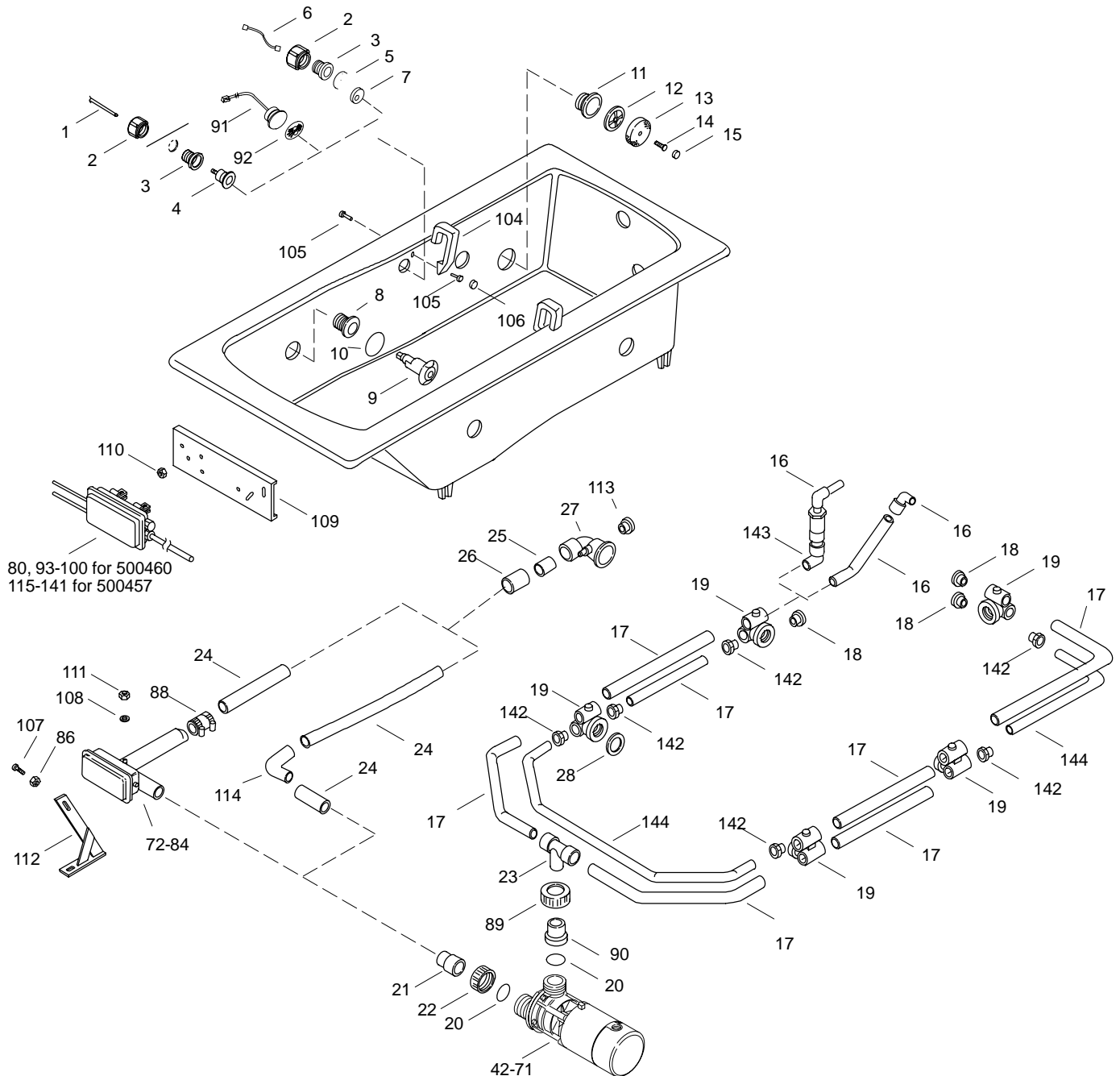


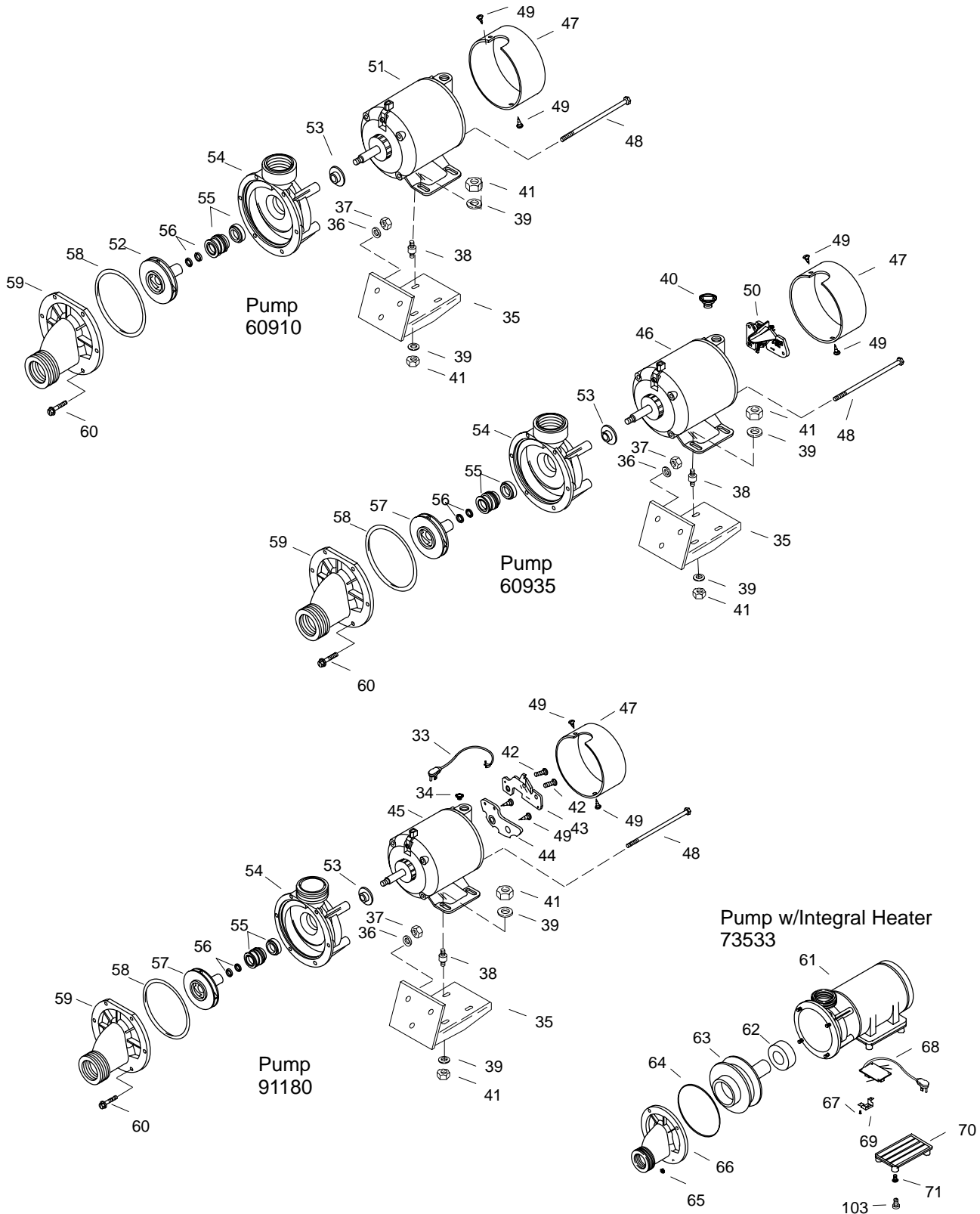
KOHLER[®] SERVICE PARTS

MAESTRO™ WHIRLPOOLS

K#	Bracket	Pump	Switch	w/Heater	Control Retrofit Kit
842/845-V-**-AA	94092	60935	90105	N/A	500457
842/845-V-**-AB	94092	91180	90105	N/A	N/A
842/845-H-**-AA	94092	60910	30774	External	500460
842/845-H-**-BA	N/A	73533	73584	In Pump	N/A

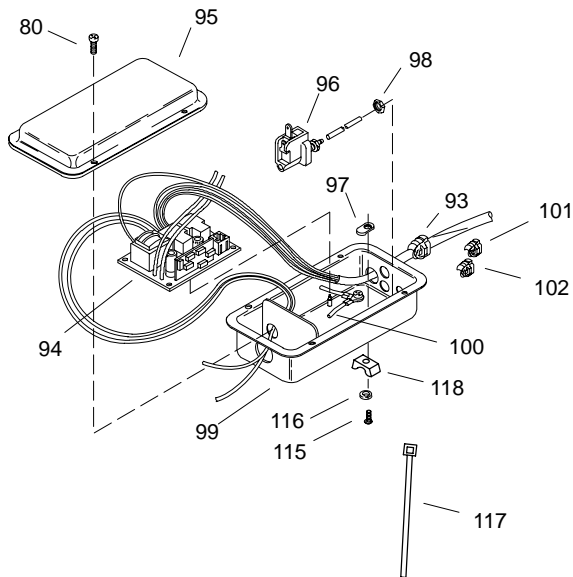


****Finish/color code must be specified when ordering.**

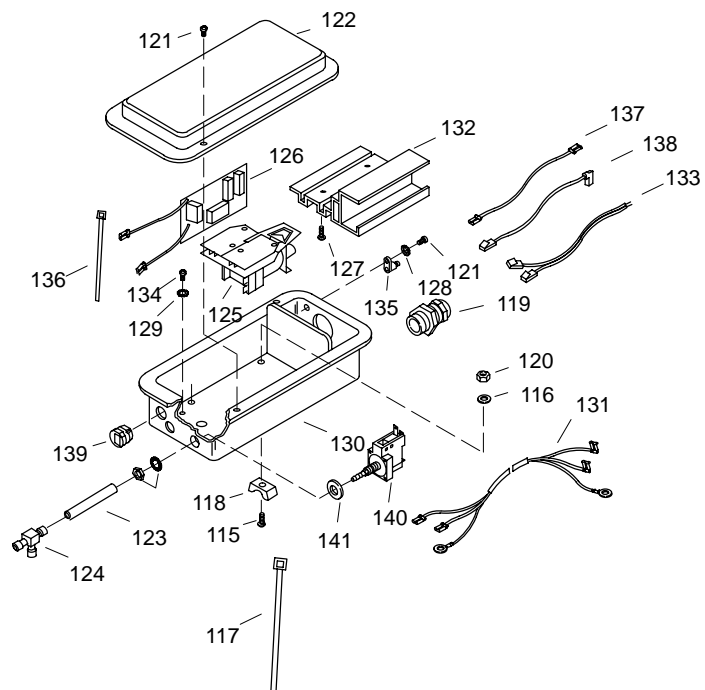


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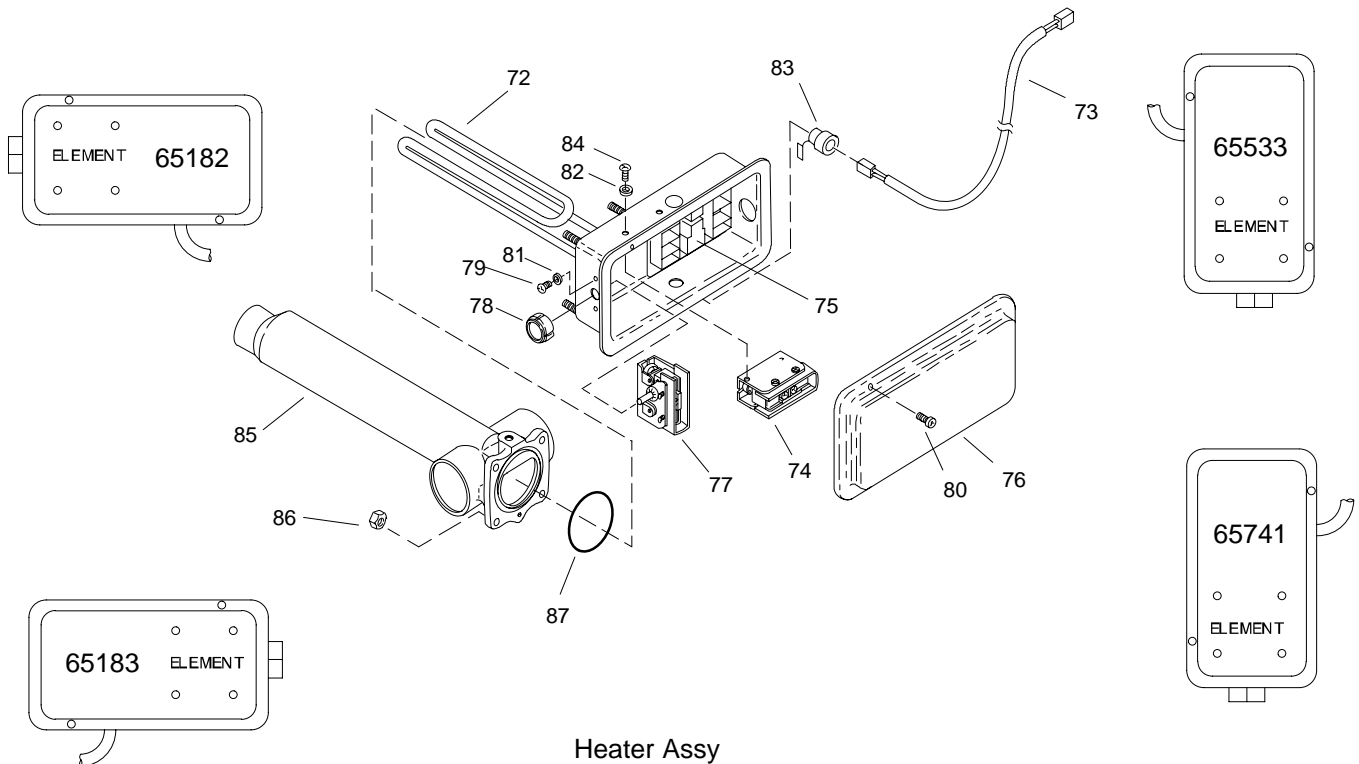
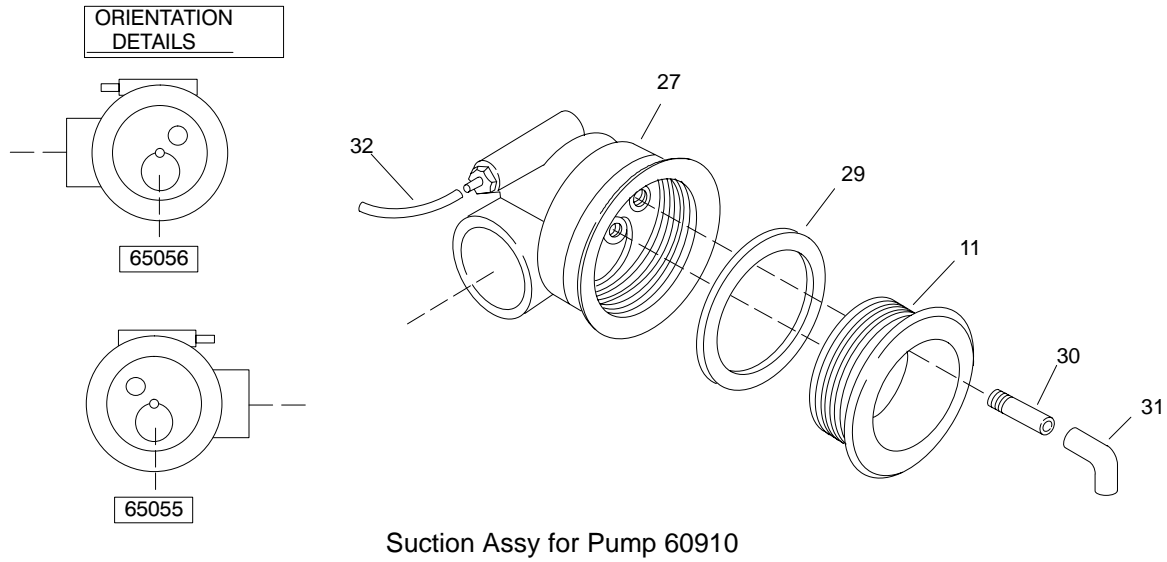
500460
Control Kit



500457
Control Kit



****Finish/color code must be specified when ordering.**



****Finish/color code must be specified when ordering.**

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	61972	Tube
2	65157	Finger Nut
3	65156**	Flange (V-AA/AB, H-AA Model)
	73513	Flange (H-BA Model)
4	90105**	Air Transmitter
5	73584	Switch, 1 Button
6	73521	Switch Wire
7	93766**	Switch, Cover
8	67429	Jet Flange
9	65044**	Trim Ring (Colors)
	65042**	Trim Ring (Metals)
10	67594	O-Ring
11	65036	Flange
12	65355	Spacer
13	67999**	Cover, Plastic
	60561**	Cover, Metal
14	65054**	Screw
15	65226**	Plug
16	91016**	Check Valve (V-AA/AB Model)
	91017	Check Valve (H-AA/BA Model)
17		Available in Service Kit Only
18	67665	Plug
19	67889	Housing
20	94821	O-Ring
21	60848	Connector (V-AA/AB Model)
	60845	Connector (H-AA Model)
	93709	Connector (H-BA Model)
22	60979	Slip Nut (AA/AB Model)
	60979-A	Slip Nut (BA Model)
23	60797	Tee
24		Available in Service Kit Only
25		Available in Service Kit Only
26	66265	Coupling (AA/AB Model)
	61249	Coupling (BA Model)
27	66763	Elbow (AA/AB Model)
	65056	Elbow (H-AA Model)
	93685	Elbow (BA Model)
28	65885	Gasket
29	60050	Gasket
30	65069	Tube
31	65122	Elbow
32	61072	Tube
33	93000	Cord Assy
34	93003	Strain Relief
35	94092	Bracket
36	67111	Washer
37	90155	Locknut
38	69743	Mount
39	67095	Washer
40	68577	Gord Grip
41	90154	Locknut
42	63263	Screw
43	91176	Timer Board
44	91541	Switch Assy
45	91178	Motor
46	60973	Motor
47	74823	End Cap
48	74824	Bolt
49	62726	Screw
50	500245	Switch Kit
51	60911	Motor
52	60994	Impeller
53	60972	Slinger
54	60927	Volute Assy
55	60985	Shaft Seal
56	60912	Shim Kit
57	60928	Impeller
58	60981	O-Ring
59	60926	Cover
60	60982	Screw
61	73525	Motor
62	60985	Shaft Seal
63	73555	Impeller
64	73558	O-Ring
65	73559	Nut

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
66	73552	Cover
67	21998	Screw
68	73561	Circuit Board Assy
69	74705	Barrier
70	73569	Base
71	94812	Screw
72	65194	Heater Flange
73	68686	Cord
74	68705	Switch
75	65198	Circuit Board Assy
76	60340	Cover
77	65040	Thermostat
78	65186	Knob, Thermostat
79	69079	Screw
80	60320	Screw
81	64463	Washer
82	64468	Washer
83	67264	Strain Relief Bushing
84	63563	Screw
85	500386	Heater Tube
86	90153	Nut
87	65197	O-Ring
88	65331	Band Seal
89	60979	Slip Nut
90	60848	Connector
91	30774	Switch Assy
92	500405	Decal (With Heat)
93	69589	Bushing
94	66537	Circuit board
95	60340	Cover
96	91239	Air Switch
97	67065	Lug
98	91355	Washer
99	65160	Enclosure
100	65193	Support
101	68693	Bushing
102	67264	Bushing
103	73515-B	Isolation Mount
104	52186	Grip Rail (Right Hand)
	52187	Grip Rail (Left Hand)
105	63035	Plusnut
106	52198	Plug
107	62229	Screw
108	67095	Washer
109	90573	Control Bracket
110	90153	Locknut
111	90154	Nut
112	90594	Heater Bracket
113	73518	Plug (H-BA Model)
114	60559	Elbow (V-AA/AB Model)
	61213	Elbow (H-BA Model)
115	62959	Screw
116	64212	Washer
117	65328	Strap
118	65329	Bracket, Strap
119	68577	Cord Grip
120	90153	Locknut
121	60320	Screw
122	60340	Cover
123	60649	Tube
124	60654	Breather Tee
125	60755	Impulse Relay
126	60757	P.C.B. Assy
127	60759	Screw
128	61776	Washer
129	64214	Washer
130	65160	Enclosure Assy
131	65468	Pump Cord Assy
132	65836	Extrusion
133	65845	Wire Lead Assy
134	66424	Screw
135	67065	Lug
136	67285	Cable Tie
137	68137	Wire Lead Assy
138	68138	Wire Lead Assy

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SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
139	68572	Bushing
140	91272	Air Switch
141	91355	Washer
142	60561	Reducer
143	61536	Elbow
144		Available in Service Kit Only

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
93838			1" Tube Kit
	17	1 ea.	Tube
		2 ea.	Coupling
94853			1 1/2" Tube Kit
	144	1 ea.	Tube
		2 ea.	Coupling
94889			1 1/4" Suction Tube Kit (AA/AB Model)
	24	1 ea.	Tube
		1 ea.	Elbow
94890			1 1/2" Suction Tube Kit (BA Model)
	24	1 ea.	Tube
		1 ea.	Elbow
93838			1 1/4" Tube Kit (AA/AB Model)
	25	1 ea.	Tube
		2 ea.	Coupling
93839			1 1/2" Tube Kit (BA Model)
	25	1 ea.	Tube
		2 ea.	Coupling
91180			Pump
	42	2 ea.	Screw
	43	1 ea.	Timer Board
	44	1 ea.	Switch Assy
	45	1 ea.	Motor
	47	1 ea.	Cover
	49	5 ea.	Screw
	53	1 ea.	Slinger
	54	1 ea.	Volute Assy
	55	1 ea.	Shaft Seal
	56	1 ea.	Shim Kit
	57	1 ea.	Impeller
	58	1 ea.	O-Ring
	59	1 ea.	Cover
60935	60	1 ea.	Screw
			Pump
	46	1 ea.	Motor
	47	1 ea.	Cover
	48	1 ea.	Bolt
	49	5 ea.	Screw
	50	1 ea.	Switch Kit
	53	1 ea.	Slinger
	54	1 ea.	Volute Assy
	55	1 ea.	Shaft Seal
	56	1 ea.	Shim
	57	1 ea.	Impeller
	58	1 ea.	O-Ring
	59	1 ea.	Cover
60910	60	6 ea.	Screw
			Pump
	51	1 ea.	Motor
	52	1 ea.	Impeller
	53	1 ea.	Slinger
	54	1 ea.	Volute Assy
	55	1 ea.	Shaft Seal
	56	1 ea.	Shim
	58	1 ea.	O-Ring
	59	1 ea.	Cover
	60	6 ea.	Screw

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
73533			Pump (w/Integral Heater)
	61	1 ea.	Motor
	62	1 ea.	Shaft Seal
	63	1 ea.	Impeller
	64	1 ea.	O-Ring
	65	4 ea.	Nut
	66	1 ea.	Cover
	67	4 ea.	Screw
	68	1 ea.	Circuit Board
	69	1 ea.	Barrier
	70	1 ea.	Base
	71	4 ea.	Screw
65182			Heater Assy
	72	1 ea.	Heater Flange
	73	1 ea.	Cord
	74	1 ea.	Switch
	75	1 ea.	Circuit Board
	76	1 ea.	Cover
	77	1 ea.	Thermostat
	78	1 ea.	Knob
	79	2 ea.	Screw
	80	1 ea.	Screw
	81	1 ea.	Washer
	82	1 ea.	Washer
	83	1 ea.	Strain Relief Bushing
	84	1 ea.	Screw
500460			Control Assy
	80	6 ea.	Screw
	93	1 ea.	Bushing
	94	1 ea.	Circuit Board
	95	1 ea.	Box
	96	1 ea.	Air Switch
	97	3 ea.	Lug
	98	1 ea.	Washer
	99	1 ea.	Enclosure Assy
	100	2 ea.	Support
500457			Control Kit
	115	1 ea.	Screw
	116	1 ea.	Washer
	118	1 ea.	Bracket, Strap
	119	1 ea.	Cord Grip
	120	1 ea.	Locknut
	121	1 ea.	Screw
	121	1 ea.	Box Cover
	123	1 ea.	Tube
	124	1 ea.	Breather Tube
	125	1 ea.	Impulse Relay
	126	1 ea.	P.C.B. Relay
	127	1 ea.	Screw
	128	1 ea.	Washer
	129	1 ea.	Washer
	130	1 ea.	Enclosure Assy
	131	1 ea.	Pump Cord Assy
	132	1 ea.	Extrusion
	133	1 ea.	Wire Lead Assy
	134	1 ea.	Screw
	135	1 ea.	Ground Lug
	136	1 ea.	Cable Tie
	137	1 ea.	Wire Lead Assy
	138	1 ea.	Wire Assy
	139	1 ea.	Bushing
	140	1 ea.	Air Switch
	141	1 ea.	Washer

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