



# CASEGOODS

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## GENERAL

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Casegoods design selection will be by the Interior Designer and conform to the design concept for the hotel. Specific furniture selections shall be based on design theme, function and budget. Aesthetics is very important in the design of casegoods, but should not be achieved by compromising durability, practicality of use and guest safety. In order for a casegood manufacturer, other than the Approved LQ Casegoods Manufacturers, to provide their product for a LQ hotel, LQ Management, LLC has to review their specifications and an actual nightstand sample (The sample will not be returned). Only casegoods approved by LQ can be installed in a La Quinta Inn & Suites.

## SPECIFICATIONS

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**Materials, workmanship and construction shall conform to the following standards.**

### Wood, Joinery & Adhesives

1. All the materials used in this furniture shall be of the highest quality commercially available.
2. All workmanship shall be performed in such a manner that it equals or is better than the best modern practices observed in the manufacturing of commercial furniture.
3. All joints shall be secured with adhesives which are universally accepted by the furniture industry for the purpose for which they are used. Joints shall be made with wood dowels, round end tenons, multiple dovetail, flat tenon and groove, double glued and screwed blocks, or a combination of these methods. Where desired for additional strength, given joints shall be reinforced with screws, nails or coated staples. Wood dowels used in miter joints, etc., are to be a minimum of 1 1/4 long and 5/16 dia. All wood screw cleats and corner blocks are to be screwed and glued in both directions.
4. All exposed solid wood members shall be produced from select hardwoods of a color and character appropriate to the veneers chosen and consistent with the finish required. These parts shall be free of anything which impairs appearance or serviceability.
5. Unexposed solid wood members shall be hard poplar or gum, and be free of any defects which affect structural strength.

### Veneer & Panel Construction

1. Exposed wood veneer surfaces are select hardwood, flat sliced, quarter sliced, or rift cut, and carefully matched for pattern and color. Thickness of these veneers is consistent with industry standards in the United States. All structural veneers are rotary cut poplar or equal - Face veneers shall be of #1 grade. **Melamine and low pressure laminate (LPL) are Unacceptable for any part of the casegood.**
2. All tops and **bottom shelves** are to be surfaced with high pressure laminates **with balancing backs**. These laminate faces are .030 thick and shall be WilsonArt, Formica or equal. Tops have exposed edges or cores rimmed with the appropriate **1/2" exposed solid wood enclosed edge** or banded with up to 7/8" thick lumber banding.



3. Substrates, or cores, for tops are constructed of 3/4" Particle Board as produced by Georgia Pacific, U.S. or equal. These substrates are mat-formed as flat panels, bonded together with synthetic resin under heat and pressure, and have a minimum density of 45 pounds per cubic foot. The same material is used as cores for ends and other panels. **MDF is Unacceptable for any part of the casegood.**
4. Panels are to be of 3ply or 5ply construction. As dictated by design, edges are rimmed with exposed solid lumber or veneer banded with face veneer.
5. All panel edges that have contact with the floor must have a PVC band on that edge to prevent moisture from getting into the core of the panel from damp or wet carpet.

#### Drawers

1. Drawer box is constructed of **seven-layer plywood (Minimum 7/16" thickness) or solid wood**. All four (4) corners of the 5-sided drawer box is **English** dovetailed (Non-French Dovetail). Drawer bottom is tempered hardboard and the entire drawer box is to be sealed or lacquered. This coating resists all common household substances. The decorative drawer front is constructed of solid wood and is secured to the drawer box by **a minimum of four (4) screws**. Drawer bottom is set into sides, back and front of drawer box, contained in dadoes on four sides, stapled, and glued with corner blocks and stretchers in place to ensure squareness and durability, 1/4" deep groove with minimum 3/8" standing shoulder. Bottom to be glued to sides, front and back for strength and to prevent rattling. Drawer interior shall be sanded, sealed and waxed.
2. Drawer guides shall be a side mount slide epoxy coated slide with a minimum 100 lbs. rating – **ball bearing** rollers featuring positive locking action in **closed** position. These guides shall have a minimum of a 3/4 extension and a guarantee not to fail under normal use for the life of the furniture.

#### Dresser/Combo Unit Door

**The casegood door to the where the refrigerator is located within the combo unit is to open independently of the refrigerator. At a minimum, the door is to open 110 degrees.**

#### Mirrors

Mirrors shall be 3/32 thick and manufactured with two coats of silver applied to properly processed glass, and silver film shall be hermetically sealed by a heavy uniformed coating of copper fused to the silver electrically, protected by a coat of hard composition paint, all mirrors shall be guaranteed against silver oxidation.

#### Glides

All casegoods and seating pieces shall be provided with a minimum 5/8 diameter single pronged plastic glide. This glide must be nailed into hardwood to prevent pulling out when case is moved. A minimum of 4 are required per case.

#### Levelers

If applicable, all large door units are required to have a minimum of 4 Levelator type levelers from Kenlin or equal.

#### Hardware



Unless otherwise specified, all decorative hardware is cast zinc alloy, electro-copper, based coated and plated. The finish is sealed with a lacquer coat to prevent oxidation, as produced by Keeler Brass Co. or equal.

#### Dustproofing

All cases shall have a dust bottom at the bottom of the case (**Toe-Kick**). This bottom shall be made of 45# particle board groove and tenon or doweled into the case and reinforced with cleats screwed two ways. This panel will not require veneering if it is not exposed when drawers are in the case on their slides. Cardboard dust bottoms are Unaccepted.

#### Back Panels

1. Unexposed back panels are to be made of a **minimum of 1/4"** Masonite or equal hardboard. Back panel is to be set inside a continuous groove (minimum three sides) and secured by glue and screws to the back of the case. **The unexposed back panel and all unexposed edges are to be sealed.**
2. Exposed backs to be made of black finished hardboard or printed hardboard to match finish.
3. **In order to accommodate electrical power cord plugs recess the back panel 1".**

#### Scoring or Grooving

1/32 x 1/16 deep groove is acceptable where indicated on shop drawings.

#### Attaching devices

Manufacturer shall supply all hardware brackets, cleats, and other parts required to install the furniture.

#### Vanities

1. **Stone or a solid surface is to be used for the top.**
2. **Plywood, at a minimum of 3/4" thick, is to be used as the substrate for the apron and shelves. Wood veneers are to be applied and are to be coordinated with the guestroom casegoods.**
3. **Legs are constructed of solid wood.**
4. **Five-sided stainless steel ferrules are required for each leg, at a minimum height of 4", or a four-sided stainless steel ferrule can be used as long as the bottom of the leg is sealed and a plastic glide is attached. The face of the ferrule is to be flush with the wood.**

#### Finishes

All materials used in the finishing of furniture shall be of the highest grade of their respective kinds, as made by Guardsman Chemicals or equal. Materials shall be evenly and smoothly applied by skilled mechanics. Each step of the process is to be applied with care to ensure the best possible results. All cases shall be sanded between coats. The cases are to be air hosed to remove all dust and particles that will interfere with a quality finish. Full PU finish will be utilized on horizontal veneer surfaces where specified.



These finishes are resistant to water, alcohol, cosmetics, (unless left for a prolonged period of time directly on the finish).

All wood will be thoroughly seasoned and kiln-dried to a moisture content of 8% - 10% at time of manufacturing.

Furniture shipped into the state of California must meet the California Air Resources Board (CARB) established limits on the emissions of formaldehyde from hardwood plywood, particle board, medium density fiberboard, thin medium density fiberboard, and finished goods containing these materials.

Furniture is to be cartoned and clearly identified with a model number. Customer specific tag/label may be provided as requested for ease of installation and reconciliation.

Guarantee: Under the conditions of normal contract use and service, to be free from defects in workmanship and materials, for two years from date of product delivery to the hotel.