



Designation: D 5284 – 93 (Reapproved 2004)

Standard Test Method for Sequential Batch Extraction of Waste with Acidic Extraction Fluid¹

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1. Scope

1.1 This test method provides a procedure for the sequential leaching of a waste containing at least 5 % dry solids in order to generate solutions to be used to determine the constituents leached under the specified testing conditions.

1.2 This test method calls for the shaking of a known weight of waste with acidic extraction fluid of a specified composition as well as the separation of the liquid phase for analysis. The pH of the extraction fluid is to reflect the pH of acidic precipitation in the geographic region in which the waste being tested is to be disposed. The procedure is conducted ten times in sequence on the same sample of waste, and it generates ten solutions.

1.3 This test method is intended to describe the procedure for performing sequential batch extractions only. It does not describe all types of sampling and analytical requirements that may be associated with its application.

1.4 The values stated in SI units are to be regarded as the standard.

1.5 *This standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

D 75 Practice for Sampling Aggregates

D 420 Guide to Site Characterization for Engineering, Design and Construction Purposes

D 653 Terminology Relating to Soil, Rock, and Contained Fluids

D 1129 Terminology Relating to Water

D 1193 Specification for Reagent Water

D 2234 Test Methods for Collection of a Gross Sample of Coal

D 2777 Practice for Determination of Precision and Bias of Methods of Committee D-19 on Water

D 3370 Practices for Sampling Water

D 4793 Test Method for Sequential Batch Extraction of Waste with Water

3. Terminology

3.1 *Definitions*—For definitions of terms used in this test method, see Terminology D 1129.

3.2 *Symbols: Symbols*—Variables listed in this test method are defined in the individual sections in which they are discussed. A list of the defined variables is also provided in Section 11.

4. Significance and Use

4.1 This test method is intended as a means for obtaining sequential extracts of a waste. The extracts may be used to estimate the release of certain constituents of the waste under the laboratory conditions described in this test method.

4.2 The pH of the extraction fluid used in this test method is to reflect the pH of acidic precipitation in the geographic region in which the waste being tested is to be disposed.

NOTE 1—Possible sources of information concerning the pH of precipitation in the geographic region of interest include state and federal environmental agencies, state universities, libraries, etc.

NOTE 2—For sequential batch extraction of waste using a nonacidic extraction fluid, see Test Method D 4793.

4.3 An intent of this test method is for the final pH of each of the extracts to reflect the interaction of the extractant with the buffering capacity of the waste.

4.4 This test method is not intended to provide extracts that are representative of the actual leachate produced from a waste in the field or to produce extracts to be used as the sole basis of engineering design.

4.5 This test method has not been demonstrated to simulate actual disposal site leaching conditions.

4.6 This test method produces extracts that are amenable to the determination of both major and minor (trace) constituents. When minor constituents are being determined, it is especially

¹ This test method is under the jurisdiction of ASTM Committee D34 on Waste Management and is the direct responsibility of Subcommittee D34.01.04 on Ancillary Topics.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

important that precautions be taken in sample storage and handling to avoid possible contamination of the samples.

4.7 This test method has been tested to determine its applicability to certain inorganic components in the waste. This test method has not been tested for applicability to organic substances, volatile matter (see Note 5), or biologically active samples.

4.8 The agitation technique, rate, liquid-to-solid ratio, and filtration conditions specified in the procedure may not be suitable for extracting all types of wastes (see Sections 7 and 8 and Appendix X1).

5. Apparatus

5.1 *Straight Edge*, such as a thin-edged yardstick.

5.2 *Impermeable Sheet*, of glazed paper, oil cloth, or other flexible material of a composition suitable to the analytes of interest.

5.3 *Drying Pans or Dishes* (for example, aluminum tins, porcelain dishes, glass weighing pans), two per waste, suitable to the waste being tested and the instructions given in 9.2.

5.4 *Drying Oven*—Any thermostatically controlled drying oven capable of maintaining a steady temperature of $\pm 2^\circ\text{C}$ in a range of 100 to 110°C .

5.5 *Desiccator*, having a capacity to hold the drying pans described in 5.3 and the crucibles described in 5.16.

5.6 *Laboratory Balance*, capable of weighing to 0.1 g.

5.7 *Erlenmeyer Flask*, 2-L capacity, equipped with a magnetic stir bar.

5.8 *Magnetic Stir Plate*.

5.9 *Graduated Cylinder*, 1 or 2-L capacity.

5.10 *Pipet*, 1-mL capacity.

5.11 *Volumetric Flask*, 1-L capacity.

5.12 *Pipet*, 10-mL capacity. (Various other sized pipets, including micropipets, may be necessary for 9.3.2.)

5.13 *pH Meter*—Any pH meter with a readability of 0.01 units and an accuracy of ± 0.05 units at 25°C .

5.14 *Carboy-type Container*, with spigot, 20 to 50-L capacity, of a composition suitable to the nature of the analyses to be performed (see Practices D 3370).

5.15 *Large Glass Funnel*.

5.16 *Crucibles*, porcelain, 20-mL capacity each, two per waste.

5.17 *Analytical Balance*, capable of weighing to 0.1 mg.

5.18 *Wash Bottle*, 500-mL capacity.

5.19 *Agitation Equipment*, of any type that rotates the extraction vessel in an end-over-end fashion at a rate of 30 ± 2 r/min such that the axis of rotation is horizontal and it passes through the center of the bottle (see Fig. 1 and Appendix X1).

NOTE 3—Similar devices having a different axial arrangement may be used if equivalency can be demonstrated.

5.20 *Pressure Filtration Assembly*—A pressure filtration device of a composition suitable to the nature of the analyses to be performed and equipped with a 0.45 or 0.8- μm pore size filter (see Note 8).

5.21 *Extraction Vessels*, cylindrical, wide-mouth, of a composition suitable to the nature of the waste and analyses to be performed, constructed of materials that will not allow sorption of the constituents of interest, and sturdy enough to withstand

the impact of the falling sample fragments. The size of the container should be selected so that the sample plus extraction fluid occupy approximately 95 % of the container. The containers must have water-tight closures. Containers for samples in which gases may be released should be provided with venting mechanisms.

NOTE 4—Suitable container sizes range from 4.0 to 4.5 in. in diameter and 8.5 to 13.0 in. in height.

NOTE 5—The venting of the container has the potential to affect the concentration of volatile compounds in the extracts.

5.21.1 Extraction vessels should be cleaned in a manner consistent with the analyses to be performed (see Section 13 of Practice D 3370).

6. Reagents

6.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.³ Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

6.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean Type IV reagent water at 18 to 27°C conforming to Specification D 1193. The method by which the water is prepared, that is, distillation, ion exchange, reverse osmosis, electrodialysis, or a combination thereof, should remain constant throughout testing.

6.3 *Sulfuric Acid/Nitric Acid Solution*—A 60/40 weight percent (wt %) mixture prepared using 95 to 98 wt % sulfuric acid and 69 to 71 wt % nitric acid. (See 9.3 for instructions on the preparation of this solution.)

7. Sampling

7.1 Obtain a representative sample of the waste to be tested by using, where available, ASTM sampling methods developed for the specific industry (see Practice D 75, Guide D 420, Terminology D 653, and Test Method D 2234).

7.2 Sampling methodology for materials of similar physical form shall be used where no specific methods are available.

7.3 The amount of sample to be sent to the laboratory should be sufficient to perform the solids content determination as specified in 9.2, and to provide 100 g of sample on a dry weight basis for each extraction.

7.4 It is important that the sample of the waste be representative with respect to surface area, as variations in surface area would directly affect the leaching characteristics of the sample. Waste samples should contain a representative distribution of particle sizes.

NOTE 6—Information on obtaining representative samples can also be

³ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.

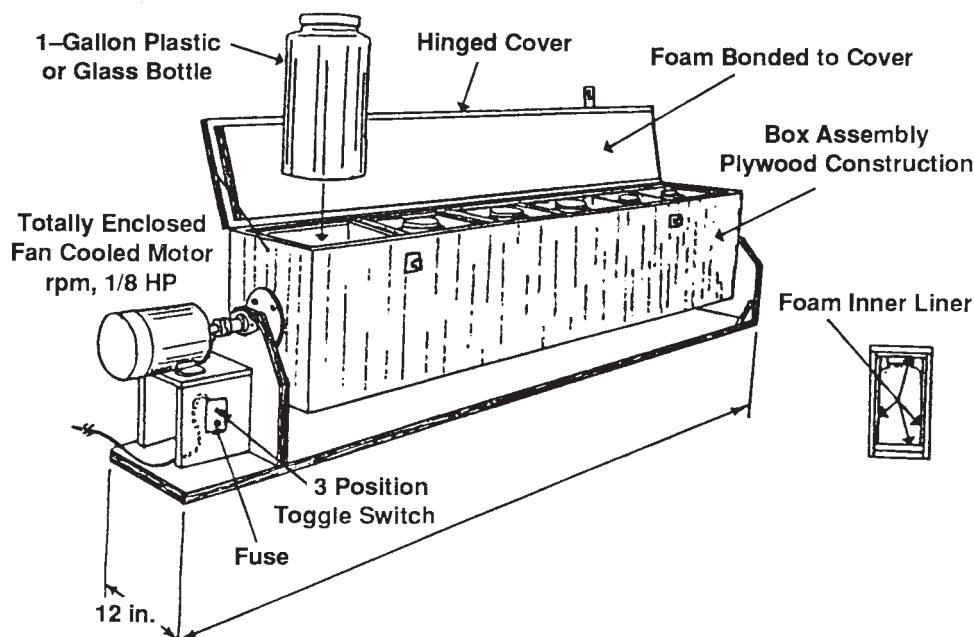
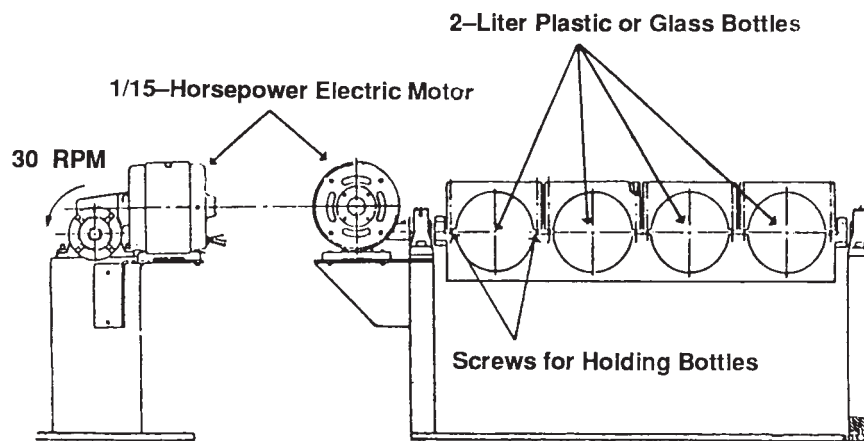


FIG. 1 Extractors

found in *Pierre Gy's Sampling Theory and Sampling Practice*.⁴

7.5 In order to prevent sample contamination or constituent loss prior to extraction, keep the samples in closed containers appropriate to sample type and desired analysis. See Practices D 3370 for guidance. Record the storage conditions and handling procedures in the report.

7.6 The time between collection and extraction of the sample should be determined by the nature of the sample and the information desired. See Practices D 3370 for guidance. Report the length of time between sample collection and extraction.

8. Sample Preparation

8.1 For free-flowing particulate solid wastes, obtain a sample of the approximate size required in the test by quarter-

ing the sample (Section 7) received for testing on an impermeable sheet of glazed paper, oil cloth, or other flexible material having a composition suitable to the analytes of interest, as follows:

8.1.1 Empty the sample container into the center of the sheet.

8.1.2 Gently flatten the sample out with a suitable straight-edge until it is spread uniformly to a depth at least twice the maximum particle diameter.

8.1.3 Remix the sample by lifting a corner of the sheet and drawing it low across to the opposite corner in such a manner that the material is made to roll over and over and does not merely slide along. Continue the operation with each corner, proceeding in a clockwise direction. Repeat this operation ten times.

8.1.4 Lift all four corners of the sheet toward the center and, holding all four corners together, raise the entire sheet into the air to form a pocket for the sample.

⁴ Pitard, F., *Pierre Gy's Sampling Theory and Sampling Practice*, Vols I and II, CRC Press, 1989.

8.1.5 Repeat the procedure described in 8.1.2 to flatten the sample out.

8.1.6 With a straightedge (such as a thin-edged yardstick) at least as long as the flattened mound of sample, gently divide the sample into quarters. Make an effort to avoid using pressure on the straightedge sufficient to cause damage to the particles.

8.1.7 Discard the alternate quarters.

8.1.8 If further reduction of the sample size is necessary, repeat the steps given in 8.1.3 through 8.1.7. Use a sample size to provide 100 g of solid on a dry weight basis for each extraction. Provide additional samples for the determination of solids content (see 9.2). Use of a sample size other than 100 g of solid on a dry weight basis for extraction is not recommended; however, if a different sample size is used, report this fact.

NOTE 7—For other acceptable methods of mixing and subsampling free-flowing solid particulate wastes, see *Pierre Gy's Sampling Theory and Sampling Practice*.⁵ The method of subsampling should be determined by the physical properties of the waste, analytes of interest, and equipment available.

8.2 For field-cored solid wastes or castings produced in the laboratory, cut a representative section weighing approximately 100 g for testing, plus samples for the determination of solids content. Shape the sample so that the leaching solution will cover the material to be leached.

8.3 For multiphasic wastes, mix thoroughly to ensure that a representative sample will be withdrawn. Take samples for the determination of solids content at the same time that test samples are taken.

9. Procedure

9.1 Record a physical description of the sample to be tested, including particle size so far as it is known.

9.2 *Solids Content*—Determine the solids content of two separate portions of the sample as follows:

9.2.1 Dry to a constant weight, at $104 \pm 2^\circ\text{C}$, two dishes or pans of size suitable to the solid waste being tested. Cool in a desiccator and weigh. Record the values to ± 0.1 g.

9.2.2 Place 50 g of the waste to be tested into each pan. Record the mass of sample in each pan to ± 0.1 g.

9.2.3 Dry 16 to 20 h at $104 \pm 2^\circ\text{C}$. Record the temperature and time of the drying period.

9.2.4 Cool to room temperature in a desiccator and reweigh. Record the mass to ± 0.1 g.

9.2.5 Repeat the steps given in 9.2.3 and 9.2.4 until constant container-sample masses are obtained. Discard the dried samples following completion of this step.

9.2.6 Calculate the solids content of the sample from the data obtained in 9.2.1, 9.2.2, and 9.2.4 as follows:

$$S = A/B \quad (1)$$

where:

A = mass of sample after drying, g,
 B = original mass of sample, g, and

S = solids content, g/g.

Average the two values obtained. Record the solids content.

9.3 *Preparation of Extraction Fluid*—Prepare a 60/40 wt % mixture of sulfuric acid/nitric acid. Cautiously mix 60 g of concentrated sulfuric acid with 40 g of concentrated nitric acid. The preparation of this mixture should be performed in a laboratory fume hood.

9.3.1 Using the 60/40 sulfuric acid/nitric acid mixture, prepare a second solution by diluting 1.0 mL of the 60/40 mixture to 1000 mL using water and a 1-L volumetric flask.

9.3.2 Using the 1/1000 solution prepared in 9.3.1, prepare the extraction fluid having the desired $\text{pH} \pm 0.05$ (see 4.2) by pipeting a volume of the 1/1000 solution into 2000 mL of water with mixing until the desired $\text{pH} \pm 0.05$ is achieved. A recommended method for preparing the extraction fluid is to add 2000 mL of water to a 2-L erlenmeyer flask equipped with a magnetic stir bar. Place the erlenmeyer flask on a magnetic stir plate, and add the 1/1000 solution to the flask with stirring. Shake the mixture vigorously, and measure its pH once the solution is static. Continue this process until the desired solution $\text{pH} \pm 0.05$ is reached. Record the amount of 1/1000 solution added to 2000 mL of water to achieve the desired $\text{pH} \pm 0.05$. Record the pH value of the solution. Additional 2-L batches of the extraction fluid can be prepared by mixing the determined volume of 1/1000 solution with 2000 mL of water. The pH of the extraction fluid must be within ± 0.05 of the desired value for use in the extraction procedure. For extracting different wastes requiring the same extraction fluid pH or performing replicate extractions, multiple batches of extraction fluid can be prepared and measured for correct pH, and if the pH is within ± 0.05 of the desired value, the batches can be combined in a carboy-type container of a composition suitable to the nature of the analyses to be performed. The pH of the resulting solution in the carboy must be measured once again to verify the correct pH before using the solution in the extraction procedure and as a rinse solution (see the procedures given in 9.4 and 9.7). If the pH value is not within the above specification, the solution shall not be used, and fresh extraction fluid shall be prepared. Record the pH value of each batch, and of the solution in the carboy, prior to its use.

9.4 *Extraction Procedure*—If the entire procedure cannot be conducted without interruption, at least the first four extraction sequences must be conducted without interruption.

9.4.1 Determine the mass of the extraction vessel to be used in the extraction procedure to the nearest 0.1 g. Record the mass of the extraction vessel, M_{v1} . Use one extraction vessel per waste throughout the sequence of extractions.

9.4.2 Add 100 g (weighed to ± 0.1 g) of solid waste on a dry weight basis to the extraction vessel. Calculate the amount of as-received waste to add using the following equation:

$$M = \frac{100}{S} \quad (2)$$

where:

S = solids content (g/g) determined in 9.2.6, and
 M = mass of as-received waste (weighed to ± 0.1 g) to add to the extraction vessel to yield 100 g of solid waste.

⁵ Supporting data for the precision and bias information are available from ASTM Customer Service and may be obtained by requesting Report PCN:33-000004-56.

9.4.2.1 If a mass of solid waste on a dry weight basis other than 100 g is used, (Eq 2) through (4) must be modified to reflect the use of a mass other than 100 g. Replace 100 in these equations with the mass used. The use of a mass other than 100 g is not recommended.

9.4.3 Add a mass in g, M_{ef} , of extraction fluid (see 9.3) to the extraction vessel determined using the following equations:

$$M_{sw} = M - 100 \quad (3)$$

where:

M_{sw} = mass of moisture (g) in the sample added to the extraction vessel, and

$$M_{ef} = (20)(100) - M_{sw} \quad (4)$$

This will provide a solid-to-liquid ratio of 1:20 in the extraction vessel.

9.4.4 Agitate continuously for 18 ± 0.25 h at 18 to 27°C. Record the agitation time and temperature.

9.4.5 Open the extraction vessel. Observe and record any visible physical changes in the sample and leaching solution. Record the pH of the waste/leaching solution slurry.

9.5 *Filtration*—Transfer as much of the waste/leaching solution as possible through a large glass funnel to a pressure filtration device equipped with a 0.45 or 0.8- μ m filter. Transfer the mixed slurry. Do not decant. Invert the extraction vessel over the filtration device and allow the liquid to drain for 1 min from the solid remaining in the extraction vessel. It is important to achieve as complete a transfer of fluid from the extraction vessel to the filtration device as possible. Pressure filter the liquid through the filter using nitrogen gas or an inert gas that will not contaminate or change the integrity of the sample. After the extract has passed through the filter, continue running gas through the filtration device at 30 psi for 3 min. The filtrate obtained is the extract mentioned in this test method (see 9.6 and 10.8). Determine the mass of the filtrate collected and report it as M_f for the extraction step. Measure the pH of the extract immediately, remove the amount of filtrate necessary for the determination of total dissolved solids content in 9.6, and then preserve the extract in a manner consistent with the chemical analyses or biological testing procedures to be performed (Practices D 3370, Section 15).

NOTE 8—Analytical results may be affected by the type of filter used. If a 0.8- μ m filter pore size is used, the resulting extract should be digested prior to elemental analysis. The composition of the filter should also be considered. If the filter is composed of material that may contaminate the extract during filtration, the filter should be washed in the filtration device in a manner consistent with the chemical analyses or biological testing procedures to be performed on the extract. For example, for elemental analysis of the extract, if a filter composed of borosilicate glass fiber is used, in order to prevent contamination, it should be washed in the filtration device with a dilute acid solution and rinsed with approximately 2 L of water prior to filtration.

NOTE 9—Prefilters can be used only if it is absolutely necessary (filtrate for analysis or testing cannot be obtained unless a prefilter is used) due to the loss of sample trapped in the pores of the prefilter and the possibility of the prefilter disintegrating during rinsing.

NOTE 10—It is recommended that all filtrations be performed in a hood.

9.6 *Total Dissolved Solids Content (TDS)*—Add a 10.0-g aliquot of the extract to each of two 110°C \pm 2°C dried, preweighed crucibles. Place the samples in a drying oven at

110°C \pm 2°C for 3 h. Record the drying oven temperature and drying time. Remove the crucibles and let them cool in a desiccator. Reweigh the crucibles and record their weights to ± 0.1 mg.

NOTE 11—Only one drying is performed to limit the contact time between the solid and the rinse solution in the extraction vessel prior to the next extraction step (see 9.7, Section 10, and 10.7).

9.6.1 If the mass of solid lost through dissolution, M_d (see 10.2), in the first extract is less than 1 % of the mass of solid used in the first extraction step, and if the percent of solid lost through dissolution in the second extraction step is less than or equal to the percent of solid lost through dissolution in the first extraction step, the determination of TDS in the following extracts is not required, and the user can assume that TDS and M_d are equal to 0 for (Eq 6) and (7) for Extracts 3 through 10.

9.7 Quantitatively transfer the damp solid from the filter back to the original extraction vessel, including the filter. Use extraction fluid, prepared as described in 9.3, from a pre-weighed wash bottle to assist in this transfer and to rinse the filtration device. No more than 500 g of rinse solution should be used. Use the smallest amount of rinse solution possible to achieve a thorough transfer. Using tweezers or a similar device, recover the filter and rinse the adhering solid into the extraction vessel with rinse extraction fluid from the pre-weighed wash bottle. Do not leave the filter in the extraction vessel. Reweigh the wash bottle to determine the amount of rinse solution used in the transfer. Record this value as M_R . Weigh the extraction vessel following the transfer described above, and record this value as M_v . The extraction vessel may be sealed until a feasible time for the addition of new extraction fluid. This is to enable filtration during the next sequence at a reasonable time during the day. If the slurry is stored for longer than 6 h in the extraction vessel prior to the addition of new extraction fluid, the data generated by analysis of the extracts should be plotted to check for perturbation of the data curve.

10. Calculation

10.1 Calculate the TDS, in milligrams per gram of the filtrate, using the following equation:

$$TDS = (M_{sc} - M_c)/(10 \text{ g}) \quad (5)$$

where:

M_{sc} = mass of the crucible and dried solids, mg, and
 M_c = mass of the crucible, mg.

10.2 Calculate the mass of the solid, in grams, lost through dissolution, M_d , using the following equation:

$$M_d = (TDS)(M_f)(0.001) \quad (6)$$

where:

M_f = mass of filtrate collected in that extraction, g, and
 M_d = mass lost through dissolution.

10.3 Calculate the mass of the solid, in grams, corrected for TDS remaining for the next extraction step, M_s , using the following equation:

$$M_s = M_s^{e-1} - M_d \quad (7)$$

where:

M_s^{e-1} = mass of the solid extracted in the current extraction step, g.

NOTE 12—For example, in beginning the first extraction, M_s^{e-1} will equal 100 g, and to calculate the mass of solid remaining for the second extraction step, M_s will equal 100 g - M_d .

10.4 Calculate the combined mass of the solid and the residual liquid in the extraction vessel, M_{sl} , using the following equation:

$$M_{sl} = M_v - M_{vl} - M_R \quad (8)$$

10.5 Calculate the mass of liquid adhering to the solids in the extraction vessel, M_l , using the following equation:

$$M_l = M_{sl} - M_s \quad (9)$$

10.6 Calculate the mass, in grams, of extraction fluid to be added to the extraction vessel, extraction fluid mass (EFM), using the following equation:

$$EFM = [(M_s)(20)] - M_l - M_R \quad (10)$$

10.7 Add the amount of extraction fluid, EFM, determined in 10.6 to the extraction vessel and repeat the procedures described in 9.4.3 through 10.7 so that ten extractions are conducted in sequence.

NOTE 13—This procedure assumes that the amount of waste trapped in the filters after rinsing is negligible.

10.8 Analyze the extracts for specific constituents or properties, or use the extracts for biological testing procedures as desired, using appropriate ASTM test methods. Where no appropriate ASTM test methods exist, other test methods may be used and recorded in the report. Whether visible phase separation during storage of the extracts occurs or not, appropriate mixing should be used to ensure the homogeneity of the extracts prior to their use in such analyses or testing.

10.9 *Compensation for Carry-Over*—For each constituent in each of the extracts generated in the extraction sequence, the contribution to concentration from the residual liquid from the previous extraction step, C_j , can be calculated using the following equation:

$$C_j = [M_{li}/20(M_s^{e-1})][C_i] \quad (11)$$

where:

C_i = concentration of the constituent in the filtrate from the previous extraction step,

M_{li} = M_l from the previous extraction step, and

M_s^{e-1} = mass of solid extracted in the current extraction step (see Note 12).

11. Definitions of Variables

11.1 The following variables must be determined when performing the sequential batch extraction procedure:

11.1.1 Solids Content Determination:

A = mass of sample after drying in the determination of solids content of the waste to be extracted, g,

B = original mass of the sample prior to drying in the determination of solids content of the waste to be extracted, g, and

S = solids content of the waste to be extracted, g/g.

11.1.2 First Extraction Step:

M = mass of as-received waste added to the extraction vessel to yield 100 g (weighed to ± 0.1 g) of solid on a dry weight basis for the first extraction step, g,

M_{ef} = mass of extraction fluid to be added for the first step in the extraction procedure, g, and

M_{sw} = mass of moisture in the sample to be extracted in the first extraction step, g.

11.1.3 TDS Determination:

TDS = total dissolved solids content of the filtrate, mg/g,

M_c = mass of the crucible to be used in the TDS determination, mg, and

M_{sc} = mass of the crucible and dried solids in the TDS determination, mg.

11.1.4 Extraction Sequence:

M_d = mass of solid lost through dissolution during extraction, g,

M_f = mass of filtrate collected in that extraction, g,

M_s = mass of solid remaining for the next extraction step, g,

M_s^{e-1} = mass of solid extracted in the current extraction step, g,

M_{vl} = mass of the empty extraction vessel, g,

M_R = mass of the rinse solution, g,

M_v = combined mass of the extraction vessel, rinse solution, solid and moisture in the solid, and solid and liquid left in the extraction vessel after transfer to the filtering device, g,

M_{sl} = combined mass of solid and residual liquid in the extraction vessel following transfer of the moist sample cake back to the extraction vessel, g,

M_l = mass of liquid adhering to the solids in the extraction vessel following transfer of the moist sample cake back to the extraction vessel, g, and

EFM = mass of extraction fluid to be added for next extraction step, g.

11.1.5 Compensation for Carry-Over:

C_j = contribution to a constituent's concentration in the current step from the residual liquid of the previous extraction step, mg/L,

M_{li} = M_l from the previous extraction step, g,

M_s^{e-1} = mass of solid extracted in the current step, g, and

C_i = concentration of constituent in the filtrate from the previous extraction step, mg/L.

12. Report

12.1 Report the following information:

12.1.1 Source of information concerning the pH value of the precipitation in the geographic region of interest (see Note 1);

12.1.2 Source of the waste, date of sampling, methods of sampling and sample preservation, storage conditions, handling procedures, and length of time between sample collection and extraction;

- 12.1.3 Description of the waste, including its physical characteristics and particle size, if known (9.1);
- 12.1.4 Solids content (9.2);
- 12.1.5 Mass of solid waste on a dry weight basis extracted, if other than 100 g (8.1.8);
- 12.1.6 pH of the extraction fluid used for each extraction sequence, and as wash solution for each transfer;
- 12.1.7 Time and temperature used in the determination of solids content and TDS;
- 12.1.8 Agitation temperature and time;
- 12.1.9 Filter pore size used and filter composition;
- 12.1.10 Use of a prefilter, prefilter pore size, and composition;
- 12.1.11 Observations of changes in the test material or leaching solution (9.4.4);
- 12.1.12 Storage of the solid with rinse solution in the extraction vessel for any period longer than 6 h;
- 12.1.13 pH before and after filtration, and the results of specific analyses calculated in appropriate units and corrected for carry-over, if necessary; and
- 12.1.14 Dates on which sequential batch extraction was started and completed, preservation used for extracts, and dates of analyses.

NOTE 14—Fig. 2 presents a summary report format for recording some of the experimental data, and Figs. 3 and 4 are detailed laboratory worksheets that may be helpful in performing the test method.

13. Precision and Bias ⁵

13.1 *Precision:*

13.1.1 A collaborative study of this test method involving ten laboratories was conducted. A spray dryer waste from an

innovative clean coal technology process and a composite mining waste were extracted ten times in duplicate using this test procedure. The spray dryer waste was extracted using an extraction fluid having a pH of 4.3 ± 0.05 , and the composite mining waste was extracted using an extraction fluid having a pH of 5.0 ± 0.05 . Nitrocellulose filters having a pore size of 0.45- μm were used by the collaborative study participants for the filtering specified in 9.5. The resulting extracts were then analyzed for specific inorganic analytes. The collaborative study participants analyzed six analytical standards in triplicate to generate data for calculating analytical precision. These standards contained high, medium, and low concentrations of the elements of interest in the extracts. In addition, eight special samples were analyzed by the laboratories to generate data for evaluating the effects of filter pore size, and digestion versus nondigestion, on analytical values determined in the extracts. To prepare the special samples, extractions of four samples each of the spray dryer waste and the composite mining waste were performed using the first extraction step. Two extracts from each waste were generated by filtering the extraction slurries through 0.45- μm pore-size filters, and two extracts from each waste were generated by filtering the extraction slurries through 0.8- μm pore-size filters. One of the 0.45- μm extracts and one of the 0.8- μm extracts from each waste were digested using U.S. Environmental Protection Agency (EPA) Method 3010.⁶ Portions of the 0.8- μm and the

⁶ U.S. EPA, Method 3010: "Acid Digestion of Aqueous Samples and Extracts for Total Metals for Analysis by Flame Atomic Absorption Spectroscopy or Inductively Coupled Plasma Spectroscopy," *Test Methods for Evaluating Solid Waste: Physical/Chemical Methods (SW846)*, Vol 1A, 3rd Ed., 1990.

Sample Number: _____

In Generating Extract Number	TDS (mg/g)	M_f (g)	M_d (g)	M_s (g)	M_v (g)	M_{vl} (g)	M_R (g)	M_{sl} (g)	M_l (g)	EFM (g)
1										
2										
3										
4										
5										
6										
7										
8										
9										
10										

FIG. 2 Sequential Batch Procedure Data Sheet



Sequential Extraction Laboratory Worksheet

Sample: _____

Solids Content Determination:

- Dish #1 mass after drying: _____
- Dish #2 mass after drying: _____
- Sample #1 mass before drying (B#1): _____
- Sample #2 mass before drying (B#2): _____
- Drying temperature: _____
- Drying time: _____
- Sample #1 mass after drying (A#1): _____
- Sample #2 mass after drying (A#2): _____
- Solids Content #1 (S#1): $S = A\#1/B\#1 =$ _____
- Solids Content #2 (S#2): $S = A\#2/B\#2 =$ _____
- Average Solids Content (S) = _____

Extraction #: _____ 1 _____

- Mass of empty extraction vessel (M_v): _____
- Mass of sample to be extracted (M): $M = 100/S =$ _____
- Mass of moisture in the sample to be extracted (M_{sw}): $M_{sw} = M - 100 =$ _____
- Mass of extraction fluid to be added (M_{ef}): $M_{ef} = (20)(100) - M_{sw} =$ _____
- pH of extraction fluid: _____
- Extraction time and temperature: _____
- Filter type and pore-size: _____
- Mass of filtrate collected (M_f): _____
- pH of extract: _____
- Mass of wash bottle before transfer: _____
- Mass of extraction vessel after solid transfer back (M_v): _____
- Mass of wash bottle after transfer: _____
- Mass of rinse solution used in transfer (M_R): _____

Total Dissolved Solids Content of Extract #1

- Crucible #1 mass ($M_c\#1$): _____
- Crucible #2 mass ($M_c\#2$): _____
- Subsample #1 mass: _____
- Subsample #2 mass: _____
- Drying temperature: _____
- Drying time: _____
- Crucible #1 plus residue mass ($M_{sc}\#1$): _____
- Crucible #2 plus residue mass ($M_{sc}\#2$): _____
- Total Dissolved Solids Content (TDS):
- $TDS\#1 = (M_{sc}\#1 - M_c\#1)/(10\text{ g}) =$ _____
- $TDS\#2 = (M_{sc}\#2 - M_c\#2)/(10\text{ g}) =$ _____
- Average TDS value: _____

Mass of solid lost through dissolution (M_d): $M_d = (TDS)(M_f)(0.001)$
 $M_d =$ _____

Mass of solid remaining for second extraction step (M_s): $M_s = 100 - M_d$
 $M_s =$ _____

Mass of solid and residual liquid in the extraction vessel (M_{sl}):
 $M_{sl} = M_v - M_{vl} - M_R$
 $M_{sl} =$ _____

Mass of liquid adhering to solids in the extraction vessel (M_l):
 $M_l = M_{sl} - M_s$
 $M_l =$ _____

Mass of extraction fluid to add for the second extraction step (EFM):
 $EFM = (M_s)(20) - M_l - M_R$
 $EFM =$ _____

FIG. 3 Sequential Batch Extraction Laboratory Worksheet

0.45- μm filtrates and digestates were sent to the collaborative study participants for analysis. All of the participants in the

Sequential Extraction Laboratory Worksheet—Continued

Sample: _____

Extraction #: _____ (2-10)

pH of extraction fluid: _____

Extraction time and temperature: _____

Filter type and pore-size: _____

Mass of filtrate collected (M_f): _____

pH of extract: _____

Mass of wash bottle before transfer: _____

Mass of extraction vessel after solid transfer back (M_v): _____

Mass of wash bottle after transfer: _____

Mass of rinse solution used in transfer (M_R): _____

Total Dissolved Solids Content of Extract (if necessary)

Crucible #1 mass ($M_c\#1$): _____

Crucible #2 mass ($M_c\#2$): _____

Subsample #1 mass: _____

Subsample #2 mass: _____

Drying temperature: _____

Drying time: _____

Crucible #1 plus residue mass ($M_{sc}\#1$): _____

Crucible #2 plus residue mass ($M_{sc}\#2$): _____

Total Dissolved Solids Content (TDS):

$$\text{TDS}\#1 = (M_{sc}\#1 - M_c\#1)/(10 \text{ g}) = \underline{\hspace{2cm}}$$

$$\text{TDS}\#2 = (M_{sc}\#2 - M_c\#2)/(10 \text{ g}) = \underline{\hspace{2cm}}$$

Average TDS value _____

Mass of solid lost through dissolution (M_d): $M_d = (\text{TDS}) (M_f) (0.001)$

$$M_d = \underline{\hspace{2cm}}$$

Mass of solid remaining for next extraction step (M_s): $M_s = M_s^{e-1} - M_d$

$$M_s = \underline{\hspace{2cm}}$$

Mass of solid and residual liquid in the extraction vessel (M_{sl}):

$$M_{sl} = M_v - M_{v1} - M_R$$

$$M_{sl} = \underline{\hspace{2cm}}$$

Mass of liquid adhering to solids in the extraction vessel (M_l):

$$M_l = M_{sl} - M_s$$

$$M_l = \underline{\hspace{2cm}}$$

Mass of extraction fluid to add for the next extraction step (EFM):

$$\text{EFM} = (M_s) (20) - M_l - M_R$$

$$\text{EFM} = \underline{\hspace{2cm}}$$

FIG. 3 (continued)

study analyzed the regular extracts, analytical standards, and special analytical samples using inductively coupled plasma spectrometry. Two of the laboratories digested their extracts and analytical standards prior to analysis. The other participants did not digest the extracts and standards. Information on the specific methods used by the participants is available.⁵

13.1.2 In the collaborative study, some of the laboratories teamed together so that eight data sets were generated by the

participants. Two of the laboratories did not follow the study specifications, and as a result, six data sets were used to evaluate the precision of the extraction procedure. Practice D 2777 was used as a guideline for the statistical evaluation of the data.

13.1.3 The data generated in this collaborative study are specific to the test materials used in the study, the elements of interest, the pH values of the extraction fluids used, and

0.45- μm filter pore-size filtration. For other materials, elements, pH values, and filter types, these data may not apply.

13.1.4 The data generated in the collaborative study can be divided into three categories: (1) data from extraction of the test materials and analysis of the resulting extracts, which were used to determine the mean concentration for each element in each extract, \bar{x} , and the total standard deviation of the extraction procedure-plus-analysis of the extracts, s ; (2) data from analysis of the analytical standards, which were used to determine the mean concentration for each level of analytical standard, \bar{x}_a , and the standard deviation for analysis of the analytical standards, s_a ; and (3) data from analysis of the special analytical samples, which were used to calculate the mean concentration for each type of special sample and the standard deviation to evaluate the effects of filter pore size, and digestion versus nondigestion, on the analytical concentrations in the extracts.

13.1.5 Three types of precision can be determined from the data generated in the collaborative study. These are the total standard deviation, s , which is described in 13.1.4, the analytical standard deviation, s_a , which is also described in 13.1.4, and the estimated standard deviation of the extraction procedure, s_e , which represents the estimated error due to only the extraction method. The estimated multiple-laboratory standard

deviation of the extraction procedure, s_e , for each element of interest in the two test materials was calculated using the following equation:

$$s_e = [s^2 - s_a^2]^{1/2} \quad (12)$$

where:

- s = standard deviation of the extraction procedure-plus-analysis of the extract, and
- s_a = standard deviation for analysis of the analytical standard containing the concentration of the specific element closest to its concentration in the extract.

These estimated multiple-laboratory values for the elements of interest in extracts 1, 3, 5, 7, and 10 of the spray dryer waste and composite mining waste, along with the mean concentration values, \bar{x} and \bar{x}_a , are listed in Table 1 and Table 2. These data, for all ten of the extracts of the spray dryer waste and composite mining waste, are available.⁵

13.1.6 The three types of precision values discussed in 13.1.4 and 13.1.5, total, analytical, and extraction procedure, can also be calculated based on a single operator. Calculations were performed to determine the total single-operator precision, s_o , the single-operator analytical standard deviation, s_{oa} , and the estimated single-operator precision of the extraction

TABLE 1 Estimated Multiple-Laboratory Precision of the Sequential Batch Extraction Method Using Acidic Extraction Fluid for the Spray Dryer Waste, $\mu\text{g/g}$

	Aluminum	Barium	Boron	Calcium	Chromium	Silicon	Sodium	Strontium
Extract 1								
\bar{x}	25.5	14	1.8	3755	2.8	181	3515	214
\bar{x}_a	29	7	4	3927	2.8	171	3669	188
s	3.2	7	0.4	261	0.3	15	342	18
s_a	3	4	3	182	0.2	9	397	10
s_e	1	6	A	187	0.2	12	A	15
Extract 3								
\bar{x}	108	45	2.3	2795	B	106	100	61.9
\bar{x}_a	118	50	4	2611	B	107	116	46.7
s	10	19	0.9	111	B	8	11	5.3
s_a	9	4	3	212	B	8	28	2.7
s_e	4	19	A	A	B	0	A	4.6
Extract 5								
\bar{x}	145	41.3	3.2	2301	B	97	98	42.7
\bar{x}_a	118	50	4	2611	B	107	116	46.7
s	10	5.4	1.0	79	B	8	24	3.4
s_a	9	4	3	212	B	8	28	2.7
s_e	4	4	A	A	B	0	A	2.1
Extract 7								
\bar{x}	164	26.8	4.5	2119	B	80.1	50	26.8
\bar{x}_a	172	31	4	1983	B	75	48	19
s	14	2.4	1.0	79	B	6.8	11	1.7
s_a	11	5	3	149	B	6	28	1
s_e	9	A	A	A	B	3	A	1
Extract 10								
\bar{x}	183	19	5.3	1831	B	64.8	51	19
\bar{x}_a	172	31	5	1983	B	75	48	19
s	12	3	1.3	395	B	5.9	25	1
s_a	11	5	3	149	B	6	28	1
s_e	5	A	A	366	B	A	A	0

^AThe multiple-laboratory standard deviation of the extraction procedure cannot be determined. See 13.1.7.

^BValues for extracts 3 to 10 cannot be calculated because the data sets contain "less-than" values.

TABLE 2 Estimated Multiple-Laboratory Precision of the Sequential Batch Extraction Method Using Acidic Extraction Fluid for the Composite Mining Waste, µg/g

	Barium	Calcium	Lead	Magnesium	Manganese	Silicon	Zinc
Extract 1							
\bar{x}	1.9	1815	63	107	36.7	55	297
\bar{x}_a	3	1614	91	102	39.9	44	312
s	0.3	238	8	12	5.5	21	35
s_a	4	110	4	5	1.7	3	11
s_e	A	211	7	11	5.2	21	33
Extract 3							
\bar{x}	2.3	448	B	12	3.6	35	13
\bar{x}_a	3	622	B	14	6.1	34	3.6
s	0.3	64	B	2	1.3	6	10
s_a	4	42	B	1	0.3	3	4.8
s_e	A	48	B	2	1.3	5	9
Extract 5							
\bar{x}	6	268	B	10	0.65	20	C
\bar{x}_a	7	248	B	14	1.0	13	C
s	2	16	B	2	0.15	3	C
s_a	5	11	B	1	0.1	2	C
s_e	A	12	B	2	0.1	2	C
Extract 7							
\bar{x}	15	228	B	5	D	14	C
\bar{x}_a	20	248	B	6	D	13	C
s	1	26	B	0.5	D	2	C
s_a	5	11	B	1	D	2	C
s_e	A	24	B	A	D	0	C
Extract 10							
\bar{x}	15	214	B	5	D	14	C
\bar{x}_a	20	248	B	6	D	13	C
s	1	26	B	2	D	3	C
s_a	5	11	B	1	D	2	C
s_e	A	24	B	2	D	2	C

^AThe multiple-laboratory standard deviation of the extraction procedure cannot be determined. See 13.1.7.

^BValues for extracts 3–10 cannot be calculated because the data sets contain “less-than” values.

^CValues for extracts 4–10 cannot be calculated because the data sets contain “less-than” values.

^DValues for extracts 6–10 cannot be calculated because the data sets contain “less-than” values.

procedure, s_{oe} . The estimated single-operator precision of the extraction procedure was calculated using the following equation:

$$s_{oe} = [s_o^2 - s_{oa}^2]^{1/2} \quad (13)$$

where:

s_o = single-operator standard deviation of the extraction procedure-plus-analysis of the extract, and

s_{oa} = single-operator standard deviation for analysis of the analytical standard containing the concentration of the specific element closest to its concentration in the extract.

The estimated single-operator precisions of the extraction procedure for the elements of interest in extracts 1, 3, 5, 7, and 10 of the spray dryer waste and composite mining waste are listed in Table 3 and Table 4. These values, for all ten of the extracts of the spray dryer waste and composite mining waste, are available.⁵

13.1.7 It was not economically practical to determine analytical precision using actual extracts of the wastes because of the extensive number of analyses that would have been required. The analytical standards were, therefore, used to determine analytical precision. Calculation of the standard deviation of the extraction procedure can provide only an approximation because the analytical standards do not contain the specific matrix resulting from the interaction of the extraction fluid and solid waste. In addition, the analytical standards are limited to three concentration levels for each

element. To calculate the precision of the extraction procedure for a particular element, the analytical standard deviation for analysis of the analytical standard containing the concentration of the element closest to its concentration in the extract was used. For some of the extracts, the elemental concentration in the extract varies significantly from the element’s closest concentration in the analytical standards. Because of the way in which the total precision and analytical precision were determined, in some cases, the analytical standard deviation values, s_a and s_{oa} , are larger than the total standard deviation values, s and s_o . In these cases, the precision of the extraction procedure cannot be determined.

13.1.8 The estimated precision of this sequential batch extraction procedure varies somewhat with the concentration of aluminum, barium, silicon, sodium, and strontium in the spray dryer waste extracts according to Figs. 4-8, respectively, and the estimated precision of the sequential batch extraction procedure varies somewhat with the concentration of calcium, magnesium, manganese, and silicon in the composite mining waste extracts according to Figs. 9-12, respectively. Figs. 4-12 are plots of the calculated percent relative standard deviation of the extraction method versus the mean concentration of the constituent in the extract. The three-dimensional bar graphs are helpful in examining trends and interpreting the data. As expected, the relative precisions of the single-operator values are better than those of the multiple-operator values, and the single-operator relative precisions are encouragingly good.

TABLE 3 Estimated Single-Operator Precision of the Sequential Batch Extraction Method Using Acidic Extraction Fluid for the Spray Dryer Waste, µg/g

	Aluminum	Barium	Boron	Calcium	Chromium	Silicon	Sodium	Strontium
Extract 1								
\bar{x}	25.5	14	1.8	3755	2.8	181	3515	214
\bar{x}_a	29	7	4	3927	2.8	171	3669	188
s_o	1.8	1	0.3	154	0.2	6	50	6
s_{oa}	1	0.1	0.2	120	0.1	8	161	3
s_{oe}	1	1	0.2	97	0.2	^A	^A	5
Extract 3								
\bar{x}	108	45	2.3	2795	^B	106	100	61.9
\bar{x}_a	118	50	4	2611	^B	107	116	46.7
s_o	3	2	0.6	55	^B	2	5	4.1
s_{oa}	2	1	0.2	62	^B	3	6	1
s_{oe}	2	2	0.6	^A	^B	^A	^A	4
Extract 5								
\bar{x}	145	41.3	3.2	2301	^B	97	98	42.7
\bar{x}_a	118	50	4	2611	^B	107	116	46.7
s_o	2	1.2	0.5	37	^B	3	5	1.5
s_{oa}	2	1	0.2	62	^B	3	6	1
s_{oe}	0	1	0.5	^A	^B	0	^A	1
Extract 7								
\bar{x}	164	26.8	4.5	2119	^B	80.1	50	26.8
\bar{x}_a	172	31	4	1983	^B	75	48	19
s_o	2	0.5	0.4	32	^B	2.6	2	1.2
s_{oa}	9	0.5	0.2	43	^B	3	3	0.2
s_{oe}	^A	0	0.3	^A	^B	^A	^A	1.2
Extract 10								
\bar{x}	183	19	5.3	1831	^B	64.8	51	19
\bar{x}_a	172	31	5	1983	^B	75	48	19
s_o	2	1	0.5	185	^B	3.5	4	1
s_{oa}	9	0.5	0.3	43	^B	3	3	0.2
s_{oe}	^A	1	0.4	180	^B	2	3	1

^AThe single-operator standard deviation of the extraction procedure cannot be determined. See 13.1.7.

^BValues for extracts 3–10 cannot be calculated because the data sets contain “less-than” values.

Plots for the other elements of interest in the spray dryer waste and composite mining waste can be found in PCN report.⁵

13.1.9 Collaborative study data from analysis of the special analytical samples show that filter pore size, 0.45-µm versus 0.8-µm, and digestion versus nondigestion, affect certain elemental concentrations determined in the extracts of the spray dryer waste and composite mining waste. The data also show that these effects are waste and element specific. Data from analysis of the special analytical samples are available.⁵

13.2 *Bias*—Determination of the extraction bias for thistest method is not possible, as no standard reference material exists. However, calculations using the collaborative study data were performed to evaluate analytical bias. Calculations were performed according to Practice D 2777.

13.2.1 In the collaborative study, the level of analytical accuracy for determining certain concentrations of silicon, sodium, strontium, chromium, and barium in the dilute acid solution standards (prepared using 60/40 weight percent sulfuric/nitric acid solution) having a pH of 4.3 ± 0.05 was not as good as desired based on the criterion given in Practice D 2777. For the levels of aluminum, boron, and calcium in these standards, the analytical accuracy was acceptable based on Practice D 2777 criterion. The level of analytical accuracy for determining certain concentrations of calcium, silicon, zinc,

barium, lead, and magnesium in the dilute acid solution standards (prepared using 60/40 weight percent sulfuric/nitric acid solution) having a pH of 5.0 ± 0.05 was not as good as desired based on the criterion given in Practice D 2777. For the levels of manganese in these standards, the analytical accuracy was acceptable based on the same criterion. Data and additional information concerning these evaluations are available.⁵

13.3 *Comparative Data Evaluation*—Calculations using the collaborative study data were performed to evaluate the effect of extracting the test materials using deionized, distilled water versus the acidic extraction fluids. Data and information concerning these evaluations are available.⁵ Elemental solubility in sequential batch water extracts versus acid solution extracts depends on the solution chemistry of the extraction slurries. As a result, the effect of using an acidic extraction fluid versus water depends on the material being tested, the pH of the extraction fluid, the element or parameter(s) of interest, and the extraction number in the sequence of the sequential batch extraction.

14. Keywords

14.1 acidic precipitation; extract; extraction fluid; leaching; sequential batch extraction; waste leaching technique

TABLE 4 Estimated Single-Operator Precision of the Sequential Batch Extraction Method Using Acidic Extraction Fluid for the Composite Mining Waste, µg/g

	Barium	Calcium	Lead	Magnesium	Manganese	Silicon	Zinc
Extract 1							
\bar{x}	1.9	1815	63	107	36.7	55	297
\bar{x}_a	3	1614	91	102	39.9	44	312
s_o	0.2	139	3	7	1.1	2	31
s_{oa}	0.2	33	3	1	0.5	1	6
s_{oe}	0	135	0	7	1.0	2	30
Extract 3							
\bar{x}	2.3	448	A	12	3.6	35	13
\bar{x}_a	3	622	A	14	6.1	34	3.6
s_o	0.2	22	A	1	0.3	3	1
s_{oa}	0.2	9	A	0.4	0.2	1	1.0
s_{oe}	0	20	A	1	0.2	3	0
Extract 5							
\bar{x}	6	268	A	10	0.65	20	B
\bar{x}_a	7	248	A	14	1.0	13	B
s_o	1	14	A	1	0.12	2	B
s_{oa}	0.05	5	A	0.4	0.03	1	B
s_{oe}	1	13	A	1	0.1	2	B
Extract 7							
\bar{x}	15	228	A	5	C	14	B
\bar{x}_a	20	248	A	6	C	13	B
s_o	0.2	9	A	0.3	C	1	B
s_{oa}	0.4	5	A	0.2	C	1	B
s_{oe}	D	7	A	0.2	C	0	B
Extract 10							
\bar{x}	15	214	A	5	C	14	B
\bar{x}_a	20	248	A	6	C	13	B
s_o	1	12	A	0.3	C	1	B
s_{oa}	0.4	5	A	0.2	C	1	B
s_{oe}	1	11	A	0.2	C	0	B

^AValues for extracts 3–10 cannot be calculated because the data sets contain “less-than” values.

^BValues for extracts 4–10 cannot be calculated because the data sets contain “less-than” values.

^CValues for extracts 6–10 cannot be calculated because the data sets contain “less-than” values.

^DThe single-operator standard deviation of the extraction procedure cannot be determined. See 13.1.7.

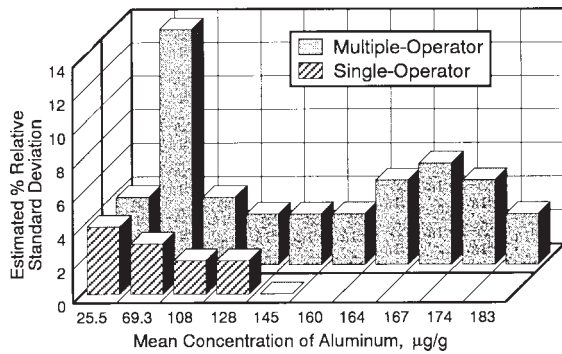


FIG. 4 Estimated Precision of the Sequential Batch Extraction Method for Aluminum in the Spray Dryer Waste

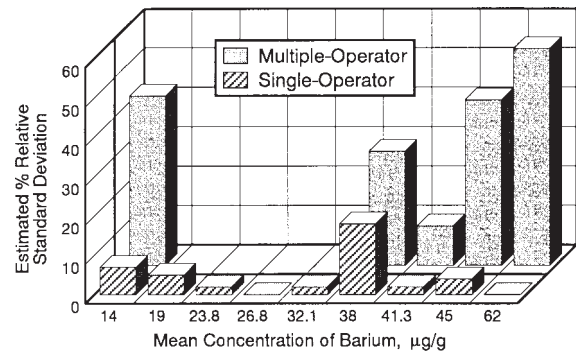


FIG. 5 Estimated Precision of the Sequential Batch Extraction Method for Barium in the Spray Dryer Waste

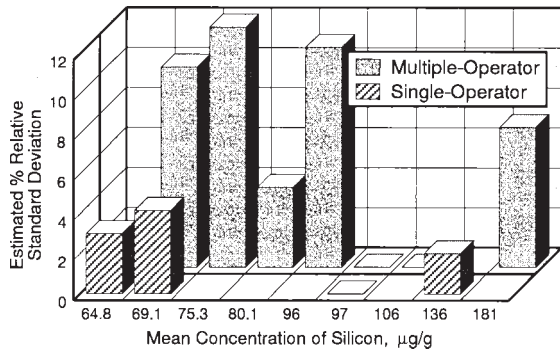


FIG. 6 Estimated Precision of the Sequential Batch Extraction Method for Silicon in the Spray Dryer Waste

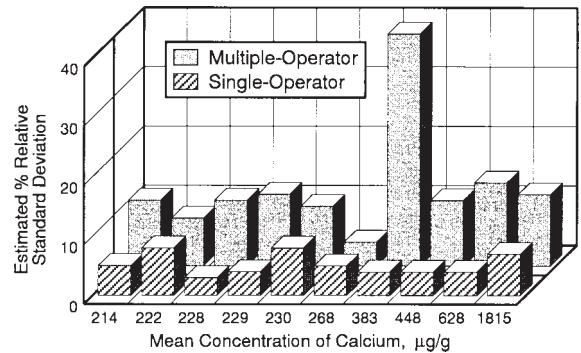


FIG. 9 Estimated Precision of the Sequential Batch Extraction Method for Calcium in the Composite Mining Waste

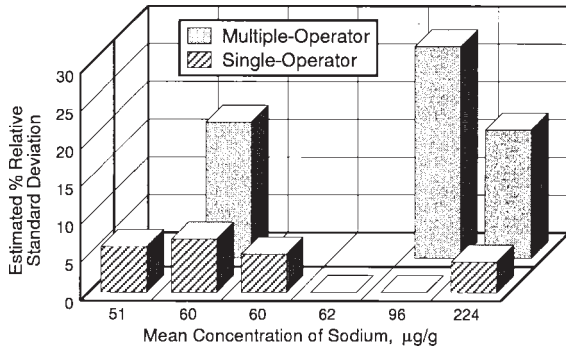


FIG. 7 Estimated Precision of the Sequential Batch Extraction Method for Sodium in the Spray Dryer Waste

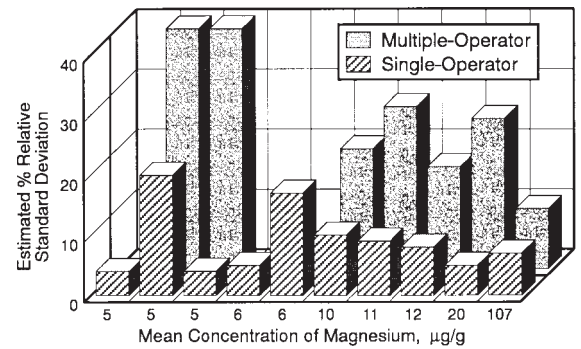


FIG. 10 Estimated Precision of the Sequential Batch Extraction Method for Magnesium in the Composite Mining Waste

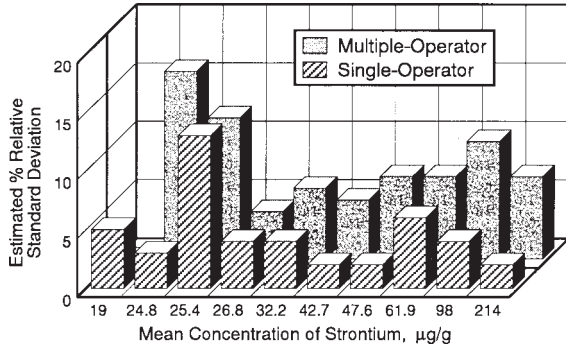


FIG. 8 Estimated Precision of the Sequential Batch Extraction Method for Strontium in the Spray Dryer Waste

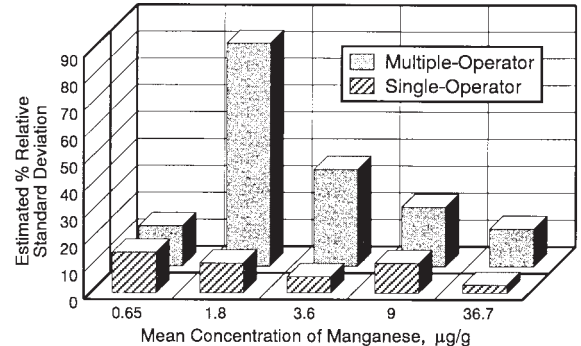


FIG. 11 Estimated Precision of the Sequential Batch Extraction Method for Manganese in the Composite Mining Waste

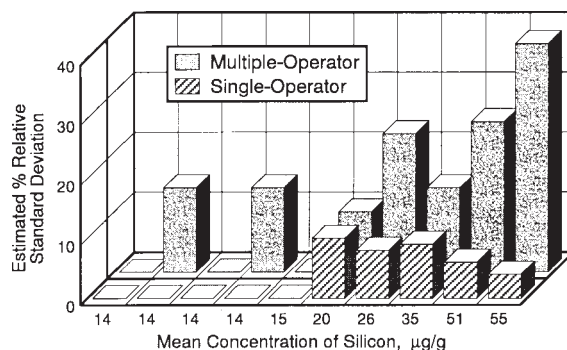


FIG. 12 Estimated Precision of the Sequential Batch Extraction Method for Silicon in the Composite Mining Waste

APPENDIX

(Nonmandatory Information)

X1. AGITATION TECHNIQUES AND RATE AND LIQUID/SOLID RATIO

X1.1 The agitation rate, equipment, and liquid/solid ratio specified in this test method may influence the results on certain solid wastes significantly, and it may not be adequate for certain solid wastes, such as monolithic, solidified, or organic wastes.

X1.2 The possible effects of varying the agitation techniques and rate include degree of mixing, rate of release of

constituents, and particle abrasion effects. The precision of this test method may also be influenced.

X1.3 The possible effects of varying the liquid/solid ratio include degree of mixing, rate of release of constituents (and possible concentration effects, depending on availability), and particle abrasion effects.

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