

TYPICAL CELL HEADWALL  
N.T.S.

MATERIAL LIST	
#	ITEM
1	6" SDR-11 CAP
2	6" SDR-11 FLANGE W/CI RING
3	6" SDR-11 90° ELB
4	6" SDR-11 TEE
5	6" X 2" HDPE SADDLE
6	2" POLYCAM TRANSITION HDPE TO STAINLESS
7	2" SWING CHECK VALVE, 316 STAINLESS STEEL, MDL 4VMU5
8	2" STAINLESS BALL VALVE W/ MALE PIPE THREADS
9	2" STAINLESS CAMLOCK DISCONNECT (EMALE) W/HDPE CONNECTION
10	2" STAINLESS CAMLOCK DISCONNECT (MALE) W/EMALE PIPE THREADS
11	6" STAINLESS BALL OR GATE VALVE WITH FLANGE
12	6" CAMLOCK STAINLESS (MALE) W/EMALE PIPE THREADS
13	10" SDR-11 CAP
14	REDUCER 2" X 1 1/2" STAINLESS
15	6" POLYETHYLENE GASKET
16	6" BLIND FLANGE
17	6" TO 4" SDR-11 MOLDED BUTT REDUCER
18	4" STAINLESS BALL OR GATE VALVE WITH FLANGE
19	4" POLYETHYLENE GASKET
20	4" SDR-11 FLANGE W/CI RING

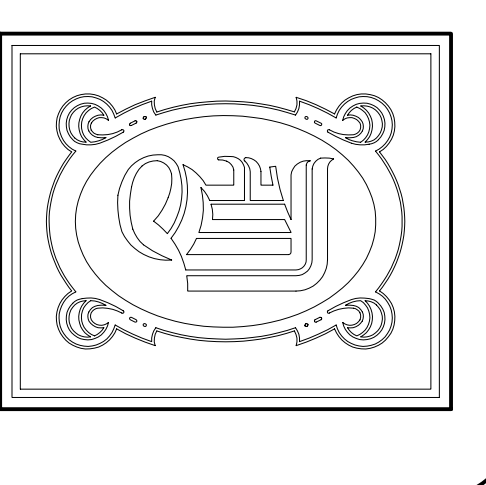


MATERIAL LIST

LEGEND

- NEW 6" FORCED MAIN
- EXISTING 4" FORCED MAIN
- EXISTING 6" FORCED MAIN

1. PROVIDE ALL LABOR, MATERIAL AND EQUIPMENT FOR A COMPLETE OPERATING SYSTEM. THE SYSTEM SHALL INCLUDE PIPING, VALVES, FITTINGS, AND SUPPORTS WITHOUT ANY RESTRICTIONS TO VOLUME. CONTRACTOR TO CONSTRUCT 5 NEW RISERS WITHOUT CONNECTORS FOR RAIN WATER PUMPS. INSTALL ONE OF THESE NEW RISERS AT EXISTING HEADWALL #2 AND RELOCATE THAT EXISTING RISER WHICH HAS A CONNECTOR FOR A RAIN WATER PUMP TO NEW HEADWALL #10.
2. ALL WORK AND MATERIAL SHALL CONFORM STRICTLY TO THE LATEST LOCAL, CITY, PARISH, STATE, DEQ AND NATIONAL GOVERNING CODES.
3. CONTRACTOR INSTALLING HDPE PIPE SHALL BE CERTIFIED BY THE MANUFACTURER TO INSTALL HDPE PIPING.
4. CONTRACTOR IS TO FIELD VERIFY ALL EXISTING UTILITY LOCATIONS, ELEVATIONS AND SIZES PRIOR TO COMMENCING ANY WORK. CONTRACTOR SHALL PAY NECESSARY FEES FOR PERMITTING.
5. CONTRACTOR IS RESPONSIBLE TO VERIFY THE EXISTING INVERTS AND SET NEW INVERTS OF FORCE MAIN AND LEACHATE RISER PIPES.
6. FITTINGS SHALL BE MANUFACTURED FROM A HDPE, SDR-11 (HIGH DENSITY POLYETHYLENE) COMPOUND PER ANSI-B-16.40, ASTM D2513 DOT PART 192 AND MANUFACTURED IN ACCORDANCE WITH ISO 9002. ALL FITTINGS SHALL BE PRODUCED TO SCHEDULE 80 DIMENSIONS. PRODUCTS SHALL BE PRESSURE RATED FOR A MINIMUM OF 160 PSI USING QUALITY ASSURANCE TEST REQUIREMENTS OF THESE STANDARDS WITH REGARD TO DIMENSIONS, WORKMANSHIP, BURST PRESSURE, FLATTENING RESISTANCE AND END PRODUCT QUALITY. ALL VALVE DIAPHRAGMS AND SEALS SHALL BE PTFE. VALVE O-RINGS SHALL BE EPDM OR VITON® AS APPLICABLE. ALL VALVE UNION NUTS SHALL HAVE BUTTRESS STYLE THREADS. ALL VALVE COMPONENTS SHALL BE REPLACEABLE. ALL SYSTEM COMPONENTS SHALL BE MANUFACTURED BY AN ISO CERTIFIED MANUFACTURER.
7. HDPE SDR-17 PIPE MATERIAL USED FOR THE MANUFACTURING OF POLYETHYLENE PIPE SHALL BE PE 3406 HIGH DENSITY POLYETHYLENE (HDPE), MEETING THE ASTM D3350 CELL CLASSIFICATION 345464C. POLYETHYLENE PIPE SHALL BE MANUFACTURED IN ACCORDANCE WITH AWWA C906, CONSISTENTLY MEETING AND/OR EXCEEDING THE QUALITY ASSURANCE TEST REQUIREMENTS OF THIS STANDARD WITH REGARD TO PRESSURE RATING, MATERIAL, WORKMANSHIP, BURST PRESSURE, FLATTENING, IMPACT RESISTANCE, AND EXTRUSION QUALITY. PRESSURE RATINGS FOR SDR-17 PIPE SHALL BE A MINIMUM OF 100 PSI (PE3406) OR 125 PSI (PE4710) FOR PIPE SIZES 4" TO 14". IPS (IRON PIPE SIZE). THE PIPE SHALL BE MANUFACTURED IN THE USA, USING DOMESTIC MATERIALS, BY A CERTIFIED HDPE MANUFACTURER. ALL PIPS SHALL BE STORED INDOORS AFTER PRODUCTION AT THE MANUFACTURING SITE UNTIL SHIPPED FROM FACTORY.
8. BUTT FUSION SHALL BE USED TO JOIN INDIVIDUAL LENGTHS OF PIPE IN THE FOLLOWING SEQUENCE:
  - A. SECURE COMPONENTS TO BE JOINED WITH CLAMPING DEVICES).
  - B. FACE PIPE ENDS TO MEET MANUFACTURERS SPECIFICATIONS, USING A ROTATING PLANNER BLOCK.
  - C. PROPERLY ALIGN PIPE.
  - D. HEAT ENDS OF PIPE TO MANUFACTURERS RECOMMENDATION AND BRING TOGETHER AT RECOMMENDED FORCE USING A HYDRAULIC MACHINE THAT WILL APPLY MANUFACTURERS SPECIFIED FORCE, FOR THE PIPE SIZE.
  - E. HOLD PRESSURE ON PIPE JOINT FOR TIME SUFFICIENT TO DEVELOP THE REQUIRED STRENGTH, AS RECOMMENDED BY THE MANUFACTURER.
  - F. REMOVE THE INTERIOR BEAD, USING MANUFACTURERS RECOMMENDED EQUIPMENT.
  - G. ALL JOINTS SHALL BE INSTALLED SUCH THAT THE CONNECTION OF PIPE SECTION SHALL BE WATER TIGHT AND FORM A CONTINUOUS LINE FREE FROM IRREGULARITIES IN THE FLOW LINE.
9. TRENCH WIDTH SHALL BE IN ACCORDANCE WITH ASTM D2321 AND SHALL BE SUFFICIENT TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIALS. TRENCH WIDTH SHALL BE SUFFICIENT AREA FOR HDPE FORCE MAIN AND ELECTRICAL CONDUITS WITH A MINIMUM SEPARATION OF 12". MINIMUM BACKFILL DEPTH SHALL NOT BE LESS THAN 36" WHERE VEHICULAR TRAFFIC CAN BE PRESENT AND 24" WHERE WASHOUT OCCURS.
10. TEST ALL PIPING AT REQUIRED PRESSURE.
11. THE DRAWINGS INDICATE SIZE AND GENERAL LOCATION OF WORK. SCALE DIMENSIONS SHALL NOT BE USED. THE EXACT LOCATION AND LOCATION OF ALL RISERS SHALL BE DETERMINED BY ACTUAL CONDITIONS IN THE FIELD.
12. ALL FORCE MAINS AND PIPING NOT SHOWN FOR CLARITY. ALL LOCATIONS FIELD VERIFIED.



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TANGIPAHOA PARISH LANDFILL

TANGIPAHOA CELL 12 - PHASE II (EAST) LEACHATE # FORCE MAIN PIPING SYSTEM

SITE PLAN



REVISIONS:  
 SCALE: AS NOTED  
 JOB#: 2138  
 DATE: 4/25/2012  
 SHEET