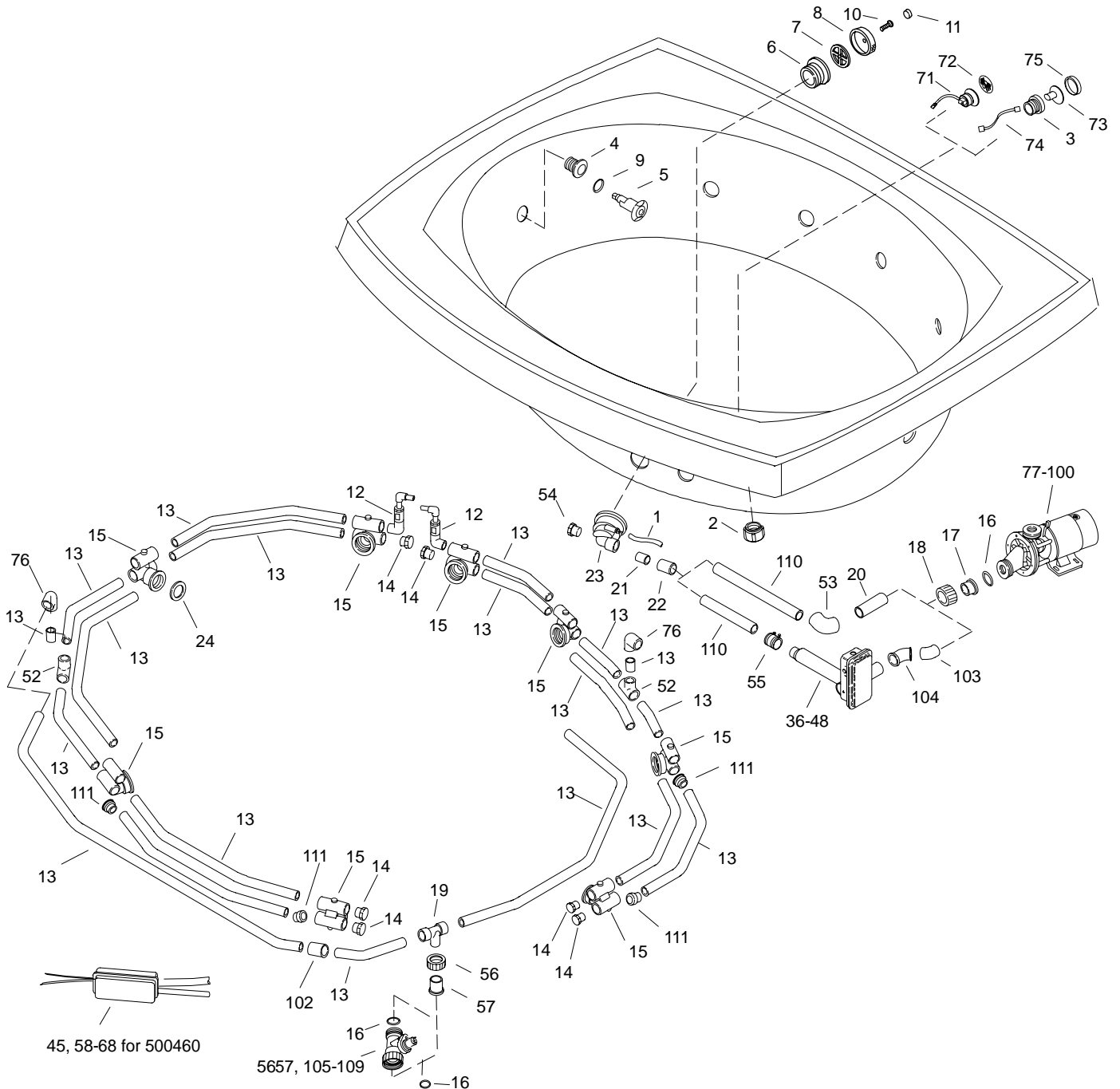
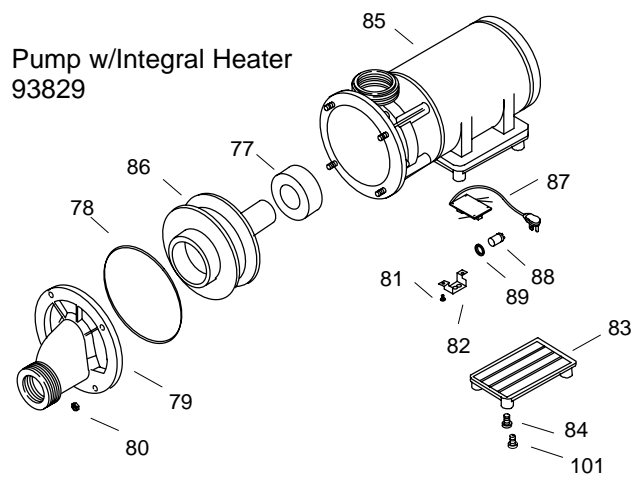
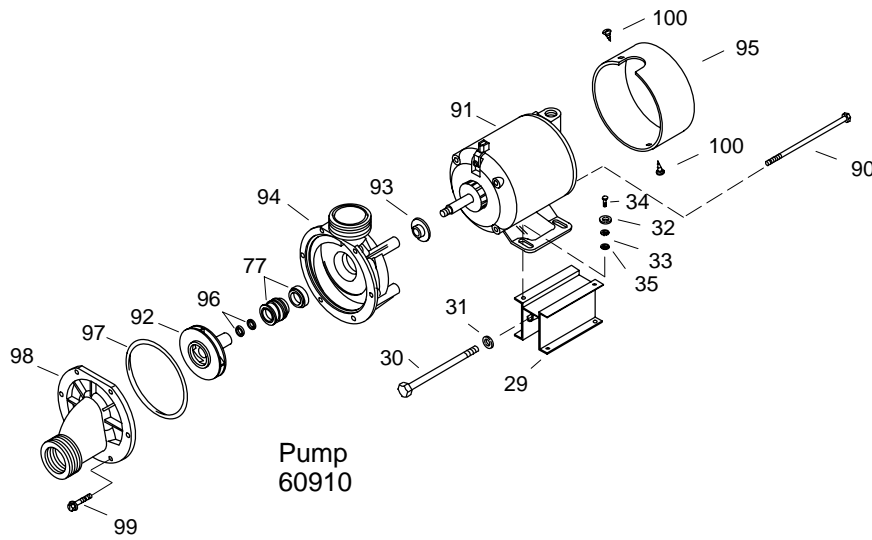


| K#            | Pump  | Pump Switch | Bracket | w/Heater | Control Retrofit Kit |
|---------------|-------|-------------|---------|----------|----------------------|
| 1422-V-**-AA  | 60910 | 30775       | N/A     | N/A      | 500460               |
| 1422-V-**-AB  | 60910 | 30775       | 90989   | N/A      | 500460               |
| 1422-H-**-AA  | 60910 | 30774       | N/A     | External | 500460               |
| 1422-H-**-AB  | 60910 | 30774       | 90989   | External | 500460               |
| 1422-H1-**-AA | 93829 | 73589       | N/A     | In Pump  | N/A                  |

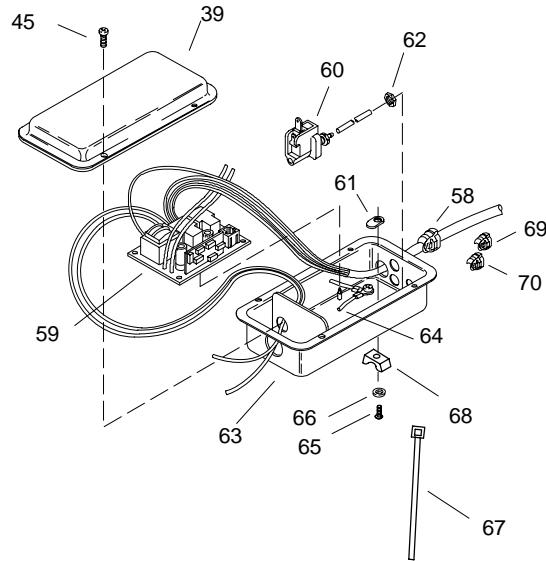


**\*\*Finish/color code must be specified when ordering.**

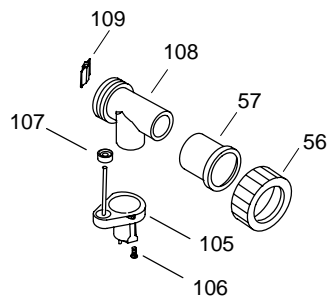


**\*\*Finish/color code must be specified when ordering.**

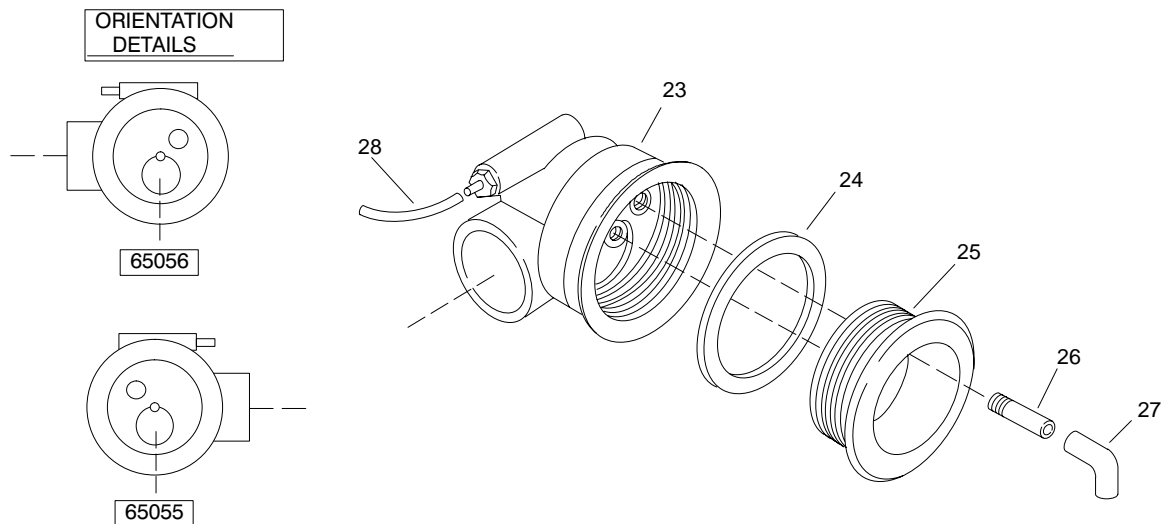
500460  
Control Assy



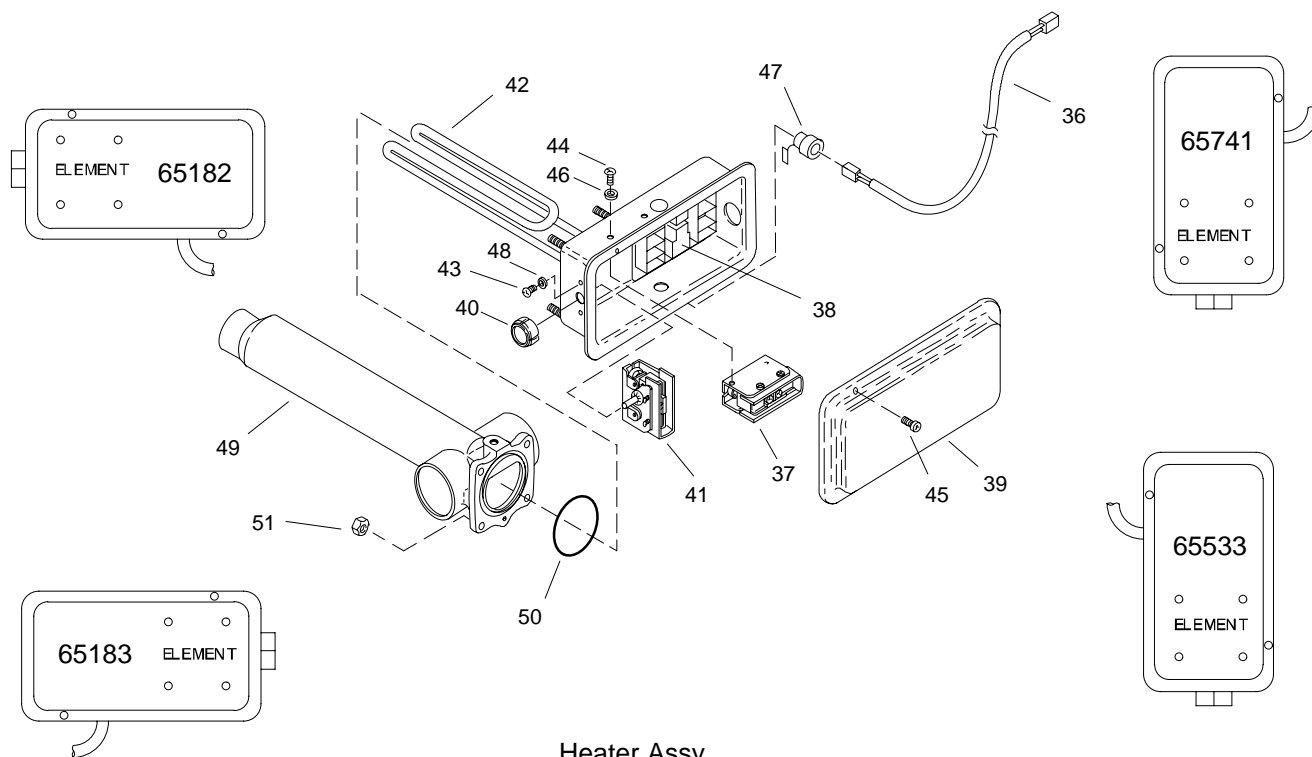
Variable Flow Valve Assy  
73592



**\*\*Finish/color code must be specified when ordering.**



Suction Assy for Pump 60910



Heater Assy

**\*\*Finish/color code must be specified when ordering.**

### SERVICE PARTS

| ITEM | PART NO. | DESCRIPTION                   |
|------|----------|-------------------------------|
| 1    | 61972    | Tube                          |
| 2    | 65157    | Finger Nut                    |
| 3    | 65156**  | Flange                        |
|      | 73513    | Flange                        |
| 4    | 67429    | Jet Flange                    |
| 5    | 65206**  | Trim Ring (Metals)            |
|      | 65205**  | Trim Ring (Colors)            |
| 6    | 65036    | Flange                        |
| 7    | 65355    | Spacer                        |
| 8    | 67999**  | Cover, Plastic                |
|      | 60561**  | Cover, Metal                  |
| 9    | 67594    | O-Ring                        |
| 10   | 65054**  | Screw                         |
| 11   | 65226**  | Plug                          |
| 12   | 91017    | Check Valve                   |
| 13   |          | Available in Service Kit Only |
| 14   | 67665    | Plug                          |
| 15   | 67889    | Housing                       |
| 16   | 94821    | O-Ring                        |
| 17   | 60848    | Connector (V-AA/AB Model)     |
|      | 60845    | Connector (H-AA/AB Model)     |
|      | 93709    | Connector (H1-AA Model)       |
| 18   | 60979    | Slip Nut (V/H-AA/AB Model)    |
|      | 60979-A  | Slip Nut (H1-AA Model)        |
| 19   | 60797    | Tee                           |
| 20   |          | Available in Service Kit Only |
| 21   |          | Available in Service Kit Only |
| 22   | 66265    | Coupling (V/H-AA/AB Model)    |
|      | 61249    | Coupling (H1-AA Model)        |
| 23   | 65056    | Elbow (V/H-AA/AB Model)       |
|      | 93685    | Elbow (H1-AA Model)           |
| 24   | 65885    | Gasket                        |
| 25   | 65036    | Flange                        |
| 26   | 65069    | Tube                          |
| 27   | 65122    | Elbow                         |
| 28   | 61072    | Tube                          |
| 29   | 90989    | Pump Bracket                  |
| 30   | 91150    | Bolt                          |
| 31   | 67111    | Washer                        |
| 32   | 67095    | Washer                        |
| 33   | 60125    | Washer                        |
| 34   | 64163    | Screw                         |
| 35   | 65791    | Washer                        |
| 36   | 68686    | Cord                          |
| 37   | 68705    | Switch                        |
| 38   | 65198    | Circuit Board                 |
| 39   | 60340    | Cover                         |
| 40   | 65186    | Knob, Thermostat              |
| 41   | 60540    | Thermostat                    |
| 42   | 65194    | Heater Flange                 |
| 43   | 69079    | Screw                         |
| 44   | 63563    | Screw                         |
| 45   | 60320    | Screw                         |
| 46   | 64468    | Washer                        |
| 47   | 67264    | Strain Relief Bushing         |
| 48   | 64463    | Washer                        |
| 49   | 65196    | Heater Tube                   |
| 50   | 65197    | O-Ring                        |
| 51   | 90153    | Nut                           |
| 52   | 61563    | Tee                           |
| 53   | 60559    | Elbow (V-AA/AB Model)         |
|      | 61213    | Elbow (H1-AA Model)           |
| 54   | 73518    | Plug                          |
| 55   | 65331    | Band Seal                     |
| 56   | 60979    | Slip Nut                      |
| 57   | 60848    | Connector                     |
| 58   | 69589    | Bushing                       |
| 59   | 66537    | Circuit Board                 |
| 60   | 91239    | Air Switch                    |
| 61   | 67065    | Lug                           |
| 62   | 91355    | Washer                        |
| 63   | 65160    | Enclosure                     |
| 64   | 65193    | Support                       |
| 65   | 62959    | Screw                         |
| 66   | 64212    | Washer                        |

### SERVICE PARTS

| ITEM | PART NO. | DESCRIPTION                |
|------|----------|----------------------------|
| 67   | 65328    | Strap                      |
| 68   | 65329    | Bracket, Strap             |
| 69   | 68693    | Cord Grip                  |
| 70   | 67264    | Cord Grip                  |
| 71   | 30774    | Switch (H-AA/AB Model)     |
|      | 30775    | Switch (V-AA/AB Model)     |
| 72   | 500405   | Decal (H-AA/AB Model)      |
|      | 500406   | Decal (V-AA/AB Model)      |
| 73   | 73589    | Switch, Assy (H1-AA Model) |
| 74   | 73521    | Switch, Wire               |
| 75   | 93765**  | Switch, Cover              |
| 76   | 69228    | Elbow (AA Model)           |
|      | 61536    | Elbow (AB Model)           |
| 77   | 60985    | Shaft Seal                 |
| 78   | 73558    | O-Ring                     |
| 79   | 73575    | Cover                      |
| 80   | 73559    | Nut                        |
| 81   | 21998    | Screw                      |
| 82   | 74705    | Barrier                    |
| 83   | 73569    | Base                       |
| 84   | 94812    | Screw                      |
| 85   | 73573    | Motor                      |
| 86   | 73577    | Impeller                   |
| 87   | 73580    | Circuit Board              |
| 88   | 93820    | Capacitor                  |
| 89   | 94062    | Spacer                     |
| 90   | 74824    | Bolt                       |
| 91   | 60974    | Motor                      |
| 92   | 60993    | Impeller                   |
| 93   | 60972    | Slinger                    |
| 94   | 60927    | Volute Assy                |
| 95   | 74823    | End Cap                    |
| 96   | 60912    | Shim Kit                   |
| 97   | 60981    | O-Ring                     |
| 98   | 60926    | Cover                      |
| 99   | 60982    | Screw                      |
| 100  | 62726    | Screw                      |
| 101  | 73515-A  | Isolation Mount            |
| 102  | 61937    | Coupling                   |
| 103  | 65301    | Tube                       |
| 104  | 90773    | Elbow                      |
| 105  | 73594    | Motor Assy                 |
| 106  | 73598    | Screw                      |
| 107  | 73596    | Seal                       |
| 108  | 73593    | Body                       |
| 109  | 73597    | Plate                      |
| 110  | 90787    | Tube (V-AA/AB Model)       |
|      | 90788    | Tube (H-AA/AB Model)       |
| 111  | 60561    | Reducer                    |

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### SERVICE KITS

| PART NO. | ITEM | QTY.  | DESCRIPTION                           |
|----------|------|-------|---------------------------------------|
| 93836    |      |       | 1/2" Tube Kit (AB Model)              |
|          | 13   | 1 ea. | Tube                                  |
|          |      | 2 ea. | Coupling                              |
| 93838    |      |       | 1" Tube Kit (AA Model)                |
|          | 13   | 1 ea. | Tube                                  |
|          |      | 2 ea. | Coupling                              |
| 94889    |      |       | 1 1/4" Suction Tube Kit (AA/AB Model) |
|          | 20   | 1 ea. | Tube                                  |
|          |      | 1 ea. | Elbow                                 |
| 94890    |      |       | 1 1/2" Suction Tube Kit (H1-AA Model) |
|          | 20   | 1 ea. | Tube                                  |
|          |      | 1 ea. | Elbow                                 |
| 93839    |      |       | 1 1/4" Tube Kit (AA/AB Model)         |
|          | 21   | 1 ea. | Tube                                  |
|          |      | 2 ea. | Coupling                              |
| 94853    |      |       | 1 1/2" Tube Kit (H1-AA Model)         |
|          | 21   | 1 ea. | Tube                                  |
|          |      | 2 ea. | Coupling                              |
| 65533    |      |       | Whirlpool Heater Assy                 |
|          | 36   | 1 ea. | Cord                                  |
|          | 37   | 1 ea. | Switch                                |
|          | 38   | 1 ea. | Circuit Board Assy                    |
|          | 39   | 1 ea. | Cover                                 |
|          | 40   | 1 ea. | Knob                                  |
|          | 41   | 1 ea. | Thermostat                            |
|          | 42   | 1 ea. | Heater Flange                         |
|          | 43   | 2 ea. | Screw                                 |
|          | 44   | 1 ea. | Screw                                 |
|          | 45   | 1 ea. | Screw                                 |
|          | 46   | 1 ea. | Washer                                |
|          | 47   | 1 ea. | Strain Relief Bushing                 |
|          | 48   | 1 ea. | Washer                                |
| 500460   |      |       | Control Assy                          |
|          | 45   | 6 ea. | Screw                                 |
|          | 58   | 1 ea. | Bushing                               |
|          | 59   | 1 ea. | Circuit Board                         |
|          | 60   | 1 ea. | Air Switch                            |
|          | 61   | 3 ea. | Lug                                   |
|          | 62   | 1 ea. | Washer                                |
|          | 63   | 1 ea. | Enclosure                             |
|          | 64   | 2 ea. | Support                               |
|          | 65   | 1 ea. | Screw                                 |
|          | 66   | 1 ea. | Washer                                |
|          | 67   | 1 ea. | Strap                                 |
|          | 68   | 1 ea. | Bracket, Strap                        |
| 93829    |      |       | Pump (w/Integral Heater)              |
|          | 77   | 1 ea. | Shaft Seal                            |
|          | 79   | 1 ea. | Cover                                 |
|          | 78   | 1 ea. | O-Ring                                |
|          | 80   | 4 ea. | Nut                                   |
|          | 81   | 4 ea. | Screw                                 |
|          | 82   | 1 ea. | Barrier                               |
|          | 83   | 1 ea. | Base                                  |
|          | 84   | 4 ea. | Screw                                 |
|          | 85   | 1 ea. | Motor                                 |
|          | 86   | 1 ea. | Impeller                              |
|          | 87   | 1 ea. | Circuit Board                         |
|          | 88   | 1 ea. | Capacitor                             |
|          | 89   | 1 ea. | Spacer                                |

### SERVICE KITS

| PART NO. | ITEM | QTY.  | DESCRIPTION              |
|----------|------|-------|--------------------------|
| 60910    |      |       | Pump                     |
|          | 77   | 1 ea. | Shaft Seal               |
|          | 90   | 4 ea. | Bolt                     |
|          | 91   | 1 ea. | Motor                    |
|          | 92   | 1 ea. | Impeller                 |
|          | 93   | 1 ea. | Slinger                  |
|          | 94   | 1 ea. | Volute Assy              |
|          | 95   | 1 ea. | End Cap                  |
|          | 96   | 1 ea. | Shim Kit                 |
|          | 97   | 1 ea. | O-Ring                   |
|          | 98   | 1 ea. | Cover                    |
|          | 99   | 6 ea. | Screw                    |
|          | 100  | 2 ea. | Screw                    |
| 73592    |      |       | Variable Flow Valve Assy |
|          | 56   | 1 ea. | Slip Nut                 |
|          | 57   | 1 ea. | Connector                |
|          | 105  | 1 ea. | Motor                    |
|          | 106  | 2 ea. | Screw                    |
|          | 107  | 1 ea. | Seal                     |
|          | 108  | 1 ea. | Body                     |
|          | 109  | 1 ea. | Plate                    |

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