



# Standard Test Method for Single-Stage Total Moisture Less than 15 % in Coal Reduced to 2.36-mm (No. 8 Sieve) Topsize <sup>1</sup>

This standard is issued under the fixed designation D 2961; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This test method covers a single-stage procedure for the determination of total moisture less than 15 % in coal reduced to 2.36- mm (No. 8 sieve) topsize. This test method is for determination of total moisture only. Materials subjected to this test shall not be used in the determination of other test parameters. It is recognized that the conditions of the test can increase the potential for significant oxidation effects on some coals. If the oxidation potential is of concern, the use of this single-stage method shall involve prior agreement between the parties involved. This test method shall not be construed as the referee standard test method for total moisture. For referee purposes, users of this test method are referred to Test Method D 3302 for moisture determination methods which are not as susceptible to oxidation effects.

1.2 Statistical analysis of data from several sources indicates that at a 95% confidence level, there is statistically no significant difference between the mean value of the results obtained by D 2961 and D 3302 (that is, no bias is detected between the two methods at the 95% confidence level) for moisture levels between 1.4% and 15.8%. These two test methods were not compared in this study for some ranks of coal including lignite and anthracite. Supporting data has been filed at ASTM Headquarters and may be obtained by requesting Research Report D05-1024.

1.3 The values stated in SI units are to be regarded as the standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

## 2. Referenced Documents

### 2.1 ASTM Standards:

D 2013 Test Method of Preparing Coal Samples for Analysis<sup>2</sup>

D 3302 Test Method for Total Moisture in Coal<sup>2</sup>

## 3. Summary of Test Method

3.1 Moisture is determined by establishing the weight loss of the coal sample by drying in an oven with forced-air circulation.

## 4. Significance and Use

4.1 The measurement of total moisture is required to determine whether coal meets commercial or environmental specifications, or both. Within the limitations prescribed in the scope, this test method describes a procedure for determination of total moisture that requires less time than the procedures described in Test Method D 3302.

## 5. Apparatus

5.1 *Drying Pans*, noncorrodible, stable at the temperature used, and of such size that the sample can be spread to a depth of not more than 25 mm (1 in.).

5.1.1 The pan size may be varied to suit the size of the sample and the oven. The height of the sides shall be no more than 40 mm (1½ in.) so that air is not restricted in passing over the coal.

5.2 *Drying Oven*, forced air-type capable of maintaining a temperature of  $107 \pm 3^\circ\text{C}$  and constructed to provide for a continuous air flow to all parts of the oven.

## 6. Sampling

6.1 The sample shall be prepared according to Test Method D 2013 except that the 500 g portion can be further subdivided to 125 g.

6.2 That portion of the sample used for the moisture determination shall have a minimum weight of 125 g.

## 7. Procedure

7.1 Weigh the empty drying pan. Record the mass in grams as  $W_1$ . Transfer the sample from the sample container to the drying pan. Distribute the sample uniformly over the pan. Do

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<sup>2</sup> *Annual Book of ASTM Standards*, Vol 05.05.

not exceed a depth of 25 mm (1 in.). Place the empty sample container in the drying pan. Weigh the drying pan, coal sample, and empty sample container. Record the mass in grams as  $W_3$ .

7.2 Place the pan, sample, and empty sample container in the oven at a temperature of  $107 \pm 3^\circ\text{C}$ . Maintain the air flow to provide continuous introduction of air while ensuring that fine particles are not elutriated. Dry for 1½h, remove from the oven, and weigh immediately. Record the mass.

7.3 Return to the oven for an additional ½ h, remove, and weigh. Record the mass. Repeat the drying at ½-h intervals until the change in mass for the ½-h period is less than 0.05 % of the original mass of the coal sample. Record the minimum mass of the dried pan, sample, and container as  $W_4$ .

7.4 Remove any residual coal from the dried sample container and weigh the empty container. Record the mass as  $W_2$ .

NOTE 1—If the moisture determination is to be made in the immediate vicinity of sample preparation, the sample need not be placed in a container, but can be weighed directly in a tared drying pan.

## 8. Calculation

8.1 Calculate the moisture content of the sample as follows:

$$M = [(W_3 - W_4)/(W_3 - W_1 - W_2)] \times 100 \quad (1)$$

where:

- $M$  = total moisture in the coal as analyzed, %,
- $W_1$  = weight of empty pan,
- $W_2$  = weight of empty sample container,
- $W_3$  = weight of coal plus pan plus sample container wet, and

$W_4$  = weight of coal plus pan plus sample container after drying.

## 9. Precision and Bias

9.1 The precision of this test method for the determination of Single-Stage Total Moisture in coal are shown in Table 1.

9.1.1 *Repeatability Limit (r)*—the value below which the absolute difference between two test results calculated to a dry basis (Practice D 3180) of separate and consecutive test determinations, carried out on the same sample in the same laboratory by the same operator using the same apparatus on samples taken at random from a single quantity of homogeneous material, may be expected to occur with a probability of approximately 95%.

9.1.2 *Reproducibility Limit (R)*—the value below which the absolute difference between two test results calculated to a dry basis (Practice D 3180) carried out in different laboratories using samples taken at random from a single quantity of material that is as homogenous as possible, may be expected to occur with a probability of approximately 95%.

9.2 *Bias*—Bias of this test method has not been determined.

**TABLE 1 Concentrations Range and Limits for Repeatability and Reproducibility for Single-Stage Total Moisture**

| Repeatability Limit | Reproducibility Limit |
|---------------------|-----------------------|
| r                   | R                     |
| 0.30%               | 0.50%                 |

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