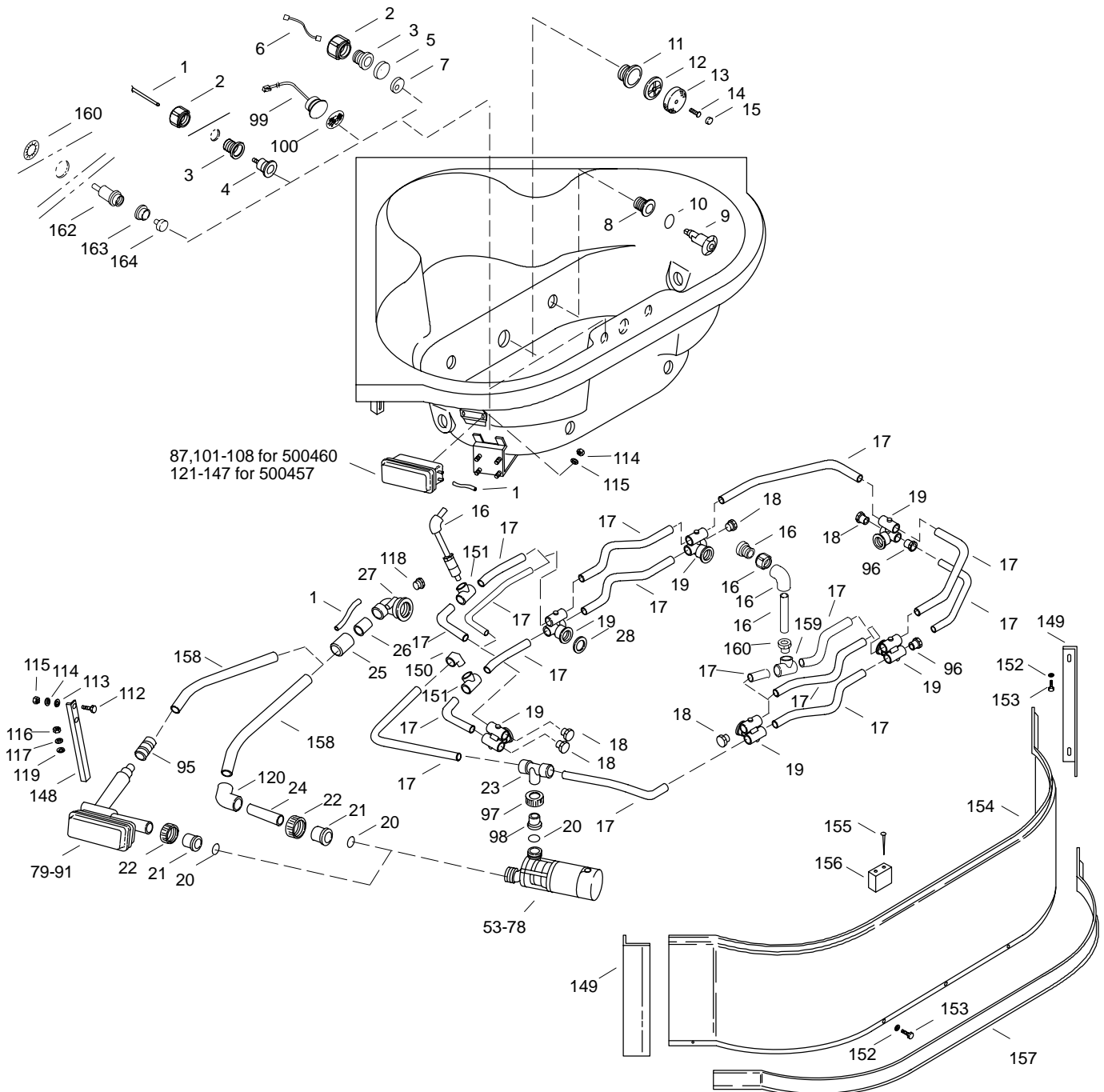


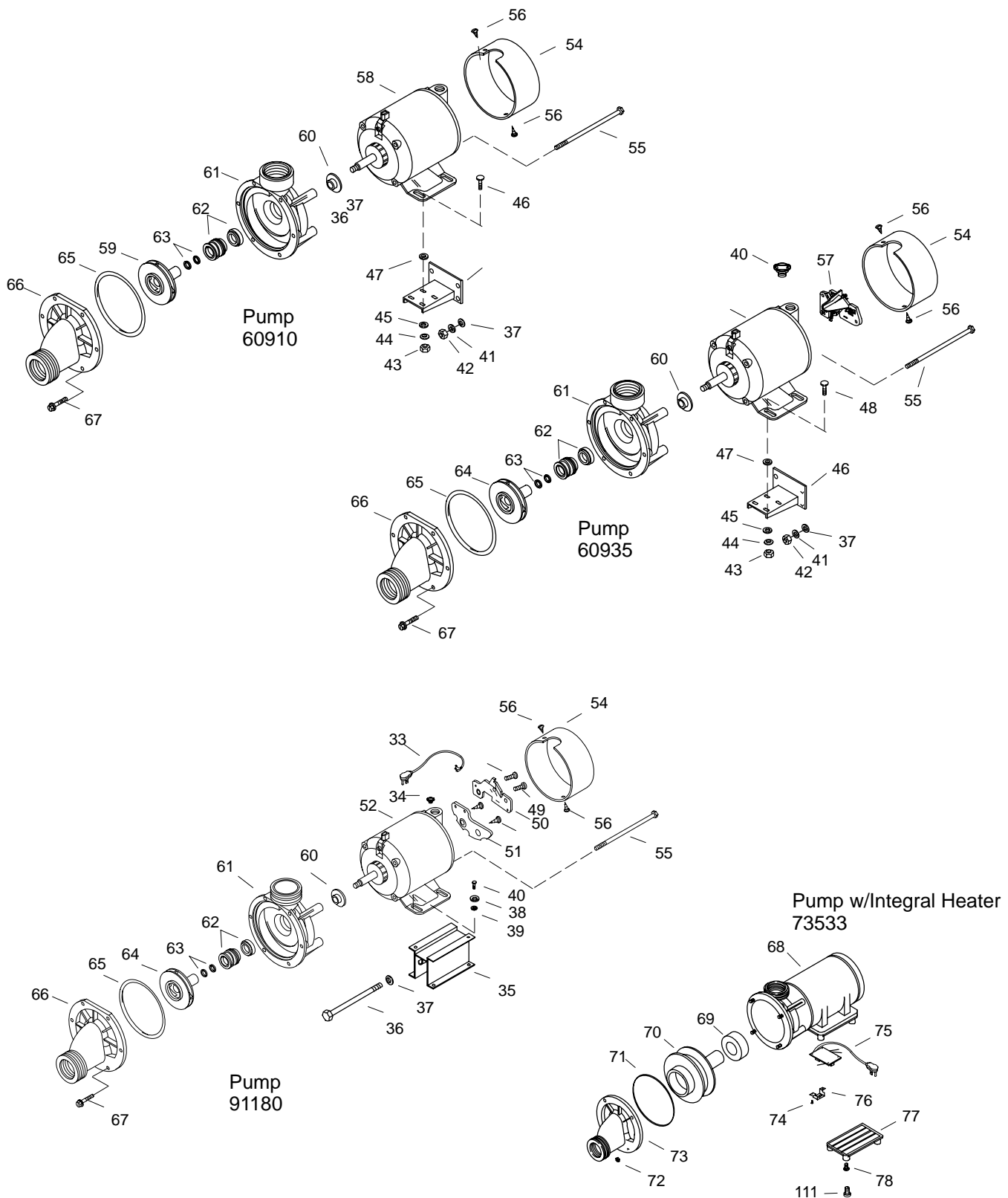
# KOHLER<sup>®</sup> SERVICE PARTS

## CORNERSTONE™ WHIRLPOOLS

K#	Bracket	Pump	Switch	w/Heater	Control Retrofit Kit
1433-**-AA	67793	60935	60581	N/A	500457
1433-**-AB	90988	91180	90105	N/A	N/A
1433-H-**-AA	67793	60910	30774	External	500460
1433-H-**-AB	90988	60910	30774	External	500460
1433-H-**-BB	N/A	73533	73584	In Pump	N/A

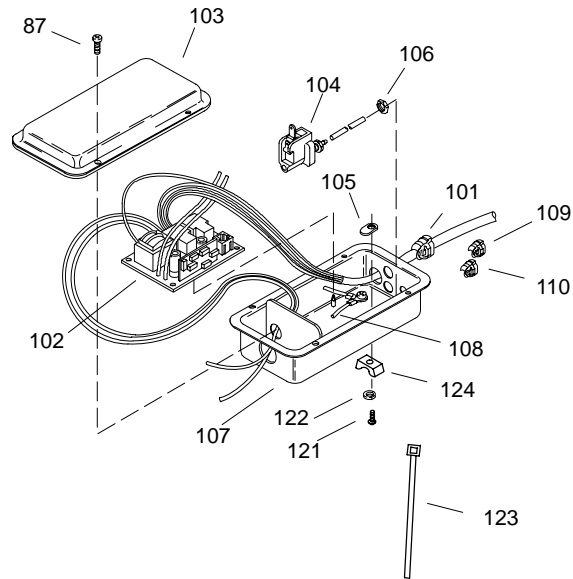


**\*\*Finish/color code must be specified when ordering.**

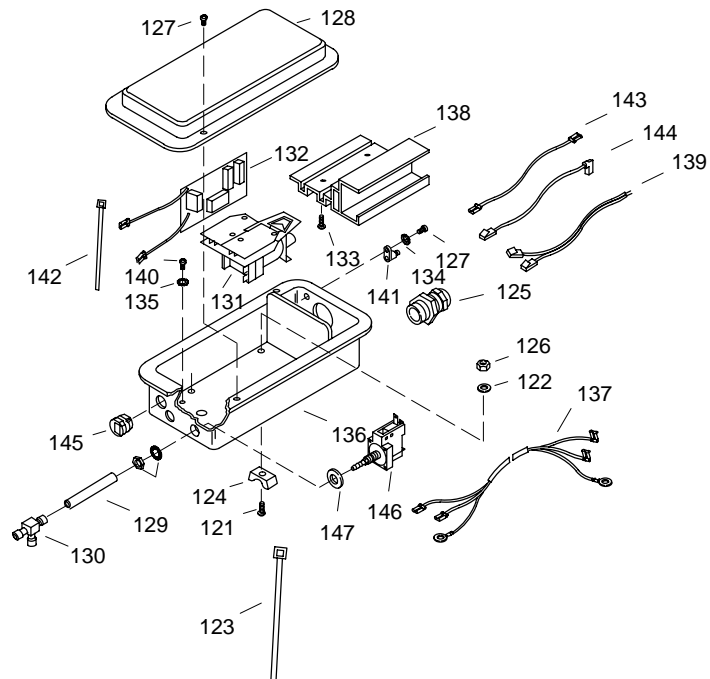


**\*\*Finish/color code must be specified when ordering.**

500460  
Control Assy

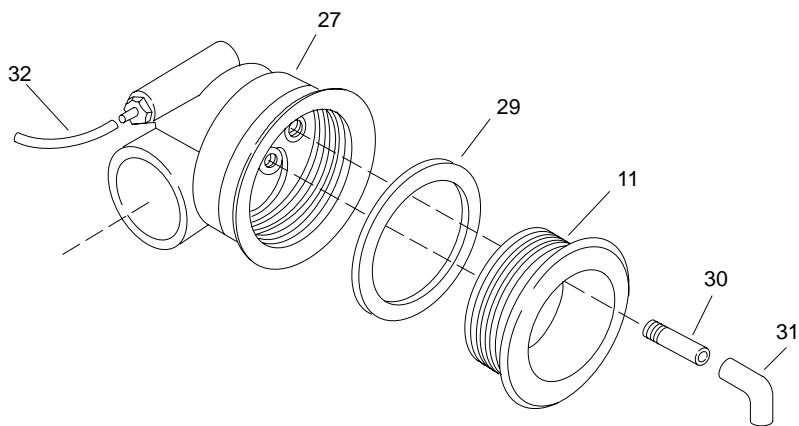
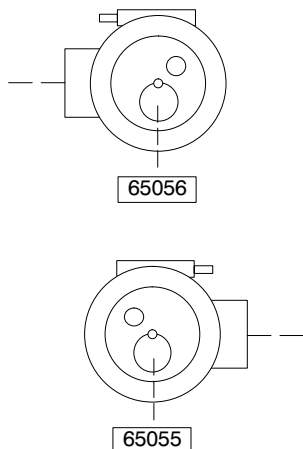


500457  
Control Kit

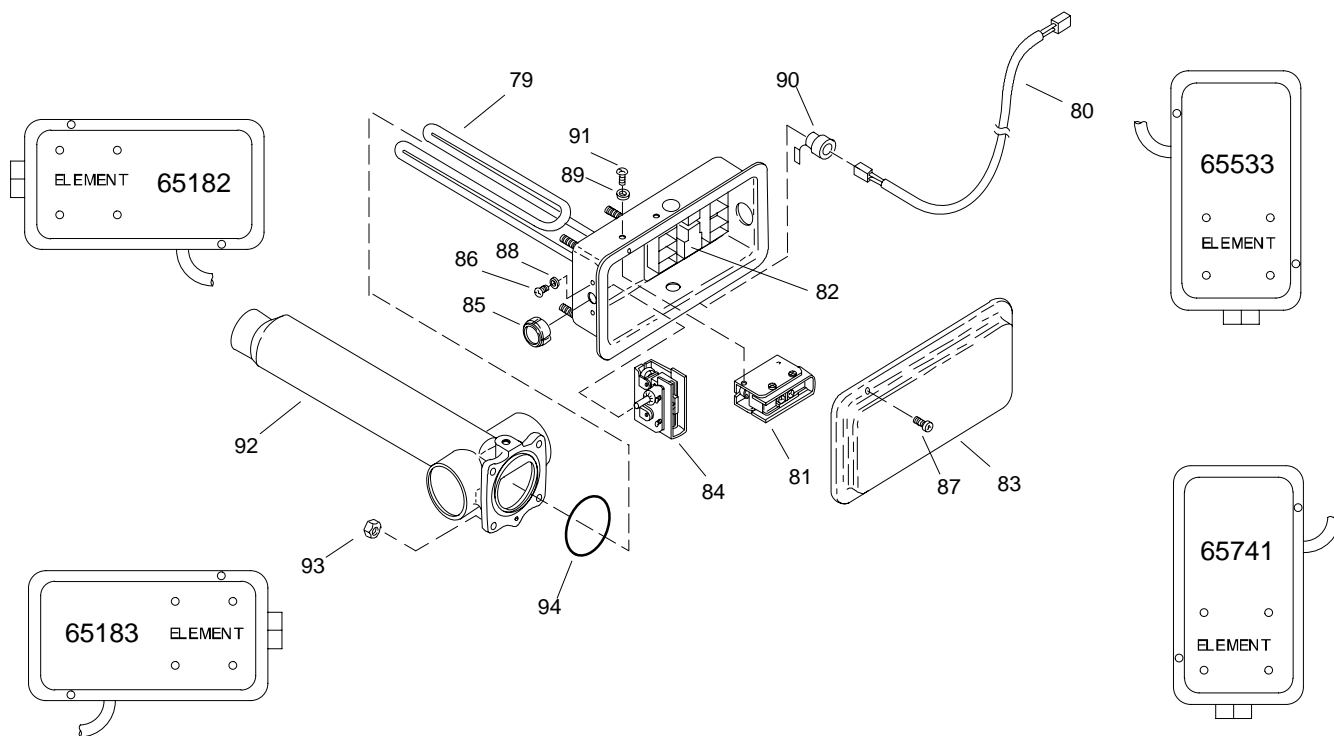


**\*\*Finish/color code must be specified when ordering.**

ORIENTATION  
DETAILS



Suction Assy for Pump 60910



Heater Assy

**\*\*Finish/color code must be specified when ordering.**

## SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	61972	Tube
2	65157	Finger Nut
3	65156**	Flange (AA/AB, H-AA/AB Model)
	73513	Flange (H-BB Model)
4	90105**	Air Transmitter (AB Model)
5	73584	Switch, 1 Button (H-BB Model)
6	73521	Switch, Wire
7	93766**	Switch, Cover
8	67429	Jet Flange
9	65206**	Trim Ring (Metal)
	65205**	Trim Ring (Colors)
10	67594	O-Ring
11	65036	Flange
12	65355	Spacer
13	67999**	Cover, Plastic
	60561**	Cover, Metal
14	65054**	Screw
15	65226**	Plug
16	91016**	Check Valve Kit (AA/AB Model)
	91017	Check Valve Kit (H-AA/AB/BB Model)
17		Available in Service Kit Only
18	67665	Plug
19	67889	Housing
20	94821	O-Ring
21	60848	Connector (AA/AB Model)
	60845	Connector (H-AA/AB Model)
	93709	Connector (H-BB Model)
22	60979	Slip Nut (AA, AB Model)
	60979-A	Slip Nut (H-BB Model)
23	60797	Tee
24		Available in Service Kit Only
25	66265	Coupling (AA/AB Model)
	61249	Coupling (BB Model)
26		Available in Service Kit Only
27	66763	Elbow (AA/AB Model)
	65056	Elbow (H-AA/AB Model)
	93685	Elbow (H-BB Model)
28	65885	Gasket
29	65886	Gasket
30	65069	Tube
31	65122	Elbow
32	61072	Tube
33	93000	Cord Assy
34	93003	Strain Relief
35	90987	Bracket
36	91150	Bolt
37	67111	Washer
38	67095	Washer
39	60125	Washer
40	68577	Cord Grip
41	64163	Screw
42	60043	Washer
43	60044	Nut
44	67124	Nut
45	67123	Washer
46	67793	Bracket
47	65791	Washer
48	67109	Bolt
49	63263	Screw
50	91176	Timer Board
51	91541	Switch Assy
52	91178	Motor
53	60973	Motor
54	74823	End Cap
55	74824	Bolt
56	62726	Screw
57	500245	Switch Kit
58	60911	Motor
59	60994	Impeller
60	60972	Slinger
61	60927	Volute Assy
62	60985	Shaft Seal
63	60912	Shim Kit
64	60928	Impeller
65	60981	O-Ring

## SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
66	60926	Cover
67	60982	Screw
68	73525	Motor
69	60985	Shaft Seal
70	73555	Impeller
71	73558	O-Ring
72	73559	Nut
73	73552	Cover
74	21998	Screw
75	73561	Circuit Board
76	74705	Barrier
77	73569	Base
78	94812	Screw
79	65194	Heater Flange
80	68686	Cord
81	68705	Switch
82	65198	Circuit Board
83	60340	Cover
84	65040	Thermostat
85	65186	Knob, Thermostat
86	69079	Screw
87	60320	Screw
88	64463	Washer
89	64468	Washer
90	67264	Strain Relief Bushing
91	63563	Screw
92	500386	Heater Casting Kit
93	90153	Nut
94	65197	O-Ring
95	65331	Band Seal
96	60561	Reducer
97	60979	Slip Nut
98	60848	Connector
99	30774	Switch Assy (H-AA/AB Model)
100	500405	Decal (With Heat)
101	69589	Bushing
102	66537	Circuit Board
103	60340	Cover
104	91239	Air Switch
105	67065	Lug
106	91355	Washer
107	65160	Enclosure
108	65193	Support
109	68693	Bushing
110	67264	Bushing
111	73515-B	Isolation Mount
112	64163	Screw
113	64212	Washer
114	65475	Washer
115	23094	Nut
116	67124	Nut
117	67123	Washer
118	73518	Plug (H-BB Model)
119	67095	Washer
120	60559	Elbow (AA/AB Model)
	61213	Elbow (H-BB Model)
121	62959	Screw
122	64212	Washer
123	65328	Strap
124	65329	Bracket, Strap
125	68577	Cord Grip
126	90153	Locknut
127	60320	Screw
128	60340	Box Cover
129	60649	Tube
130	60654	Breather Tee
131	60755	Impulse Relay
132	60757	P.C.B. Assy
133	60759	Screw
134	61776	Washer
135	64214	Washer
136	65160	Enclosure Assy
137	65468	Pump Cord Assy
138	65836	Extrusion
139	65845	Wire Lead Assy

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### SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
140	66424	Screw
141	67065	Ground Lug
142	67285	Cable Tie
143	68137	Wire Lead Assy
144	68138	Wire Lead Assy
145	68572	Bushing
146	91272	Air Switch
147	91355	Washer
148	65387	Bracket
149	65306**	Apron End
150	61536	Elbow
151	61563	Tee
152	65311	Washer
153	61069	Screw
154	69803**	Apron
155	61409	Screw
156	65305	Mounting Block
157	69805**	Floor Trim
158	69799	Tube (AA/AB Model)
	68903	Tube (H-AA/AB Model)
	94676	Tube (H-BB Model)
159	63352	Tee (AA/AB Model)
160	60561	Reducer (AA/AB Model)
161	60591	Spring Grip
162	60581	Actuator Assy (AA Model)
163	60359**	Trip Cap
164	69089**	Knob

### SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
93836	17	1 ea.	1/2" Tube Kit
		2 ea.	Tube
			Coupling
93838	17	1 ea.	1" Tube Kit
		2 ea.	Tube
			Coupling
94889	24	1 ea.	1 1/4" Suction Tube Kit (AA, AB Model)
		1 ea.	Tube
			Elbow
94890	24	1 ea.	1 1/2" Suction Tube Kit (BB Model)
		1 ea.	Tube
			Elbow
93838	26	1 ea.	1 1/4" Tube Kit (AA, AB Model)
		2 ea.	Tube
			Coupling
93839	26	1 ea.	1 1/2" Tube Kit (BB Model)
		2 ea.	Tube
			Coupling
60935			Pump
	53	1 ea.	Motor
	54	1 ea.	Cover
	55	1 ea.	Bolt
	56	5 ea.	Screw
	57	1 ea.	Switch Kit
	60	1 ea.	Slinger
	61	1 ea.	Volute Assy
	62	1 ea.	Shaft Seal
	63	1 ea.	Shim
	64	1 ea.	Impeller
	65	1 ea.	O-Ring
	66	1 ea.	Cover
	67	6 ea.	Screw
60910			Pump
	58	1 ea.	Motor
	59	1 ea.	Impeller
	60	1 ea.	Slinger
	61	1 ea.	Volute Assy
	62	1 ea.	Shaft Seal
	63	1 ea.	Shim
	65	1 ea.	O-Ring
	66	1 ea.	Cover
	67	6 ea.	Screw

### SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
73533			Pump (w/Integral Heater)
	68	1 ea.	Motor
	69	1 ea.	Shaft Seal
	70	1 ea.	Impeller
	71	1 ea.	O-Ring
	72	4 ea.	Nut
	73	1 ea.	Cover
	74	4 ea.	Screw
	75	1 ea.	Circuit Board
	76	1 ea.	Barrier
	77	1 ea.	Base
	78	4 ea.	Screw
65741			Heater Assy
	79	1 ea.	Heater Flange
	80	1 ea.	Cord
	81	1 ea.	Switch
	82	1 ea.	Circuit Board
	83	1 ea.	Cover
	84	1 ea.	Thermostat
	85	1 ea.	Knob
	86	2 ea.	Screw
	87	1 ea.	Screw
	88	1 ea.	Washer
	89	1 ea.	Washer
	90	1 ea.	Strain Relief Bushing
	91	1 ea.	Screw
500460			Control Assy
	87	6 ea.	Screw
	101	1 ea.	Bushing
	102	1 ea.	Circuit Board
	103	1 ea.	Box
	104	1 ea.	Air Switch
	105	3 ea.	Lug
	106	1 ea.	Washer
	107	1 ea.	Enclosure Assy
	108	2 ea.	Support
500457			Control Kit
	121	1 ea.	Screw
	122	1 ea.	Washer
	124	1 ea.	Bracket, Strap
	125	1 ea.	Cord Grip
	126	1 ea.	Locknut
	127	1 ea.	Screw
	128	1 ea.	Box Cover
	129	1 ea.	Tube
	130	1 ea.	Breather Tube
	131	1 ea.	Impulse Relay
	132	1 ea.	P.C.B. Relay
	133	1 ea.	Screw
	134	1 ea.	Washer
	135	1 ea.	Washer
	136	1 ea.	Enclosure Assy
	137	1 ea.	Pump Cord Assy
	138	1 ea.	Extrusion
	139	1 ea.	Wire Lead Assy
	140	1 ea.	Screw
	141	1 ea.	Ground Lug
	142	1 ea.	Cable Tie
	143	1 ea.	Wire Lead Assy
	144	1 ea.	Wire Lead Assy
	145	1 ea.	Bushing
	146	1 ea.	Air Pressure Switch
	147	1 ea.	Washer

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