



Standard Specification for Methyl *n*-Amyl Ketone¹

This standard is issued under the fixed designation D 4360; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification covers methyl *n*-amyl ketone (98 % grade) for use in paint, varnish, lacquer, and related products.

1.2 For specific hazard information and guidance, see the supplier's Material Safety Data Sheet for materials listed in this specification.

1.3 The following applies to all specified limits in this standard; for purposes of determining conformance with this standard, an observed value or a calculated value shall be rounded off "to the nearest unit" in the last right-hand digit used in expressing the specification limit, in accordance with the rounding-off method of Practice E 29.

2. Referenced Documents

2.1 ASTM Standards:

- D 268 Guide for Sampling and Testing Volatile Solvents and Chemical Intermediates for Use in Paint and Related Coatings and Material²
- D 1078 Test Method for Distillation Range of Volatile Organic Liquids²
- D 1209 Test Method for Color of Clear Liquids (Platinum-Cobalt Scale)²
- D 1364 Test Method for Water in Volatile Solvents (Karl Fischer Reagent Titration Method)²
- D 1613 Test Method for Acidity in Volatile Solvents and Chemical Intermediates Used in Paint, Varnish, Lacquer, and Related Products²
- D 3893 Test Method for Purity of Methyl Amyl Ketone and Methyl Isoamyl Ketone by Gas Chromatography²
- D 4052 Test Method for Density and Relative Density of Liquids by Digital Density Meter³
- E 1 Specification for ASTM Thermometers⁴
- E 29 Practice for Using Significant Digits in Test Data to

Determine Conformance with Specifications⁵
E 300 Practice for Sampling Industrial Chemicals⁶

2.2 Federal Specification:

PPP-C-2020 Chemicals, Liquid, Dry, and Paste: Packaging of⁷

3. Properties

3.1 Methyl *n*-amyl ketone shall conform to the following requirements:

Apparent specific gravity	
20/20°C	0.815–0.818
or	or
25/25°C	0.812–0.815
Color, Pt-Co scale, max	10
Distillation, 760 mm Hg, °C	
Initial boiling point, min	147
Dry point, max	153.5
Water, max, weight %	0.1
Acidity, as acetic acid, max, weight %	0.02
Purity, min, weight %	98

4. Sampling

4.1 The material shall be sampled in accordance with Practice E 300.

5. Test Methods

5.1 The properties enumerated in this specification shall be determined in accordance with the following ASTM methods.

5.1.1 *Apparent Specific Gravity*—Determine the specific gravity by any convenient method that is accurate to the third decimal place, the temperature of both specimen and water being 20 or 25°C. (See Test Method D 4052 and the Specific Gravity section of Guide D 268.)

5.1.2 *Color*—Test Method D 1209.

5.1.3 *Distillation Range*—Test Method D 1078, using an ASTM Solvents Distillation Thermometer 42C having a range from 95 to 255°C and conforming to the requirements of Specification E 1.

5.1.4 *Water*—Test Method D 1364.

5.1.5 *Acidity*—Test Method D 1613.

¹ This specification is under the jurisdiction of ASTM Committee D01 on Paint and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.35 on Solvents, Plasticizers, and Chemical Intermediates.

Current edition approved July 10, 2003. Published August 2003. Originally approved in 1984. Last previous edition approved in 1990 as D 4360 - 90 (1999).

² *Annual Book of ASTM Standards*, Vol 06.04.

³ *Annual Book of ASTM Standards*, Vol 05.02.

⁴ *Annual Book of ASTM Standards*, Vol 14.03.

⁵ *Annual Book of ASTM Standards*, Vol 14.02.

⁶ *Annual Book of ASTM Standards*, Vol 15.05.

⁷ Available from Standardization Documents Order Desk, DODSSP, Bldg. 4, Section D, 700 Robbins Ave., Philadelphia, PA 19111-5098

*A Summary of Changes section appears at the end of this standard.

5.1.6 *Purity*—Test Method D 3893.

6. Packaging and Package Marking

6.1 Package size to be agreed upon between the purchaser and the supplier.

6.2 Packaging shall conform to applicable carrier rules and regulations or when specified shall conform to Specification PPP-C-2020.

7. Keywords

7.1 2-heptanone; MAK; methyl n-amyl ketone; solvents

SUMMARY OF CHANGES

Committee D01 has identified the location of selected changes to this standard since the last issue (D 4360 - 90 (1999)) that may impact the use of this standard.

- | | |
|--|---|
| (1) Added Practice E 29 on significant digits to the scope. | gravity specifications to allow the manufacturer to select just |
| (2) Added Practice E 29 to the Referenced Documents section. | one of the two specified temperatures, 20 or 25°C for testing, |
| (3) Inserted the word “or” between the apparent specific | rather than requiring testing at both temperatures. |

ASTM International takes no position respecting the validity of any patent rights asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, are entirely their own responsibility.

This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, at the address shown below.

This standard is copyrighted by ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. Individual reprints (single or multiple copies) of this standard may be obtained by contacting ASTM at the above address or at 610-832-9585 (phone), 610-832-9555 (fax), or service@astm.org (e-mail); or through the ASTM website (www.astm.org).