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AMERICAN SOCIETY FOR TESTING AND MATERIALS
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Standard Specification for Standard Metric Sizes of Electrical Conductors¹

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^{ε1} NOTE—Section 11 was added editorially in March 1996.

1. Scope

1.1 This specification prescribes the recommended standard metric sizes of solid round electrical conductors.

1.2 This specification prescribes the recommended standard metric size designations of stranded electrical conductors.

NOTE 1—The purpose of this specification is to provide logical geometrically progressive series of sizes for guidance to individuals and organizations preparing hard metric specifications for all types of round wire and stranded electrical conductors (see 3.1). The preferred sizes have been established to avoid proliferation of non-preferred sizes. They provide a series of sizes intended to be acceptable for most applications. The use of metric sizes will depend upon commercial factors, and their existence does not render obsolete existing specifications with inch-pound units as standard. This specification and hard metric conductor specifications prepared in accordance with it are not intended to replace any of the existing specifications having inch-pound units as the standard, with or without the inclusion of soft metric conversion (see 3.1.2).

NOTE 2—Physical properties, construction requirements, and manufacturing tolerances for specific products should be included in individual product specifications developed in accordance with appropriate sizes in this specification.

NOTE 3—Inch-pound units shown in the tables were calculated from the metric values and rounded, and are shown for information only.

2. Referenced Documents

2.1 ASTM Standards:

E 29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications²

¹ This specification is under the jurisdiction of ASTM Committee B-1 on Wires for Electrical Conductors and is the direct responsibility of Subcommittee B01.02 on Methods of Test and Sampling Procedure.

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F 205 Test Method for Measuring Diameter of Fine Wire by Weighing³

2.2 IEC Standards:

IEC 182 Basic Dimensions of Winding Wires⁴

IEC 228 Nominal Cross-Sectional Areas and Composition of Conductors of Insulated Cables⁴

2.3 ISO Standards:

ISO R388 Metric Series for Basic Thickness of Sheet and Diameters of Wire⁴

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

3.1.1 *hard metric specification*—a specification for bare, insulated, or covered electrical conductors incorporating SI units as the standard, and including a series of standard sizes differing from those in inch-pound conductor specifications.

3.1.2 *soft metric conversion*—The addition of SI units, converted from U.S. customary units, to a specification for bare, insulated, or covered electrical conductors which includes the inch-pound units as the standard and retains the customary series of standard sizes.

4. Standard Reference Temperature

4.1 For the purpose of this specification, all wire dimensions and properties shall be considered as occurring at the internationally standardized reference temperature of 20°C.

² Annual Book of ASTM Standards, Vol 14.02.

³ Annual Book of ASTM Standards, Vol 10.04.

⁴ International Electrotechnical Commission and International Organization for Standardization documents are available from the American National Standards Institute (ANSI), 11 West 42nd St., 13th Floor, New York, NY 10036.

TABLE 1 Standard Metric Diameters and Cross-Sectional Areas of Solid Round Wires at 20°C

Diameter		Cross-Sectional Area		
mm (R 20 Series)	in. ⁴	mm ²	in. ^{2A}	kcmil ⁴
18.0	0.708 7	254.5	0.394 4	502.2
16.0	0.629 9	201.1	0.311 6	396.8
14.0	0.551 8	153.9	0.238 6	303.8
12.5	0.492 1	122.7	0.190 2	242.2
11.2	0.440 9	98.52	0.152 7	194.4
10.0	0.393 7	78.54	0.121 7	155.0

TABLE 1 *Continued*

Diameter			Cross-Sectional Area	
mm (R 20 Series)	in. ⁴	mm ²	in. ^{2A}	kcMil ⁴
9.00	0.354 3	63.62	0.098 61	125.6
8.00	0.315 0	50.27	0.077 91	99.2
7.10	0.279 5	39.59	0.061 37	78.14
6.30	0.248 0	31.17	0.048 32	61.52
5.60	0.220 5	24.63	0.038 18	48.61
5.00	0.196 9	19.63	0.030 43	38.75
4.50	0.177 2	15.90	0.024 65	31.39
4.00	0.157 5	12.57	0.019 48	24.80
3.55	0.139 8	9.898	0.015 34	19.53
3.15	0.124 0	7.793	0.012 08	15.38
2.80	0.110 2	6.158	0.009 54	12.15
2.50	0.098 4	4.909	0.007 61	9.69
2.24	0.088 2	3.941	0.006 11	7.78
2.00	0.078 7	3.142	0.004 87	6.20
1.80	0.070 9	2.545	0.003 94	5.02
1.60	0.063 0	2.011	0.003 12	3.97
1.40	0.055 1	1.539	0.002 39	3.04
1.25	0.049 2	1.227	0.001 90	2.42
1.12	0.044 1	0.985	0.001 53	1.94
1.00	0.039 4	0.785	0.001 22	1.55
0.900	0.035 4	0.636	0.000 986	1.26
0.800	0.031 5	0.503	0.000 779	0.992
0.710	0.028 0	0.396	0.000 614	0.781
0.630	0.024 8	0.312	0.000 483	0.615
0.560	0.022 0	0.246	0.000 382	0.486
0.500	0.019 7	0.196	0.000 304	0.388
0.450	0.017 7	0.159	0.000 247	0.314
0.400	0.015 7	0.126	0.000 195	0.248
0.355	0.014 0	0.099 0	0.000 153	0.195
0.315	0.012 4	0.077 9	0.000 121	cmil ⁴ 154
0.280	0.001 0	0.061 6	0.000 095 4	122
0.250	0.009 8	0.049 1	0.000 076 1	96.9
0.224	0.008 8	0.039 4	0.000 061 1	77.8
0.200	0.007 9	0.031 4	0.000 048 7	62.0
0.180	0.007 1	0.025 4	0.000 039 4	50.2
0.160	0.006 3	0.020 1	0.000 031 2	39.7
0.140	0.005 5	0.015 4	0.000 023 9	30.4
0.125	0.004 9	0.012 3	0.000 019 0	24.2
0.112	0.004 4	0.009 85	0.000 015 3	19.4
0.100	0.003 9	0.007 85	0.000 012 2	15.5
0.090	0.003 5	0.006 36	0.000 009 86	12.6
0.080	0.003 1	0.005 03	0.000 007 79	9.92
0.071	0.002 8	0.003 96	0.000 006 14	7.81
0.063	0.002 5	0.003 12	0.000 004 83	6.15
0.056	0.002 2	0.002 46	0.000 003 82	4.86
0.050	0.002 0	0.001 96	0.000 003 04	3.88
0.045	0.001 77	0.001 59	0.000 002 47	3.14
0.040	0.001 57	0.001 26	0.000 001 95	2.48
0.036	0.001 42	0.001 02	0.000 001 58	2.01
0.032	0.001 26	0.000 804	0.000 001 25	1.59
0.028	0.001 10	0.000 616	0.000 000 954	1.22
0.025	0.000 98	0.000 491	0.000 000 761	0.969
0.022	0.000 88	0.000 394	0.000 000 611	0.778
0.020 0	0.000 79	0.000 314	0.000 000 487	0.620
0.018 0	0.000 71	0.000 254	0.000 000 394	0.502
0.016 0	0.000 63	0.000 201	0.000 000 312	0.397
0.014 0	0.000 55	0.000 154	0.000 000 239	0.304
0.012 5	0.000 49	0.000 123	0.000 000 190	0.242
0.011 2	0.000 44	0.000 099	0.000 000 153	0.194

TABLE 1 *Continued*

Diameter			Cross-Sectional Area	
mm (R 20 Series)	in. ^A	mm ²	in. ^{2A}	kcmil ^A
0.010 0	0.000 39	0.000 079	0.000 000 122	0.155

^AThe inch diameters, square inch areas, and circular mil areas are rounded values calculated from the metric diameters.

5. Preferred Numbers

5.1 The diameters in Table 1 and preferred cross-sectional areas in Table 2 are rounded preferred numbers from R (Renard) series in accordance with ISO R388.

values selected do not vary significantly from the calculated numbers of the series used. The preferred and second preference size designations, using a Renard series of numbers, provides a schedule of interrelated sizes for aluminum and copper conductors.

NOTE 5—Should sizes be needed either larger or smaller than those

NOTE 4—The use of preferred numbers has many advantages and the

TABLE 2 Standard Metric Size Designations of Stranded Conductors at 20°C

Area, mm ²				Area, mm ^{2A}			
Preferred Sizes (R 10 Series) ^B	Second Preference Sizes ^B	Third Preference Sizes ^C	Equivalent Area, kcmil	Preferred Sizes (R 5 Series) ^D	Second Preference Sizes ^D	Third Preference Sizes ^C	Equivalent Area, kcmil
2500			4934	100			197.4
	2240		4421			95	187.5
2000			3947		80.0		157.9
	1800		3552			70	138.1
1600			3158	63.0			124.3
	1400		2763		50.0		98.68
1250			2467	40.0			78.94
		1200	2368			35	69.07
	1120		2210		31.5		62.17
1000			1974	25.0			49.34
	900		1776		20.0		39.47
800			1579	16.0			31.58
	710		1401		12.5		24.67
630			1243	10.0			19.74
	560		1105		8.00		15.79
500			986.8	6.30			12.43
	450		888.1			6	11.84
400			789.4		5.00		9.868
	355		700.6	4.00			7.894
315			621.7		3.15		6.217
		300	592.1	2.50			4.934
	280		552.6		2.00		3.947
250			493.4	1.60			3.158
		240	473.6			1.5	2.960
	224		442.1		1.25		2.467
200			394.7	1.00			1.974
		185	365.1		0.80		1.579
	180		355.2			0.75	1.480
160			315.8	0.63			1.243
		150	296.0		0.50		0.987
	140		276.3	0.40			0.789
			246.7		0.32		0.622
125		120	236.8	0.25			0.493
	112		221.0		0.20		0.395
				0.16			0.316
					0.12		0.237
				0.10			0.197
					0.08		0.158
				0.06			0.124
					0.05		0.099
				0.04			0.079
					0.03		0.059

^ASizes 40 mm² and smaller may have uses as solid single strand wire as well as stranded conductors of various flexibilities.

^BThe sizes in these two columns combine to form the R20 series.

^CThird preference sizes are those IEC 228 sizes that do not conform to the Renard series of preferred numbers (see 8.1).

^DThe sizes in these two columns combine to form the R10 series.

listed in Table 1 or Table 2, the respective R series may be expanded upward or downward.

6. Standard Rules for Rounding

6.1 All calculations for dimensions and properties, other than as provided in Section 5, shall be rounded in the *final* values only, in accordance with the rounding method of Practice E 29.

7. Standard Round-Wire Diameters (Note 1)

7.1 The standard diameters of metric sizes of wires are preferred numbers calculated in accordance with the conventional mathematical principles of an R series of 20 numbers from 1 to 10 with multiples and submultiples of 10.

7.2 The wire diameters shall be expressed to no more than three significant figures plus zeros.

7.3 For wire diameters 0.050 mm and over, diameters shall be expressed to three decimal places.

7.4 For wire diameters less than 0.050 mm, diameters shall be expressed to four decimal places.

7.5 The standard diameters expressed in millimetres in accordance with these rules and practices are given in Table 1 for convenient reference.

NOTE 6—Solid wires of the listed diameters are used for film coating, as wires in some stranded conductors, and as solid conductors in some insulated and covered conductors.

8. Standard Stranded-Conductor Size Designations

8.1 The standard metric size designations of stranded conductors and equivalent cross-sectional area are shown in Table 2. Preferred and second preference sizes are preferred numbers in the R10 series up through 100 mm² and in the R20 series over 100 mm² through 2500 mm². Third preference sizes are those IEC 228 sizes that do not conform to the Renard series of preferred numbers (Note 4).

8.2 The standard areas shall be expressed to three significant figures, but to no more decimal places than 0.01 mm².

8.3 The standard areas expressed in square millimetres in accordance with these rules and practices are given in Table 2 for convenient reference.

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NOTE 7—Stranded conductors of the listed cross-sectional areas are used in insulated as well as bare conductors. They may be of any type of construction.

9. Equivalent Areas and Diameters

9.1 The areas of the standard diameters in Table 1 and the diameters of solid wires of the area sizes in Table 2 shall be calculated and rounded in accordance with Section 6 and expressed to the same number of significant figures as used in expressing the standard diameters, but in no case to less than three significant figures.

NOTE 8—Inch-pound equivalent areas and diameters of the standard sizes are given in Table 1 and Table 2 for convenient reference.

10. Tolerances

10.1 Standard dimensions are given in Table 1 and Table 2. This standard is not concerned with quantitative values of tolerances *per se*, but it is contemplated that the standard wire and stranded-conductor sizes in Table 1 and Table 2, and the properties derived therefrom, shall be subject to tolerances as indicated in the individual product specifications applicable to the wires and stranded conductors of various materials and tempers.

10.2 Actual cross-sectional areas of stranded conductors may vary from the standard values depending upon the constructions, diameters of wire specified, and tolerances specified in product specifications. The use of the preferred numbers for the size designations is intended for easier identification.

11. Keywords

11.1 electrical conductors; round electrical conductors; round wire; stranded conductor; stranded electrical conductors

EXPLANATORY NOTES

NOTE 1—Micrometer calipers graduated to measure 0.002 mm should be considered satisfactory for measuring the diameters of wires 0.050 mm and larger. For greater accuracy in obtaining the mean diameter of ultrafine wire smaller than 0.050 mm. Test Method F 205 should be considered satisfactory.