



Standard Specification for Thermoplastic Polyethylene Jacket for Electrical Wire and Cable¹

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1. Scope

1.1 This specification covers a thermoplastic jacketing compound for 2 to 35 kV wire and cable, of at least 0.030 in. (0.76 mm) nominal thickness, consisting substantially of pigmented polyethylene.

1.2 In many instances the jacket cannot be tested unless it has been formed around a conductor or cable. Therefore, tests are done on jacketed wire and cable in this document solely to determine the relevant property of the jacket and not to test the jacketed conductor or completed cable.

1.3 The values stated in inch-pound units are the standard, except in cases where SI units are more appropriate. The values in parentheses are for information only.

2. Referenced Documents

2.1 ASTM Standards:

D 1248 Specification for Polyethylene Plastics Molding and Extrusion Materials²

D 1693 Test Method for Environmental Stress-Cracking of Ethylene Plastics²

D 1711 Terminology Relating to Electrical Insulation³

D 2633 Methods of Testing Thermoplastic Insulations and Jackets for Wire and Cable⁴

D 3349 Test Method for Absorption Coefficient of Ethylene Polymer Material Pigmented with Carbon Black⁴

3. Terminology

3.1 Definitions:

3.1.1 Refer to Terminology D 1711 for definitions pertinent to this specification.

3.2 Definition of Term Specific to This Standard:

3.2.1 *aging, n*—exposure of materials to air at 100°C for either 24 or 48 h.

4. Physical Properties

4.1 The polyethylene before application to the wire or cable

shall comply with the requirements for Type I, Class C, Category 4 or 5, Grade E5 or J3 of Specification D 1248, or Class B with equivalent weathering requirements to Class C materials. The requirements of Specification D 1248 shall not apply to the jacket removed from the wire or cable. The compound is suitable for exposure to sunlight and other atmospheric environments at temperatures between -55 and $+75^{\circ}\text{C}$, and a minimum installation temperature of -40°C .

4.2 Specimens removed from the wire or cable and tested at 20 to 28°C (68 to 82°F) shall conform to the requirements for physical properties specified in Table 1. The jacket may be air-oven aged without removal from the conductor.

4.3 *Environmental Stress-Cracking Test*—The jacket shall conform to the requirements for Grade E5 as specified in Table 3 of Specification D 1248.

4.4 *Absorption Coefficient*—See Test Method D 3349. Instead of testing the jacket removed from the conductors, a certification by the polyethylene compound manufacturer that this requirement has been complied with shall suffice.

5. Electrical Properties

5.1 The polyethylene jacket shall conform to the requirements for electrical properties specified in Table 2.

6. Sampling

6.1 Unless otherwise instructed, sample the jacket in accordance with Test Methods D 2633.

7. Test Methods

7.1 Unless otherwise instructed, test the jacket in accordance with Test Methods D 2633.

7.2 *Environmental Stress-Cracking Test*—Test in accordance with Test Method D 1693, Condition A, using undiluted Igepal CO 630 as specified in Specification D 1248.

7.3 *Absorption Coefficient*—Test in accordance with Test Method D 3349.

8. Retest

8.1 If all of the specimens pass the test described, the lot of cable that they represent shall be considered to meet the requirements of this specification.

8.2 If any specimen fails to pass these tests, the length of cable from which the specimen was taken shall be considered as not meeting the requirements of this specification. Retest

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² *Annual Book of ASTM Standards*, Vol 08.01.

³ *Annual Book of ASTM Standards*, Vol 10.01.

⁴ *Annual Book of ASTM Standards*, Vol 10.02.

TABLE 1 Physical Properties

Unaged Requirements:	
Tensile Strength, min, psi (MPa)	1400 (9.7)
Elongation at Rupture, min, %	350
Aged Requirements:	
After Air oven aging at 100 ± 1°C for 48 h (Grade E5) or 24 h (Grade J3):	
Tensile Strength, min, psi (MPa)	1050 (7.3)
Elongation at Rupture, min, %	265
Absorption Coefficient, min, absorbance/mm	320
Heat Distortion at 90 ± 1°C, max, %	25

TABLE 2 Requirements for Surface Resistivity and U-Bend Discharge

Surface Resistivity, min, MQ	200 000
U-Bend discharge at 125 V/mil (4.9 kV/mm)	No failures or cracks

fails to pass the test, consider the lot of cable as not meeting the requirements of this specification. If both such second specimens pass the test, consider the lot of cable (except the length represented by the first specimen) to meet the requirements of this specification.

8.3 Failure of any specimen shall not preclude resampling and retesting the length of cable from which the original specimen was taken.

9. Keywords

9.1 absorption coefficient; environmental stress-cracking; heat distortion; polyethylene jacket; surface resistance; thermoplastics PE jacket; U-bend discharge

new specimens from each of two other lengths of cable from the lot of cable under test. If either of the second specimens

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