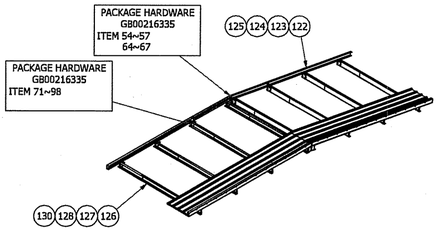
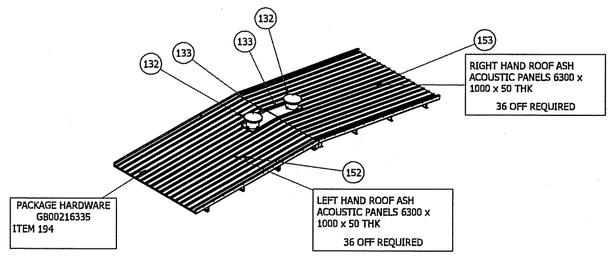
REVISION HISTORY					
REV	DESCRIPTION	DRAWN BY	CHECKED BY	APPROVED	DATE
1	FIRST ISSUE	W.W	B.H	S.B	17.01.13
2	DRAWING & QUANTITIES UPDATED	R.A	S.B	S.B	06.02.13

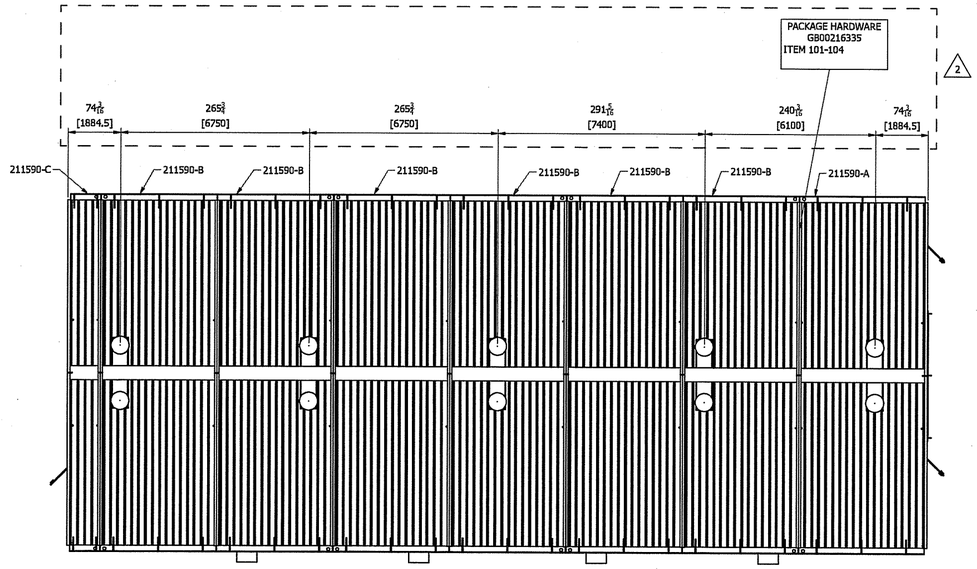


STEP 1
AT GROUND LEVEL
BOLT ROOF FRAME TOGETHER AS PER GB00211590
FIT ROOFING PANELS ON TO ROOF FRAMES WITH UNDER ROOF FLASHING

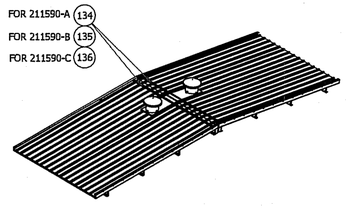
FRAME BUILD TABLE		
FRAME	APEX BEAMS	CENTRE BEAM
FRAME A	122, 123, 124, 125	126, 127
FRAME B	124, 125	128
FRAME C	122, 123, 124, 125	129, 130



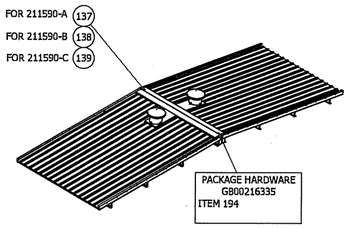
STEP 2
AT GROUND LEVEL
AS PER SITE ASSEMBLY OF ACOUSTIC ENCLOSURE FLASHING DRAWING GB00215880
A HOLE SUITABLE FOR THE VENT OUTLET TO BE CUT IN ROOF PANEL
TRIM SHORT ENDS OF OUTLET VENT FLASHING TO SUIT ROOF PANELS
FIX VENT OUTLET FLASHING TO ROOF PANELS THEN ATTACH DEK-TITE SEAL TO VENT OUTLET
FIT VENT OUTLET AND DEK-TITE SEAL TO FLASHING



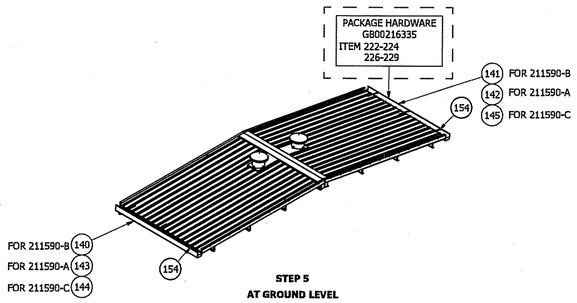
STAGE 9
INSTALL ROOF PANELS AND VENT OUTLETS



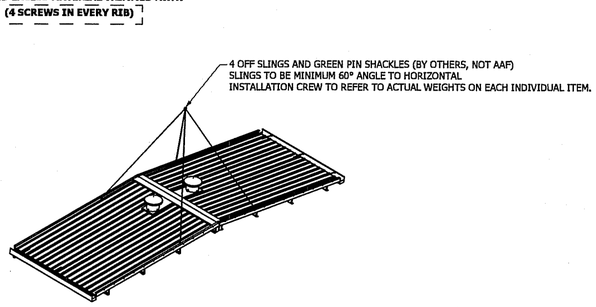
STEP 3
AT GROUND LEVEL
FIT TEE GASKET TO THE ROOFING PANELS



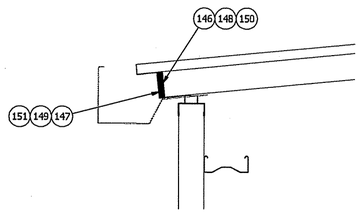
STEP 4
AT GROUND LEVEL
FIX THE APEX COVER, END GASKET & FLASHING TO THE ROOF PANELS.
ROOFS WITH VENT OUTLETS
WILL NEED EXCESS MATERIAL TRIMMED AWAY
(4 SCREWS IN EVERY RIB)
2



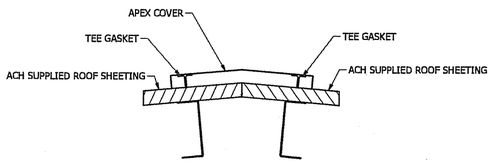
STEP 5
AT GROUND LEVEL
FIX GUTTERS & GUTTER CHANNEL CLADING ON BOTH SIDE AND ATTACHED GUTTER BRACING 3 PER GUTTER
FIX PIPING ON TO GUTTERING



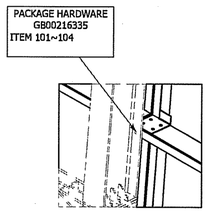
TYPICAL LIFTING ARRANGEMENT



TYPICAL DETAILS OF ROOF PANEL END FLASHING



TYPICAL ARRANGEMENT OF ROOF PANELS APEX



TYPICAL VIEW OF ROOF PANEL BOLT CONNECTION

Dammon Engineering, Inc.
554 Old Spanish Trail
Slidell, LA 70458

ITEM	QTY	PART NUMBER	DESCRIPTION	PCD REMARKS
154	46	GB00216621	GUTTERING SUPPORT ANGLES 216621-4	
153	36		50THK x 6300 LG RIGHT HAND ACOUSTIC ROOFING PANEL	
152	36		50THK x 6300 LG LEFT HAND ACOUSTIC ROOFING PANELS	
151	2		PANEL END FLASHING 1077.5mm LG SUPPLIED BY ACH	
150	2		PANEL END GASKET 1077.5mm LG SUPPLIED BY ACH	
149	12		PANEL END FLASHING 4152mm LG SUPPLIED BY ACH	
148	12		PANEL END GASKET 4152mm LG SUPPLIED BY ACH	
147	2		PANEL END FLASHING 4488.5mm LG SUPPLIED BY ACH	
146	2		PANEL END GASKET 4488.5mm LG SUPPLIED BY ACH	
145	1	GB00216621	GUTTERING 216621-3X	
144	1	GB00216621	GUTTERING 216621-3	
143	1	GB00216621	GUTTERING 216621-2X	
142	1	GB00216621	GUTTERING 216621-2	
141	6	GB00216621	GUTTERING 216621-1X	
140	6	GB00216621	GUTTERING 216621-1	
139	2		UNDER ROOF FLASHING 1077.5mm LG SUPPLIED BY ACH	
138	12		UNDER ROOF FLASHING 4152mm LG SUPPLIED BY ACH	
137	2		UNDER ROOF FLASHING 4488.5mm LG SUPPLIED BY ACH	
136	2		TEE GASKET 1077.5mm LG SUPPLIED BY ACH	
135	12		TEE GASKET 4152mm LG SUPPLIED BY ACH	
134	2		TEE GASKET 4488.5mm LG SUPPLIED BY ACH	
133	10	GB00215879-19	VENT OUTLET FLASHING	
132	10	GB00132966	ASSEMBLY OF ROOF VENT OUTLET	
131	4	GB00211591	BEAM MARKED 211591-5X	
130	4	GB00211591	BEAM MARKED 211591-5	
128	48	GB00211591	BEAM MARKED 211591-4	
127	4	GB00211591	BEAM MARKED 211591-3X	
126	4	GB00211591	BEAM MARKED 211591-3	
125	14	GB00211591	BEAM MARKED 211591-2X	
124	14	GB00211591	BEAM MARKED 211591-2	
123	2	GB00211591	BEAM MARKED 211591-1X	
122	2	GB00211591	BEAM MARKED 211591-1	

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Project: Nineмile Unit 6
Job No.: 143209
Shaw
SSW #: 143209-P6(10.01-00289 Issue: A
Client #:
Vendor #: GB0021762 1 - SHEET 7 OF 9
Equipment/Tag No.:
SORVO Number: NPV
Review Status:
☒ For Information
☐ Accepted
☐ Accepted as Noted (Resubmit)
☐ Accepted as Noted (Do Not Resubmit)
☐ Accepted As Certified
☐ Revise & Resubmit
Released For: ☐ Design ☐ Material Procurement ☒ Fabrication ☐ Construction
Engineering Review Date: 3/21/2013 12:23:33 PM
Signed By: Beatty, Ken
Date: 04/11/2013

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FIRST ANGLE PROJECTION

TOLERANCES
UNLESS OTHERWISE STATED PART AND FABRICATION TOLERANCES TO BE IN ACCORDANCE WITH AAF-LTD'S STANDARD ENGR0030

WEIGHTS STATED ON THIS DRAWING ARE FOR AAF-LTD GUIDANCE AND DO NOT FORM THE BASIS OF A CONTRACT BETWEEN AAF-LTD. AND THE SUB-CONTRACTOR

TITLE
ISO BUILD SEQUENCE OF ACOUSTIC ENCLOSURE

CLIENT: TOSHIBA
PROJECT: NINE MILE USA

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Fax: 01670 714370

POWER & INDUSTRIAL

SCALE 1:100		DRAWING SIZE - A1	DRAWING REV - 2
DRAWN BY W.W	DATE 03/12/2012	FIRST ORDER NUMBER	MX12027
CHECKED BY R.A	DATE 17/01/2013	DRAWING NUMBER	GB00217621
APPROVED BY S.B	DATE 21/01/2013		Sheet 7 of 9