

P.O. Box 19172
New Orleans, LA 70179

Tel: (504) 486-5595
Fax: (504) 486-5598
www.soearth.com



Geotechnical, Environmental & Construction Materials Testing

Report No. 2

September 25, 2009

N08-245

DESCRIPTION

: **Re Inspection of Welded and Bolted
Connections of Structural Steel Framing**

PROJECT

: **Python Corporation- New Office Building
29279 Hwy. 190
Lacombe, LA**

ENGINEER

: Dammon Engineering, Inc.

GENERAL CONTRACTOR

: Python Corporation

FOR and REPORTED TO

: Python Corporation
P.O. Box 790
Lacombe, LA 70445-0790

Attn: Mr. Paul Wright

Purpose of Report:

A re-inspection was requested for May 28, 2009 and this report covers that inspection. Additional inspections were anticipated to be conducted, however no additional inspections have been requested.

Applicable Codes: American Welding Society Structural Welding Code D1.1-08
American Institute of Steel Construction

Items Inspected: The area of inspections are the office building (Building A, B, C and D)

Inspection Results: Mill Test Certificates

The mill test certificates for the steel being supplied to this project have been requested and the submittal is pending.

Inspection Results: Welder Qualifications

The certification documents on the welder(s) working on this project were reviewed and found to meet the project and welding code requirements.

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Inspection Results:

Our AWS – CWI welding inspectors are visually inspecting all completed welds. The welding is not complete at this time. The following was noted during this reporting period:

Building A – The column at the NE end has two (2) bolt holes cut in the web for anchor bolt clearance. The two (2) columns where the holes were slotted now have plate washers as required. The column on the SW corner under the porch was still found to be out of tolerance for plumbness. The A-325 bolts have not been tightened. Handrails on porch not complete as of 5-28-09.

Building C – Complete

Building D – Some of the columns were still found to be out of tolerance for plumbness.

Remarks:

No additional inspections have been requested since 5-28-09.

Inspector: T. McCarthy, AWS - CWI

Supervisor: K. Meyn, P.E., AWS – CWI

Inspection dates: 05-28-09 Min. Charge 1 trip charge

Respectfully submitted,
SOUTHERN EARTH SCIENCES, INC.

Ken J. Meyn, P.E.
District Manager

KJM
9-25-09
Cc: Dammon Engineering, Inc.
Attn: Chuck Dammon