



CASEGOODS

GENERAL

Casegoods design selection will be by the Interior Designer and conform to the design concept for the hotel. Specific furniture selections shall be based on design theme, function and budget. Aesthetics is very important in the design of casegoods, but should not be achieved by compromising durability, practicality of use and guest safety. In order for a casegood manufacturer, other than the Approved LQ Casegoods Manufacturers, to provide their product for a LQ hotel, LQ Management, LLC has to review their specifications and an actual nightstand sample (The sample will not be returned). Only casegoods approved by LQ can be installed in a La Quinta Inn & Suites.

SPECIFICATIONS

Materials, workmanship and construction shall conform to the following standards.

Wood, Joinery & Adhesives

1. All the materials used in this furniture shall be of the highest quality commercially available.
2. All workmanship shall be performed in such a manner that it equals or is better than the best modern practices observed in the manufacturing of commercial furniture.
3. All joints shall be secured with adhesives which are universally accepted by the furniture industry for the purpose for which they are used. Joints shall be made with wood dowels, round end tenons, multiple dovetail, flat tenon and groove, double glued and screwed blocks, or a combination of these methods. Where desired for additional strength, given joints shall be reinforced with screws, nails or coated staples. **Wood dowels used in miter joints, etc., are to be a minimum of 1 1/4 long and 5/16 dia. All wood screw cleats and corner blocks are to be screwed and glued in both directions.**
4. All exposed solid wood members shall be produced from select hardwoods of a color and character appropriate to the veneers chosen and consistent with the finish required. These parts shall be free of anything which impairs appearance or serviceability.
5. Unexposed solid wood members shall be hard poplar or gum, and be free of any defects which affect structural strength.

Veneer & Panel Construction

1. Exposed veneer surfaces are select hardwood, flat sliced, quarter sliced, or rift cut, and carefully matched for pattern and color. Thickness of these veneers is consistent with industry standards in the United States. All structural veneers are rotary cut poplar or equal - **Face veneers shall be of #1 grade.**
2. All top surfaced with high pressure laminates, unless otherwise specified. These laminate faces are .030 thick, and shall be WilsonArt, Formica or equal. Tops have exposed edges or cores rimmed with the appropriate exposed solid lumber, self edged with .030 laminate or banded with up to 7/8" thick lumber banding.
3. Substrates, or cores, for tops are flakeboard as produced by Georgia Pacific, U.S. Plywood or equal. These substrates are mat-formed as flat panels, bonded together with synthetic resin under heat and pressure, and



have a minimum density of 45 pounds per cubic foot. The same material is used as cores for ends and other panels.

4. Panels are to be of 3ply or 5ply construction. As dictated by design, edges are rimmed with exposed solid lumber or veneer banded with face veneer.
5. All panel edges that have contact with the floor must have a PVC band on that edge to prevent moisture from getting into the core of the panel from damp or wet carpet.

Drawers

1. Drawer box is laminated veneer, cativo, oak or equal. All four (4) corners of the 5-sided drawer box is multiple dovetailed (Non-French Dovetail). Drawer bottom is tempered hardboard with a catalyzed coating applied. This coating resists all common household substances. Decorative drawer front is secured to the drawer box by glue and screws. Drawer bottom is set into sides, back and front of drawer box, **contained in dadoes on four sides, stapled, and glued with corner blocks and stretchers in place to assure continuing squareness and durability**, 1/4" deep groove with minimum 3/8" standing shoulder. Bottom to be glued to sides, front and back for strength and to prevent rattling. Drawer interior shall be sanded, sealed and waxed.
2. Drawer guides shall be a side mount slide epoxy coated slide with a minimum **100 lbs. rating - rollers featuring positive locking action in open position**. These guides shall have a 3/4 extension and a guarantee not to fail under normal use for the life of the furniture.

Armoire Doors

Armoire doors to open independently of each other. Doors to open to 270 degrees or be fully retractable at the 90 degree position (pocket doors).

Mirrors

Mirrors shall be 3/32 thick and manufactured with two coats of silver applied to properly processed glass, and silver film shall be hermetically sealed by a heavy uniformed coating of copper fused to the silver electrologically, protected by a coat of hard composition paint, all mirrors shall be guaranteed against silver oxidation.

Glides

All casegoods and seating pieces shall be provided with a minimum 5/8 diameter single pronged plastic glide. This glide must be nailed into hardwood not flakeboard to prevent pulling out when case is moved. A minimum of 4 are required per case.

Levelers

All large door units i.e. armoires, minibars and wardrobes, are required to have a minimum of 4 Levelator type levelers from Kenlin or equal.

Hardware

Unless otherwise specified, all decorative hardware is cast zinc alloy, electro-copper, based coated and plated. The finish is sealed with a lacquer coat to prevent oxidation, as produced by Keeler Brass Co. or equal.

Dustproofing



All cases shall have a dust bottom at the bottom of the case. This bottom shall be made of 45# flake board groove and tenon or doweled into the case and reinforced with cleats screwed two ways. This panel will not require veneering if it is not exposed when drawers are in the case on their slides. Cardboard dust bottoms not accepted.

Back panels

1. Unexposed back panels to be made of masonite or equal hardboard. Back panel is to be set inside a continuous groove (minimum three sides) and secured by glue and screws to the back of the case.
2. Exposed backs to be made of black finished hardboard or printed hardboard to match finish.

Scoring or Grooving

1/32 x 1/16 deep groove is acceptable where indicated on shop drawings.

Attaching devices

Manufacturer shall supply all hardware brackets, cleats, and other parts required to install the furniture.

Finishes

All materials used in the finishing of furniture shall be of the highest grade of their respective kinds, as made by Guardsman Chemicals or equal. Materials shall be evenly and smoothly applied by skilled mechanics. Each step of the process is to be applied with care to ensure the best possible results. All cases shall be sanded between coats. The cases are to be air hosed to remove all dust and particles that will interfere with a quality finish. Full PU finish will be utilized on horizontal veneer surfaces where specified. These finishes are resistant to water, alcohol, cosmetics, (unless left for a prolonged period of time directly on the finish).

All wood will be thoroughly seasoned and kiln-dried to a moisture content of 8% - 10% at time of manufacturing.

Furniture shipped into the state of California must meet the California Air Resources Board (CARB) established limits on the emissions of formaldehyde from hardwood plywood, particle board, medium density fiberboard, thin medium density fiberboard, and finished goods containing these materials.

Furniture to be cartoned and clearly identified with a model number. Customer specific tag/label may be provided as requested for ease of installation and reconciliation.

Guarantee: under the conditions of normal contract use and service, to be free from defects in workmanship and materials, for two years from date to sale.