

## SECTION 237313

### INDOOR CENTRAL-STATION AIR-HANDLING UNITS

#### PART 1 - GENERAL

##### 1.1 SUMMARY

###### A. Section Includes:

1. Constant-air-volume, single-zone air-handling units.
2. Constant-air-volume, multi-zone air-handling units.
3. Constant-air-volume, dual-duct air-handling units.

##### 1.2 PERFORMANCE REQUIREMENTS

- ###### A. Delegated Design: Design vibration isolation details, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

##### 1.3 ACTION SUBMITTALS

###### A. Product Data: For each air-handling unit indicated.

1. Unit dimensions and weight.
2. Cabinet material, metal thickness, finishes, insulation, and accessories.
3. Fans:
  - a. Certified fan-performance curves with system operating conditions indicated.
  - b. Certified fan-sound power ratings.
  - c. Fan construction and accessories.
  - d. Motor ratings, electrical characteristics, and motor accessories.
4. Certified coil-performance ratings with system operating conditions indicated.
5. Dampers, including housings, linkages, and operators.
6. Filters with performance characteristics.

##### 1.4 INFORMATIONAL SUBMITTALS

- ###### A. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of air-handling units and components.
- C. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Air Enterprises, Inc.
  - 2. Airtherm; a Mestek company.
  - 3. Buffalo Air Handling.
  - 4. Carrier Corporation; a member of the United Technologies Corporation Family.
  - 5. Coil Company, LLC.
  - 6. Dunham-Bush, Inc.
  - 7. Engineered Air.
  - 8. Mammoth Inc.
  - 9. McQuay International
  - 10. Scott Springfield Mfg. Inc.
  - 11. Trane; American Standard Inc.
  - 12. USA Coil & Air.
  - 13. YORK International Corporation.

2.2 UNIT CASINGS

- A. General Fabrication Requirements for Casings:
  - 1. Forming: Form walls, roofs, and floors with at least two breaks at each joint.
  - 2. Casing Joints: Sheet metal screws or pop rivets.
  - 3. Sealing: Seal all joints with water-resistant sealant.

4. Factory Finish for Steel and Galvanized-Steel Casings: Apply manufacturer's standard primer immediately after cleaning and pretreating.
  5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- B. Casing Insulation and Adhesive:
1. Materials: ASTM C 1071, Type I.
  2. Location and Application: Factory applied with adhesive and mechanical fasteners to the internal surface of section panels downstream from, and including, the cooling-coil section.
    - a. Liner Adhesive: Comply with ASTM C 916, Type I.
    - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
    - c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service-air velocity.
  3. Location and Application: Encased between outside and inside casing.
- C. Inspection and Access Panels and Access Doors:
1. Panel and Door Fabrication: Formed and reinforced, single- or double-wall and insulated panels of same materials and thicknesses as casing.
  2. Inspection and Access Panels:
    - a. Fasteners: Two or more camlock type for panel lift-out operation. Arrangement shall allow panels to be opened against air-pressure differential.
    - b. Gasket: Neoprene, applied around entire perimeters of panel frames.
    - c. Size: Large enough to allow inspection and maintenance of air-handling unit's internal components.
  3. Access Doors:
    - a. Hinges: A minimum of two ball-bearing hinges or stainless-steel piano hinge and two wedge-lever-type latches, operable from inside and outside. Arrange doors to be opened against air-pressure differential.
    - b. Gasket: Neoprene, applied around entire perimeters of panel frames.
    - c. Size: At least 18 inches wide by full height of unit casing up to a maximum height of 60 inches.
  4. Locations and Applications:
    - a. Fan Section: Doors and inspection and access panels.
    - b. Access Section: Doors.

- c. Coil Section: Inspection and access panel.
  - d. Damper Section: Inspection and access panels.
  - e. Filter Section: Inspection and access panels large enough to allow periodic removal and installation of filters.
  - f. Mixing Section: Doors.
  - g. Humidifier Section: Doors.
- 5. Service Light: 100-W vaporproof fixture with switched junction box located outside adjacent to door.
  - a. Locations: Each section accessed with door.
- D. Condensate Drain Pans:
  - 1. Fabricated with one percent slope in at least two planes to collect condensate from cooling coils (including coil piping connections, coil headers, and return bends) and from humidifiers and to direct water toward drain connection.
    - a. Length: Extend drain pan downstream from leaving face to comply with ASHRAE 62.1.
    - b. Depth: A minimum of 2 inches deep.
  - 2. Integral part of floor plating.
  - 3. Single-wall, galvanized-steel sheet.
  - 4. Drain Connection: Located at lowest point of pan and sized to prevent overflow. Terminate with threaded nipple on both ends of pan.
    - a. Minimum Connection Size: NPS 2.
  - 5. Pan-Top Surface Coating: Asphaltic waterproofing compound.
  - 6. Units with stacked coils shall have an intermediate drain pan to collect condensate from top coil.
- E. Service Platform: Aluminum 42 inches wide running entire length of unit and located on service access side, with angle side rails, 4-inch kick plates, and expanded metal floor. Provide platform with a fixed ladder that extends from the top of the side rail to the floor.
- F. Air-Handling-Unit Mounting Frame: Formed galvanized-steel channel or structural channel supports, designed for low deflection, welded with integral lifting lugs.
  - 1. Seismic Fabrication Requirements: Fabricate mounting base and attachment to air-handling unit sections, accessories, and components with reinforcement strong enough to withstand seismic when air-handling unit frame is anchored to building structure.

## 2.3 FAN, DRIVE, AND MOTOR SECTION

- A. Fan and Drive Assemblies: Statically and dynamically balanced and designed for continuous operation at maximum-rated fan speed and motor horsepower.
  - 1. Shafts: Designed for continuous operation at maximum-rated fan speed and motor horsepower, and with field-adjustable alignment.
    - a. Turned, ground, and polished hot-rolled steel with keyway. Ship with a protective coating of lubricating oil.
    - b. Designed to operate at no more than 70 percent of first critical speed at top of fan's speed range.
- B. Centrifugal Fan Housings: Formed- and reinforced-steel panels to form curved scroll housings with shaped cutoff and spun-metal inlet bell.
  - 1. Bracing: Steel angle or channel supports for mounting and supporting fan scroll, wheel, motor, and accessories.
  - 2. Horizontal-Flanged, Split Housing: Bolted construction.
  - 3. Housing for Supply Fan: Attach housing to fan-section casing with metal-edged flexible duct connector.
  - 4. Flexible Connector: Factory fabricated with a fabric strip 5-3/4 inches wide attached to 2 strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized-steel sheet or 0.032-inch- thick aluminum sheets; select metal compatible with casing.
    - a. Flexible Connector Fabric: Glass fabric, double coated with neoprene. Fabrics, coatings, and adhesives shall comply with UL 181, Class 1.
      - 1) Fabric Minimum Weight: 26 oz./sq. yd..
      - 2) Fabric Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
      - 3) Fabric Service Temperature: Minus 40 to plus 200 deg F.
- C. Plenum Fan Housings: Steel frame and panel; fabricated without fan scroll and volute housing.
- D. Backward-Inclined, Centrifugal Fan Wheels: Single-width-single-inlet and double-width-double-inlet construction with curved inlet flange, backplate, backward-inclined blades welded or riveted to flange and backplate; cast-iron or cast-steel hub riveted to backplate and fastened to shaft with set screws.
- E. Forward-Curved, Centrifugal Fan Wheels: Inlet flange, backplate, and shallow blades with inlet and tip curved forward in direction of airflow and mechanically fastened to flange and backplate; cast-steel hub swaged to backplate and fastened to shaft with set screws.
- F. Fan Shaft Bearings:

1. Prelubricated and Sealed, Ball Bearings: Self-aligning, pillow-block type with a rated life of 120,000 hours according to ABMA 9.
  2. Grease-Lubricated, Tapered-Roller Bearings: Self-aligning, pillow-block type with double-locking collars and 2-piece, cast-iron housing with grease lines extended to outside unit and a rated life of 120,000 hours according to ABMA 11.
  3. Grease-Lubricated Bearings: Self-aligning, pillow-block-type, ball or roller bearings with adapter mount and two-piece, cast-iron housing with grease lines extended to outside unit.
- G. Belt Drives: Factory mounted, with adjustable alignment and belt tensioning, and with 1.5 service factor based on fan motor.
1. Pulleys: Cast iron or cast steel with split, tapered bushing; dynamically balanced at factory.
  2. Motor Pulleys: Adjustable pitch for use with 5-hp motors and smaller; fixed pitch for use with motors larger than 5 hp. Select pulley size so pitch adjustment is at the middle of adjustment range at fan design conditions.
  3. Belts: Oil resistant, nonsparking, and nonstatic; in matched sets for multiple-belt drives.
  4. Belt Guards: Comply with requirements specified by OSHA and fabricate according to SMACNA's "HVAC Duct Construction Standards"; 0.1046-inch- thick, 3/4-inch diamond-mesh wire screen, welded to steel angle frame; prime coated.
- H. Internal Vibration Isolation: Fans shall be factory mounted with manufacturer's standard vibration isolation mounting devices having a minimum static deflection of 1 inch.
1. Seismic Fabrication Requirements: Fabricate fan section, internal mounting frame and attachment to fans, fan housings, motors, casings, accessories, and other fan section components with reinforcement strong enough to withstand seismic forces when fan-mounting frame and air-handling-unit mounting frame are anchored to building structure.
- I. Motor: Comply with NEMA designation, temperature rating, service factor, enclosure type.
1. Enclosure Type: Totally enclosed, fan cooled.
  2. NEMA Premium (TM) efficient motors as defined in NEMA MG 1.
  3. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
  4. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in electrical Sections.
  5. Mount unit-mounted disconnect switches on exterior of unit.

## 2.4 COIL SECTION

### A. General Requirements for Coil Section:

1. Comply with ARI 410.
2. Fabricate coil section to allow removal and replacement of coil for maintenance and to allow in-place access for service and maintenance of coil(s).
3. For multizone units, provide air deflectors and air baffles to balance airflow across coils.
4. Coils shall not act as structural component of unit.

### B. Electrical Heating Coils, Controls, and Accessories: Comply with UL 1995.

1. Casing Assembly: Flanged type with galvanized-steel frame.
2. Sheathed Heating Elements: Coiled resistance wire of 80 percent nickel and 20 percent chromium surrounded by compacted magnesium-oxide powder in tubular-steel sheath; with spiral-wound, copper-plated, steel fins continuously brazed to sheath.
3. Open Heating Elements: Resistance wire of 80 percent nickel and 20 percent chromium supported and insulated by floating ceramic bushings recessed into casing openings, fastened to supporting brackets, and mounted in galvanized-steel frame.
4. Overtemperature Protection: Disk-type, automatically resetting, thermal-cutout, safety device; serviceable through terminal box without removing heater from coil section.
5. Secondary Protection: Load-carrying, manually resetting or manually replaceable, thermal cutouts; factory wired in series with each heater stage.
6. Control Panel: Unit mounted with disconnecting means and overcurrent protection.
  - a. Magnetic contactor.
  - b. Solid-state, stepless pulse controller.
  - c. Toggle switches, one per step.
  - d. Step controller.
  - e. Time-delay relay.
  - f. Pilot lights, one per step.
  - g. Airflow proving switch.

## 2.5 AIR FILTRATION SECTION

### A. General Requirements for Air Filtration Section:

1. Comply with NFPA 90A.
2. Provide minimum arrestance according to ASHRAE 52.1, and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.

3. Provide filter holding frames arranged for flat or angular orientation, with access doors on both sides of unit. Filters shall be removable from one side or lifted out from access plenum.

B. Disposable Panel Filters:

1. Factory-fabricated, viscous-coated, flat-panel type.
2. Thickness: 2 inches.
3. Arrestance (ASHRAE 52.1): 80.
4. Merv (ASHRAE 52.2): 5.
5. Media: Interlaced glass fibers sprayed with nonflammable adhesive.
6. Frame: Galvanized steel, with metal grid on outlet side, steel rod grid on inlet side, hinged, and with pull and retaining handles.

C. Extended-Surface, Disposable Panel Filters:

1. Factory-fabricated, dry, extended-surface type.
2. Thickness: 2 inches.
3. Arrestance (ASHRAE 52.1): 90.
4. Merv (ASHRAE 52.2): 7.
5. Media: Fibrous material formed into deep-V-shaped pleats and held by self-supporting wire grid.
6. Media-Grid Frame: Fire-retardant, 3/4-inch particleboard with gaskets.
7. Mounting Frames: Welded, galvanized steel, with gaskets and fasteners, suitable for bolting together into built-up filter banks.

D. Filter Gage:

1. 2-inch-diameter, diaphragm-actuated dial in metal case.
2. Vent valves.
3. Black figures on white background.
4. Front recalibration adjustment.
5. 2 percent of full-scale accuracy.
6. Range: 0- to 4.0-inch wg.
7. Accessories: Static-pressure tips with integral compression fittings, 1/4-inch aluminum tubing, and 2- or 3-way vent valves.

## 2.6 DAMPERS

- A. General Requirements for Dampers: Leakage rate, according to AMCA 500, "Laboratory Methods for Testing Dampers for Rating," shall not exceed 2 percent of air quantity at 2000-fpm face velocity through damper and 4-inch wg pressure differential.

B. Electronic Damper Operators:

1. Direct-coupled type designed for minimum 60,000 full-stroke cycles at rated torque.

2. Electronic damper position indicator shall have visual scale indicating percent of travel and 2- to 10-V dc, feedback signal.
3. Operator Motors:
  - a. Comply with NEMA designation, temperature rating, service factor, enclosure type.
  - b. Size to operate with sufficient reserve power to provide smooth modulating action or two-position action.
  - c. Permanent Split-Capacitor or Shaded-Pole Type: Gear trains completely oil immersed and sealed. Equip spring-return motors with integral spiral-spring mechanism in housings designed for easy removal for service or adjustment of limit switches, auxiliary switches, or feedback potentiometer.
4. Nonspring-Return Motors for Dampers Larger Than 25 Sq. Ft.: Size for running torque of 150 in. x lbf and breakaway torque of 300 in. x lbf.
5. Spring-Return Motors for Dampers Larger Than 25 Sq. Ft.: Size for running and breakaway torque of 150 in. x lbf.
6. Size dampers for running torque calculated as follows:
  - a. Parallel-Blade Damper with Edge Seals: 7 inch-lb/sq. ft. of damper.
  - b. Opposed-Blade Damper with Edge Seals: 5 inch-lb/sq. ft. of damper.
  - c. Parallel-Blade Damper without Edge Seals: 4 inch-lb/sq. ft. of damper.
  - d. Opposed-Blade Damper without Edge Seals: 3 inch-lb/sq. ft. of damper.
  - e. Dampers with 2- to 3-Inch wg of Pressure Drop or Face Velocities of 1000 to 2500 fpm: Increase running torque by 1.5.
  - f. Dampers with 3- to 4-Inch wg of Pressure Drop or Face Velocities of 2500 to 3000 fpm: Increase running torque by 2.0.
7. Coupling: V-bolt and V-shaped, toothed cradle.
8. Overload Protection: Electronic overload or digital rotation-sensing circuitry.
9. Fail-Safe Operation: Mechanical, spring-return mechanism with external, manual gear release on nonspring-return actuators.
10. Power Requirements (Two-Position Spring Return): 230-V ac.
11. Power Requirements (Modulating): Maximum 10 VA at 24-V ac or 8 W at 24-V dc.
12. Proportional Signal: 2- to 10-V dc or 4 to 20 mA, and 2- to 10-V dc position feedback signal.
13. Temperature Rating: Minus 22 to plus 122 deg F.
14. Run Time: 12 seconds open, 5 seconds closed.

C. Pneumatic Damper Operators:

1. Rolling-diaphragm piston type with adjustable stops and spring return, sized to operate with sufficient reserve power to provide smooth modulating action or two-position action. Where actuators operate in sequence, provide pilot positioners.

2. Pneumatic Damper Position Indicator: Potentiometer mounted in enclosure with adjustable crank-arm assembly connected to damper to transmit 0 to 100 percent valve/damper travel.
  3. Pilot Positioners:
    - a. Start Point: Adjustable from 2 to 12 psig.
    - b. Operating Span: Adjustable from 5 to 13 psig.
    - c. Linearity: Plus or minus 10 percent of output signal span.
    - d. Hysteresis: 3 percent of span.
    - e. Response: 0.25-psig input change.
    - f. Maximum Pilot Signal Pressure: 20 psig.
    - g. Maximum Control Air-Supply Pressure: 60 psig.
  4. Actuator Housing: Molded or die-cast zinc or aluminum. Terminal unit actuators may be high-impact plastic with ambient temperature rating of 50 to 140 deg F unless located in return-air plenums.
  5. Inlet-Vane Operators: High pressure, with pilot positioners.
- D. Zone Dampers: Two single-blade, extruded-aluminum dampers offset 90 degrees from each other on cadmium-plated steel operating rod rotating in sintered bronze or nylon bearings mounted in a single aluminum frame. Provide blade gaskets and edge seals, and mechanically fasten blades to operating rod.
- E. Face-and-Bypass Dampers: Opposed-blade, extruded-aluminum dampers with cadmium-plated steel operating rods rotating in sintered bronze or nylon bearings mounted in a single aluminum frame and with operating rods connected with a common linkage. Provide blade gaskets and edge seals, and mechanically fasten blades to operating rod.
- F. Outdoor- and Return-Air Mixing Dampers: Parallel-blade, extruded-aluminum dampers mechanically fastened to cadmium-plated steel operating rod in reinforced cabinet. Connect operating rods with common linkage and interconnect linkages so dampers operate simultaneously.
- G. Mixing Section: Multiple-blade, air-mixer assembly located immediately downstream of mixing section.
- H. Combination Filter and Mixing Section:
1. Cabinet support members shall hold 2-inch- thick, pleated, flat, permanent or throwaway filters.
  2. Multiple-blade, air-mixer assembly shall mix air to prevent stratification, located immediately downstream of mixing box.
- 2.7 SOURCE QUALITY CONTROL
- A. Fan Sound-Power Level Ratings: Comply with AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Test fans according to AMCA 300,

"Reverberant Room Method for Sound Testing of Fans." Fans shall bear AMCA-certified sound ratings seal.

- B. Fan Performance Rating: Factory test fan performance for airflow, pressure, power, air density, rotation speed, and efficiency. Rate performance according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating."
- C. Water Coils: Factory tested to 300 psig according to ARI 410 and ASHRAE 33.
- D. Refrigerant Coils: Factory tested to 450 psig according to ARI 410 and ASHRAE 33.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Equipment Mounting:
  - 1. Install air-handling units on cast-in-place concrete equipment bases.
- B. Suspended Units: Suspend and brace units from structural-steel support frame using threaded steel rods and spring hangers.
- C. Arrange installation of units to provide access space around air-handling units for service and maintenance.
- D. Do not operate fan system until filters (temporary or permanent) are in place. Replace temporary filters used during construction and testing, with new, clean filters.
- E. Install filter-gage, static-pressure taps upstream and downstream of filters. Mount filter gages on outside of filter housing or filter plenum in accessible position. Provide filter gages on filter banks, installed with separate static-pressure taps upstream and downstream of filters.
- F. Comply with requirements for piping specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- G. Install piping adjacent to air-handling unit to allow service and maintenance.
- H. Connect piping to air-handling units mounted on vibration isolators with flexible connectors.
- I. Connect condensate drain pans using NPS 1-1/4, ASTM B 88, Type M copper tubing. Extend to nearest equipment or floor drain. Construct deep trap at connection to drain pan and install cleanouts at changes in direction.
- J. Refrigerant Piping: Install shutoff valve and union or flange at each supply and return connection.

END OF SECTION 237313