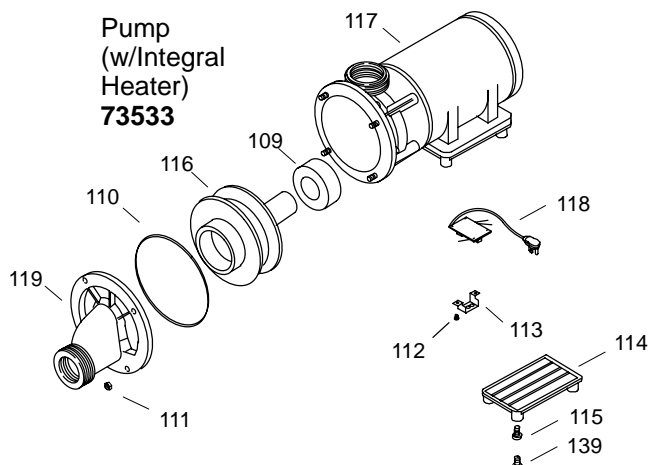
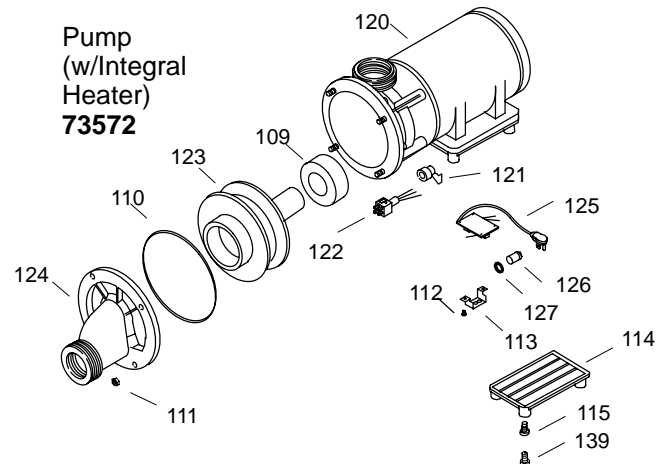
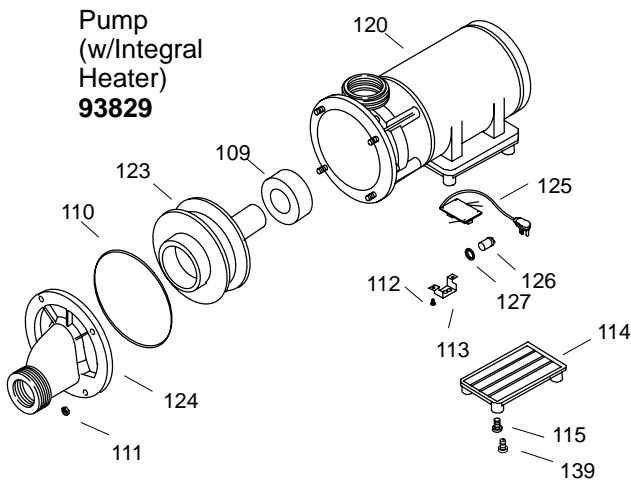
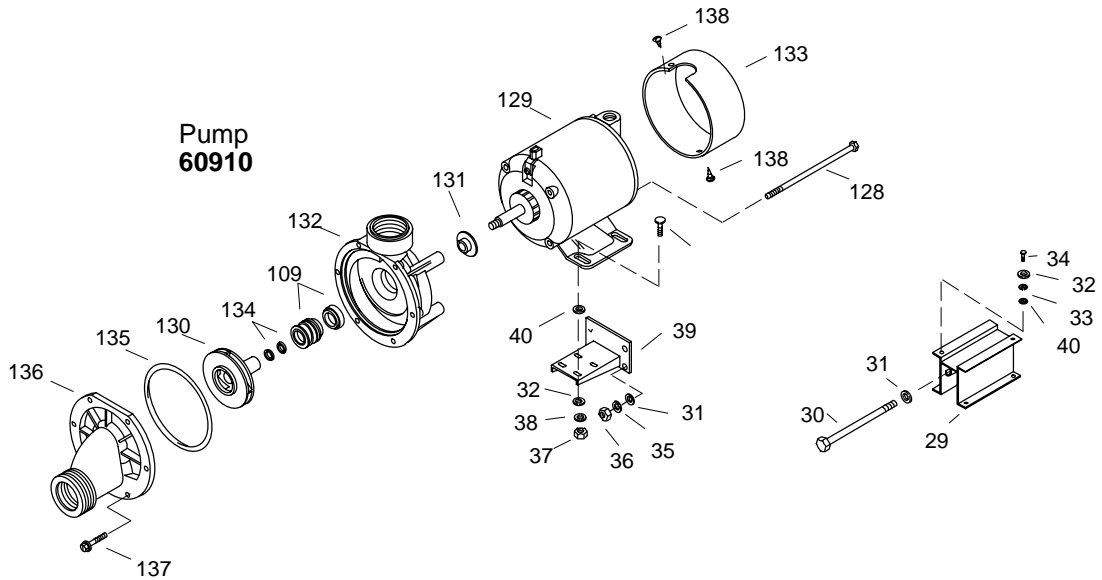


K#	Pump	Pump Switch	Bracket	w/Heater	Control Retrofit Kit	W/Autofill Control
1463/64/72/74-V-**-AA	60910	30775	67417	N/A	500460	N/A
1466-V-**-AA	60910	30775	67417	N/A	500460	62400
1463/64/72/74-V-**-AB	60910	30775	90987	N/A	500460	N/A
1466-V-**-AB	60910	30775	90987	N/A	500460	62400
1463/64/72/74-H-**-AA	60910	30774	67417	External	500460	N/A
1466-H-**-AA	60910	30774	67417	External	500460	62400
1463/64/72/74-H-**-AB	60910	30774	90987	External	500460	N/A
1466-H-**-AB	60910	30774	90987	External	500460	62400
1463/64/72/74-N-**-AA	73572	73589	N/A	In Pump	94260	N/A
1466-N-**-AA	73572	73589	N/A	In Pump	94260	62400
1463/64/72/74-H1-**-AA	93829	73589	N/A	In Pump	N/A	N/A
1466-H1-**-AA	93829	73589	N/A	In Pump	N/A	62400
1477-H-**-AA	60910	30774	64717	External	500460	N/A
1477-H-**-AB	60910	30774	90987	External	500460	N/A
1477-H-**-BB	73533	73584	N/A	In Pump	N/A	N/A

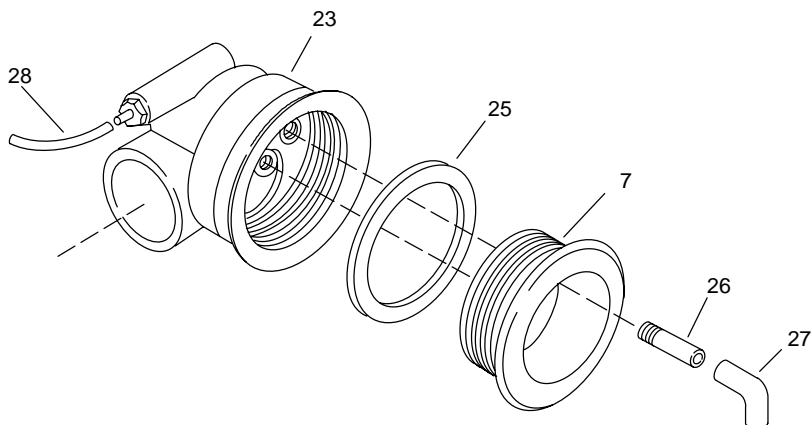
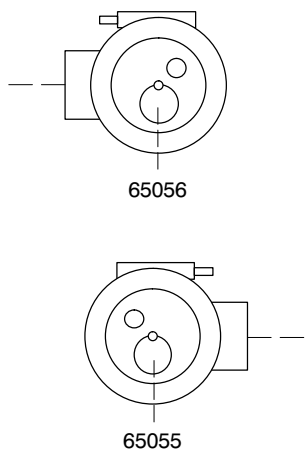
**\*\*Finish/color code must be specified when ordering.**



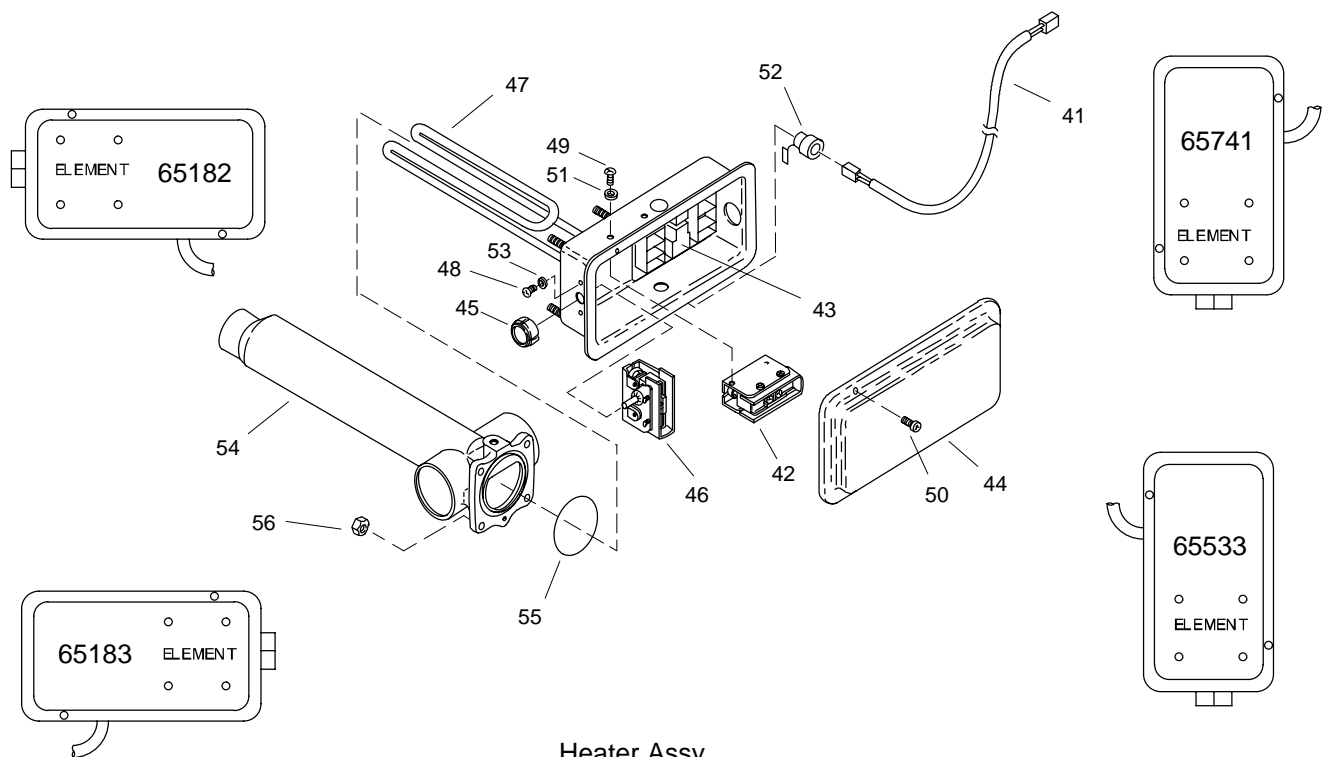


**\*\*Finish/color code must be specified when ordering.**

ORIENTATION  
DETAILS



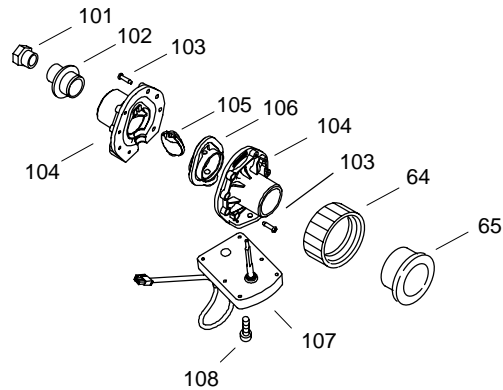
Suction Assy for Pump 60910



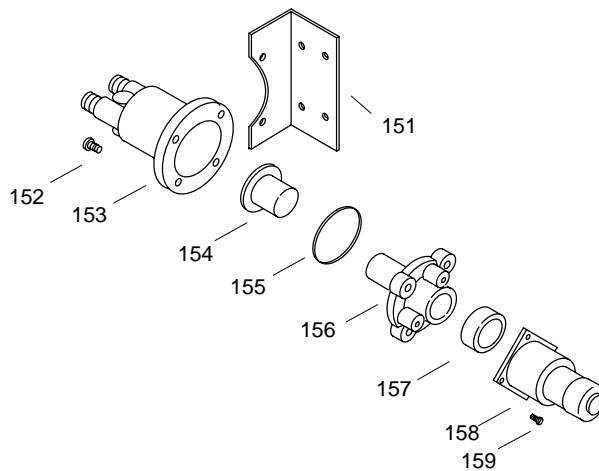
Heater Assy

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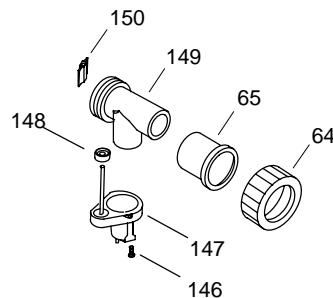
Shut-Off Valve Assy  
**94275**



Pulse Generator Assy  
**94270** (K-1463/1472/1466)  
**93336** (K-1464/1474)



Variable Flow Valve Assy  
**73592**



**\*\*Finish/color code must be specified when ordering.**

### SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	61972	Tube
2	65157	Finger Nut
3	65156**	Flange (V-AA/AB/H-AA/AB Model)
	73513	Flange (N/H1-AA Model)
4	67429	Jet Flange
5	65206**	Trim Ring (Metal)
	65205**	Trim Ring (Colors)
6	67594	O-Ring
7	65036	Flange
8	65355	Spacer
9	67999**	Cover, Plastic
	65061**	Cover, Brass
10	65054**	Screw
11	65226**	Plug
12	91017	Check Valve
13		Available in Service Kit Only
14	67665	Plug
15	67889	Housing
16	94821	O-Ring
17	60848	Connector (V-AA/AB Model)
	60845	Connector (H-AA/AB Model)
	93709	Connector (N/H1-AA Model)
18	60979	Slip Nut (V-AA/AB/H-AA/AB Model)
	60979-A	Slip Nut (N/H1-AA Model)
19	60797	Tee
20		Available in Service Kit Only
21		Available in Service Kit Only
22	66265	Coupling (V-AA/AB/H-AA/AB Model)
	94132	Elbow (N/H1-AA Model)
23	65056	Elbow (K-1463/72/66-V-AA/AB/H-AA/AB Model)
	65055	Elbow (K-1464/74-V-AA/AB/H-AA/AB Model)
	93685	Elbow (N/H1-AA Model)
24	65885	Gasket
25	65886	Gasket
26	65069	Tube
27	65122	Elbow
28	61072	Tube
29	90987	Pump Bracket
30	91150	Bolt
31	67111	Washer
32	67095	Washer
33	60125	Washer
34	64163	Screw
35	60043	Washer
36	60044	Nut
37	67124	Nut
38	67123	Washer
39	67417	Motor Support Bracket
40	65791	Washer
41	68686	Cord
42	68705	Switch
43	65198	Circuit Board
44	60340	Cover
45	65186	Knob, Thermostat
46	60540	Thermostat
47	65194	Heater Flange
48	69079	Screw
49	63563	Screw
50	60320	Screw
51	64468	Washer
52	67264	Strain Relief Bushing
53	64463	Washer
54	65196	Heater Tube
55	65197	O-Ring
56	90153	Nut
57	61563	Tee
58	93538	Neck Switch
59	65301	Tube
60	60559	Elbow (V-AA/AB Model)
	61213	Elbow (N/H1-AA Model)
61	73518	Plug
62	65331	Band Seal
63	60561	Reducer
64	60979	Slip Nut
65	60848	Connector

### SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
66	69589	Bushing
67	66537	Circuit Board
68	91239	Air Switch
69	67065	Lug
70	91355	Washer
71	65160	Enclosure
72	65193	Support
73	62959	Screw
74	64212	Washer
75	65328	Strap
76	65329	Bracket, Strap
77	68693	Cord Grip
78	67264	Cord Grip
79	30774	Switch (H-AA/AB Model)
	30775	Switch (V-AA/AB Model)
80	500405	Decal (H-AA/AB Model)
	500406	Decal (AA/AB Model)
81	73589	Switch, Assy (N/H1-AA Model)
	73584	Switch, Assy (1477-H-BB Model)
82	73521	Switch, Wire
83	93765**	Switch, Cover
	93766**	Switch, Cover (1477-H-BB Model)
84	73584	Switch, 1 Button
85	93766**	Cover
86	61536	Elbow
87	92076	Adapter
88	94318-F	Hose
89	93511**	Cover
90	93493	Sensor
91	93931	Screw
92	93509	Neck Jet Body
93	93542	Neck Jet Gasket
94	93823	Nut
95	93848	Elbow
96	93948-D	Hose (K-1463/64/66-N-AA Model)
	93948-E	Hose (K-1472/74-N-AA Model)
97	93948-A	Hose (K-1463/64/66-N-AA Model)
	93948-D	Hose (K-1472-N-AA Model)
	93948-C	Hose (K-1474-N-AA Model)
98	94256	Elbow
99	94726-A	Pillow Cover, White
	94726-B	Pillow Cover, Black
100	94377	Pillow (K-1472/74-N-AA Model)
	94495	Pillow (K-1463/64/66-N-AA Model)
101	94268	Bushing
102	94274	Adapter
103	50506	Screw
104	94095	Body
105	94093	Butterfly
106	94094	Seal
107	94273	Motor
108	63149	Screw
109	60985	Shaft Seal
110	73558	O-Ring
111	73559	Nut
112	21998	Screw
113	74705	Barrier
114	73569	Base
115	94812	Screw
116	73555	Impeller
117	73534	Motor
118	73561	Circuit Board
119	73552	Cover
120	73573	Motor
121	94287	Bushing
122	94285	Interconnect Cord
123	73577	Impeller
124	73575	Cover
125	73580	Circuit Board
126	93820	Capacitor
127	94062	Spacer
128	74824	Bolt
129	60911	Motor
130	60994	Impeller
131	60972	Slinger

\*\*Finish/color code must be specified when ordering.

### SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
132	60927	Volute Assy
133	74823	End Cap
134	60912	Shim Kit
135	60981	O-Ring
136	60926	Cover
137	60982	Screw
138	62726	Screw
139	73515-B	Isolation Mount
140	94408	Cover
141	94415	Circuit Board
142	94416	Insulation
143	94450	Wire
144	61776	Washer
145	94407	Box
146	73598	Screw
147	73594	Motor Assy
148	73596	Seal
149	73593	Body
150	73597	Plate
151	93411	Bracket
152	97146	Screw
153	93325	Cannister
154	93326	Rotor
155	97143	O-Ring
156	91930	Shaft Assy
157	92024	Spacer
158	94403	Motor
159	97145	Screw
160	94269	Mounting Plate
161	91820	Sleeve
162	91819	Grommet
163	94307	Connector
164	95045	Screw
165	94405	Screw
166	31001	Supply Valve
167	K-9587**	Trim Kit
	K-9589**	Trim Kit
	K-9599**	Trim Kit
168	35277	Gasket
169	35278	Washer
170	32010	Nut
171	35279	Filler Spout
172	31448	Clamp
173	31446	Tube
174	62457	Drain Closer
175	21147	Overflow Washer
176	62464	Retainer
177	31455	Retainer Body
178	60745	Diverter Seal
179	21149	Retainer Plate
180	21148	Screw
181	K-9590**	Autofill Mixer Trim Kit
	K-9591**	Autofill Mixer Trim Kit
	K-9603**	Autofill Mixer Trim Kit
182	24003	Nut
183	24899	Union Joint
184	65109	Tube
185	60024	Tee
186	62484	Level Sensor Assy
187	65093	Water Control Master
188	65108	Tube
189	62509	Compression Fitting
190	60206	Elbow
191	65107	Tube
192	65113	Tube
193	62473	Adapter
194	65124	Adapter
195	62431	Strainer
196	97152	Enclosure
197	62404	Control Cable
198	62405	Switch Control Cable
199	62518	Expansion Clip
200	62433	Clip
201	95117	Escutcheon
202		Available in Service Kit Only

### SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
203		Available in Service Kit Only
204	62402	Control Unit
205	60559	Elbow (K-1464-N-AA Model)
	60714	Elbow (K-1463/66/72/74-N-AA Model)
206	67555	Lift Rod (K-1463/64/66 Model)
207	63035	Plus Nut
208	K-9596**	Grip Rail
209	31456	Retainer Cap
210	24137	Elbow

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### SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
93836			1/2" Tube Kit
	13	1 ea.	Tube
		2 ea.	Coupling
93838			1" Tube Kit
	13	1 ea.	Tube
		2 ea.	Coupling
94889			1 1/4" Suction Tube Kit (AA/AB Model)
	20	1 ea.	Tube
		1 ea.	Elbow
94890			1 1/2" Suction Tube Kit (N-AA/H1-AA Model)
	20	1 ea.	Tube
		1 ea.	Elbow
93839			1 1/4" Tube Kit (AA/AB Model)
	21	1 ea.	Tube
		2 ea.	Coupling
94853			1 1/2" Tube Kit (N-AA/H1-AA Model)
	21	1 ea.	Tube
		2 ea.	Coupling
65182			Whirlpool Heater Assy (K-1463/72/66)
65183			Whirlpool Heater Assy (K-1464/74)
	41	1 ea.	Cord
	42	1 ea.	Switch
	43	1 ea.	Circuit Board
	44	1 ea.	Cover
	45	1 ea.	Knob
	46	1 ea.	Thermostat
	47	1 ea.	Heater Flange
	48	2 ea.	Screw
	49	1 ea.	Screw
	50	1 ea.	Screw
	51	1 ea.	Washer
	52	1 ea.	Strain Relief Bushing
	53	1 ea.	Washer
500460			Control Assy
	50	6 ea.	Screw
	66	1 ea.	Bushing
	67	1 ea.	Circuit Board
	68	1 ea.	Air Switch
	69	3 ea.	Lug
	70	1 ea.	Washer
	71	1 ea.	Enclosure
	72	2 ea.	Support
	73	1 ea.	Screw
	74	1 ea.	Washer
	75	1 ea.	Strap
	76	1 ea.	Bracket, Strap
94260			Control Assy
	50	3 ea.	Screw
	140	1 ea.	Cover
	141	1 ea.	Circuit Board
	142	1 ea.	Insulation
	143	1 ea.	Wire
	144	1 ea.	Washer
	145	1 ea.	Box
94275			Shut-Off Valve Assy
	64	1 ea.	Slip Nut
	65	1 ea.	Connector
	101	1 ea.	Bushing
	102	1 ea.	Adapter
	103	8 ea.	Screw
	104	2 ea.	Body
	105	1 ea.	Butterfly
	106	1 ea.	Seal
	107	1 ea.	Motor
	108	1 ea.	Screw
73592			Variable Flow Valve Assy
	64	1 ea.	Slip Nut
	65	1 ea.	Connector
	146	2 ea.	Screw
	147	1 ea.	Motor
	148	1 ea.	Seal
	149	1 ea.	Body
	150	1 ea.	Plate

### SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
93590			Neck Jet Manifold
	90	1 ea.	Sensor
	91	1 ea.	Screw
	92	1 ea.	Neck Jet Body
73572			Pump (w/Integral Heater)
	109	1 ea.	Seal
	110	1 ea.	O-Ring
	111	4 ea.	Nut
	112	4 ea.	Screw
	113	1 ea.	Barrier
	114	1 ea.	Base
	115	4 ea.	Screw
	120	1 ea.	Motor
	121	1 ea.	Bushing
	122	1 ea.	Interconnect Cord
	123	1 ea.	Impeller
	124	1 ea.	Cover
	125	1 ea.	Circuit Board
	126	1 ea.	Capacitor
	127	1 ea.	Spacer
93829			Pump (w/Integral Heater)
	109	1 ea.	Shaft Seal
	110	1 ea.	O-Ring
	111	4 ea.	Nut
	112	4 ea.	Screw
	113	1 ea.	Barrier
	114	1 ea.	Base
	115	4 ea.	Screw
	120	1 ea.	Motor
	123	1 ea.	Impeller
	124	1 ea.	Cover
	125	1 ea.	Circuit Board
	126	1 ea.	Capacitor
	127	1 ea.	Spacer
60910			Pump
	109	1 ea.	Shaft Seal
	128	4 ea.	Bolt
	129	1 ea.	Motor
	130	1 ea.	Impeller
	131	1 ea.	Slinger
	132	1 ea.	Volute Assy
	133	1 ea.	End Cap
	134	1 ea.	Shim Kit
	135	1 ea.	O-Ring
	136	1 ea.	Cover
	137	6 ea.	Screw
	138	2 ea.	Screw
94270			Pulse Generator Assy (K-1463/72/66)
93336			Pulse Generator Assy (K-1464/74)
	151	1 ea.	Bracket
	152	4 ea.	Screw
	153	1 ea.	Can
	154	1 ea.	Rotor
	155	1 ea.	O-Ring
	156	1 ea.	Shaft Assy
	157	1 ea.	Spacer
	158	1 ea.	Motor
	159	4 ea.	Screw
62400			Control Kit
	196	1 ea.	Enclosure
	197	1 ea.	Control Cable
	198	1 ea.	Switch Control Cable
	199	1 ea.	Expansion Clip
	200	1 ea.	Clip
	201	1 ea.	Escutcheon
	202	3 ea.	Button
	203	1 ea.	Knob
	204	1 ea.	Control Unit

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