580	3	27	378	
27" (675)	2,096.00	28.860	3	27	378	
30" (750)	2,664.00	32.150	3	27	378	
36" (900)	3,676.00	38.740	2	12	168	

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PRO-21™ SPECIFICATION DATA

Diamond "PRO-21" closed profile pipe is produced by extruding an "I-beam" type profile that is in turn wrapped onto a circular mandrel providing a continuous tube with a helical heat welded seam. The result is a pipe of solid wall appearance from the inside and outside which has the structural advantages of the "honeycomb or I-beam" construction internal to the pipe wall itself. This results in a product which meets the performance requirements of a solid wall while providing the advantage of lighter weight. Diamond "PRO-21" meets all requirements of ASTM F1803.

Diamond's Closed Profile Pipe is made with PVC compounds that meet the requirements for cell class 12364 as described in ASTM D1784. Integral bell sockets meet the requirements of ASTM D3212. Pipe gaskets meet the requirements of ASTM F477.





SHORT FORM Specification for PVC Sewer Pipe

Pro-21 PVC Gravity Sewer and Drain Pipe Sizes 30" - 60"

All sanitary sewer and storm drain pipe shall be Diamond Plastics Pro-21 PVC profile wall sewer pipe made of compounds meeting the minimum cell classification of 12364 as defined in ASTM D1784 and manufactured in accordance with ASTM F 1803. It shall have a smooth interior and exterior. It shall have a gasket with four sealing fins and a resilient wedge bevel. The joint shall meet all the requirements of ASTM D3212. The joint shall meet an allowable infiltration of 25 gallons per inch of internal diameter per mile per day or less. All PVC sewer pipe shall be installed in accordance with ASTM D2321, Uni-Bell's Uni-Pub 6 and the manufacturer's recommendations.

PRO-21 is supplied in 14 foot laying lengths.

PRO-21™ SPECIFICATION DATA				Strength
Nominal Pipe Size in. (mm)	Average Outside Diameter Inches	Bell Outside Diameter Inches	Minimum Inside Diameter Inches	
Pipe Dimensions				
30" (750)	31.606	34-1/2"	29.410	
33" (825)	35.036	38"	32.405	
36" (900)	38.036	41-1/2"	35.395	
42" (1050)	44.200	48-3/4"	41.375	
48" (1200)	50.570	55"	47.360	
54" (1350)	57.100	6-3/4"	53.350	
60" (1500)	63.932	69-1/2"	59.340	

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Pro-21™


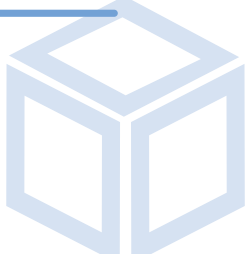
LOADING CHART



Loading Data / NOTE: 

* Transportation regulations and the equipment utilized may increase or reduce the maximum footage per truckload.

PRO-21 is supplied in 14 foot laying lengths.

PRO-21™		F1803 LOADING CHART				Loading 
Nominal Pipe Size in. (mm)	Weight per 100 Feet (lbs.)	Average Outside Diameter	Pieces Per Bundle	14' Length Pieces Per Truckload	Feet/ Truckload	
Pipe Dimesions						
30" (750)	3,050.00	31.606	3	27	378	
33" (825)	3,950.00	35.036	2	12	168	
36" (900)	4,850.00	38.036	2	12	168	
42" (1050)	6,660.00	44.200	2	12	168	
48" (1200)	8,870.00	50.570	1	12	168	
54" (1350)	10,700.00	57.100	1	6	84	
60" (1500)	12,000.00	63.932	1	3	42	

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Diamond's "Closed Profile" PVC pipe meets the requirements of ASTM F1803.

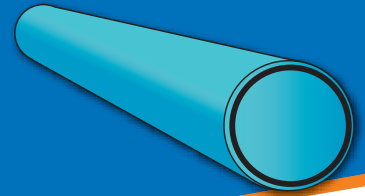


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PIP™ Low Head

SPECIFICATION DATA



PIP SPECIFICATION DATA

Diamond Low-Head PIP is made of compounds conforming to material requirements of ANSI/ASAE S3761.1 and SCS 430-EE. The Pipe sizes (6" through 15") 50 psi are made with an integral bell to utilize a gasket for sealing, meeting requirements as defined in ASTM F477. 100 ft. hd. is made with an integral bell for solvent cement joint assembly.

Diamond Low-Head PIP PVC pipe meets all the requirements as outlined in ANSI/ASAE S376.1 and SCS 430 EE.

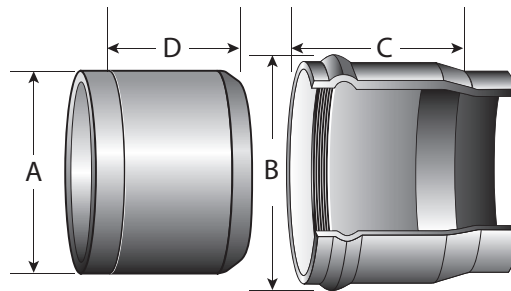
Each male end shall be beveled, swagged or deburred to facilitate joining and gasketed joints shall be marked to reference proper insertion depth. Only Diamond furnished lubricant is to be used in the joining process.

It is recommended that Low-Head PIP PVC piping systems be designed and installed in accordance with SCS 430-EE.

Standard length is either 44 foot or 22 foot, depending upon diameter.



Reiber Joint Illustration



Pipe Dimensions: minimum wall thickness = (t)

PIP

SPECIFICATION DATA

Strength

Nominal Pipe Size in. (mm)	Outside Diameter A Inches	Bell Socket Diameter B Inches	Bell Depth C Inches	Insert Mark D Inches	SDR 81 50 PSI (t) Inches
6" x 44' (150)	6.140	7-1/2"	5-1/2"	4-1/2"	0.076
8" x 44' (200)	8.160	10"	5-1/2"	4-1/2"	0.101
10" x 44' (250)	10.200	12"	6-1/2"	5-1/2"	0.126
12" x 44' (300)	12.240	14"	6-1/2"	5-1/2"	0.151
15" x 22' (375)	15.300	17-1/2"	7"	6"	0.212

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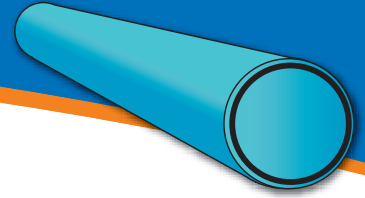
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IRRIGATION PIPE FOR THE 21st CENTURY



PIP Low Head

LOADING CHART



PIP

LOW HEAD IRRIGATION PIPE - LOADING CHART

This product is manufactured in Lubbock, TX. Shipping distance may impact availability.

PIP LOW HEAD 50 PSI LOADING CHART								Loading
Nominal Pipe Size in. (mm)	Approximate Weight Per 100 Ft. (lbs.)	Average Outside Diameter	Approx. Inside Diameter	Minimum Wall Thickness	Pieces Per Bundle	Feet Per Bundle	*Feet Per Truckload	
SDR-81 50 PSI								
6" (150)	100	6.140	5.988	.076	28/32	1,232/1,408	10,560	
8" (200)	175	8.160	7.958	.101	18	792	6,336	
10" (250)	273	10.200	9.948	.126	8/10	352/440	3,960	
12" (300)	393	12.240	11.938	.151	8	352	2,465	
15" (375)	607	15.300	14.922	.189	6	132	1,584	

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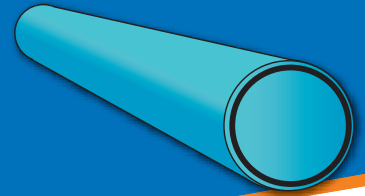


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Pressure Rated PIP

SPECIFICATION DATA



PIP SPECIFICATION DATA

Diamond PIP pressure-rated pipe (4" through 27") is made of compounds conforming to material requirements of ANSI/ASAE S376.1 and SCS 430-DD. The pipe sizes (6" through 27") are made with an integral bell to utilize a gasket for sealing, meeting requirements as defined in ASTM F477.

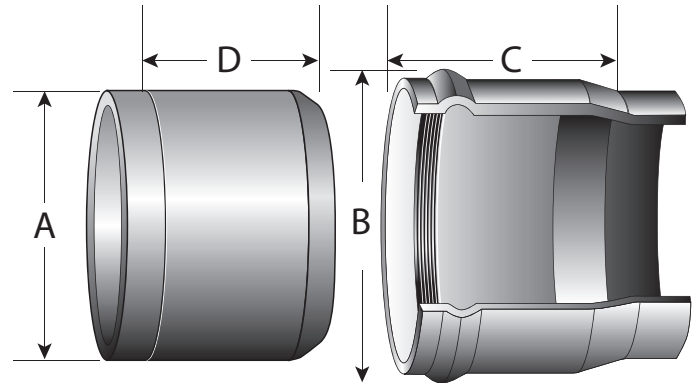
Diamond PIP pressure-rated PVC pipe meets all the dimensional, chemical and physical requirements as outlined in ANSI/ASAE S376.1 and SCS 430-DD. Diamond PIP pressure-rated pipe (15" through 27") meets all the dimensional, chemical and physical requirements as defined in ASTM DD2241 ANNEX.

Each male end shall be beveled, swagged or deburred to facilitate joining and shall be marked to reference proper insertion depth. Only Diamond furnished lubricant is to be used in the joining process.

It is recommended that PIP Pressure-Rated PVC Piping systems be designed and installed in accordance with SCS 430-DD.

Diamond PIP Pressure-Rated PVC pipe is supplied in 22-foot laying lengths.

Reiber Joint Illustration


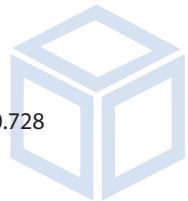


Minimum Wall Thickness = (t)

Pressure Rated PIP

SPECIFICATION DATA

Strength

Nominal Pipe Size in. (mm)	Outside Diameter A Inches	Bell Socket Diameter B Inches	Bell Depth C Inches	Insert Mark D Inches	SDR-51	SDR-41	SDR-32.5	SDR-26	SDR-21	
					80 PSI	100 PSI	125 PSI	160 PSI	200 PSI	
4" (100)	4.130					0.101	0.127			
6" (150)	6.140	7-1/2"	5-1/2"	4-1/2"	0.120	0.150	0.189			
8" (200)	8.160	10"	5-1/2"	4-1/2"	0.160	0.199	0.251			
10" (250)	10.200	12"	6-1/2"	5-1/2"	0.200	0.249	0.314			
12" (300)	12.240	14"	6-1/2"	5-1/2"	0.240	0.299	0.377			
15" (375)	15.300	17-1/2"	7"	6"	0.300	0.373	0.471	0.588	0.728	
18" (450)	18.701	21-1/2"	8"	7"	0.367	0.456	0.575	0.719		
21" (525)	22.047	25-1/4"	8"	7"	0.432	0.538	0.678			
24" (600)	24.803	28"	9"	8"	0.486	0.605	0.763			
27" (675)	27.953	32-1/2"	12"	9-1/2"	0.548	0.682	0.860			

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Socket & Minimum Wall Dimensions, all dimensions are in inches



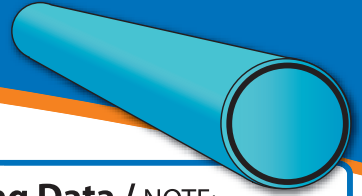
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DISTRIBUTION PIPE FOR THE 21st CENTURY



PVC Pressure Pipe

LOADING CHART



Loading Data / NOTE:

* Transportation regulations and the equipment utilized may increase or reduce the maximum footage per truckload.



Pressure Rated PIP

LOADING CHART

Loading

Nominal Pipe Size in. (mm)	Approximate Weight Per 100 Ft. (lbs.)	Outside Diameter A Inches	Pieces Per Bundle	Feet Per Bundle	Feet Per Truckload*
SDR-51, 80 PSI					
6" (150)	157	6.140	28/32	616/704	10,560
8" (200)	274	8.160	15/18	330/396	5,808
10" (250)	422	10.200	8/10	176/220	3,762
12" (300)	610	12.240	6/8	132/176	2,464
15" (375)	957	15.300	6	132	1,584
18" (450)	1,432	18.701	2/3/4/6	44///132	1,100
21" (525)	1,993	22.047	4	88	704
24" (600)	2,536	24.803	4	88	704
27" (675)	3,227	27.953	3	66	396
SDR-41, 100 PSI					
6" (150)	192	6.140	28/32	616/704	10,560
8" (200)	369	8.160	15/18	330/396	5,808
10" (250)	442	10.200	8/10	176/220	3,762
12" (300)	759	12.240	6/8	132/176	2,464
15" (375)	1,199	15.300	6	132	1,584
18" (450)	1,775	18.701	2/3/4/6	44///132	1,100
21" (525)	2,469	22.047	4	88	704
24" (600)	3,124	24.803	4	88	704
27" (675)	3,996	27.953	3	66	396
SDR-32.5, 125 PSI					
6" (150)	238	6.140	28/32	616/704	10,560
8" (200)	420	8.160	15/18	330/396	5,808
10" (250)	659	10.200	8/10	176/220	3,762
12" (300)	951	12.240	6/8	132/176	2,464
15" (375)	1,485	15.300	6	132	1,584
18" (450)	2,222	18.701	2/3/4/6	44///132	1,100
21" (525)	3,091	22.047	4	88	704
24" (600)	3,914	24.803	4	88	704
27" (675)	5,012	27.953	3	66	396
SDR-26, 160 PSI					
15" (375)	1,859	15.300	6	132	1,584
18" (450)	2,788	18.701	2/3/4/6	44///132	1,100
21" (525)	3,877	22.047	4	88	704

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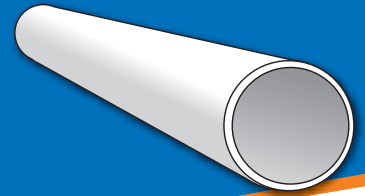
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PVC PIPE FOR THE 21st CENTURY



PVC-gated™ SURFACE

SPECIFICATION DATA



PVC-gated™ SPECIFICATION DATA

PVC Pipe for the 21st Century™

Operating Pressure:

Diamond gated pipe (with gates installed) is pressure-rated at 22 psi.

Gate Hole Size:

Standard rectangle 1.25 x 2.625
Large "Hi-capacity" 1.25 x 3.325

Benefits of Diamond Plastic's PVC pipe include:

- Pipes won't rust or corrode
- Less friction loss
- Resiliency and dent resistance
- Non-conductor (no electrolysis)
- Built with a Sunlight (UV) resistant compounding

WaterGate™ meets or exceeds SCS 430HH

PVC-gated™ is supplied in 30 foot laying lengths.



Area of Gate Opening

SPECIFICATION DATA



Setting	Standard	Large "High Capacity"
1/4	0.57 Sq. In.	0.85 Sq. In.
1/2	1.25 Sq. In.	1.57 Sq. In.
3/4	1.90 Sq. In.	2.38 Sq. In.
Full Open	2.39 Sq. In.	3.21 Sq. In.
Hole w/o Gate	3.28 Sq. In.	4.15 Sq. In.
Hole Size	1.25 x 2.625	1.25 x 3.325



Standard Hole & Large "High Capacity" Hole

SPECIFICATION DATA

Strength

Head Pressure Inches water	FULL OPEN		3/4 OPEN		1/2 OPEN		1/4 OPEN		
	Standard	Large	Standard	Large	Standard	Large	Standard	Large	
3"	38.4	48.0	28.6	34.3	19.0	22.8	8.6	11.3	
6"	45.1	56.6	33.0	39.6	21.7	26.0	9.7	12.8	
9"	50.3	62.8	37.0	44.4	24.7	29.6	11.0	14.5	
12"	55.8	69.7	43.3	51.9	26.9	32.2	12.2	16.1	
18"	64.6	80.7	48.2	57.8	31.7	38.0	14.0	18.4	
24"	73.0	91.2	53.6	64.3	35.6	42.7	15.8	20.8	
30"	76.4	95.5	57.6	69.0	38.3	45.9	17.2	22.7	
36"	82.6	103.2	62.5	75.0	41.4	49.6	18.6	24.5	
48"	95.0	118.7	75.6	90.7	47.4	56.8	21.0	27.7	
60"	101.9	127.3	82.2	96.6	50.0	60.0	23.4	30.8	

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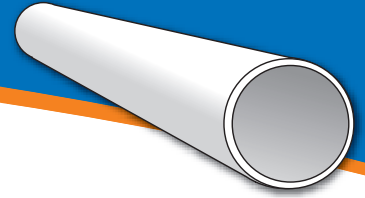
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PVC PIPE FOR THE 21st CENTURY



PVC-gated™ SURFACE

LOADING CHART





Loading Data / NOTE:





* Transportation regulations and the equipment utilized may increase or reduce the maximum footage per truckload.

WaterGate Pipe Meets or Exceeds SCS Practice 430HH.

WaterGate™ LOADING CHART								Loading
Outside Diameter in. (mm)	Joint Laying Length	Minimum Wall Thickness	Pieces Per Bundle	Feet Per Bundle	Bundles Per Load	Pieces Per Load	*Feet Per Truckload	
WATERGATE Plain Pipe = Flow Line								
6" (150)	30'	.120	32	960	8	256	7,680	
8" (200)	30'	.120	18	540	8	144	4,320	
10" (250)	30'	.120	10	300	10	100	3,000	
12" (300)	30'	.120	8	240	8	64	1,920	

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Diamond-Lite™ GATED LOADING CHART								Loading
Outside Diameter in. (mm)	Joint Laying Length	Minimum Wall Thickness	Pieces Per Bundle	Feet Per Bundle	Bundles Per Load	Pieces Per Load	*Feet Per Truckload	
DIAMOND-LITE Plain Pipe = Flow Line								
6" (150)	20'	.090	32	640	16	512	10,240	
6" (150)	30'	.090	32	960	8	256	7,680	
8" (200)	20'	.100	18	360	16	288	8,640	
8" (200)	30'	.100	18	540	8	144	4,320	
10" (250)	30'	.110	10	300	10	100	3,000	

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Limited Warranty & Liability

PVC PIPE FOR THE 21st CENTURY

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The sole obligation of Diamond Plastics Corporation, under this limited warranty, and the exclusive remedy of the purchaser under this limited warranty is the repair or replacement, without charge, F.O.B. shipping point, of such products or parts of products only, specifically excluding any labor or installation thereof, which Diamond Plastics Corporation, after inspection, determines to be defective. Purchaser must notify Diamond Plastics Corporation, in writing at its address shown above within ten (10) days from the date of discovery of any claimed defect specifically stating the details of such defect, and, if requested by Diamond Plastics Corporation, return the defective product, freight prepaid, to Diamond Plastics Corporation, F.O.B. shipping point as shown on Diamond Plastics Corporation's order acknowledgement.

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PVC PIPE FOR THE 21st CENTURY



website info



www.dpcpipe.com

Please contact Diamond Plastics by locating your local Sales Representative on our webpage under "Resources, Find a Sales Rep"

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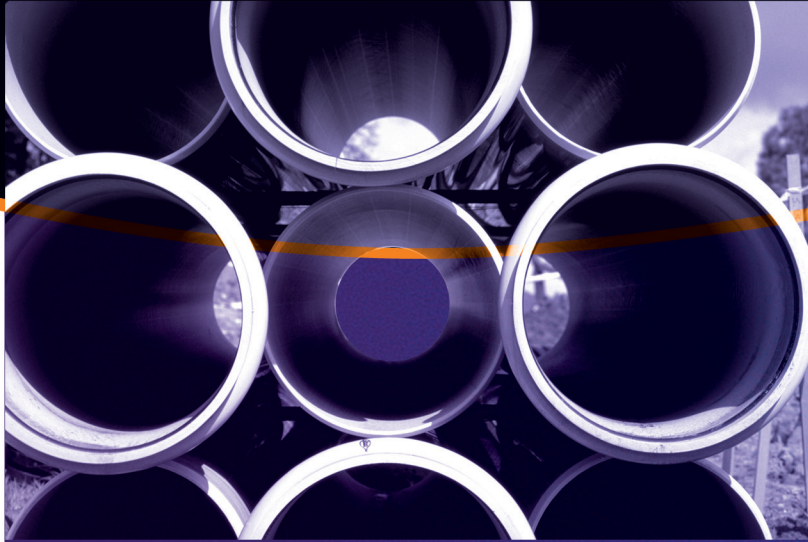
PVC PIPE FOR THE 21st CENTURY

Quality

You can
depend on...

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