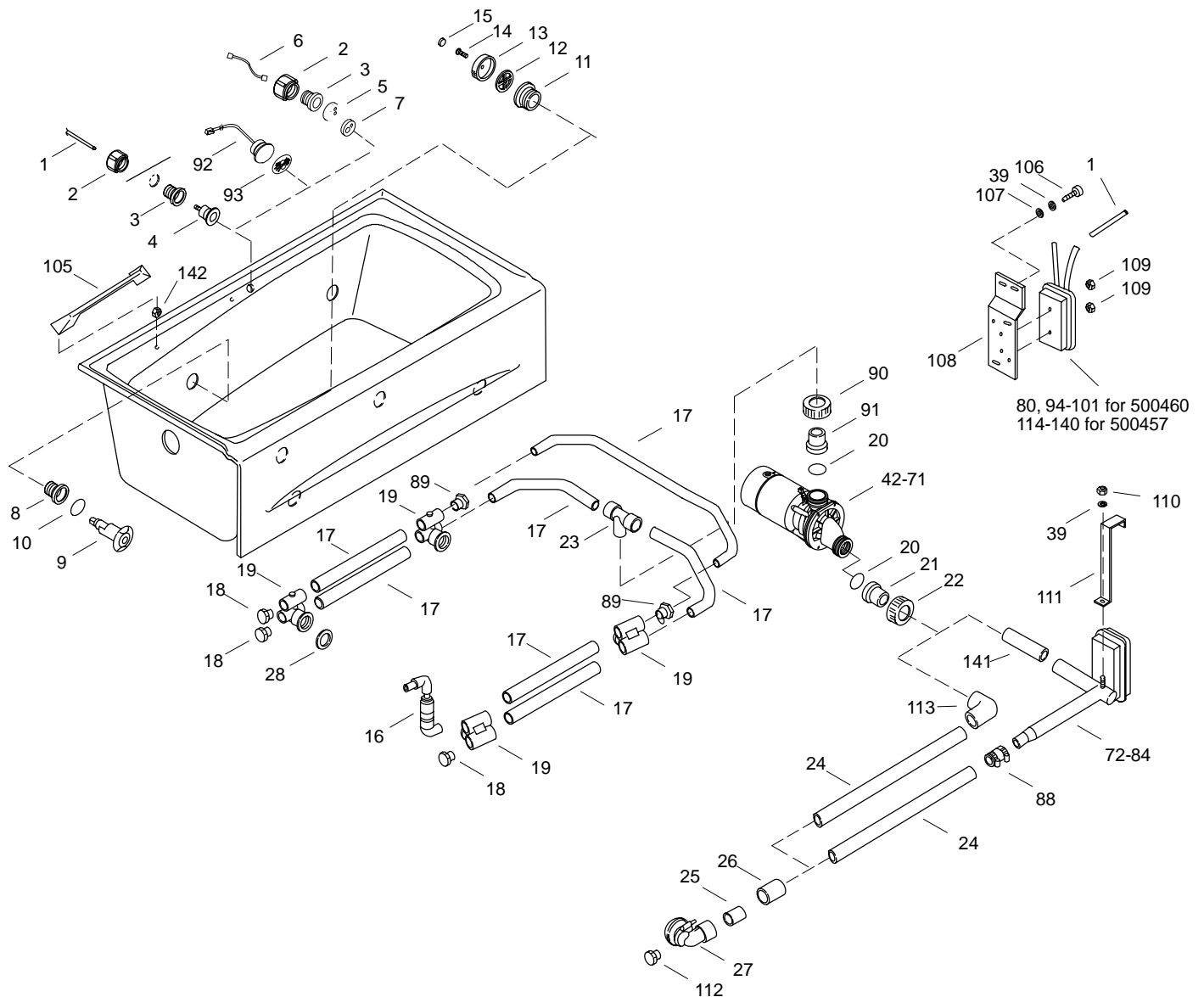


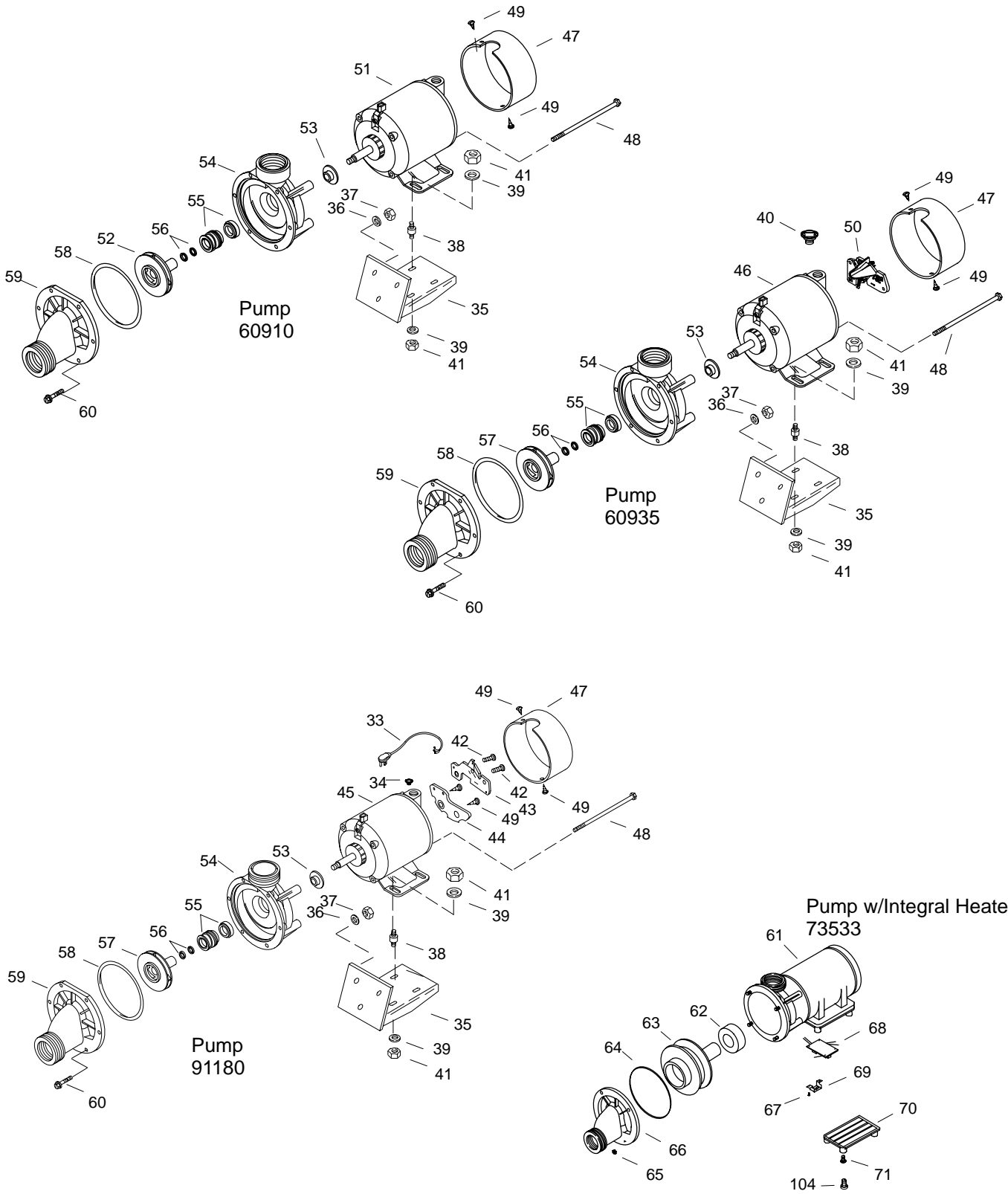
# KOHLER<sup>®</sup> SERVICE PARTS

## GUARDIAN™/ MENDOTA™ WHIRLPOOLS

K#	Bracket	Pump	Switch	w/Heater	Control Retrofit Kit
513/514-V-**-AA	93710	60935	90105	N/A	500457
513/514-V-**-AB	93710	91180	90105	N/A	N/A
783/784-V-**-AA	93710	60935	90105	N/A	500457
783/784-V-**-AB	93710	91180	90105	N/A	N/A
513/514-H-**-AA	93710	60910	30774	External	500460
513/514-H-**-BA	N/A	73533	73584	In Pump	N/A
783/784-H-**-AA	93710	60910	30774	External	500460
783/784-H-**-BA	N/A	73533	73584	In Pump	N/A

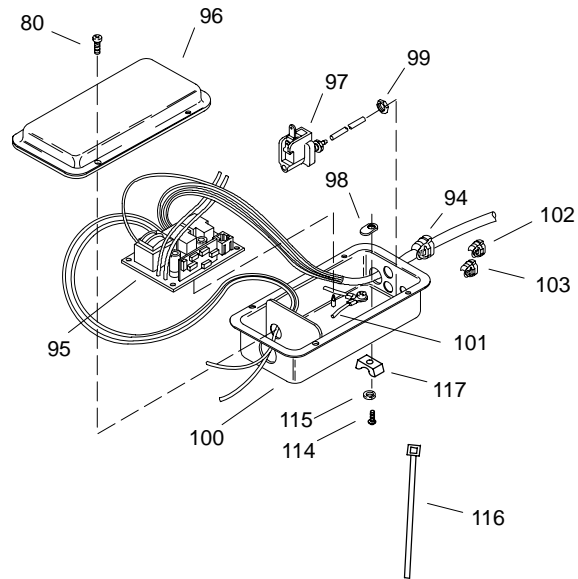


**\*\*Finish/color code must be specified when ordering.**

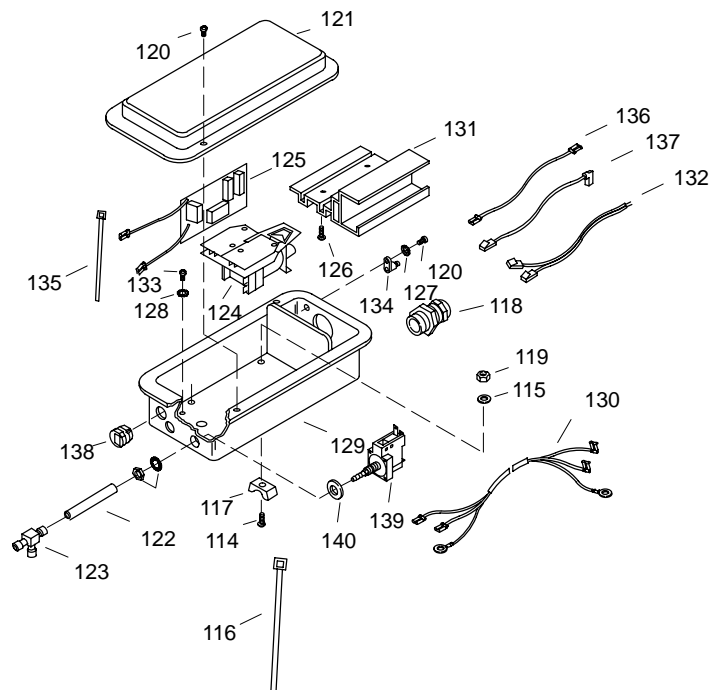


**\*\*Finish/color code must be specified when ordering.**

500460  
Control Assy

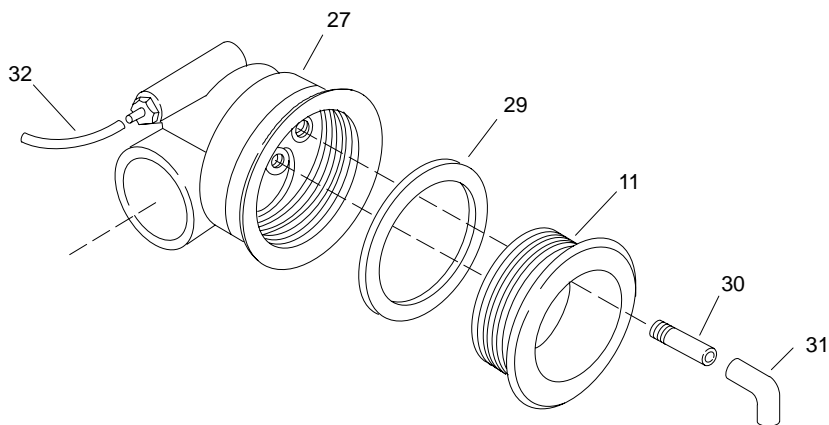
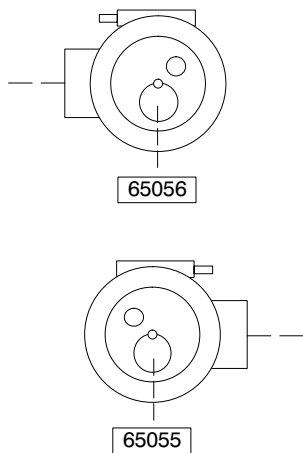


500457  
Control Kit

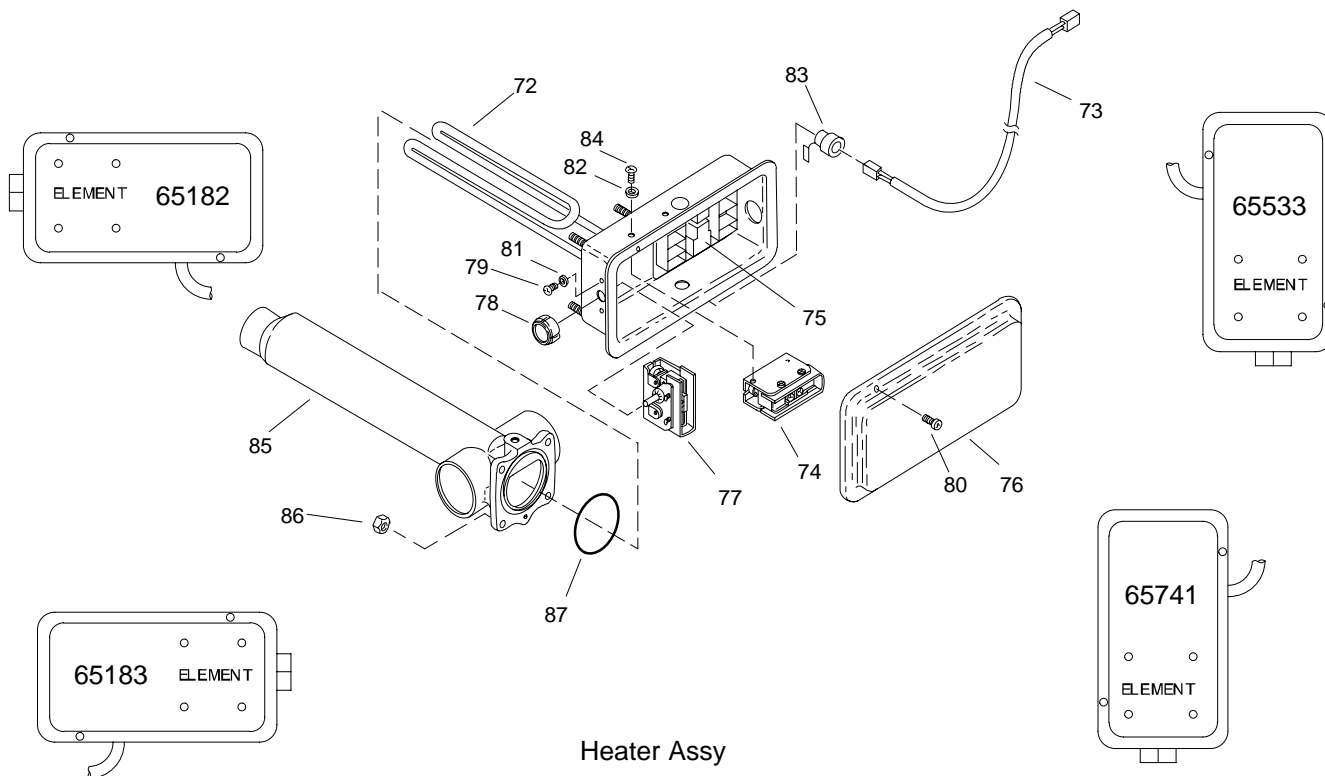


**\*\*Finish/color code must be specified when ordering.**

ORIENTATION  
DETAILS



Suction Assy for Pump 60910



Heater Assy

**\*\*Finish/color code must be specified when ordering.**

## SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	61972	Tube
2	65157	Finger Nut
3	65156**	Flange (V-AA/AB, H-AA Model)
	73513	Flange (H-BA Model)
4	90105**	Air Transmitter V-AA/AB Model)
5	73584	Switch, 1 Button (H-BA Model)
6	73521	Switch, Wire
7	93766**	Switch, Cover
8	67429	Jet Flange
9	65044**	Trim Ring (Colors)
	65042**	Trim Ring (Metals)
10	67594	O-Ring
11	65036	Flange
12	65355	Spacer
13	67999**	Cover, Plastic
	60561**	Cover, Metal
14	65054**	Screw
15	65226**	Plug
16	91016**	Check Valve (V-AA/AB Model)
	91017	Check Valve (H-AA/BA Model)
17		Available in Service Kit Only
18	67665	Plug
19	67889	Housing
20	94821	O-Ring
21	60848	Connector (V-AA/AB Model)
	60845	Connector (H-AA Model)
	93709	Connector (H-BA Model)
22	60979	Slip Nut (AA, AB Model)
	60979-A	Slip Nut (BA Model)
23	60797	Tee
24		Available in Service Kit Only
25		Available in Service Kit Only
26	66265	Coupling (AA, AB Model)
	61249	Coupling (BA Model)
27	66763	Elbow (513/783 V-AA, AB Model)
	62777	Elbow (514/784 V-AA, AB Model)
	65055	Elbow (514/784 H-AA Model)
	65056	Elbow (513/783 H-AA Model)
	93685	Elbow (H-BA Model)
28	67668	Gasket
29	60050	Gasket
30	65069	Tube
31	65122	Elbow
32	61072	Tube
33	93000	Cord Assy
34	93003	Strain Relief
35	93710	Motor Support Bracket
36	67111	Washer
37	90155	Locknut
38	69743	Mount
39	67095	Washer
40	68577	Cord Grip
41	90154	Locknut
42	63263	Screw
43	91176	Timer Board
44	91541	Switch Assy
45	91178	Motor
46	60973	Motor
47	74823	End Cap
48	74824	Bolt
49	62726	Screw
50	500245	Switch Kit
51	60911	Motor
52	60994	Impeller
53	60972	Slinger
54	60927	Volute Assy
55	60985	Shaft Seal
56	60912	Shim Kit
57	60928	Impeller
58	60981	O-Ring
59	60926	Cover
60	60982	Screw
61	73525	Motor
62	60985	Shaft Seal
63	73555	Impeller

## SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
64	73558	O-Ring
65	73559	Nut
66	73552	Cover
67	21998	Screw
68	73561	Circuit Board Assy
69	74705	Barrier
70	73569	Base
71	94812	Screw
72	65194	Heater Flange
73	68686	Cord
74	68705	Switch
75	65198	Circuit Board Assy
76	60340	Cover
77	65040	Thermostat
78	65186	Knob, Thermostat
79	69079	Screw
80	60320	Screw
81	64463	Washer
82	64468	Washer
83	67264	Strain Relief Bushing
84	63563	Screw
85	500386	Heater Tube
86	90153	Nut
87	65197	O-Ring
88	65331	Band Seal
89	60561	Reducer
90	60979	Slip Nut
91	60848	Connector
92	30774	Switch Assy (H-AA Model)
93	500405	Decal (With Heat)
94	69589	Bushing
95	66537	Circuit Board
96	60340	Cover
97	91239	Air Switch
98	67065	Lug
99	91355	Washer
100	65160	Enclosure
101	65193	Support
102	68693	Bushing
103	67264	Bushing
104	73515-B	Isolation Mount
105	K-9620**	Grip Rail
106	62229	Screw
107	64212	Washer
108	90508	Mounting Plate
109	90153	Locknut
110	90154	Nut
111	90509	Bracket, Heater
112	73518	Plug (H-BA Model)
113	60559	Elbow (V-AA/AB Model)
	61213	Elbow (H-BA Model)
114	62959	Screw
115	64212	Washer
116	65328	Strap
117	65329	Bracket, Strap
118	68577	Cord Grip
119	90153	Locknut
120	60320	Screw
121	60340	Box Cover
122	60649	Tube
123	60654	Breather Tee
124	60755	Impulse Relay
125	60757	P.C.B. Assy
126	60759	Screw
127	61776	Washer
128	64214	Washer
129	65160	Enclosure Assy
130	65468	Pump Cord Assy
131	65836	Extrusion
132	65845	Wire Lead Assy

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### SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
133	66424	Screw
134	67065	Ground Lug
135	67285	Cable Tie
136	68137	Wire Lead Assy
137	68138	Wire Lead Assy
138	68572	Bushing
139	91272	Air Pressure Switch
140	91355	Washer
141	91058	Tube
142	63035	Nut

### SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
93838			1" Tube Kit
	17	1 ea.	Tube
		2 ea.	Coupling
94889			1 1/4" Suction Tube Kit (AA, AB Model)
	24	1 ea.	Tube
		1 ea.	Elbow
94890			1 1/2" Suction Tube Kit (BA Model)
	24	1 ea.	Tube
		1 ea.	Elbow
93838			1 1/4" Tube Kit (AA, AB Model)
	25	1 ea.	Tube
		2 ea.	Coupling
93839			1 1/2" Tube Kit (BA Model)
	25	1 ea.	Tube
		2 ea.	Coupling
91180			Pump
	42	2 ea.	Screw
	43	1 ea.	Timer Board
	44	1 ea.	Switch Assy
	45	1 ea.	Motor
	47	1 ea.	End Cap
	49	5 ea.	Screw
	53	1 ea.	Slinger
	54	1 ea.	Volute Assy
	55	1 ea.	Shaft Seal
	56	1 ea.	Shim Kit
	57	1 ea.	Impeller
	58	1 ea.	O-Ring
	59	1 ea.	Cover
	60	1 ea.	Screw
60935			Pump
	46	1 ea.	Motor
	47	1 ea.	Cover
	48	1 ea.	Bolt
	49	5 ea.	Screw
	50	1 ea.	Switch Kit
	53	1 ea.	Slinger
	54	1 ea.	Volute Assy
	55	1 ea.	Shaft Seal
	56	1 ea.	Shim
	57	1 ea.	Impeller
	58	1 ea.	O-Ring
	59	1 ea.	Cover
	60	6 ea.	Screw
60910			Pump
	51	1 ea.	Motor
	52	1 ea.	Impeller
	53	1 ea.	Slinger
	54	1 ea.	Volute Assy
	55	1 ea.	Shaft Seal
	56	1 ea.	Shim
	58	1 ea.	O-Ring
	59	1 ea.	Cover
	60	6 ea.	Screw

### SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
73533			Pump (w/Integral Heater)
	61	1 ea.	Motor
	62	1 ea.	Cover
	63	1 ea.	Impeller
	64	1 ea.	Shaft Seal
	65	1 ea.	O-Ring
	66	4 ea.	Nut
	67	1 ea.	Circuit Board Assy
	68	4 ea.	Screw
	69	1 ea.	Base
	70	4 ea.	Screw
	71	1 ea.	Barrier
65741 (K-513/783)			
65533 (K-514/784)			Heater Assy
	72	1 ea.	Heater Flange
	73	1 ea.	Cord
	74	1 ea.	Switch
	75	1 ea.	Circuit Board Assy
	76	1 ea.	Cover
	77	1 ea.	Thermostat
	78	1 ea.	Knob
	79	2 ea.	Screw
	80	1 ea.	Screw
	81	1 ea.	Washer
	82	1 ea.	Washer
	83	1 ea.	Strain Relief Bushing
	84	1 ea.	Screw
500457			Control Kit
	114	1 ea.	Screw
	115	1 ea.	Washer
	117	1 ea.	Bracket, Strap
	118	1 ea.	Cord Grip
	119	1 ea.	Locknut
	120	1 ea.	Screw
	121	1 ea.	Box Cover
	122	1 ea.	Tube
	123	1 ea.	Breather Tube
	124	1 ea.	Impulse Relay
	125	1 ea.	P.C.B. Relay
	126	1 ea.	Screw
	127	1 ea.	Washer
	128	1 ea.	Washer
	129	1 ea.	Enclosure Assy
	130	1 ea.	Pump Cord Assy
	131	1 ea.	Extrusion
	132	1 ea.	Wire Lead Assy
	133	1 ea.	Screw
	134	1 ea.	Ground Lug
	135	1 ea.	Cable Tie
	136	1 ea.	Wire Lead Assy
	137	1 ea.	Wire Lead Assy
	138	1 ea.	Bushing
	139	1 ea.	Air Pressure Switch
	140	1 ea.	Washer
500460			Control Assy
	80	6 ea.	Screw
	94	1 ea.	Bushing
	95	1 ea.	Circuit Board Assy
	96	1 ea.	Box
	97	1 ea.	Air Pressure Switch
	98	3 ea.	Lug
	99	1 ea.	Washer
	100	1 ea.	Enclosure Assy
	101	2 ea.	Support

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