

**METAL - STRUCTURAL STEEL**

A. DESIGN, FABRICATION, AND ERECTION ARE TO BE GOVERNED BY THE LATEST REVISIONS OF THE FOLLOWING UNLESS NOTED OTHERWISE (U.N.O.):

1. AISC SPECIFICATION FOR STRUCTURAL STEEL BUILDINGS (AISC 360-10).
2. AISC CODE OF STANDARD PRACTICE (CONTRACTOR SHALL SUBMIT STEEL SHOP DRAWINGS TO ENGINEER FOR REVIEW PRIOR TO CONSTRUCTION).
3. AISC SPECIFICATIONS FOR STRUCTURAL JOINTS USING ASTM A325 OR A440 BOLTS (ALLOWABLE STRESS DESIGN).
4. STRUCTURAL WELDING CODE, AWS D1.1 OF THE AMERICAN WELDING SOCIETY. WELDING PERSONNEL AND PROCEDURES ARE TO BE QUALIFIED PER AWS D1.1.

B. MATERIALS:

1. WIDE FLANGE AND WT SHAPES SHALL BE ASTM A992, FY = 50 KSI, U.N.O.
2. ALL OTHER HOT-ROLLED SHAPES SHALL BE ASTM A36, FY = 36 KSI, U.N.O.
3. STEEL PIPES SHALL BE ASTM A53, TYPE-S (SEAMLESS) GRADE B, U.N.O.
4. HOLLOW STRUCTURAL SECTIONS (HSS) SHALL BE ASTM A500, GRADE B, U.N.O.
5. PLATES AND BARS SHALL BE ASTM A36, U.N.O.

C. BOLTS

1. ALL BOLTS SHALL BE ASTM A325 HIGH STRENGTH WITH HARDENED WASHERS AND HEAVY HEX NUTS U.N.O.
2. ALL BOLT HOLES SHALL BE 1/16" LARGER THAN THE BOLT DIAMETER U.N.O.

D. CONNECTIONS:

1. ALL CONNECTIONS SHALL BE SHOP WELDED AND FIELD BOLTED U.N.O.

E. WELDS

1. ALL WELDS SHALL BE WITH E70XX ELECTRODES IN ACCORDANCE WITH AWS D1.1. USE HIGHER STRENGTH ELECTRODE IF REQUIRED BY AWS D1.1 (ALL WELDING SHALL BE PERFORMED BY AWS QUALIFIED WELDERS).
2. MINIMUM SIZE OF FILET WELD SHALL BE 3/16" U.N.O.
3. SEAL WELD AROUND ALL WELDED CONNECTIONS WHERE WELDING IS NOT INDICATED TO PROVIDE WATERTIGHT CONNECTION.

F. COATINGS

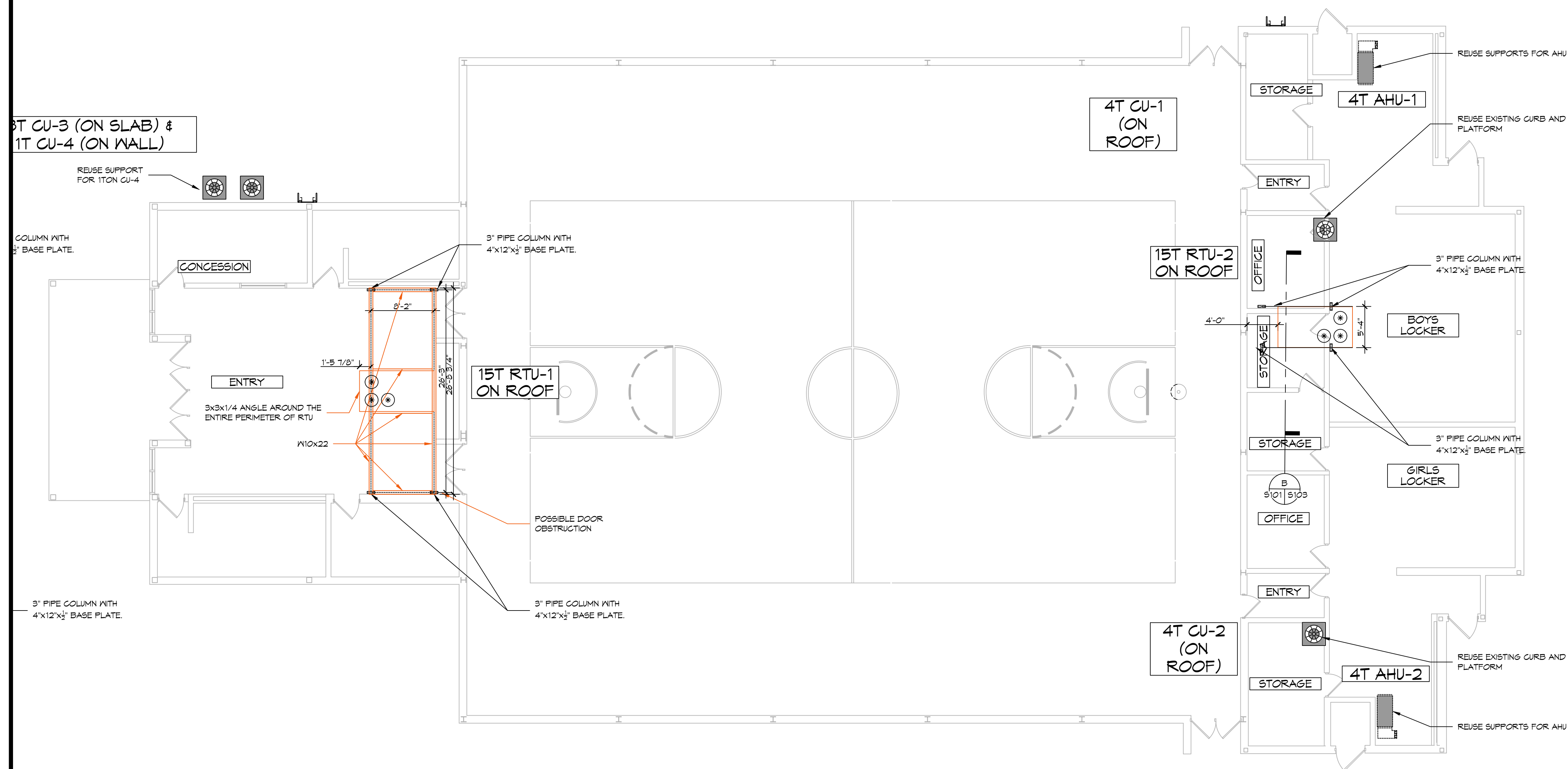
1. ALL STEEL SHALL BE SHOP PRIMED IN ACCORDANCE WITH THE STRUCTURAL STEEL FRAMING SPECIFICATION.
2. ALL EXPOSED STEEL SHALL BE PAINTED IN ACCORDANCE WITH THE SPECIFICATIONS.
3. AFTER ERECTION CONTRACTOR SHALL "TOUCH UP" WITH PAINT ALL ABRASED AREAS.

G. FIELD QUALITY CONTROL

1. INSPECTION OF FIELD ASSEMBLIES IN ACCORDANCE WITH AISC SPECIFICATION FOR STRUCTURAL JOINTS. INSPECTION SHALL INCLUDE APPROVAL OF PROCEDURE FOR CALIBRATION OF WRENCHES AND INSTALLATION OF BOLTS.

H. MISCELLANEOUS

1. SEAL ENDS OF OPEN MEMBERS SUCH AS PIPES AND TUBES WITH 1/8" INCH THICK PLATE & 1/8" INCH SEAL WELDS UNLESS SPECIFICALLY NOTED OTHERWISE.



**1 STRUCTURAL PLAN**  
SCALE: 1/8" = 1'-0"

**AS-BUILT**

**DAMMON ENGINEERING, INC.**  
LOUISIANA & MISSISSIPPI  
www.dammonengineering.com  
info@dammonengineering.com  
554 Old Spanish Trail  
Slidell, LA 70458  
PH: 985.649.5832

REVISIONS	DATE
1 REVISION R102	2/1/2024



MECHANICAL RENOVATIONS  
**BOYET JUNIOR HIGH SCHOOL**  
JOB No: 2468 DATE: 12-29-2023  
DRAWN BY: BAK  
CHECKED BY: CND

SHEET TITLE:  
**STRUCTURAL PLAN**

DRAWING NUMBER:  
**S101**