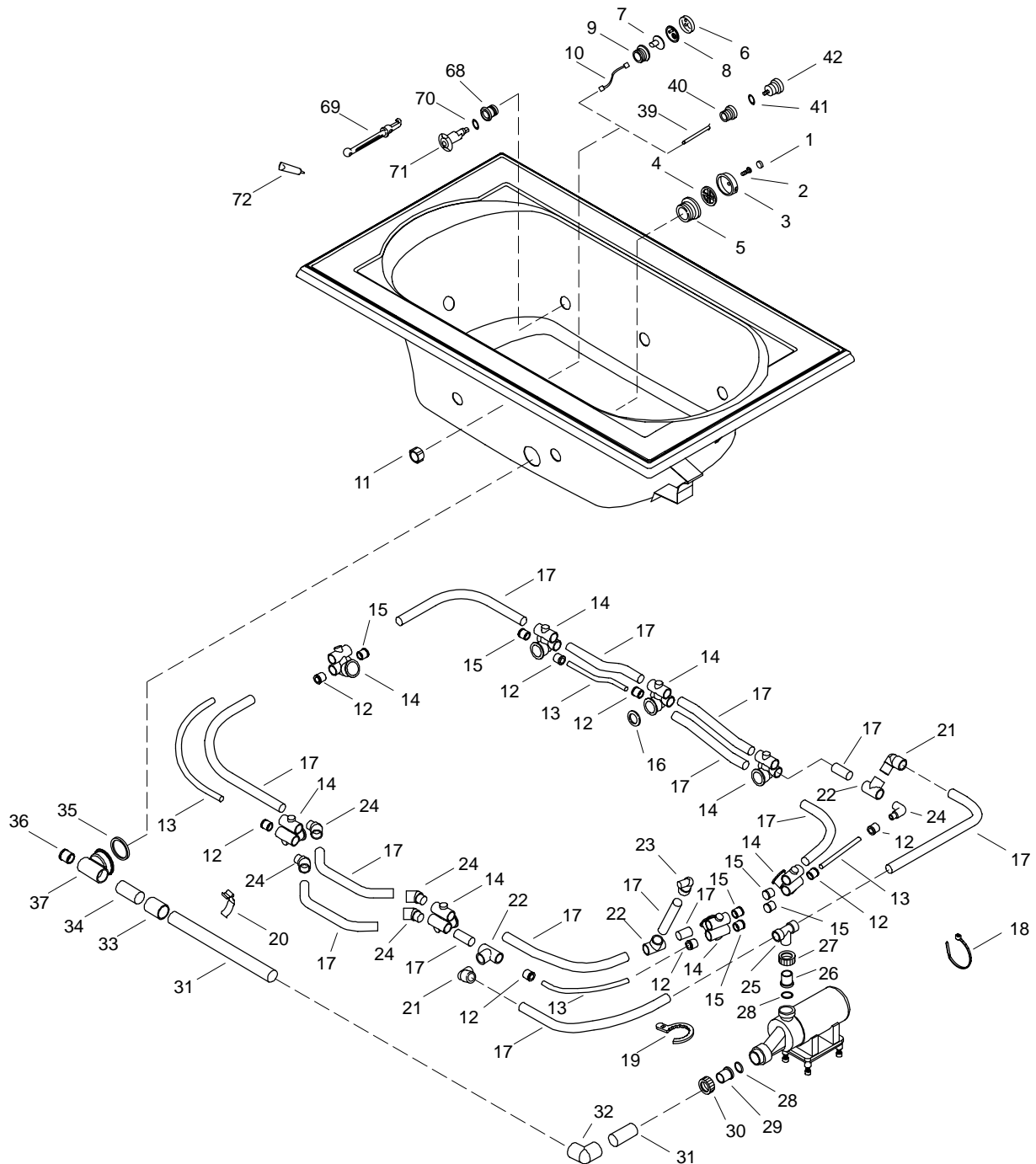


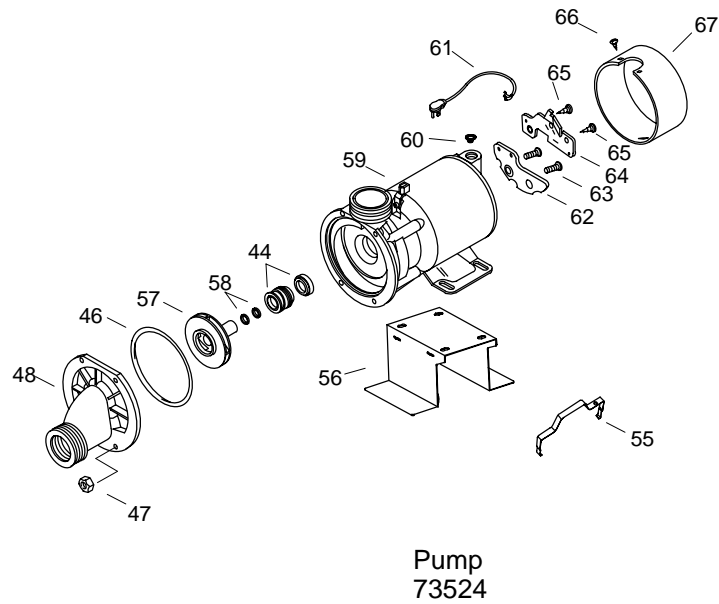
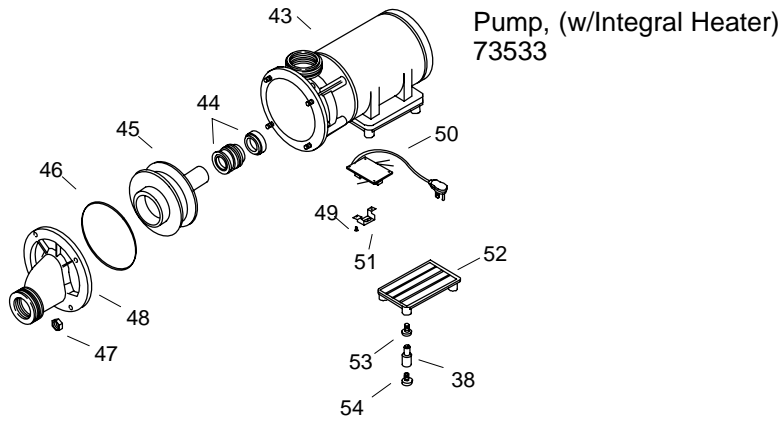
KOHLER® SERVICE PARTS

MEMOIRS™ ACRYLIC WHIRLPOOL

K#	w/Heater	Pump	Bracket/Base	Switch	Jet Trim
K-1418-H-**-AA	In Pump	73533	73569	73584	
K-1418-MV-**-AA	N/A	73524	73508-D	90105	
K-9698-**-BA					Jet Trim Only



****Finish/color code must be specified when ordering.**



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SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	65226**	Suction Cover Plug
2	65054-S	Screw
	65054-1E	Screw (9698-PB)
3	67999**	Cover (Colored Finishes)
	65061**	Cover (Metal Finishes)
4	65355	Suction Spacer
5	65036	Suction Flange
6	93766**	Cover
7		Available in Service Kit Only
8	73588	Keypad
9	73513	Housing
10	73521	Wire
11	65157	Nut
12	60561	Reducer
13		Available In Service Kit Only
14	67889	Jet Housing
15	67665	Plug
16	65885	Gasket
17		Available in Service Kit Only
18	67081	Cable
19	95518	Wrench
20	91431	Clamp
21	61536	Elbow
22	61563	Tee
23	91967	Check Valve
24	94256	Elbow
25	60797	Tee
26	60848	Connector
27	60979	Slip Nut
28	94821	O-Ring
29	93709	Connector
30	60979-A	Nut
31		Available in Service Kit Only
32	61213	Ell
33	61249	Coupling
34		Available in Service Kit Only
35	65886	Gasket
36	73518	Plug
37	93685	Housing
38	73504	Adapter
39	60703	Tubing
40	65156**	Flange
41	65451	O-Ring
42		Available in Service Kit Only
43	73534	Motor
44	60985	Seal
45	73555	Impeller
46	73558	O-Ring
47	73559	Nut
48	73552	Cover
49	21998	Screw
50	95894	Circuit Board
51	74705	Barrier
52	73569	Base
53	94812	Screw
54	73515-A	Mount
55	95517	Clip
56	73508-D	Bracket
57	73529	Impeller
58	60912	Pump Shim
59		Available in Service Kit Only
60	93003	Strain Relief
61	93000	Cord
62	92146	Timer
63		Available in Service Kit Only
64	92145	Switch
65		Available in Service Kit Only
66		Available in Service Kit Only
67		Available in Service Kit Only
68	67429	Flange
69	30739	Jet Tool
70	67594	O-Ring
71		Available in Service Kit Only
72	60394-P	Lubricant Packet

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
94853			1-1/2" Tube Kit
	34	1 ea.	Tube
		2 ea.	Coupling
94890			1-1/2" Suction Tube Kit
	31	1 ea.	Tube
		1 ea.	Elbow
93838			1" Tube Kit
	17	1 ea.	Tube
		2 ea.	Coupling
93836			1/2" Tube Kit
	13	1 ea.	Tube
		2 ea.	Coupling
90105**			Air Switch
	41	1 ea.	O-Ring
	42	1 ea.	Air Switch
73533			Pump (w/Integral Heater)
	43	1 ea.	Motor
	44	1 ea.	Seal
	45	1 ea.	Impeller
	46	1 ea.	O-Ring
	47	4 ea.	Nut
	48	1 ea.	Cover
	49	4 ea.	Screw
	50	1 ea.	Circuit Board
	51	1 ea.	Barrier
	52	1 ea.	Base
	53	4 ea.	Screw
73525			Motor/Control
	59	1 ea.	Motor
	60	1 ea.	Strain Relief
	61	1 ea.	Cord
	62	1 ea.	Timer
	63	2 ea.	Screw
	64	1 ea.	Switch
	65	2 ea.	Screw
	66	1 ea.	Screw
	67	1 ea.	End Cap
73524			Pump
	44	1 ea.	Seal
	46	1 ea.	O-Ring
	47	4 ea.	Nut
	48	1 ea.	Cover
	57	1 ea.	Impeller
	58	1 ea.	Pump Shim
	59	1 ea.	Motor
	60	1 ea.	Strain Relief
	61	1 ea.	Cord
	62	1 ea.	Timer
	63	2 ea.	Screw
	64	1 ea.	Switch
	65	2 ea.	Screw
	66	1 ea.	Screw
	67	1 ea.	End Cap
65206**			Trim Ring (Metal Finishes)
	70	1 ea.	O-Ring
	71	1 ea.	Jet
65205**			Trim Ring (Colored Finishes)
	70	1 ea.	O-Ring
	71	1 ea.	Jet
73584			Switch
	7	1 ea.	Circuit Board
	8	1 ea.	Keypad

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