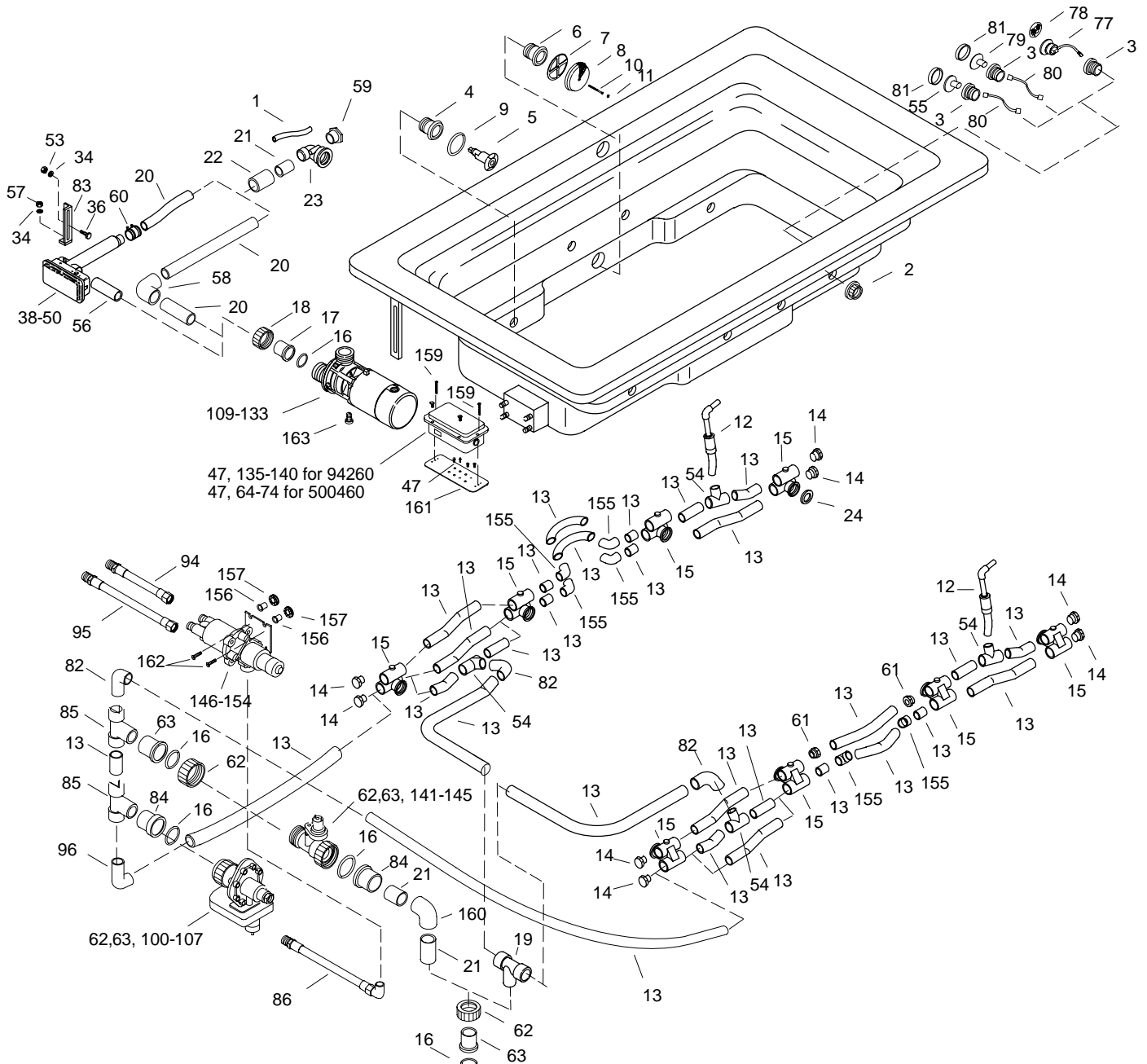


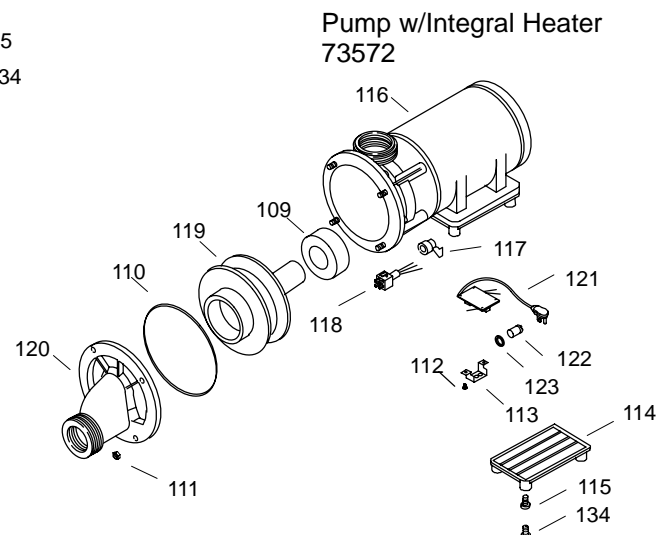
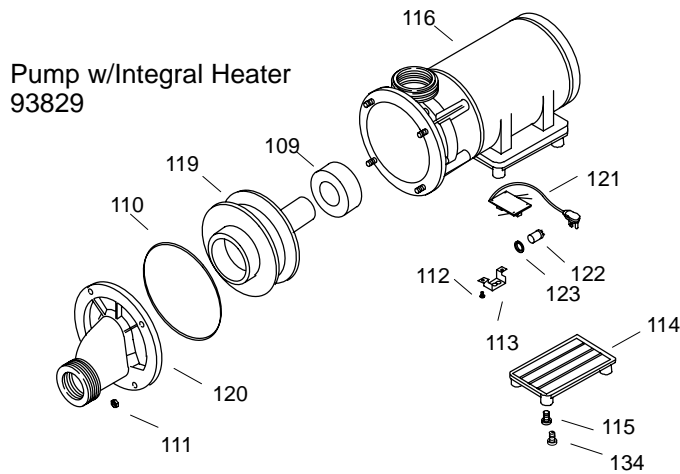
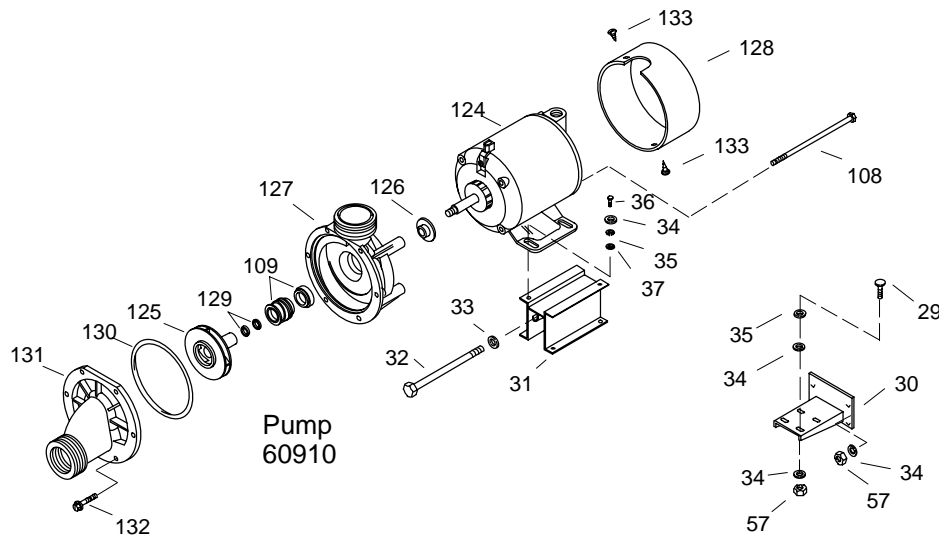
KOHLER® SERVICE PARTS

SEAWALL™ 7' WHIRLPOOL

K#	Pump	Pump Switch	Bracket	w/Heater	Control Retrofit Kit
1398-**-AA	60910	30775	67793	N/A	500460
1398-**-AB	60910	30775	90989	N/A	500460
1398-H**-AA	60910	30774	67793	External	500460
1398-H**-AB	60910	30774	90989	External	500460
1398-N**-AA	73572	73589	N/A	In Pump	94260
1398-H1**-AA	93829	73589	N/A	In Pump	94260

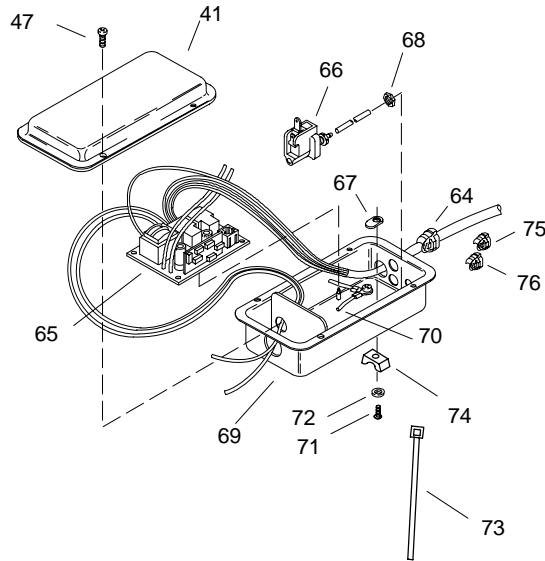


****Finish/color code must be specified when ordering.**

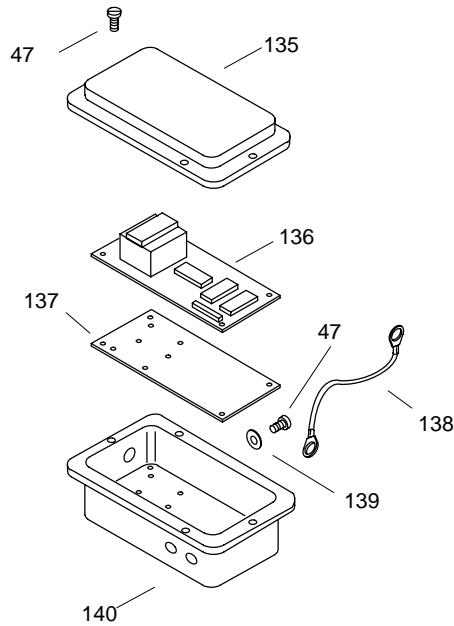


****Finish/color code must be specified when ordering.**

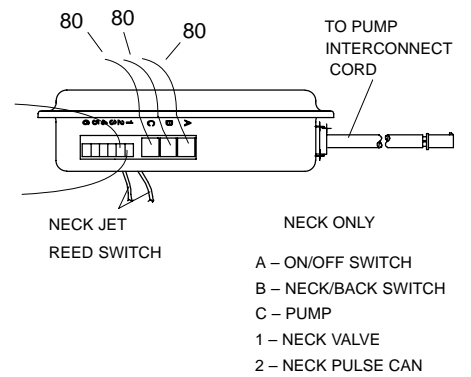
500460
Control Assy



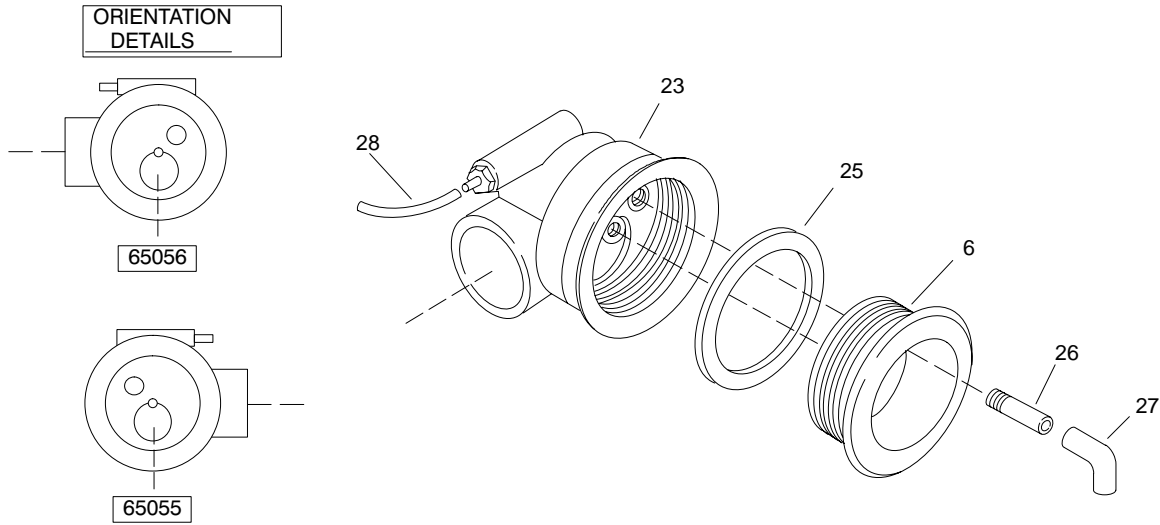
94260-AA
Control Assy



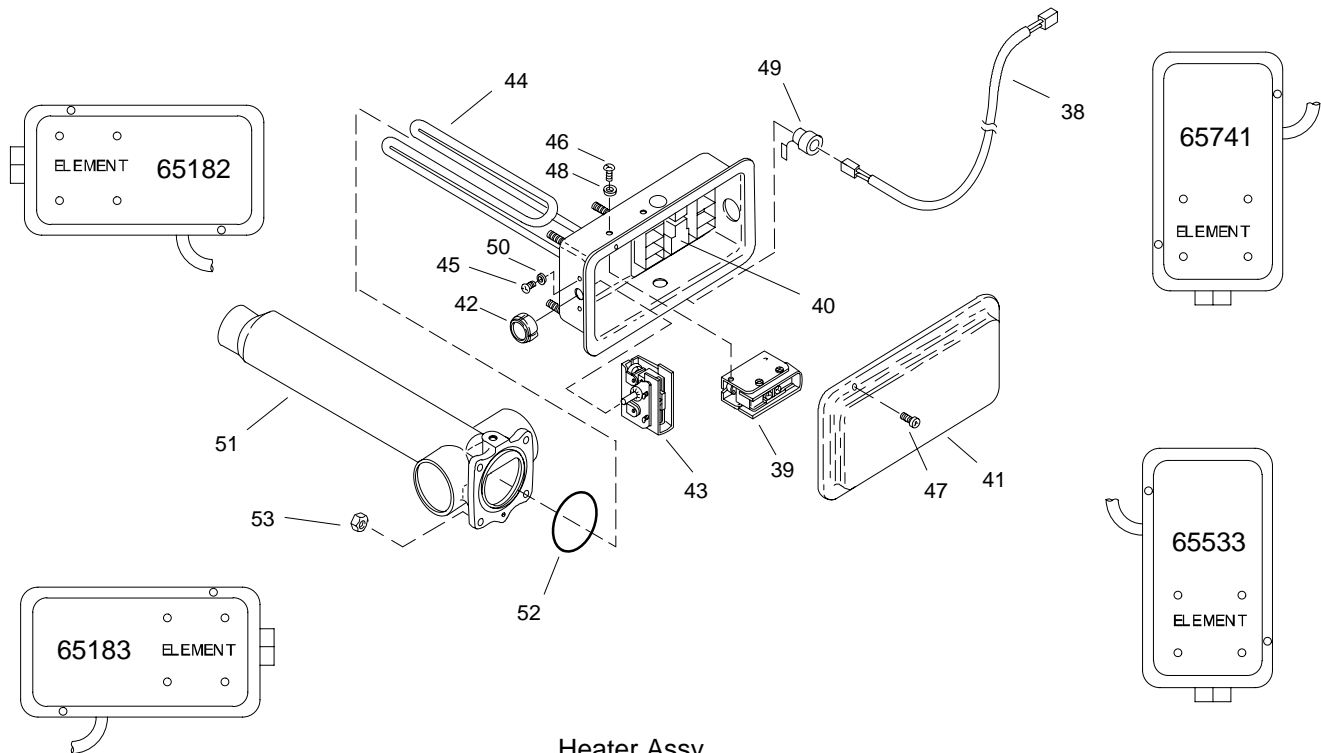
Auxiliary Control Diagram



****Finish/color code must be specified when ordering.**



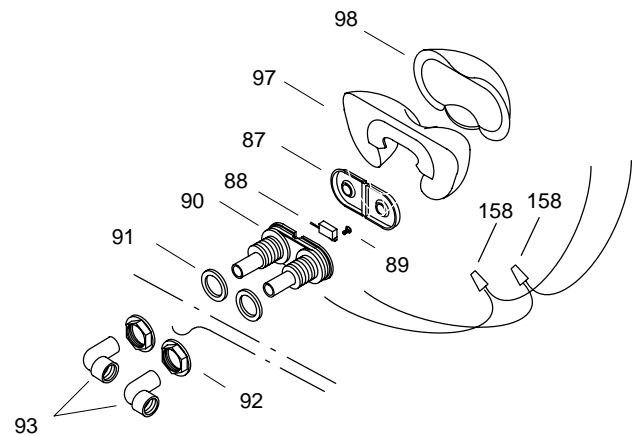
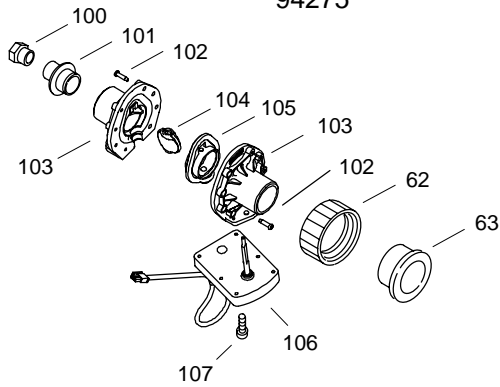
Suction Assy for Pump 60910



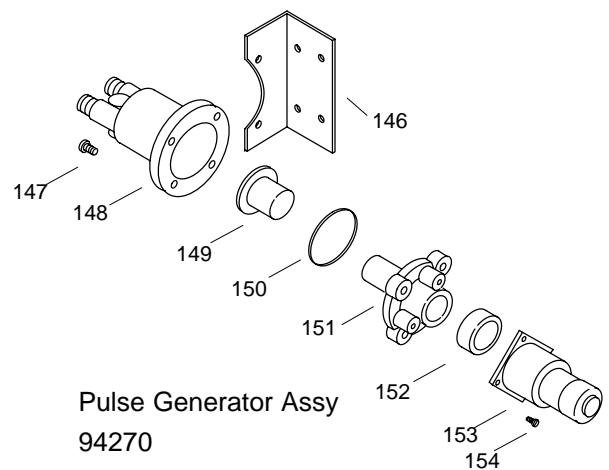
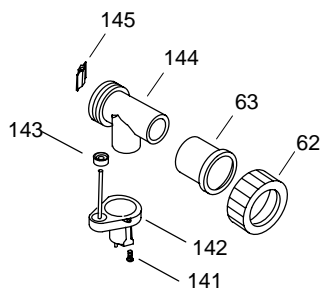
Heater Assy

****Finish/color code must be specified when ordering.**

Shut-Off Valve Assy
94275



Variable Flow Valve Assy
73592



****Finish/color code must be specified when ordering.**

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	61972	Tube
2	65157	Finger Nut
3	65156**	Flange (AA/AB/H-AA/AB Model)
	73513	Flange (N/H1-AA Model)
4	67429	Jet Flange
5	65205**	Trim Ring (Colors)
	65206**	Trim Ring (Metals)
6	65036	Flange
7	65355	Spacer
8	67999**	Cover, Plastic
	60561**	Cover, Metal
9	67594	O-Ring
10	65054**	Screw
11	65226**	Plug
12	91017	Check Valve
13		Available in Service Kit Only
14	67665	Plug
15	67889	Housing
16	94821	O-Ring
17	60848	Connector (AA/AB Model)
	60845	Connector (H-AA/AB Model)
	93709	Connector (N/H1-AA Model)
18	60979	Slip Nut (AA/AB/H-AA/AB Model)
	60979-A	Slip Nut (N/H1-AA Model)
19	60797	Tee
20		Available in Service Kit Only
21		Available in Service Kit Only
22	66265	Coupling (AA/AB/H-AA/AB Model)
	61249	Coupling (N/H1-AA Model)
23	65056	Elbow (AA/AB/H-AA/AB Model)
	93685	Elbow (N/H1-AA Model)
24	65885	Gasket
25	65886	Gasket
26	65069	Tube
27	65122	Elbow
28	61072	Tube
29	64163	Screw
30	67793	Bracket
31	90989	Pump Bracket
32	91150	Bolt
33	67111	Washer
34	67095	Washer
35	60125	Washer
36	64163	Screw
37	65791	Washer
38	68686	Cord
39	68705	Switch
40	65198	Circuit Board Assy
41	60340	Cover
42	65186	Knob, Thermostat
43	60540	Thermostat
44	65194	Heater Flange
45	69079	Screw
46	63563	Screw
47	60320	Screw
48	64468	Washer
49	67264	Strain Relief Bushing
50	64463	Washer
51	65196	Heater Tube
52	65197	O-Ring
53	90153	Nut
54	61563	Tee
55	93538	Neck Switch
56	60470	Tube
57	90154	Locknut
58	60559	Elbow (AA/AB Model)
	61213	Elbow (N/H1-AA Model)
59	73518	Plug
60	65331	Band Seal
61	60561	Reducer
62	60979	Slip Nut
63	60848	Connector
64	69589	Bushing
65	66537	Circuit Board
66	91239	Air Switch

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
67	67065	Lug
68	91355	Washer
69	65160	Enclosure
70	65193	Support
71	62959	Screw
72	64212	Washer
73	65328	Strap
74	65329	Bracket, Strap
75	68693	Cord Grip
76	67264	Cord Grip
77	30774	Switch (H-AA/AB Model)
	30775	Switch (AA/AB Model)
78	500405	Decal (H-AA/AB Model)
	500406	Decal (AA/AB Model)
79	73589	Switch, Assy (N/H1-AA Model)
80	73521	Switch, Wire
81	93765**	Switch, Cover
82	61536	Elbow
83	65387	Heater Strap
84	92076	Adapter
85	60797	Tee
86	94318-A	Hose
87	93511**	Cover
88	93493	Sensor
89	93931	Screw
90	93509	Neck Jet Body
91	93542	Neck Jet Gasket
92	93823	Nut
93	93848	Elbow
94	93948-C	Hose
95	93948-A	Hose
96	94256	Elbow
97	94495	Pillow
98	94726-A	Pillow Cover, White
	94726-B	Pillow Cover, Black
99	94268	Screw
100	94268	Bushing
101	94274	Adapter
102	50506	Screw
103	94095	Body
104	94093	Butterfly
105	94094	Seal
106	94273	Motor
107	63149	Screw
108	67109	Bolt
109	60985	Shaft Seal
110	73558	O-Ring
111	73559	Nut
112	21998	Screw
113	74705	Barrier
114	73569	Base
115	94812	Screw
116	73573	Motor
117	94287	Bushing
118	94285	Interconnect Cord
119	73577	Impeller
120	73575	Cover
121	73580	Circuit Board
122	93820	Capacitor
123	94062	Spacer
124	60911	Motor
125	60994	Impeller
126	60972	Slinger
127	60927	Volute Assy
128	74823	End Cap
129	60912	Shim Kit
130	60981	O-Ring
131	60926	Cover
132	60982	Screw
133	62726	Screw
134	73515-C	Isolation Mount
135	94408	Cover
136	94415	Circuit Board
137	94416	Insulation
138	94450	Wire

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SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
139	61776	Washer
140	94407	Box
141	73598	Screw
142	73594	Motor Assy
143	73596	Seal
144	73593	Body
145	73597	Plate
146	93411	Bracket
147	97146	Screw
148	93325	Cannister
149	93326	Rotor
150	97143	O-Ring
151	91930	Shaft Assy
152	92024	Spacer
153	94403	Motor
154	97145	Screw
155	60557	Elbow
156	91820	Sleeve
157	91819	Grommet
158	94307	Connector
159	94405	Screw
160	60559	Elbow
161	94269	Mounting Plate
162	95045	Screw
163	73504	Adapter Base

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION	
93836	13	1 ea.	1/2" Tube Kit	
		1 ea.	Tube	
		2 ea.	Coupling	
93838	13	1 ea.	1" Tube Kit	
		1 ea.	Tube	
		2 ea.	Coupling	
94889	20	1 ea.	1 1/4" Suction Tube Kit (AA/AB Model)	
		1 ea.	Tube	
		1 ea.	Elbow	
94890	20	1 ea.	1 1/2" Suction Tube Kit (N-AA/H1-AA Model)	
		1 ea.	Tube	
		1 ea.	Elbow	
93839	21	1 ea.	1 1/4" Tube Kit (AA/AB Model)	
		1 ea.	Tube	
		2 ea.	Coupling	
94853	21	1 ea.	1 1/2" Tube Kit (N-AA/H1-AA Model)	
		1 ea.	Tube	
		2 ea.	Coupling	
65182	38	1 ea.	Whirlpool Heater Assy	
	39	1 ea.	Cord	
	40	1 ea.	Switch	
	41	1 ea.	Circuit Board Assy	
	42	1 ea.	Cover	
	43	1 ea.	Knob	
	44	1 ea.	Thermostat	
	45	1 ea.	Heater Flange	
	46	2 ea.	Screw	
	47	1 ea.	Screw	
	48	1 ea.	Screw	
	49	1 ea.	Washer	
	50	1 ea.	Strain Relief Bushing	
		50	1 ea.	Washer

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION	
500460			Control Assy	
	47	6 ea.	Screw	
	64	1 ea.	Bushing	
	65	1 ea.	Circuit Board	
	66	1 ea.	Air Switch	
	67	3 ea.	Lug	
	68	1 ea.	Washer	
	69	1 ea.	Enclosure	
	70	2 ea.	Support	
	71	1 ea.	Screw	
	72	1 ea.	Washer	
	73	1 ea.	Strap	
	74	1 ea.	Bracket, Strap	
	94260			Control Assy
47		3 ea.	Screw	
135		1 ea.	Cover	
136		1 ea.	Circuit Board Assy	
137		1 ea.	Insulation	
138		1 ea.	Wire	
139		1 ea.	Washer	
140		1 ea.	Box	
94275				Shut-Off Valve Assy
		62	1 ea.	Slip Nut
		63	1 ea.	Connector
		100	1 ea.	Bushing
		101	1 ea.	Adapter
		102	8 ea.	Screw
	103	2 ea.	Body	
	104	1 ea.	Butterfly	
	105	1 ea.	Seal	
	106	1 ea.	Motor	
	107	1 ea.	Screw	
	73592			Variable Flow Valve Assy
		62	1 ea.	Slip Nut
		63	1 ea.	Connector
141		2 ea.	Screw	
142		1 ea.	Motor	
143		1 ea.	Seal	
144		1 ea.	Body	
145		1 ea.	Plate	
93590				Neck Jet Manifold
		88	1 ea.	Sensor
		89	1 ea.	Screw
73572				Neck Jet Body
		90	1 ea.	Pump (w/Integral Heater)
		109	1 ea.	Seal
93829	110	1 ea.	O-Ring	
	111	4 ea.	Nut	
	112	4 ea.	Screw	
	113	1 ea.	Barrier	
	114	1 ea.	Base	
	115	4 ea.	Screw	
	116	1 ea.	Motor	
	117	1 ea.	Bushing	
	118	1 ea.	Interconnect Cord	
	119	1 ea.	Impeller	
	120	1 ea.	Cover	
	121	1 ea.	Circuit Board	
	122	1 ea.	Capacitor	
	123	1 ea.	Spacer	
93829			Pump (w/Integral Heater)	
	109	1 ea.	Shaft Seal	
	110	1 ea.	O-Ring	
	111	4 ea.	Nut	
	112	4 ea.	Screw	
	113	1 ea.	Barrier	
	114	1 ea.	Base	
	115	4 ea.	Screw	
	116	1 ea.	Motor	
	119	1 ea.	Impeller	
	120	1 ea.	Cover	
	121	1 ea.	Circuit Board	
	122	1 ea.	Capacitor	
	123	1 ea.	Spacer	

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SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
60910			Pump
	108	4 ea.	Bolt
	109	1 ea.	Shaft Seal
	124	1 ea.	Motor
	125	1 ea.	Impeller
	126	1 ea.	Slinger
	127	1 ea.	Volute Assy
	128	1 ea.	End Cap
	129	1 ea.	Shim Kit
	130	1 ea.	O-Ring
	131	1 ea.	Cover
	132	6 ea.	Screw
	133	2 ea.	Screw
94270			Pulse Generator Assy
	146	1 ea.	Bracket
	147	4 ea.	Screw
	148	1 ea.	Can
	149	1 ea.	Rotor
	150	1 ea.	O-Ring
	151	1 ea.	Shaft Assy
	152	1 ea.	Spacer
	153	1 ea.	Motor
	154	4 ea.	Screw

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