

SECTION 081416  
FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Solid-core doors with wood-veneer faces.
2. Factory finishing flush wood doors.
3. Factory fitting flush wood doors to frames and factory machining for hardware.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of door. Include factory-finishing specifications.

B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; and the following:

1. Dimensions and locations of blocking.
2. Dimensions and locations of mortises and holes for hardware.
3. Dimensions and locations of cutouts.
4. Undercuts.
5. Requirements for veneer matching.
6. Doors to be factory finished and finish requirements.
7. Fire-protection ratings for fire-rated doors.

C. Samples: For factory-finished doors.

1. Provide factory finishes applied to actual door face materials for each material and finish. For each wood species and transparent finish, produce set of three samples showing typical examples of color and grain to be expected in finished work.
2. Louver blade and frame section minimum 6 inches long for each material and finish specified.

1.3 INFORMATIONAL SUBMITTALS

A. Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.

1.4 QUALITY ASSURANCE

- A. **Manufacturer Qualifications:** A qualified manufacturer that is a certified participant in AWI's Quality Certification Program.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. **Manufacturers:** Subject to compliance with requirements, provide products by one of the following:

1. Algoma Hardwoods, Inc.
2. Ampco.
3. Chappell Door Co.
4. Eggers Industries.
5. General Veneer Manufacturing Co.
6. Graham Wood Doors; an Assa Abloy Group company.
7. Haley Brothers, Inc.
8. Ipik Door Company.
9. Lambton Doors.
10. Marlite.
11. Marshfield Door Systems, Inc.
12. Mohawk Doors; a Masonite company.
13. Oshkosh Door Company.
14. Poncraft Door Company.
15. Vancouver Door Company.
16. VT Industries, Inc.

2.2 FLUSH WOOD DOORS, GENERAL

- A. **Quality Standard:** In addition to requirements specified, comply with AWI's, AWMAC's, and WI's "Architectural Woodwork Standards, WDMA I.S.1-A, "Architectural Wood Flush Doors."
1. Provide AWI Quality Certification Labels indicating that doors comply with requirements of grades specified.
- B. **WDMA I.S.1-A Performance Grade:**
1. Heavy Duty unless otherwise indicated.
- C. **Fire-Rated Wood Doors:** Doors complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to UL 10C.

1. Cores: Provide core specified or mineral core as needed to provide fire-protection rating indicated.
  2. Edge Construction: Provide edge construction with intumescent seals concealed by outer stile. Comply with specified requirements for exposed edges.
  3. Pairs: Provide fire-retardant stiles that are listed and labeled for applications indicated without formed-steel edges and astragals. Provide stiles with concealed intumescent seals. Comply with specified requirements for exposed edges.
- D. Smoke- and Draft-Control Door Assemblies: Listed and labeled for smoke and draft control, based on testing according to UL 1784.
- E. Particleboard-Core Doors:
1. Particleboard: ANSI A208.1, Grade LD-1 or Grade LD-2, made with binder containing no urea-formaldehyde.
  2. Blocking: Provide wood blocking in particleboard-core doors as needed to eliminate through-bolting hardware.
  3. Provide doors with glued-wood-stave or structural-composite-lumber cores instead of particleboard cores for doors indicated to receive exit devices.
- F. Structural-Composite-Lumber-Core Doors:
1. Structural Composite Lumber: WDMA I.S.10.
    - a. Screw Withdrawal, Face: 700 lbf (3100 N).
    - b. Screw Withdrawal, Edge: 400 lbf (1780 N).
- G. Mineral-Core Doors:
1. Core: Noncombustible mineral product complying with requirements of referenced quality standard and testing and inspecting agency for fire-protection rating indicated.
  2. Blocking: Provide composite blocking with improved screw-holding capability approved for use in doors of fire-protection ratings indicated as needed to eliminate through-bolting hardware.
  3. Edge Construction: At hinge stiles, provide laminated-edge construction with improved screw-holding capability and split resistance. Comply with specified requirements for exposed edges.
- 2.3 VENEER-FACED DOORS FOR TRANSPARENT FINISH
- A. Interior Solid-Core Doors <Insert drawing designation>:
1. Grade: Premium, with Grade AA faces.
  2. Species: Select white birch.
  3. Cut: Quarter sliced.
  4. Match between Veneer Leaves: Pleasing match.

5. Assembly of Veneer Leaves on Door Faces: Balance match.
6. Pair and Set Match: Provide for doors hung in same opening.
7. Core: Particleboard Glued wood stave Either glued wood stave or structural composite lumber.
8. Construction: Seven plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before veneering. Faces are bonded to core using a hot press.
9. Construction: Seven plies, either bonded or nonbonded construction.

## 2.4 LIGHT FRAMES AND LOUVERS

### A. Metal Louvers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Air Louvers, Inc.
  - b. Anemostat; a Mestek company.
  - c. L & L Louvers, Inc.
  - d. Louvers & Dampers, Inc.; a division of Mestek, Inc.
  - e. McGill Architectural Products.
2. Metal and Finish: Hot-dip galvanized steel, 0.040 inch (1.0 mm) thick, with baked-enamel- or powder-coated finish.
3. Metal and Finish: Extruded aluminum with Class II, clear anodic finish, AA-M12C22A31.

## 2.5 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
  1. Comply with NFPA 80 requirements for fire-rated doors.
- B. Factory machine doors for hardware that is not surface applied.
- C. Openings: Factory cut and trim openings through doors.
  1. Light Openings: Trim openings with moldings of material and profile indicated.
  2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 08800 "Glazing."
  3. Louvers: Factory install louvers in prepared openings.

## 2.6 SHOP PRIMING

- A. Doors for Opaque Finish: Shop prime faces, all four edges, edges of cutouts, and mortises with one coat of wood primer specified in Section "Interior Painting."

## 2.7 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
  - 1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.
- B. Factory finish doors that are indicated to receive transparent finish.
- C. Use only paints and coatings that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Transparent Finish:
  - 1. Grade: Premium.
  - 2. Finish: AWI's, AWMAC's, and WI's "Architectural Woodwork Standards" System 5, conversion varnish or System 9, UV curable, acrylated epoxy, polyester, or urethane or System 10, UV curable, water based or System 11, catalyzed polyurethane.
  - 3. Finish: WDMA TR-4 conversion varnish or WDMA TR-6 catalyzed polyurethane.
  - 4. Staining: As selected by Architect from manufacturer's full range.
  - 5. Effect: Open-grain finish.
  - 6. Sheen: Satin.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Hardware: For installation, see Section "Door Hardware."
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.
  - 1. Install fire-rated doors according to NFPA 80.
  - 2. Install smoke- and draft-control doors according to NFPA 105.
- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer

or permitted for fire-rated doors. Machine doors for hardware. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.

1. Clearances: Provide 1/8 inch (3.2 mm) at heads, jambs, and between pairs of doors. Provide 1/8 inch (3.2 mm) from bottom of door to top of decorative floor finish or covering unless otherwise indicated. Where threshold is shown or scheduled, provide 1/4 inch (6.4 mm) from bottom of door to top of threshold unless otherwise indicated.
  - a. Comply with NFPA 80 for fire-rated doors.
- D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- E. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

END OF SECTION 081416