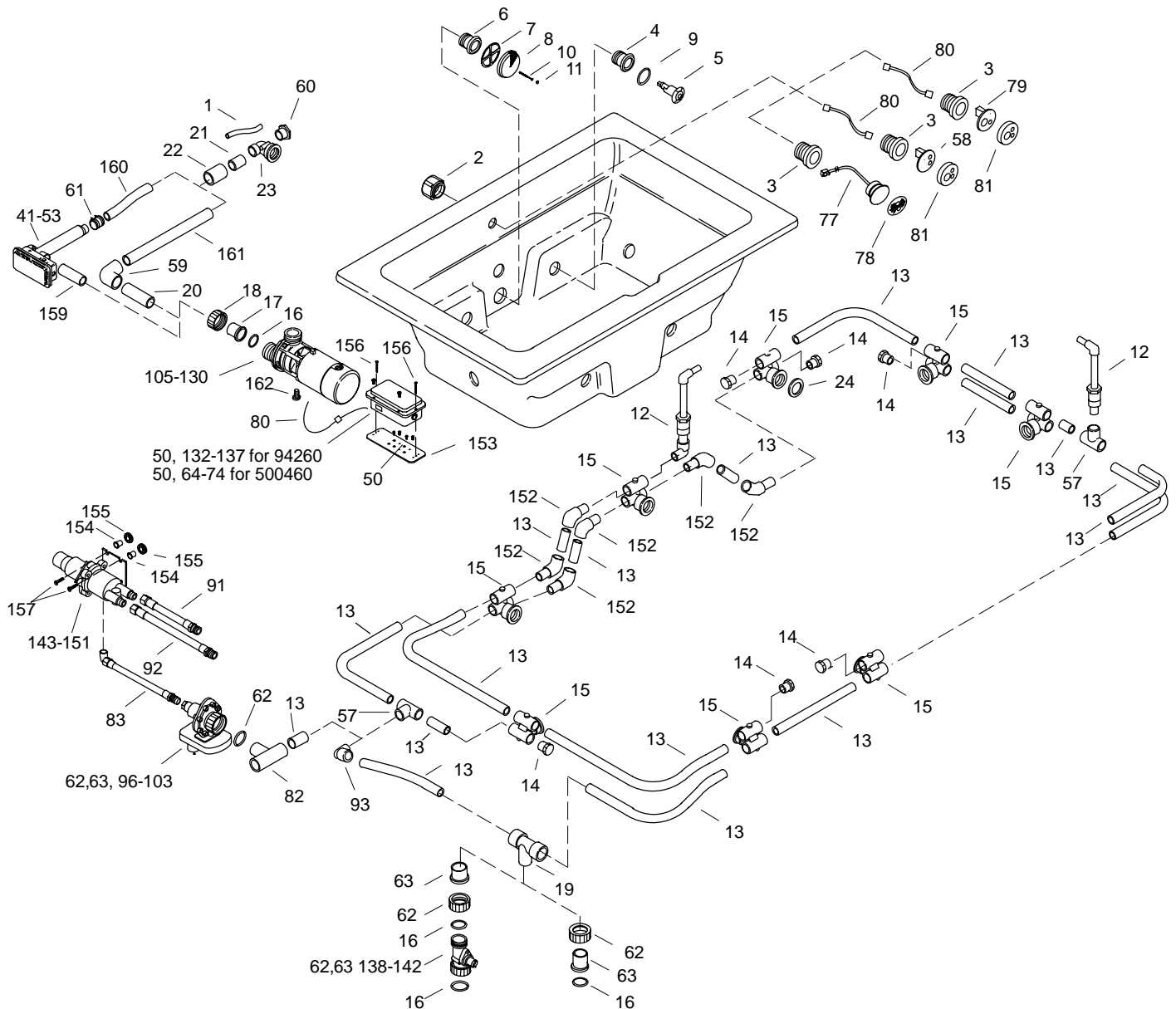
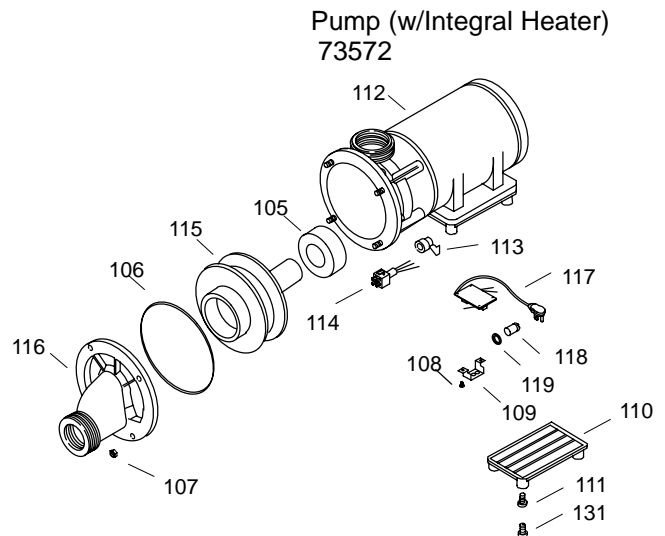
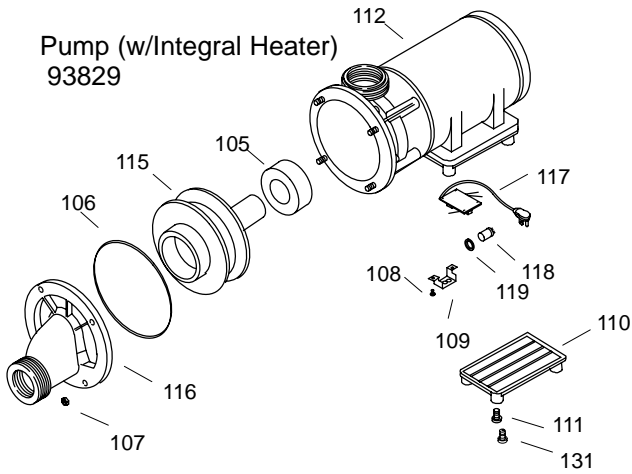
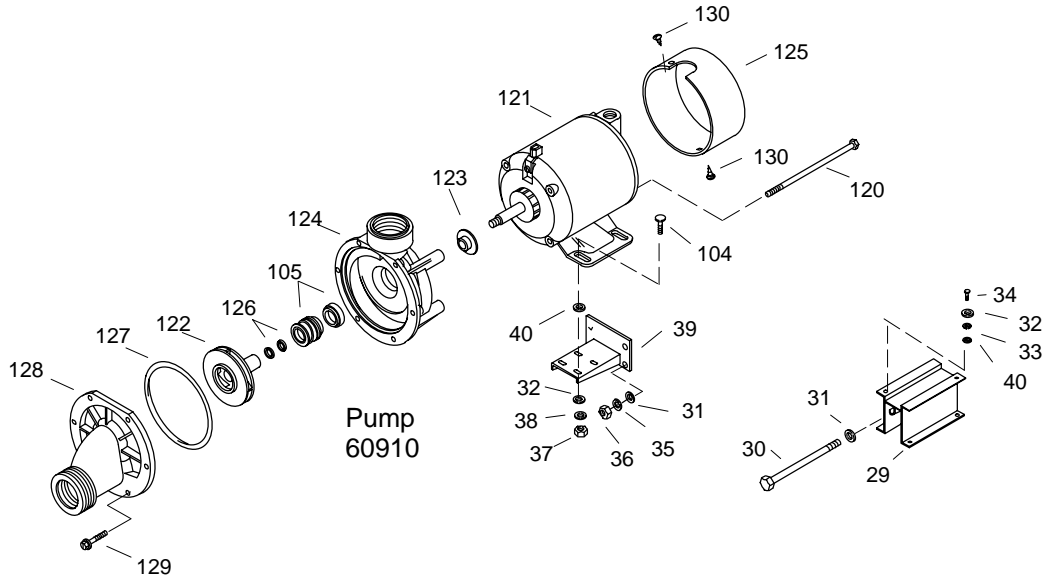


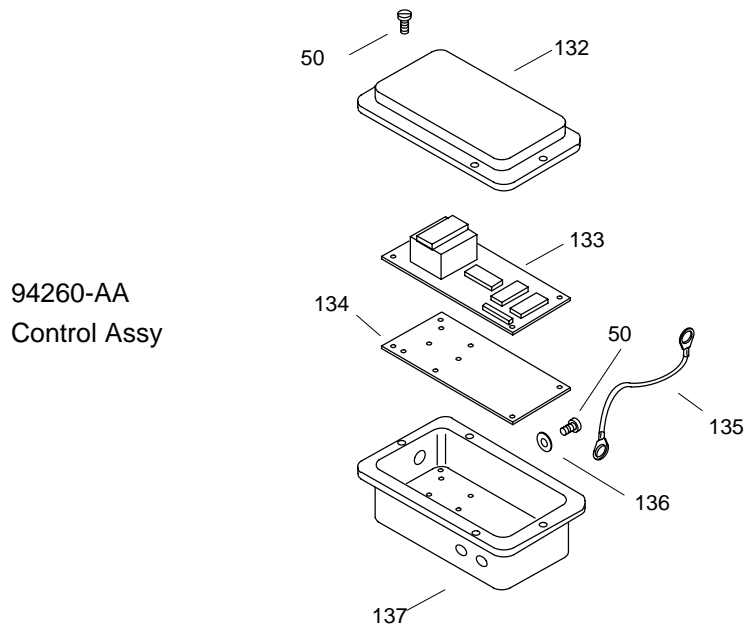
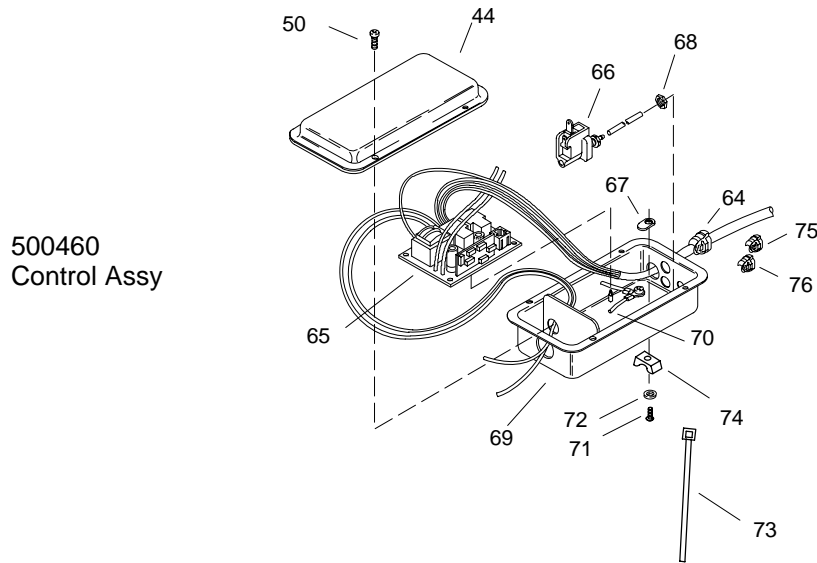
K#	Pump	Pump Switch	Bracket	w/Heater	Control Retrofit Kit
1384-**-AA	60910	30775	67969	N/A	500460
1384-**-AB	60910	30775	67969	N/A	500460
1384-**-AC	60910	30775	90989	N/A	500460
1384-H**-AA	60910	30774	67969	External	500460
1384-H**-AB	60910	30774	67969	External	500460
1384-H**-AC	60910	30774	90989	External	500460
1384-N**-AA	73572	73589	N/A	In Pump	94260
1384-H1**-AA	93829	73589	N/A	In Pump	N/A



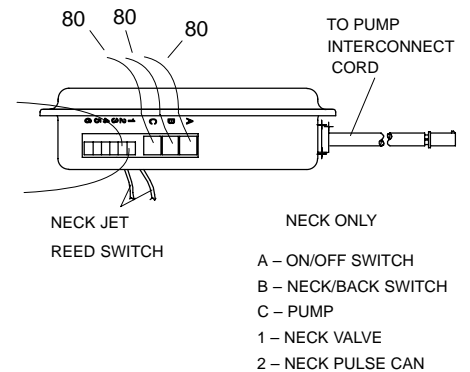
****Finish/color code must be specified when ordering.**



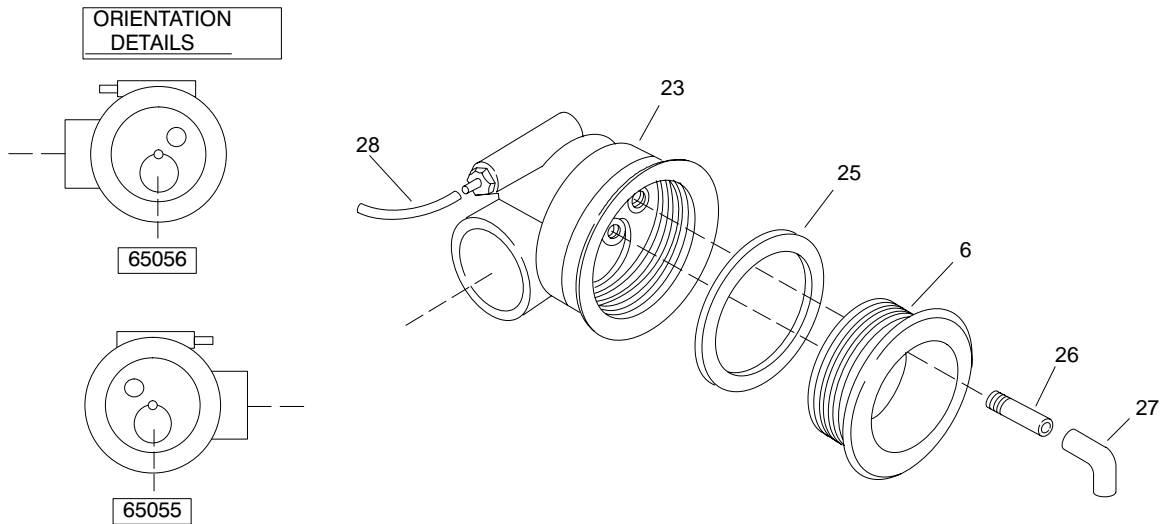
****Finish/color code must be specified when ordering.**



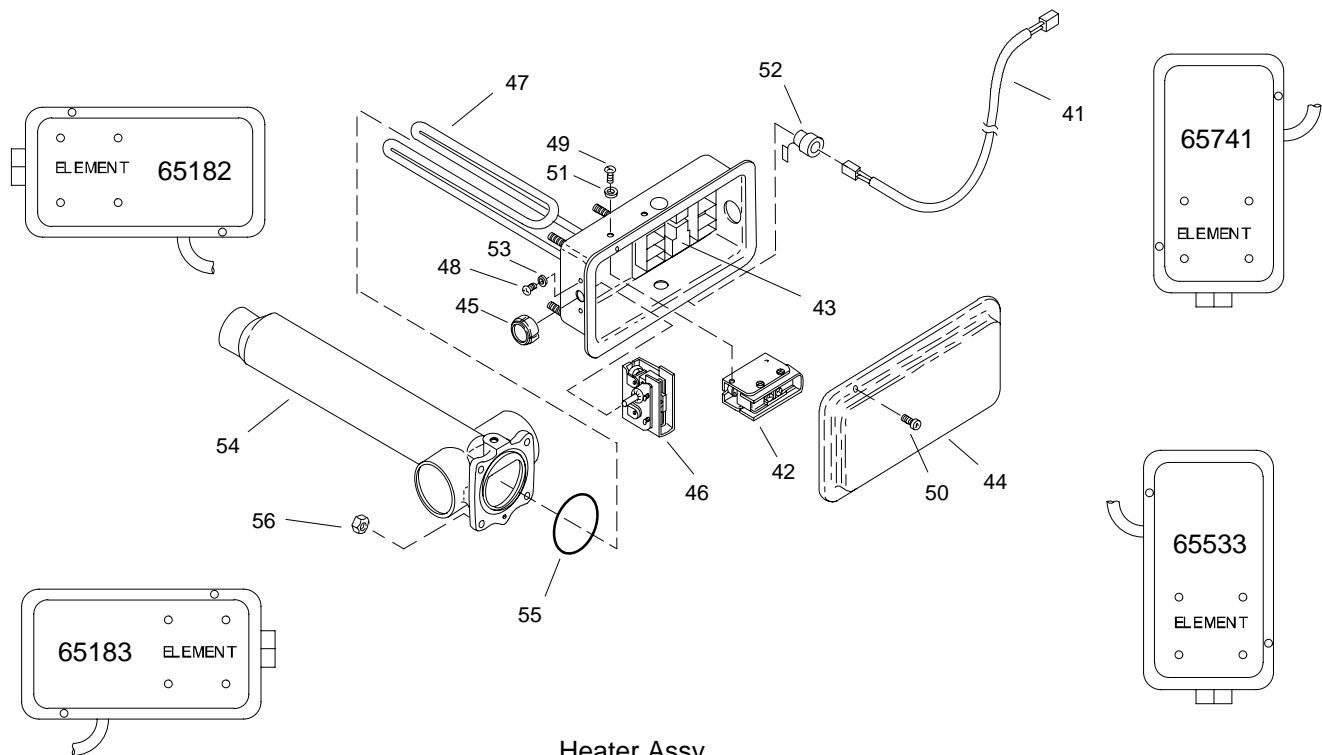
Auxiliary Control Diagram



****Finish/color code must be specified when ordering.**

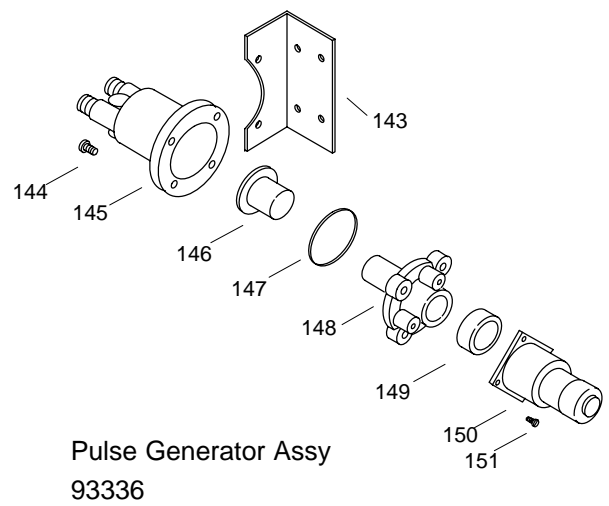
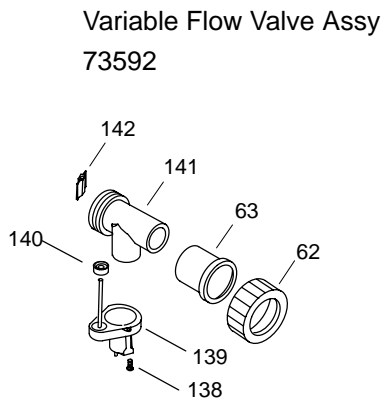
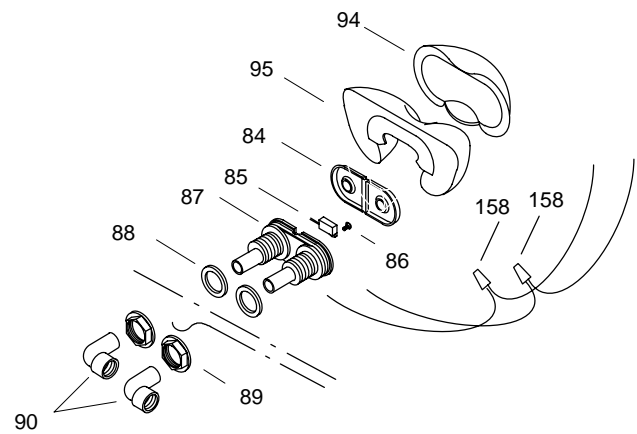
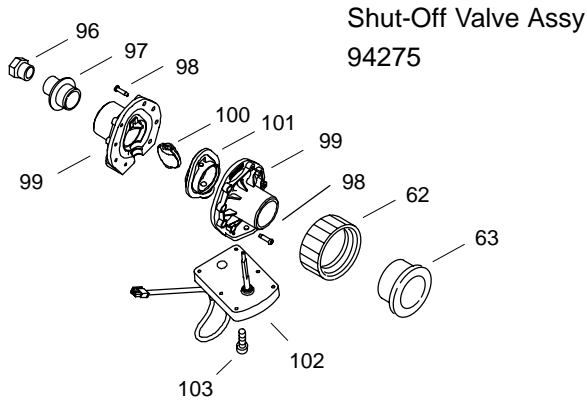


Suction Assy for Pump 60910



Heater Assy

****Finish/color code must be specified when ordering.**



****Finish/color code must be specified when ordering.**

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	61972	Tube
2	65157	Finger Nut
3	65156**	Flange (AA/AB/AC/H-AA/AB/AC Model)
	73513	Flange (N/H1-AA Model)
4	67429	Jet Flange
5	65206**	Trim Ring (Metals)
	65205**	Trim Ring (Colors)
6	65036	Flange
7	65355	Spacer
8	67999**	Cover, Plastic
	60561**	Cover, Metal
9	67594	O-Ring
10	65054**	Screw
11	65226**	Plug
12	91017	Check Valve
13		Available in Service Kit Only
14	67665	Plug
15	67889	Housing
16	94821	O-Ring
17	60848	Connector (AA/AB/AC Model)
	60845	Connector (H-AA/AB/AC Model)
	93709	Connector (N/H1-AA Model)
18	60979	Slip Nut (AA/AB/AC/H-AA/AB/AC Model)
	60979-A	Slip Nut (N/H1-AA Model)
19	60797	Tee
20		Available in Service Kit Only
21		Available in Service Kit Only
22	66265	Coupling (AA/AB/AC/H-AA/AB/AC Model)
	61249	Coupling (N/H1-AA Model)
23	65056	Elbow (AA/AB/AC/H-AA/AB/AC Model)
	93685	Elbow (N/H1-AA Model)
24	65885	Gasket
25	65886	Gasket
26	65069	Tube
27	65122	Elbow
28	61072	Tube
29	90986	Bracket
30	91150	Bolt
31	67111	Washer
32	67095	Washer
33	60125	Washer
34	64163	Screw
35	60043	Washer
36	60044	Nut
37	67124	Nut
38	67123	Washer
39	63068	Bracket
40	65791	Washer
41	68686	Cord
42	68705	Switch
43	65198	Circuit Board
44	60340	Cover
45	65186	Knob,
46	60540	Thermostat
47	65194	Heater Flange
48	69079	Screw
49	63563	Screw
50	60320	Screw
51	64468	Washer
52	67264	Strain Relief Bushing
53	64463	Washer
54	65196	Heater Tube
55	65197	O-Ring
56	90153	Nut
57	61563	Tee
58	93538	Neck Switch
59	60559	Elbow (AA/AB/AC Model)
	61213	Elbow (N/H1-AA Model)
60	73518	Plug
61	65331	Band Seal
62	60979	Slip Nut
63	60848	Connector
64	69589	Bushing
65	66537	Circuit Board
66	91239	Air Switch

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
67	67065	Lug
68	91355	Washer
69	65160	Enclosure
70	65193	Support
71	62959	Screw
72	64212	Washer
73	65328	Strap
74	65329	Bracket, Strap
75	68693	Cord Grip
76	67264	Cord Grip
77	30774	Switch (H-AA/AB/AC Model)
	30775	Switch (AA/AB/AC Model)
78	500405	Decal (H-AA/AB/AC Model)
	500406	Decal (AA/AB/AC Model)
79	73589	Switch, Assy (N/H1-AA Model)
80	73521	Switch, Wire
81	93765**	Switch, Cover
82	60797	Tee
83	94318-B	Hose
84	93511**	Cover
85	93493	Sensor
86	93931	Screw
87	93509	Neck Jet Body
88	93542	Neck Jet Gasket
89	93823	Nut
90	93848	Elbow
91	93948-C	Hose
92	93948-A	Hose
93	61536	Elbow
94	94726-A	Pillow Cover, White
	94726-B	Pillow Cover, Black
95	94495	Pillow
96	94268	Bushing
97	94274	Adapter
98	50506	Screw
99	94095	Body
100	94093	Butterfly
101	94094	Seal
102	94273	Motor
103	63149	Screw
104	67109	Bolt
105	60985	Shaft Seal
106	73558	O-Ring
107	73559	Nut
108	21998	Screw
109	74705	Barrier
110	73569	Base
111	94812	Screw
112	73573	Motor
113	94287	Bushing
114	94285	Interconnect Cord
115	73577	Impeller
116	73575	Cover
117	73580	Circuit Board
118	93820	Capacitor
119	94062	Spacer
120	91150	Bolt
121	60911	Motor
122	60994	Impeller
123	60972	Slinger
124	60927	Volute Assy
125	74823	End Cap
126	60912	Shim Kit
127	60981	O-Ring
128	60926	Cover
129	60982	Screw
130	62726	Screw
131	73515-B	Isolation Mount
132	94408	Cover
133	94415	Circuit Board
134	94416	Insulation
135	94450	Wire

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SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
136	61776	Washer
137	94407	Box
138	73598	Screw
139	73594	Motor Assy
140	73596	Seal
141	73593	Body
142	73597	Plate
143	93411	Bracket
144	97146	Screw
145	93325	Cannister
146	93326	Rotor
147	97143	O-Ring
148	91930	Shaft Assy
149	92024	Spacer
150	94403	Motor
151	97145	Screw
152	65432	Elbow
153	94269	Mounting Plate
154	91820	Sleeve
155	91819	Grommet
156	94405	Screw
157	95045	Screw
158	94307	Connector
159	65390	Tube
160	91471	Tube
161	65259	Tube (AA/AB Model)
	65259-A	Tube (AC Model)
	94890	Tube (N/H1-AA Model)
162	73504	Adapter

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
93836			1/2" Tube Kit
	13	1 ea.	Tube
		2 ea.	Coupling
93838			1" Tube Kit
	13	1 ea.	Tube
		2 ea.	Coupling
94889			1 1/4" Suction Tube Kit (AA/AB/AC Model)
	20	1 ea.	Tube
		1 ea.	Elbow
94890			1 1/2" Suction Tube Kit (N-AA/H1-AA Model)
	20	1 ea.	Tube
		1 ea.	Elbow
93839			1 1/4" Tube Kit (AA/AB/AC Model)
	21	1 ea.	Tube
		2 ea.	Coupling
94853			1 1/2" Tube Kit (N-AA/H1-AA Model)
	21	1 ea.	Tube
		2 ea.	Coupling
65182			Whirlpool Heater Assy
	41	1 ea.	Cord
	42	1 ea.	Switch
	43	1 ea.	Circuit Board
	44	1 ea.	Cover
	45	1 ea.	Knob
	46	1 ea.	Thermostat
	47	1 ea.	Heater Flange
	48	2 ea.	Screw
	49	1 ea.	Screw
	50	1 ea.	Screw
	51	1 ea.	Washer
	52	1 ea.	Strain Relief Bushing
	53	1 ea.	Washer

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
500460			Control Assy
	50	6 ea.	Screw
	64	1 ea.	Bushing
	65	1 ea.	Circuit Board
	66	1 ea.	Air Switch
	67	3 ea.	Lug
	68	1 ea.	Washer
	69	1 ea.	Enclosure
	70	2 ea.	Support
	71	1 ea.	Screw
	72	1 ea.	Washer
	73	1 ea.	Strap
	74	1 ea.	Bracket, Strap
94260			Control Assy
	50	3 ea.	Screw
	132	1 ea.	Cover
	133	1 ea.	Circuit Board
	134	1 ea.	Insulation
	135	1 ea.	Wire
	136	1 ea.	Washer
	137	1 ea.	Box
94275			Shut-Off Valve Assy
	62	1 ea.	Slip Nut
	63	1 ea.	Connector
	96	1 ea.	Bushing
	97	1 ea.	Adapter
	98	8 ea.	Screw
	99	2 ea.	Body
	100	1 ea.	Butterfly
	101	1 ea.	Seal
	102	1 ea.	Motor
	103	1 ea.	Screw
73592			Variable Flow Valve Assy
	62	1 ea.	Slip Nut
	63	1 ea.	Connector
	138	2 ea.	Screw
	139	1 ea.	Motor
	140	1 ea.	Seal
	141	1 ea.	Body
	142	1 ea.	Plate
93590			Neck Jet Manifold
	85	1 ea.	Sensor
	86	1 ea.	Screw
	87	1 ea.	Neck Jet Body
73572			Pump, (w/Integral Heater)
	105	1 ea.	Seal
	106	1 ea.	O-Ring
	107	4 ea.	Nut
	108	4 ea.	Screw
	109	1 ea.	Barrier
	110	1 ea.	Base
	111	4 ea.	Screw
	112	1 ea.	Motor
	113	1 ea.	Bushing
	114	1 ea.	Interconnect Cord
	115	1 ea.	Impeller
	116	1 ea.	Cover
	117	1 ea.	Circuit Board
	118	1 ea.	Capacitor
	119	1 ea.	Spacer
93829			Pump, (w/Integral Heater)
	105	1 ea.	Shaft Seal
	106	1 ea.	O-Ring
	107	4 ea.	Nut
	108	4 ea.	Screw
	109	1 ea.	Barrier
	110	1 ea.	Base
	111	4 ea.	Screw
	112	1 ea.	Motor
	115	1 ea.	Impeller
	116	1 ea.	Cover
	117	1 ea.	Circuit Board
	118	1 ea.	Capacitor
	119	1 ea.	Spacer

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SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
60910			Pump
	105	1 ea.	Shaft Seal
	120	4 ea.	Bolt
	121	1 ea.	Motor
	122	1 ea.	Impeller
	123	1 ea.	Slinger
	124	1 ea.	Volute Assy
	125	1 ea.	End Cap
	126	1 ea.	Shim Kit
	127	1 ea.	O-Ring
	128	1 ea.	Cover
	129	6 ea.	Screw
	130	2 ea.	Screw
	93336		
143		1 ea.	Bracket
144		4 ea.	Screw
145		1 ea.	Can
146		1 ea.	Rotor
147		1 ea.	O-Ring
148		1 ea.	Shaft Assy
149		1 ea.	Spacer
150		1 ea.	Motor
151		4 ea.	Screw

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