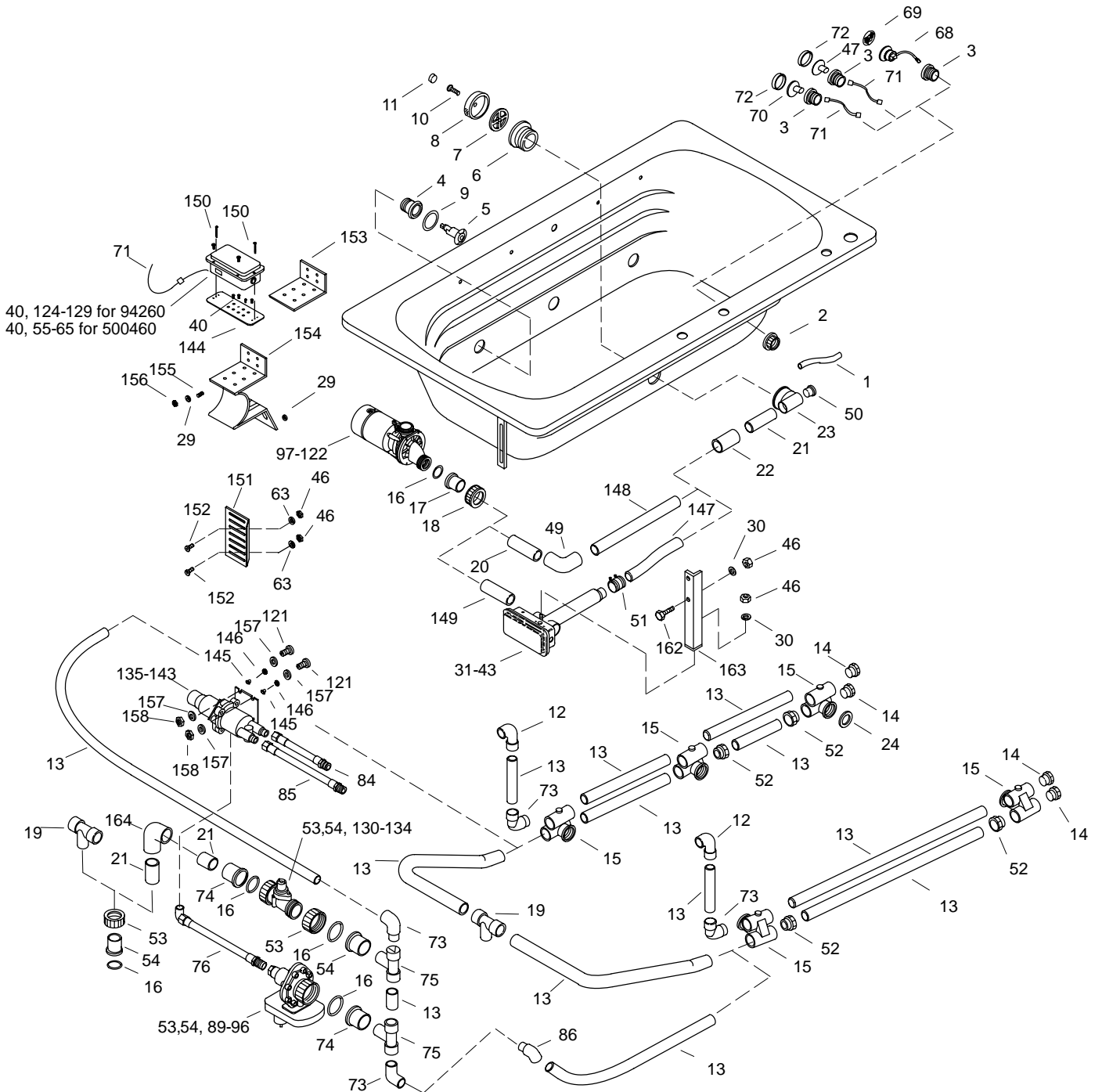


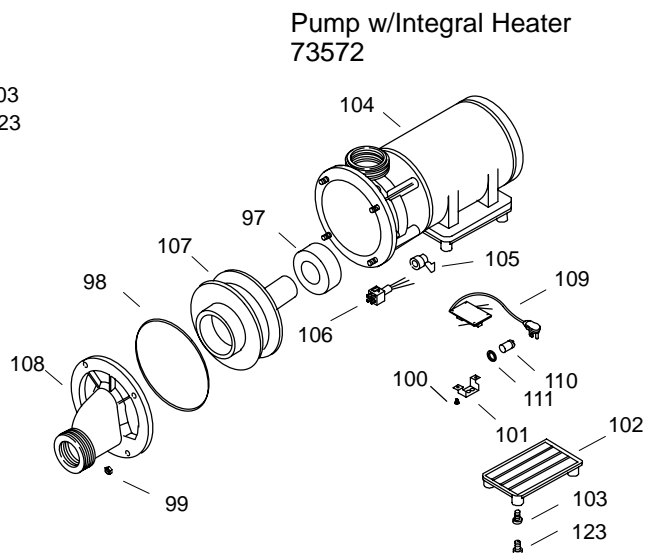
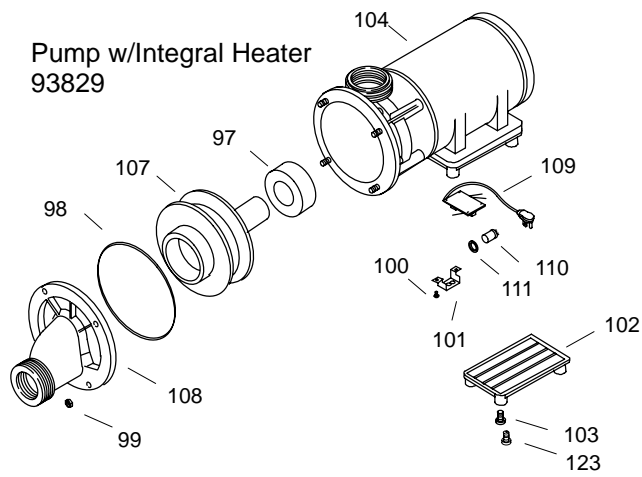
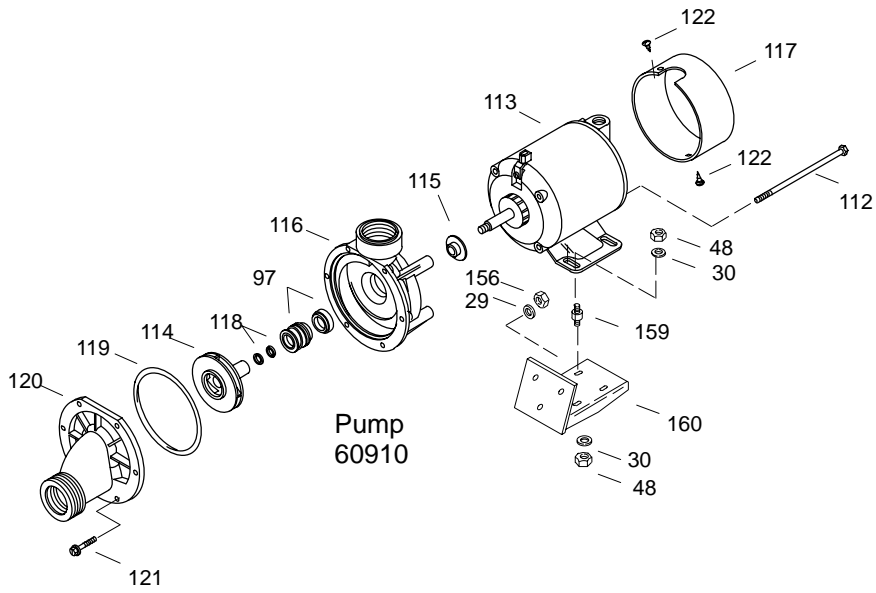
KOHLER® SERVICE PARTS

SEAWALL™ 6' WHIRLPOOL

K#	Pump	Pump Switch	Bracket	w/Heater	Control Retrofit Kit
870/872-**-AA	60910	30775	94400	N/A	500460
870/872-H**-AA	60910	30774	94400	External	500460
870/872-N**-AA	73572	73589	N/A	In Pump	94260
870/872-H1**-AA	93829	73589	N/A	In Pump	N/A

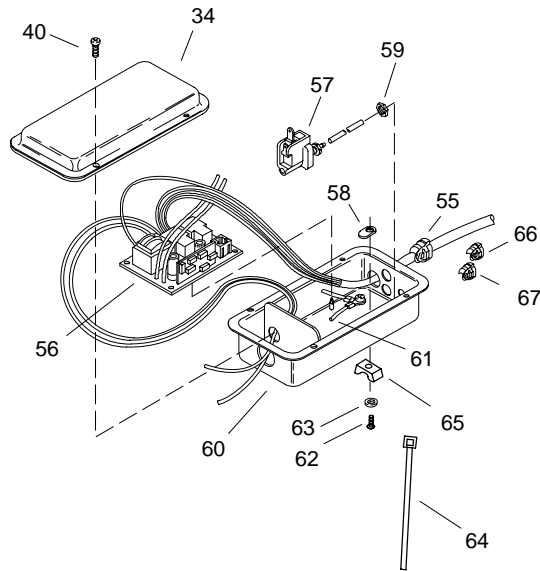


****Finish/color code must be specified when ordering.**

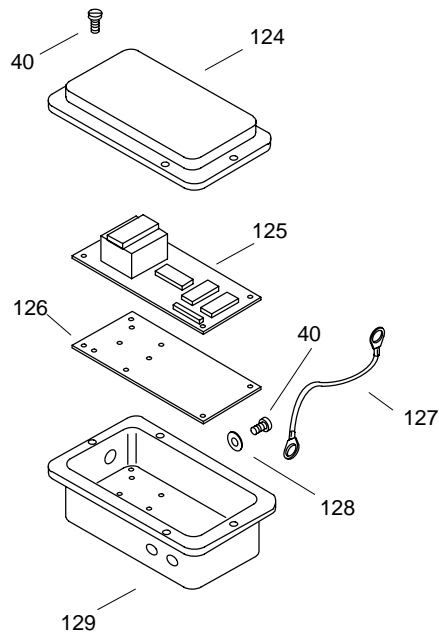


****Finish/color code must be specified when ordering.**

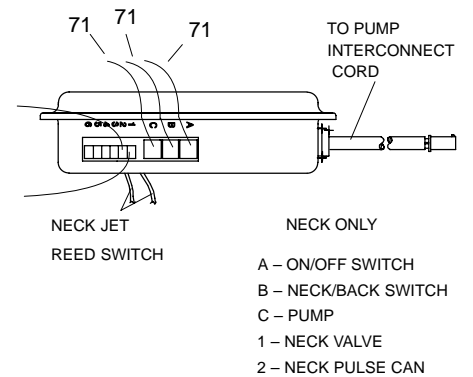
500460
Control Assy



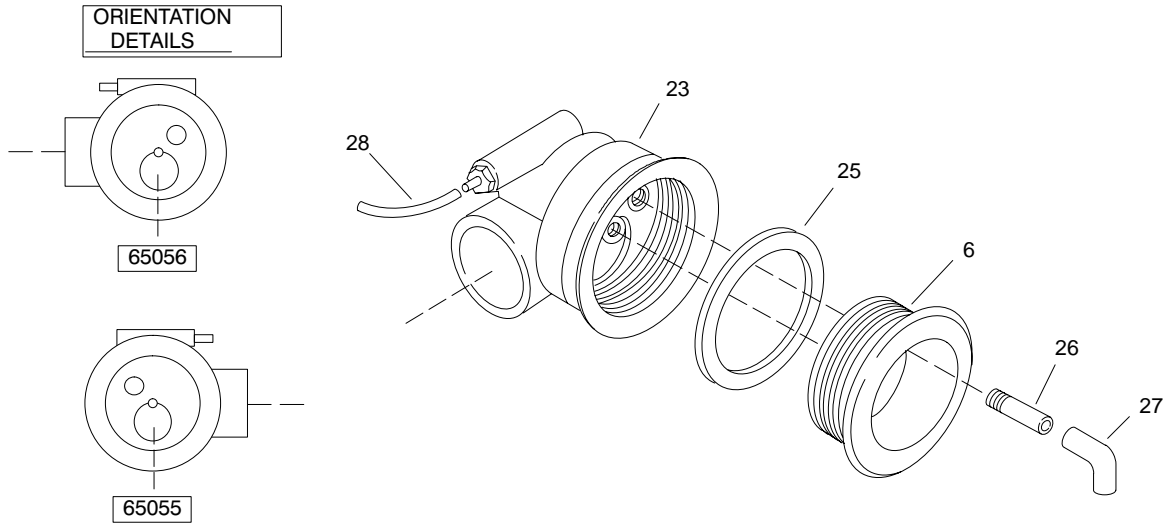
94260-AA
Control Assy



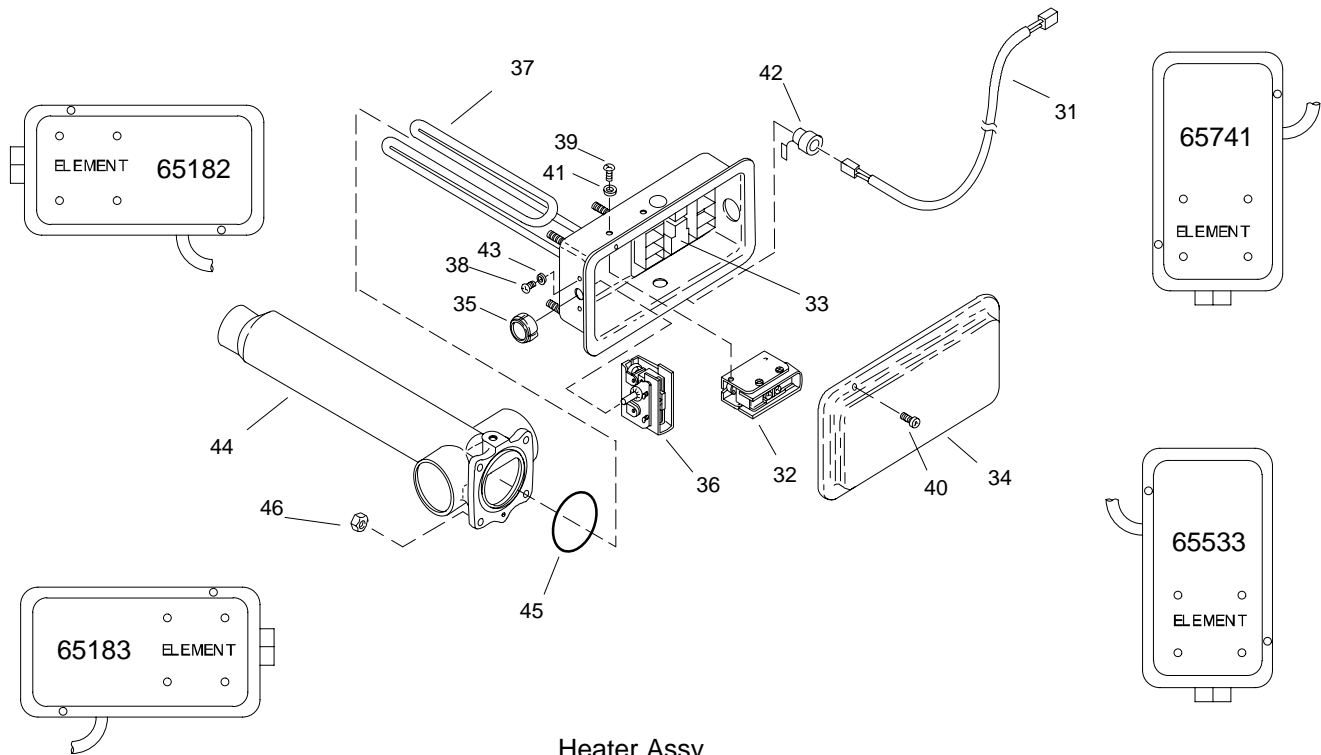
Auxiliary Control Diagram



****Finish/color code must be specified when ordering.**

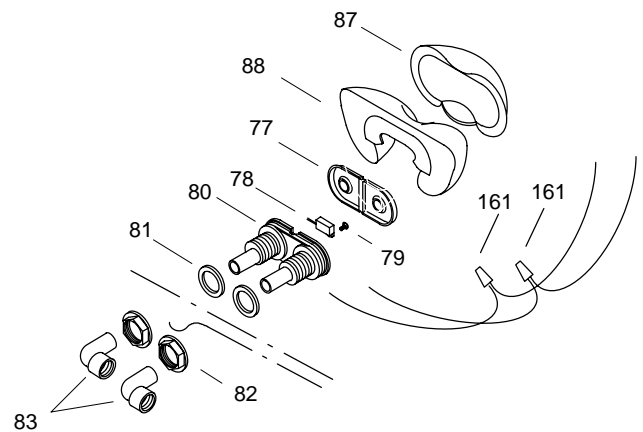
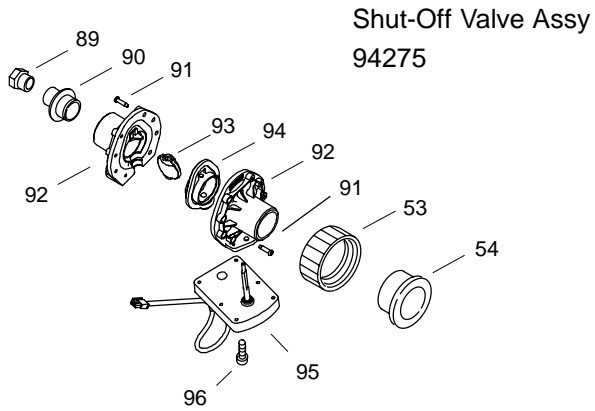


Suction Assy for Pump 60910

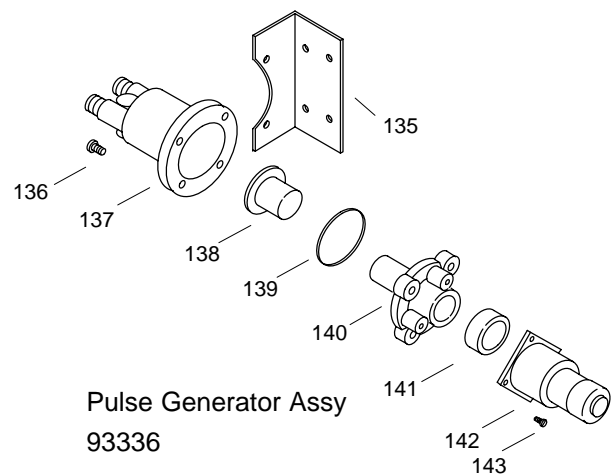
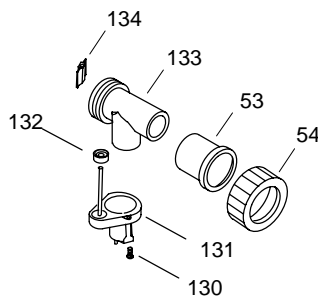


Heater Assy

****Finish/color code must be specified when ordering.**



Variable Flow Valve Assy
73592



****Finish/color code must be specified when ordering.**

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	61972	Tube
2	65157	Finger Nut
3	65156**	Flange (AA/H-AA Model)
	73513	Flange (N/H1-AA Model)
4	67429	Jet Flange
5	65044**	Trim Ring (Colors)
	65042**	Trim Ring (Metals)
6	65036	Flange
7	65355	Spacer
8	67999**	Cover, Plastic
	60561**	Cover, Metal
9	67594	O-Ring
10	65054**	Screw
11	65226**	Plug
12	91017	Check Valve
13		Available in Service Kit Only
14	67665	Plug
15	67889	Housing
16	94821	O-Ring
17	60848	Connector (AA Model)
	60845	Connector (H-AA Model)
	93709	Connector (N/H1-AA Model)
18	60979	Slip Nut (AA/H-AA Model)
	60979-A	Slip Nut (N/H1-AA Model)
19	60797	Tee
20		Available in Service Kit Only
21		Available in Service Kit Only
22	66265	Coupling (AA/H-AA Model)
	61249	Coupling (N/H1-AA Model)
23	65055	Elbow (AA/H-AA Model)
	93685	Elbow (N/H1-AA Model)
24	65885	Gasket
25	65886	Gasket
26	65069	Tube
27	65122	Elbow
28	61072	Tube
29	67111	Washer
30	67095	Washer
31	68686	Cord
32	68705	Switch
33	65198	Circuit Board Assy
34	60340	Cover
35	65186	Knob
36	60540	Thermostat
37	65194	Heater Flange
38	69079	Screw
39	63563	Screw
40	60320	Screw
41	64468	Washer
42	67264	Strain Relief Bushing
43	64463	Washer
44	65196	Heater Tube
45	65197	O-Ring
46	90153	Nut
47	93538	Neck Switch
48	90154	Locknut
49	60559	Elbow (AA Model)
	61213	Elbow (N/H1 Model)
50	73518	Plug
51	65331	Band Seal
52	60561	Reducer
53	60979	Slip Nut
54	60848	Connector
55	69589	Bushing
56	66537	Circuit Board
57	91239	Air Switch
58	67065	Lug
59	91355	Washer
60	65160	Enclosure
61	65193	Support
62	62959	Screw
63	64212	Washer
64	65328	Strap
65	65329	Bracket, Strap

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
66	68693	Cord Grip
67	67264	Cord Grip
68	30774	Switch (H-AA Model)
	30775	Switch (AA Model)
69	500405	Decal (H-AA Model)
	500406	Decal (AA Model)
70	73589	Switch, Assy (N/H1-AA Model)
71	73521	Switch, Wire
72	93765**	Switch, Cover
73	61536	Elbow
74	92076	Adapter
75	60797	Tee
76	94318-C	Hose
77	93511**	Cover
78	93493	Sensor
79	93931	Screw
80	93509	Neck Jet Body
81	93542	Neck Jet Gasket
82	93823	Nut
83	93848	Elbow
84	93948-C	Hose
85	93948-A	Hose
86	94256	Elbow
87	94726-A	Pillow Cover, White
	94726-B	Pillow Cover, Black
88	94377	Pillow
89	94268	Bushing
90	94274	Adapter
91	50506	Screw
92	94095	Body
93	94093	Butterfly
94	94094	Seal
95	94273	Motor
96	63149	Screw
97	60985	Seal
98	73558	O-Ring
99	73559	Nut
100	21998	Screw
101	74705	Barrier
102	73569	Base
103	94812	Screw
104	73573	Motor
105	94287	Bushing
106	94285	Interconnect Cord
107	73577	Impeller
108	73575	Cover
109	73580	Circuit Board
110	93820	Capacitor
111	94062	Spacer
112	74824	Bolt
113	60911	Motor
114	60994	Impeller
115	60972	Slinger
116	60927	Volute Assy
117	74823	End Cap
118	60912	Shim Kit
119	60981	O-Ring
120	60926	Cover
121	60982	Screw
122	62726	Screw
123	73515-B	Isolation Mount
124	94408	Cover
125	94415	Circuit Board
126	94416	Insulation
127	94450	Wire
128	61776	Washer
129	94407	Box
130	73598	Screw
131	73594	Motor Assy
132	73596	Seal
133	73593	Body
134	73597	Plate
135	93411	Bracket
136	97146	Screw
137	93325	Cannister

**Finish/color code must be specified when ordering.

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
138	93326	Rotor
139	97143	O-Ring
140	91930	Shaft Assy
141	92024	Spacer
142	94403	Motor
143	97145	Screw
144	94269	Mounting Plate
145	91820	Sleeve
146	91819	Grommet
147	90020	Tube
148	90021	Tube
149	90022	Tube
150	94405	Screw
151	94387-B	Plate
152	63010	Screw
153	95028-B	Bracket
154	94072-D	Bracket
155	67662	Screw
156	90155	Locknut
157	63270	Washer
158	60170	Nut
159	69743	Mount
160	94400	Bracket
161	94307	Connector
162	64163	Screw
163	65574	Heater Bracket
164	60559	Elbow

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
93836			1/2" Tube Kit
	13	1 ea.	Tube
		2 ea.	Coupling
93838			1" Tube Kit
	13	1 ea.	Tube
		2 ea.	Coupling
94889			1 1/4" Suction Tube Kit (AA/AB Model)
	20	1 ea.	Tube
		1 ea.	Elbow
94890			1 1/2" Suction Tube Kit (N-AA/H1-AA Model)
	20	1 ea.	Tube
		1 ea.	Elbow
93839			1 1/4" Tube Kit (AA/AB Model)
	21	1 ea.	Tube
		2 ea.	Coupling
94853			1 1/2" Tube Kit (N-AA/H1-AA Model)
	21	1 ea.	Tube
		2 ea.	Coupling
65183			Whirlpool Heater Assy
	31	1 ea.	Cord
	32	1 ea.	Switch
	33	1 ea.	Circuit Board Assy
	34	1 ea.	Cover
	35	1 ea.	Knob
	36	1 ea.	Thermostat
	37	1 ea.	Heater Flange
	38	2 ea.	Screw
	39	1 ea.	Screw
	40	1 ea.	Screw
	41	1 ea.	Washer
	42	1 ea.	Strain Relief Bushing
	43	1 ea.	Washer

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
500460			Control Assy
	40	6 ea.	Screw
	55	1 ea.	Bushing
	56	1 ea.	Circuit Board
	57	1 ea.	Air Switch
	58	3 ea.	Lug
	59	1 ea.	Washer
	60	1 ea.	Enclosure
	61	2 ea.	Support
	62	1 ea.	Screw
	63	1 ea.	Washer
	64	1 ea.	Strap
	65	1 ea.	Bracket, Strap
94260			Control Assy
	40	3 ea.	Screw
	124	1 ea.	Cover
	125	1 ea.	Circuit Board
	126	1 ea.	Insulation
	127	1 ea.	Wire
	128	1 ea.	Washer
	129	1 ea.	Box
94275			Shut-Off Valve Assy
	53	1 ea.	Slip Nut
	54	1 ea.	Connector
	89	1 ea.	Bushing
	90	1 ea.	Adapter
	91	8 ea.	Screw
	92	2 ea.	Body
	93	1 ea.	Butterfly
	94	1 ea.	Seal
	95	1 ea.	Motor
	96	1 ea.	Screw
73592			Variable Flow Valve Assy
	53	1 ea.	Slip Nut
	54	1 ea.	Connector
	130	2 ea.	Screw
	131	1 ea.	Motor
	132	1 ea.	Seal
	133	1 ea.	Body
	134	1 ea.	Plate
93590			Neck Jet Manifold
	78	1 ea.	Sensor
	79	1 ea.	Screw
	80	1 ea.	Neck Jet Body
73572			Pump (w/Integral Heater)
	97	1 ea.	Seal
	98	1 ea.	O-Ring
	99	4 ea.	Nut
	100	4 ea.	Screw
	101	1 ea.	Barrier
	102	1 ea.	Base
	103	4 ea.	Screw
	104	1 ea.	Motor
	105	1 ea.	Bushing
	106	1 ea.	Interconnect Cord
	107	1 ea.	Impeller
	108	1 ea.	Cover
	109	1 ea.	Circuit Board
	110	1 ea.	Capacitor
	111	1 ea.	Spacer
93829			Pump (w/Integral Heater)
	97	1 ea.	Seal
	98	1 ea.	O-Ring
	99	4 ea.	Nut
	100	4 ea.	Screw
	101	1 ea.	Barrier
	102	1 ea.	Base
	103	4 ea.	Screw
	104	1 ea.	Motor
	107	1 ea.	Impeller
	108	1 ea.	Cover
	109	1 ea.	Circuit Board
	110	1 ea.	Capacitor
	111	1 ea.	Spacer

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SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
60910			Pump
	97	1 ea.	Shaft Seal
	112	4 ea.	Bolt
	113	1 ea.	Motor
	114	1 ea.	Impeller
	115	1 ea.	Slinger
	116	1 ea.	Volute Assy
	117	1 ea.	End Cap
	118	1 ea.	Shim Kit
	119	1 ea.	O-Ring
	120	1 ea.	Cover
	121	6 ea.	Screw
93336			Pulse Generator Assy
	135	1 ea.	Bracket
	136	4 ea.	Screw
	137	1 ea.	Can
	138	1 ea.	Rotor
	139	1 ea.	O-Ring
	140	1 ea.	Shaft Assy
	141	1 ea.	Spacer
	142	1 ea.	Motor
	143	4 ea.	Screw

****Finish/color code must be specified when ordering.**