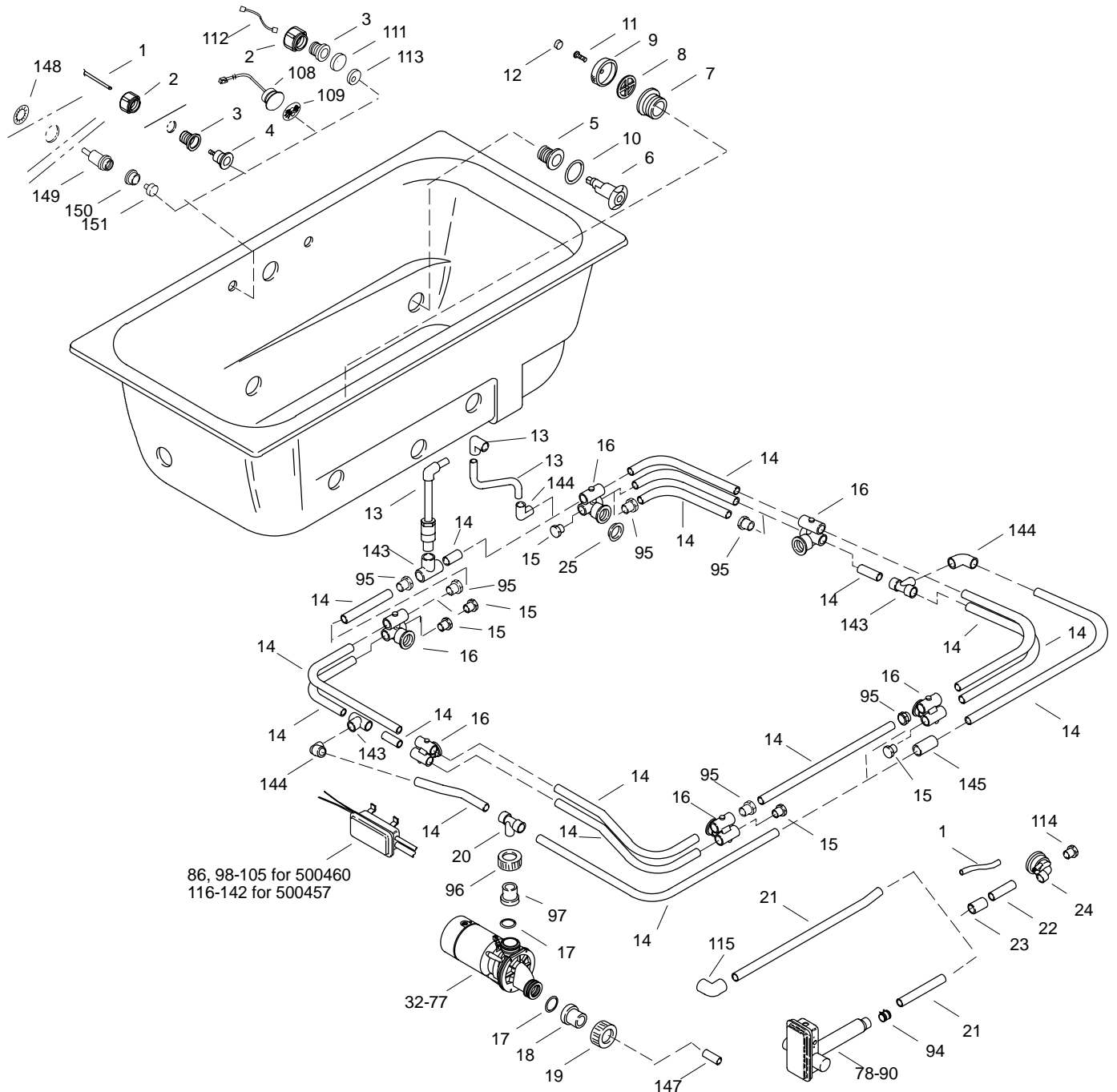


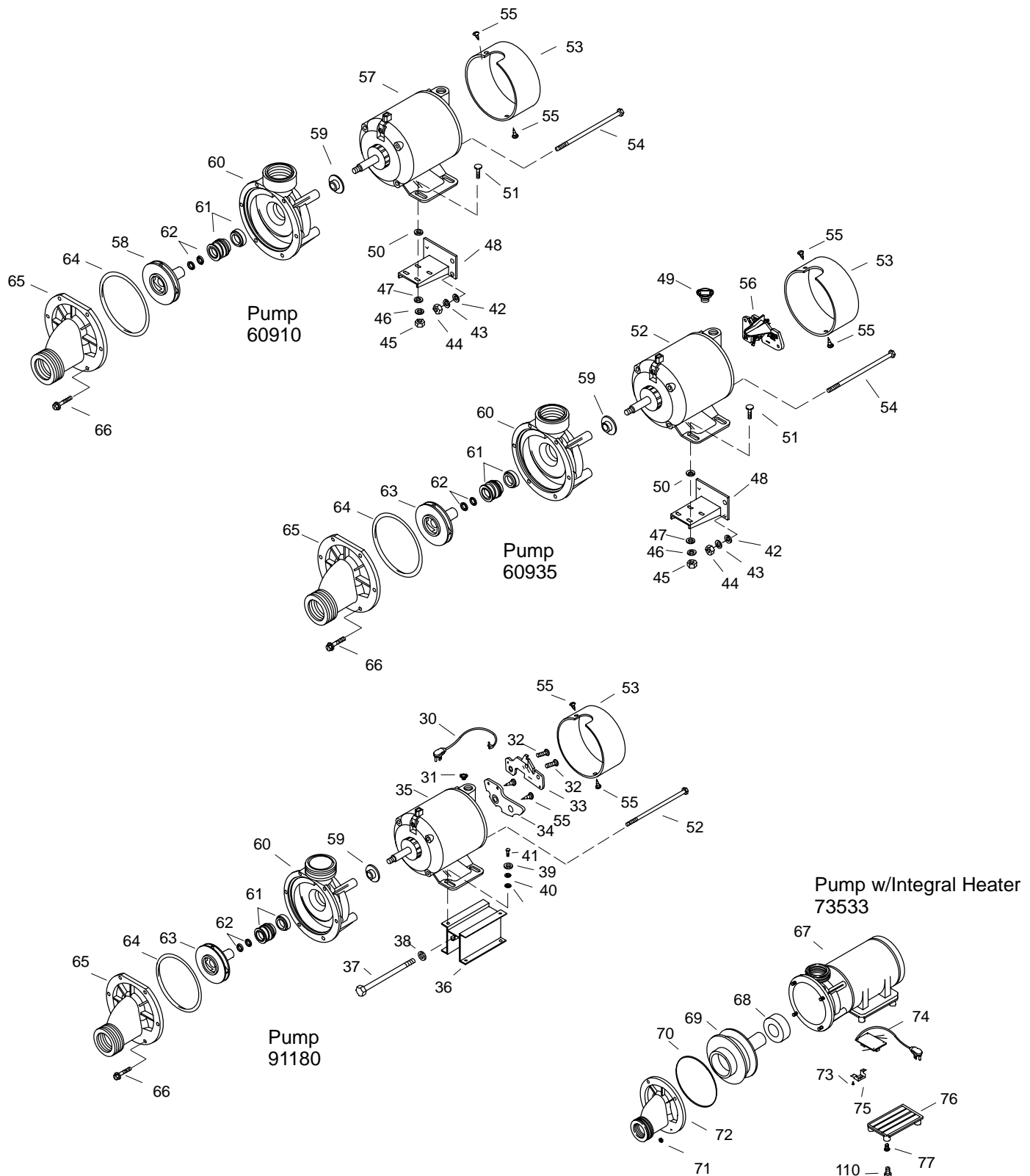
KOHLER[®] SERVICE PARTS

RAPPORT™ 6' WHIRLPOOLS

K#	Bracket	Pump	Switch	w/Heater	Control Retrofit Kit
1496-V-**-AA	67874	60935	60581	N/A	500457
1496-V-**-AB	90988	91180	90105	N/A	N/A
1496-H-**-AA	67874	60910	30774	External	500460
1496-H-**-AB	90988	60910	30774	External	500460
1496-H-**-BB	N/A	73533	73584	In Pump	N/A

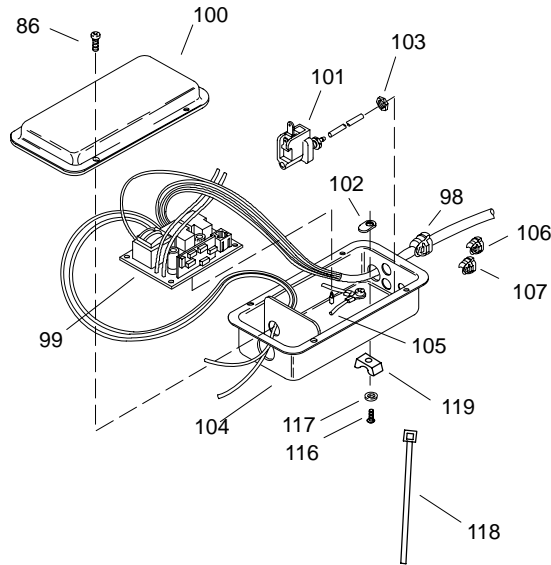


****Finish/color code must be specified when ordering.**

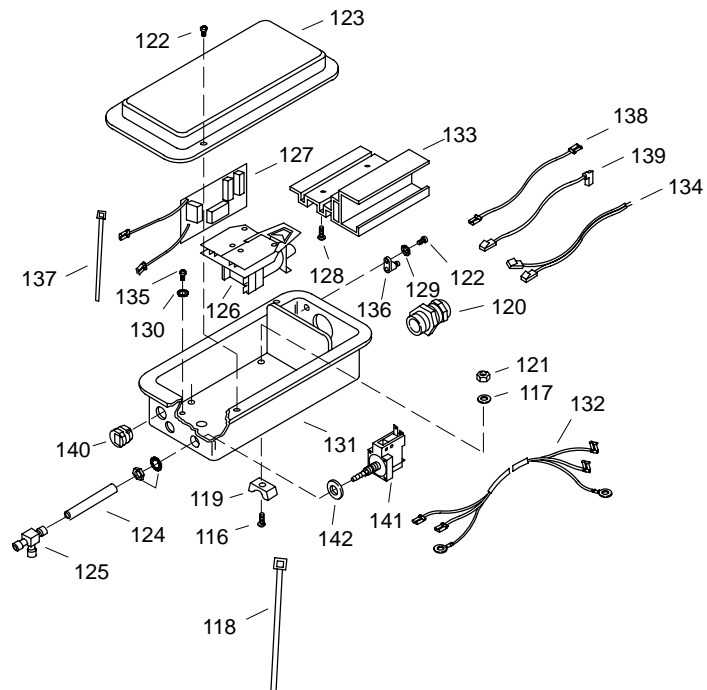


****Finish/color code must be specified when ordering.**

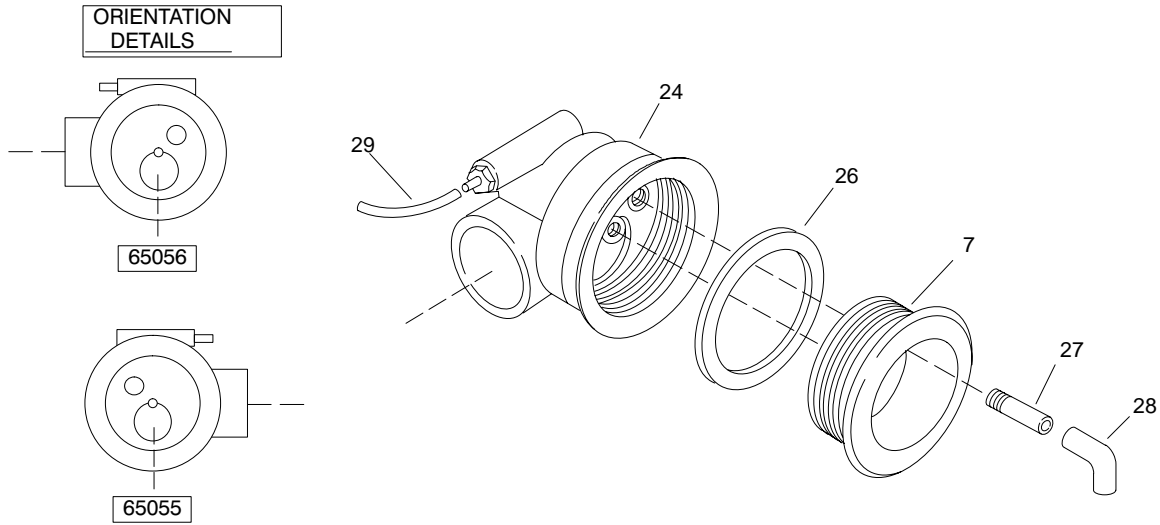
500460
Control Assy



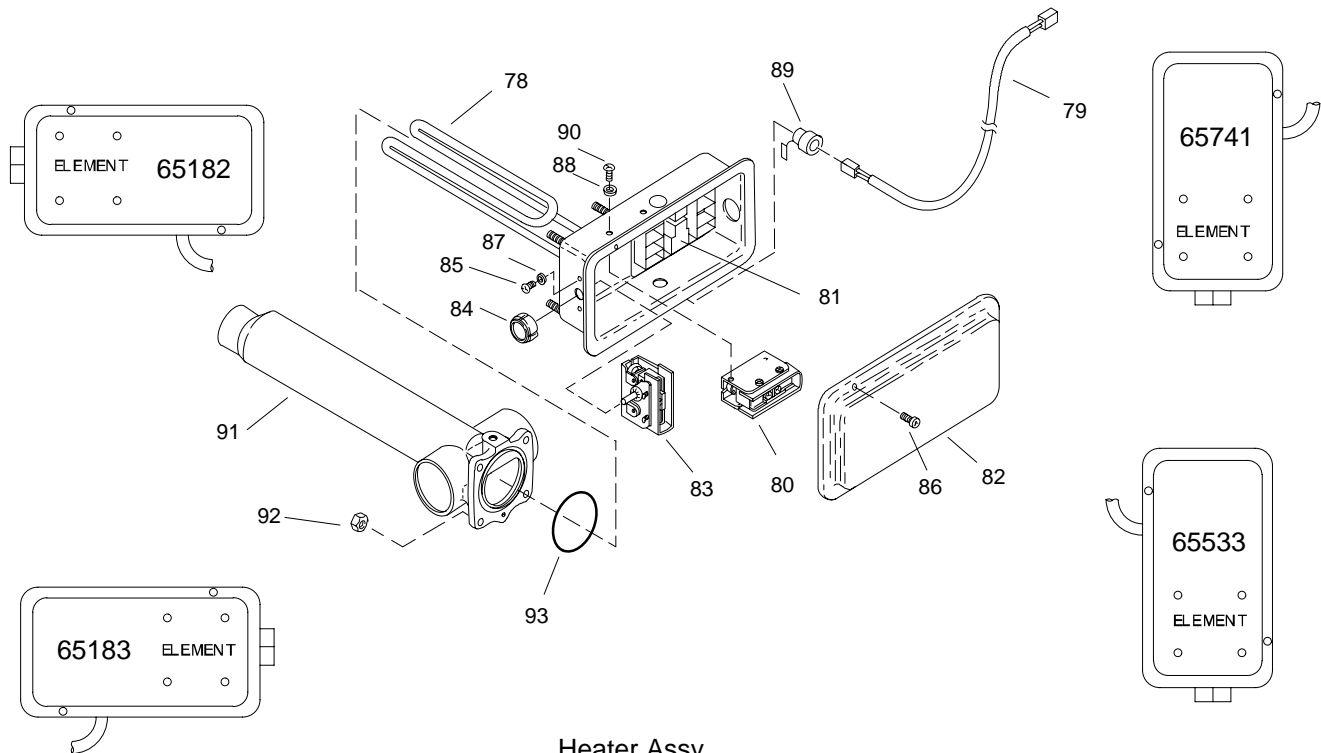
500457
Control Kit



****Finish/color code must be specified when ordering.**



Suction Assy for Pump 60910



Heater Assy

****Finish/color code must be specified when ordering.**

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	61972	Tube
2	65157	Finger Nut
3	65156**	Flange (AA/AB Model)
	73513	Flange (BB Model)
4	90105**	Air Transmitter (V-AB Model)
5	67429	Jet Flange
6	65206**	Trim Ring (Metals)
	65205	Trim Rings (Colors)
7	65036	Flange
8	65355	Spacer
9	67999**	Cover, Plastic
	60561**	Cover, Metal
10	67594	O-Ring
11	65054**	Screw
12	65226**	Plug
13	91016**	Check Valve (V-AA/AB Model)
	91017	Check Valve (H-AA/AB Model)
14		Available in Service Kit Only
15	67665	Plug
16	67889	Housing
17	94821	O-Ring
18	60848	Connector (V-AA/AB Model)
	60845	Connector (H-AA/AB Model)
	93709	Connector (BB Model)
19	60979	Slip Nut (AA/AB Model)
	60979-A	Slip Nut (BB Model)
20	60797	Tee
21		Available in Service Kit Only
22		Available in Service Kit Only
23	66265	Coupling (AA/AB Model)
	61249	Coupling (BB Model)
24	62777	Elbow (AA/AB Model)
	65055	Elbow (H-AA/AB Model)
	93685	Elbow (BB Model)
25	65885	Gasket
26	65886	Gasket
27	65069	Tube
28	65122	Elbow
29	61072	Tube
30	93000	Cord Assy
31	93003	Strain Relief
32	63263	Screw
33	91176	Timer Board
34	91541	Switch Assy
35	91178	Motor
36	90988	Pump Bracket
37	91150	Bolt
38	67111	Washer
39	67095	Washer
40	60125	Washer
41	64163	Screw
42	67111	Washer
43	60043	Washer
44	60044	Nut
45	67124	Nut
46	67123	Washer
47	67095	Washer
48	67874	Motor Support Bracket
49	68577	Cord Grip
50	65791	Washer
51	67109	Bolt
52	60997	Motor
53	74823	End Cap
54	74824	Bolt
55	62726	Screw
56	500245	Switch Kit
57	60911	Motor
58	60994	Impeller
59	60972	Slinger
60	60927	Volute Assy
61	60985	Shaft Seal
62	60912	Shim Kit
63	60993	Impeller
64	60981	O-Ring

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
65	60926	Cover
66	60982	Screw
67	73534	Motor
68	60985	Shaft Seal
69	73555	Impeller
70	73558	O-Ring
71	73559	Nut
72	73552	Cover
73	21998	Screw
74	73561	Circuit Board Assy
75	74705	Barrier
76	73569	Base
77	94812	Screw
78	65194	Heater Flange
79	68686	Cord
80	68705	Switch
81	65198	Circuit Board Assy
82	60340	Cover
83	60540	Thermostat
84	65186	Knob, Thermostat
85	69079	Screw
86	60320	Screw
87	64463	Washer
88	64468	Washer
89	67264	Strain Relief Bushing
90	63563	Screw
91	65196	Heater Tube
92	90153	Nut
93	65197	O-Ring
94	65331	Band Seal
95	60561	Reducer
96	60979	Slip Nut
97	60848	Connector
98	69589	Bushing
99	66537	Circuit Board
100	60340	Cover
101	91239	Air Switch
102	67065	Lug
103	91355	Washer
104	65160	Enclosure
105	65193	Support
106	68693	Cord Grip
107	67264	Cord Grip
108	30774	Switch (H-AA/AB Model)
109	500405	Decal (With Heat)
110	73515-B	Isolation Mount
111	73584	Switch, 1 Button (H-BB Model)
112	73521	Switch Wire
113	93766**	Switch, Cover
114	73518	Plug (BB Model)
115	60714	Elbow (V-AA/AB Model)
	61567	Elbow (H-BB Model)
116	62959	Screw
117	64212	Washer
118	65328	Strap
119	65329	Bracket, Strap
120	68577	Cord Grip
121	90153	Locknut
122	60320	Screw
123	60340	Box Cover
124	60649	Tube
125	60654	Breather Tee
126	60755	Impulse Relay
127	60757	P.C.B. Assy
128	60759	Screw
129	61776	Washer
130	64214	Washer
131	65160	Enclosure Assy
132	65468	Pump Cord Assy
133	65836	Extrusion
134	65845	Wire Lead Assy

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SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
135	66424	Screw
136	67065	Ground Lug
137	67285	Cable Tie
138	68137	Wire Lead Assy
139	68138	Wire Lead Assy
140	68572	Bushing
141	91272	Air Switch
142	91355	Washer
143	61563	Tee
144	61536	Elbow
145	61967	Coupling
146	90005	Elbow
147	65301	Tube
148	60591	Spring Grip
149	60581	Actuator Assy (V-AA Model)
150	60359**	Trim Cap
151	69089**	Knob

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
93838			1" Tube Kit
	14	1 ea.	Tube
		2 ea.	Coupling
93836			1/2" Tube Kit
	14	1 ea.	Tube
		2 ea.	Coupling
94889			1 1/4" Suction Tube Kit (AA, AB, AC Model)
	21	1 ea.	Tube
		1 ea.	Elbow
94890			1 1/2" Suction Tube Kit (AD Model)
	21	1 ea.	Tube
		1 ea.	Elbow
93839			1 1/4" Tube Kit (AA, AB, AC Model)
	22	1 ea.	Tube
		2 ea.	Coupling
94853			1 1/2" Tube Kit (AD Model)
	22	1 ea.	Tube
		2 ea.	Coupling
91180			Pump
	32	2 ea.	Screw
	33	1 ea.	Timer Board
	34	1 ea.	Switch Assy
	35	1 ea.	Motor
	53	1 ea.	Cover
	55	5 ea.	Screw
	59	1 ea.	Sllinger
	60	1 ea.	Volute Assy
	61	1 ea.	Shaft Seal
	62	1 ea.	Shim Kit
	63	1 ea.	Impeller
	64	1 ea.	O-Ring
	65	1 ea.	Cover
	66	1 ea.	Screw
60954			Pump
	52	1 ea.	Motor
	53	1 ea.	Cover
	54	1 ea.	Bolt
	55	5 ea.	Screw
	56	1 ea.	Switch Kit
	59	1 ea.	Slinger
	60	1 ea.	Volute Assy
	61	1 ea.	Shaft Seal
	62	1 ea.	Shim
	63	1 ea.	Impeller
	64	1 ea.	O-Ring
	65	1 ea.	Cover
	66	6 ea.	Screw

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
60910			Pump
	57	1 ea.	Motor
	58	1 ea.	Impeller
	59	1 ea.	Slinger
	60	1 ea.	Volute Assy
	61	1 ea.	Shaft Seal
	62	1 ea.	Shim
	64	1 ea.	O-Ring
	65	1 ea.	Cover
	66	6 ea.	Screw
73533			Pump (w/Integral Heater)
	67	1 ea.	Motor
	68	1 ea.	Cover
	69	1 ea.	Impeller
	70	1 ea.	Shaft Seal
	71	1 ea.	O-Ring
	72	4 ea.	Nut
	74	1 ea.	Circuit Board
	73	4 ea.	Screw
	76	1 ea.	Base
	77	4 ea.	Screw
	75	1 ea.	Barrier
65182			Heater Assy
	78	1 ea.	Heater Flange
	79	1 ea.	Cord
	80	1 ea.	Switch
	81	1 ea.	Circuit Board
	82	1 ea.	Cover
	83	1 ea.	Thermostat
	84	1 ea.	Knob
	85	2 ea.	Screw
	86	1 ea.	Screw
	87	1 ea.	Washer
	88	1 ea.	Washer
	89	1 ea.	Strain Relief Bushing
	90	1 ea.	Screw
500460			Control Assy
	86	6 ea.	Screw
	98	1 ea.	Bushing
	99	1 ea.	Circuit Board
	100	1 ea.	Box
	101	1 ea.	Air Switch
	102	3 ea.	Lug
	103	1 ea.	Washer
	104	1 ea.	Enclosure Assy
	105	2 ea.	Support
500457			Control Kit
	116	1 ea.	Screw
	117	1 ea.	Washer
	118	1 ea.	Strap
	119	1 ea.	Bracket, Strap
	120	1 ea.	Cord Grip
	121	1 ea.	Locknut
	122	1 ea.	Screw
	123	1 ea.	Box Cover
	124	1 ea.	Tube
	125	1 ea.	Breather Tee
	126	1 ea.	Impulse Relay
	127	1 ea.	P.C.B. Relay
	128	1 ea.	Screw
	129	1 ea.	Washer
	130	1 ea.	Washer
	131	1 ea.	Enclosure Assy
	132	1 ea.	Pump Cord Assy
	133	1 ea.	Extrusion
	134	1 ea.	Wire Lead Assy
	135	1 ea.	Screw
	136	1 ea.	Ground Lug
	137	1 ea.	Cable Tie
	138	1 ea.	Wire Lead Assy
	139	1 ea.	Wire Lead Assy
	140	1 ea.	Bushing
	141	1 ea.	Air Switch
	142	1 ea.	Washer

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