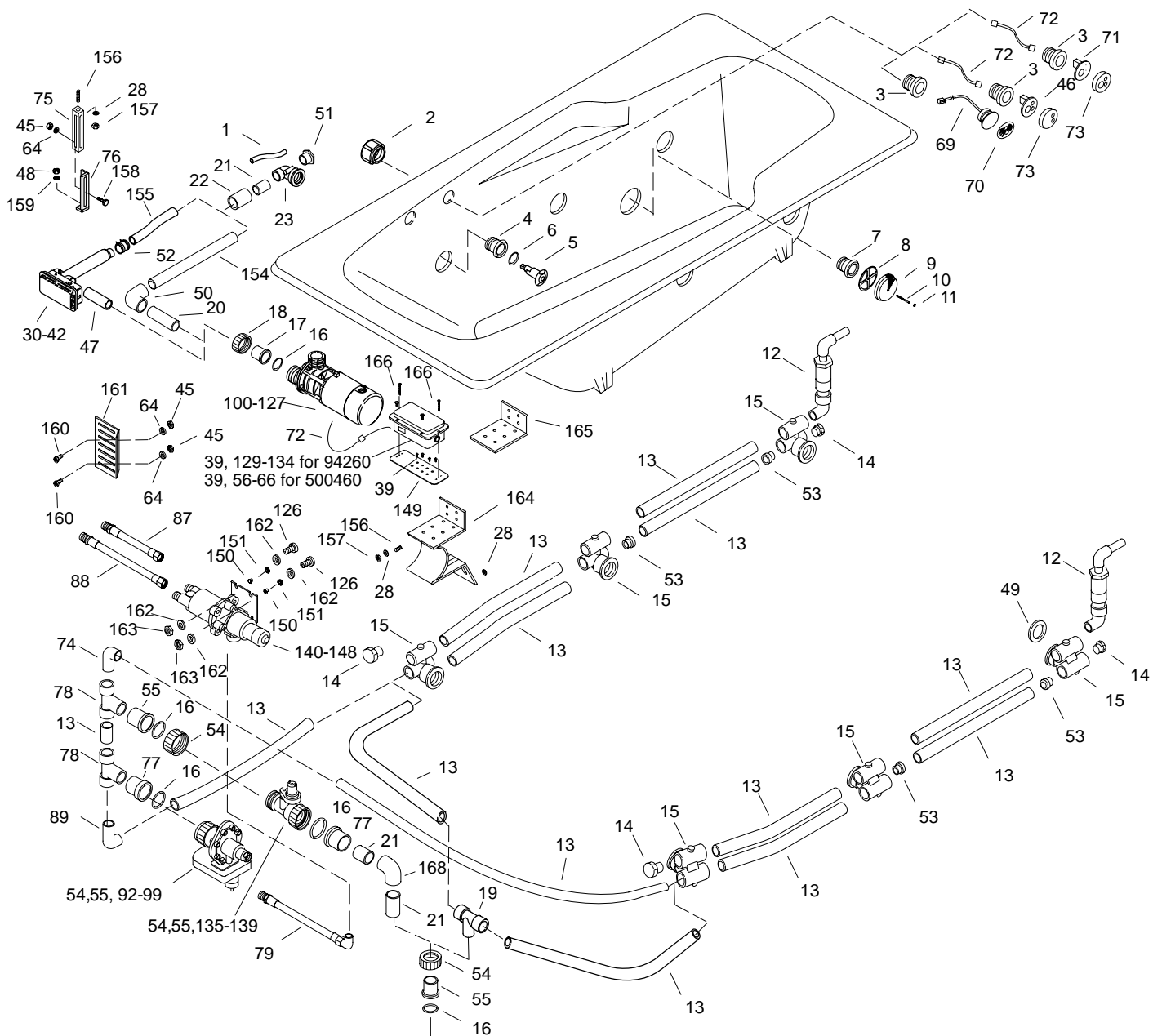


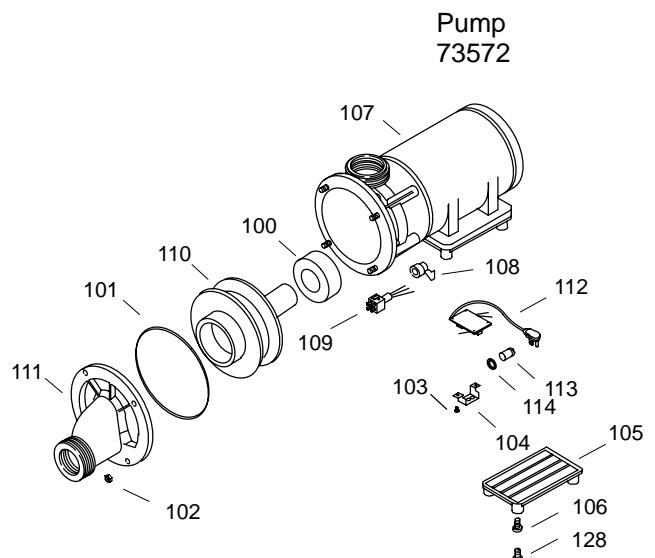
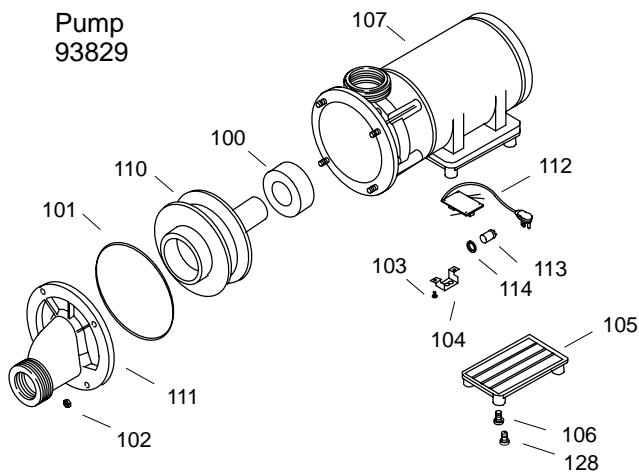
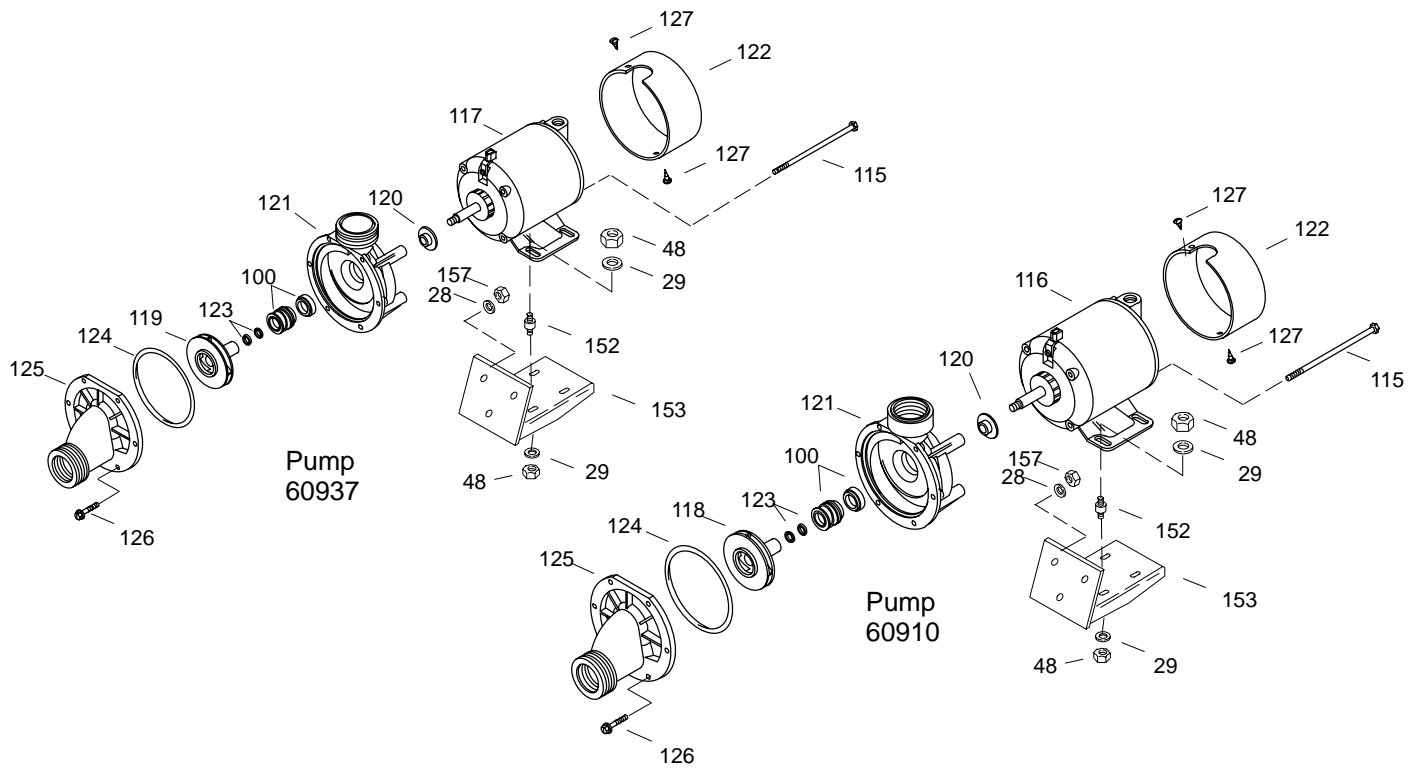
KOHLER[®] SERVICE PARTS

CARIBBEAN™ WHIRLPOOL

K#	Pump	Pump Switch	Bracket	w/Heater	Control Retrofit Kit
812-V-**-AA	60937	30775	94092	N/A	500460
812-V-**-AB	60937	30775	94092	N/A	500460
812-V-**-AC	60910	30775	94092	N/A	500460
812-VH-**-AA	60937	30774	94092	External	500460
812-VH-**-AB	60937	30774	94092	External	500460
812-H-**-AC	60910	30774	94092	External	500460
812-N-**-AA	73572	73589	N/A	In Pump	94260
812-H1-**-AA	93829	73589	N/A	In Pump	N/A

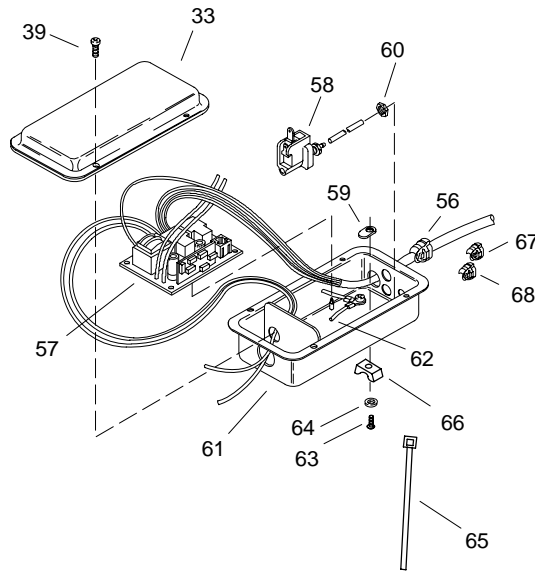


****Finish/color code must be specified when ordering.**

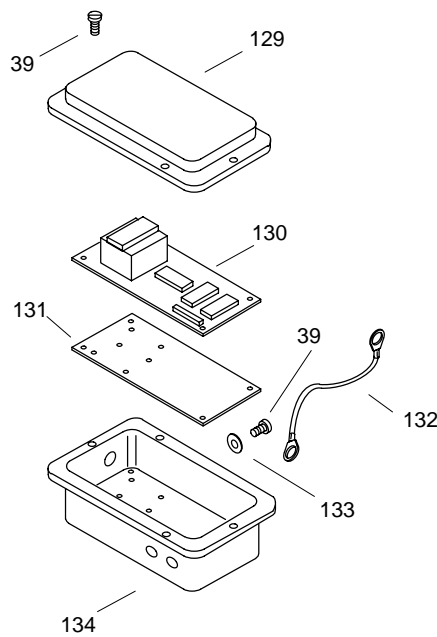


****Finish/color code must be specified when ordering.**

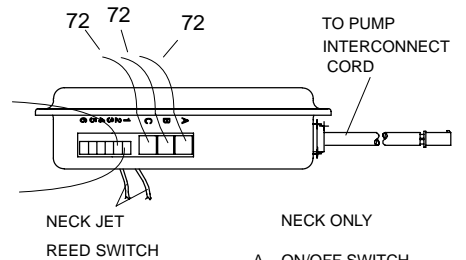
500460
Control Assy



94260-AA
Control Assy

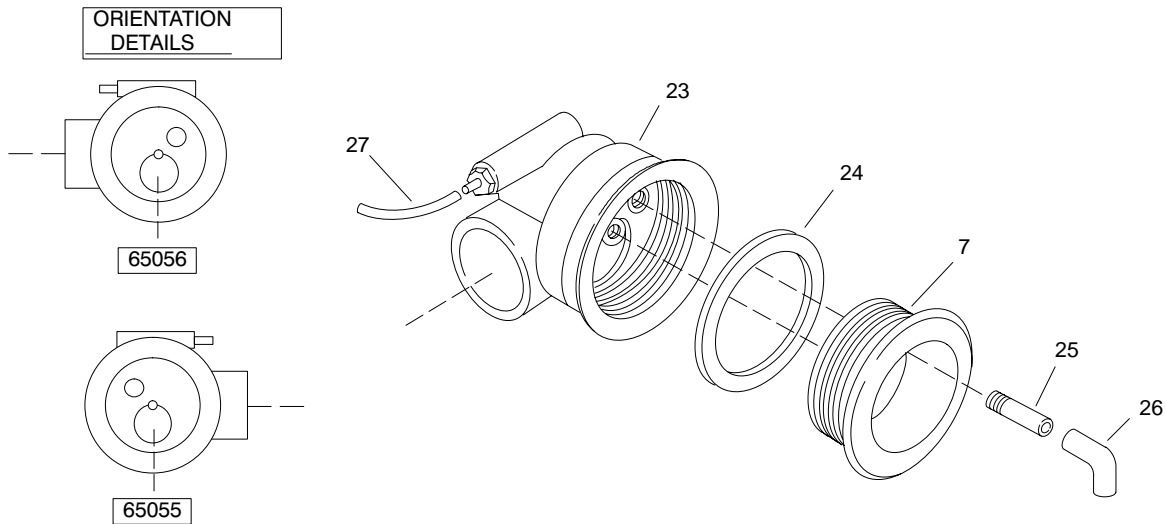


Auxiliary Control Diagram

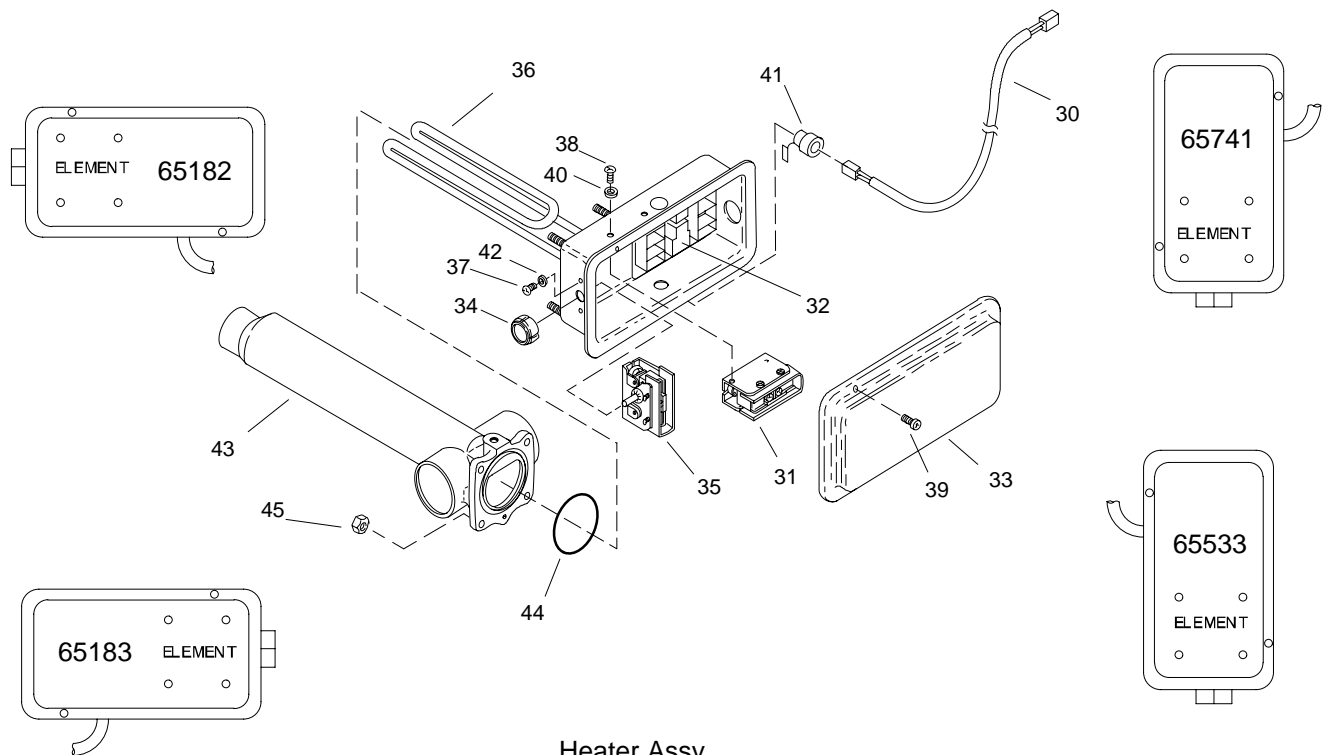


- NECK ONLY
- A - ON/OFF SWITCH
 - B - NECK/BACK SWITCH
 - C - PUMP
 - 1 - NECK VALVE
 - 2 - NECK PULSE CAN

****Finish/color code must be specified when ordering.**



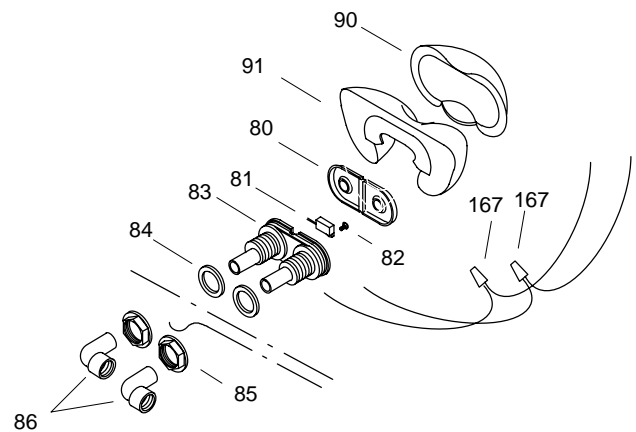
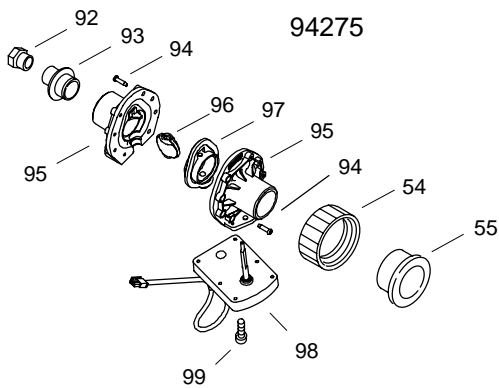
Suction Assy for Pump 60910



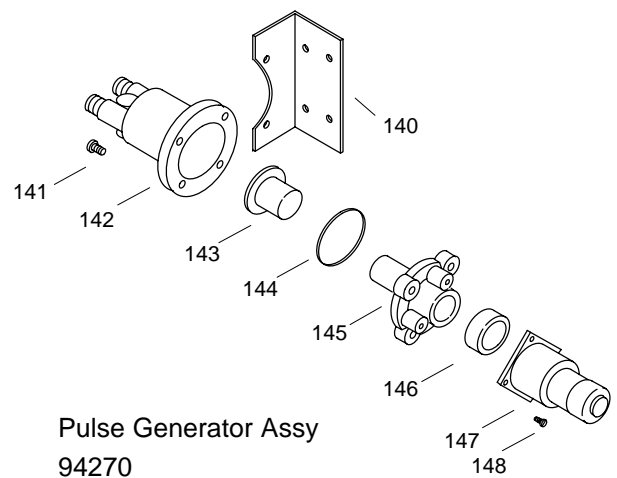
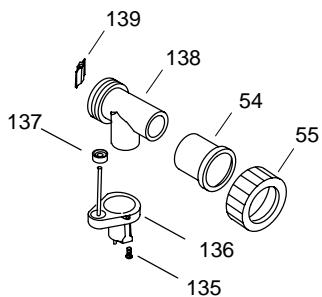
Heater Assy

****Finish/color code must be specified when ordering.**

Shut-Off Valve Assy
94275



Variable Flow Valve Assy
73592



****Finish/color code must be specified when ordering.**

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	61972	Tube
2	65157	Finger Nut
3	65156**	Flange (V/H-AA/AB/AC Model)
	73513	Flange (N/H1-AA Model)
4	67429	Jet Flange
5	65205**	Trim Ring (Colors)
	65206**	Trim Ring (Metals)
6	67594	O-Ring
7	65036	Flange
8	65355	Spacer
9	67999**	Cover, Plastic
	60561**	Cover, Metal
10	65054**	Screw
11	65226**	Plug
12	91017	Check Valve
13		Available in Service Kit Only
14	67665	Plug
15	67889	Housing
16	94821	O-Ring
17	60848	Connector (V-AA/AB/AC Model)
	60845	Connector (H-AA/AB/AC Model)
	93709	Connector (N/H1-AA Model)
18	60979	Slip Nut (V/H-AA/AB/AC Model)
	60979-A	Slip Nut (N/H1-AA Model)
19	60797	Tee
20		Available in Service Kit Only
21		Available in Service Kit Only
22	66265	Coupling (V/H-AA/AB/AC Model)
	61249	Coupling (N/H1-AA Model)
23	65056	Elbow (V/H-AA/AB/AC Model)
	93685	Elbow (N/H1-AA Model)
24	60050	Gasket
25	65069	Tube
26	65122	Elbow
27	61072	Tube
28	67111	Washer
29	67095	Washer
30	68686	Cord
31	68705	Switch
32	65198	Circuit Board Assy
33	60340	Cover
34	65186	Knob, Thermostat
35	60540	Thermostat
36	65194	Heater Flange
37	69079	Screw
38	63563	Screw
39	60320	Screw
40	64468	Washer
41	67264	Strain Relief Bushing
42	64463	Washer
43	65196	Heater Tube
44	65197	O-Ring
45	90153	Nut
46	93538	Neck Switch
47	65732	Tube
48	90154	Locknut
49	67886	Gasket
50	60559	Elbow (V/H-AA/AB/AC Model)
	61213	Elbow (N/H1-AA Model)
51	73518	Plug
52	65331	Band Seal
53	60561	Reducer
54	60979	Slip Nut
55	60848	Connector
56	69589	Bushing
57	66537	Circuit Board
58	91239	Air Switch
59	67065	Lug
60	91355	Washer
61	65160	Enclosure
62	65193	Support
63	62959	Screw
64	64212	Washer
65	65328	Strap

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
66	65329	Bracket, Strap
67	68693	Cord Grip
68	67264	Cord Grip
69	30774	Switch (H-AA/AB/AC Model)
	30775	Switch (V-AA/AB/AC Model)
70	500405	Decal (H-AA/AB/AC Model)
	500406	Decal (V-AA/AB/AC Model)
71	73589	Switch, Assy (N/H1-AA Model)
72	73521	Switch, Wire
73	93765**	Switch, Cover
74	61536	Elbow
75	65574	Heater Strap (H-AA/AB/AC Model)
76	65558	Heater Bracket (H-AA/AB/AC Model)
77	92076	Adapter
78	60797	Tee
79	94318-A	Hose
80	93511**	Cover
81	93493	Sensor
82	93931	Screw
83	93509	Neck Jet Body
84	93542	Neck Jet Gasket
85	93823	Nut
86	93848	Elbow
87	93948-D	Hose
88	93948-A	Hose
89	94256	Elbow
90	94726-A	Pillow Cover, White
	94726-B	Pillow Cover, Black
91	94377	Pillow
92	94268	Bushing
93	94274	Adapter
94	50506	Screw
95	94095	Body
96	94093	Butterfly
97	94094	Seal
98	94273	Motor
99	63149	Screw
100	60985	Shaft Seal
101	73558	O-Ring
102	73559	Nut
103	21998	Screw
104	74705	Barrier
105	73569	Base
106	94812	Screw
107	73573	Motor
108	94287	Bushing
109	94285	Interconnect Cord
110	73577	Impeller
111	73575	Cover
112	73580	Circuit Board Assy
113	93820	Capacitor
114	94062	Spacer
115	74824	Bolt
116	60911	Motor
117	60974	Motor
118	60994	Impeller
119	60993	Impeller
120	60972	Slinger
121	60927	Volute Assy
122	74823	End Cap
123	60912	Shim Kit
124	60981	O-Ring
125	60926	Cover
126	60982	Screw
127	62726	Screw
128	73515-C	Isolation Mount
129	94408	Cover
130	94415	Circuit Board
131	94416	Insulation
132	94450	Wire
133	61776	Washer
134	94407	Box
135	73598	Screw
136	73594	Motor Assy
137	73596	Seal

**Finish/color code must be specified when ordering.

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
138	73593	Body
139	73597	Plate
140	93411	Bracket
141	97146	Screw
142	93325	Cannister
143	93326	Rotor
144	97143	O-Ring
145	91930	Shaft Assy
146	92024	Spacer
147	94403	Motor
148	97145	Screw
149	94269	Mounting Plate
150	91820	Sleeve
151	91819	Grommet
152	69743	Mount
153	94092	Bracket
154	64342	Tube (V-AA/AB Model)
	91741	Tube (V-AC Model)
	94890	Tube (N/H1 -AA Model)
155	65731	Tube (H-AA/AB Model)
	91741	Tube (V-AC Model)_
156	67662	Screw
157	90155	Locknut
158	64163	Screw
159	67123	Washer
160	63010	Screw
161	94387-A	Plate
162	63270	Washer
163	60170	Nut
164	94072-F	Bracket
165	95028-D	Bracket
166	94405	Screw
167	94307	Connector
168	60559	Elbow

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
93836			1/2" Tube Kit
	13	1 ea.	Tube
		2 ea.	Coupling
93838			1" Tube Kit
	13	1 ea.	Tube
		2 ea.	Coupling
94889			1 1/4" Suction Tube Kit (AA/AB Model)
	20	1 ea.	Tube
		1 ea.	Elbow
94890			1 1/2" Suction Tube Kit (N-AA/H1-AA Model)
	20	1 ea.	Tube
		1 ea.	Elbow
93839			1 1/4" Tube Kit (AA/AB Model)
	21	1 ea.	Tube
		2 ea.	Coupling
94853			1 1/2" Tube Kit (N-AA/H1-AA Model)
	21	1 ea.	Tube
		2 ea.	Coupling
65182			Whirlpool Heater Assy
	30	1 ea.	Cord
	31	1 ea.	Switch
	32	1 ea.	Circuit Board Assy
	33	1 ea.	Cover
	34	1 ea.	Knob
	35	1 ea.	Thermostat
	36	1 ea.	Heater Flange
	37	2 ea.	Screw
	38	1 ea.	Screw
	39	1 ea.	Screw
	40	1 ea.	Washer
	41	1 ea.	Strain Relief Bushing
	42	1 ea.	Washer

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
500460			Control Assy
	39	6 ea.	Screw
	56	1 ea.	Bushing
	57	1 ea.	Circuit Board
	58	1 ea.	Air Switch
	59	3 ea.	Lug
	60	1 ea.	Washer
	61	1 ea.	Enclosure
	62	2 ea.	Support
	63	1 ea.	Screw
	64	1 ea.	Washer
	65	1 ea.	Strap
	66	1 ea.	Bracket, Strap
94260			Control Assy
	39	3 ea.	Screw
	129	1 ea.	Cover
	130	1 ea.	Circuit Board
	131	1 ea.	Insulation
	132	1 ea.	Wire
	133	1 ea.	Washer
	134	1 ea.	Box
94275			Shut-Off Valve Assy
	54	1 ea.	Slip Nut
	55	1 ea.	Connector
	92	1 ea.	Bushing
	93	1 ea.	Adapter
	94	8 ea.	Screw
	95	2 ea.	Body
	96	1 ea.	Butterfly
	97	1 ea.	Seal
	98	1 ea.	Motor
	99	1 ea.	Screw
73592			Variable Flow Valve Assy
	54	1 ea.	Slip Nut
	55	1 ea.	Connector
	135	2 ea.	Screw
	136	1 ea.	Motor
	137	1 ea.	Seal
	138	1 ea.	Body
	139	1 ea.	Plate
93590			Neck Jet Manifold
	81	1 ea.	Sensor
	82	1 ea.	Screw
	83	1 ea.	Neck Jet Body
73572			Pump
	100	1 ea.	Seal
	101	1 ea.	O-Ring
	102	4 ea.	Nut
	103	4 ea.	Screw
	104	1 ea.	Barrier
	105	1 ea.	Base
	106	4 ea.	Screw
	107	1 ea.	Motor
	108	1 ea.	Bushing
	109	1 ea.	Interconnect Cord
	110	1 ea.	Impeller
	111	1 ea.	Cover
	112	1 ea.	Circuit Board Assy
	113	1 ea.	Capacitor
	114	1 ea.	Spacer
93829			Pump
	100	1 ea.	Shaft Seal
	101	1 ea.	O-Ring
	102	4 ea.	Nut
	103	4 ea.	Screw
	104	1 ea.	Barrier
	105	1 ea.	Base
	106	4 ea.	Screw
	107	1 ea.	Motor
	110	1 ea.	Impeller
	111	1 ea.	Cover
	112	1 ea.	Circuit Board Assy
	113	1 ea.	Capacitor
	114	1 ea.	Spacer

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SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
60937			Pump
	100	1 ea.	Shaft Seal
	115	4 ea.	Bolt
	117	1 ea.	Motor
	119	1 ea.	Impeller
	120	1 ea.	Slinger
	121	1 ea.	Volute Assy
	122	1 ea.	End Cap
	123	1 ea.	Shim Kit
	124	1 ea.	O-Ring
	125	1 ea.	Cover
	126	6 ea.	Screw
	127	2 ea.	Screw
	60910		
100		1 ea.	Shaft Seal
115		4 ea.	Bolt
116		1 ea.	Motor
118		1 ea.	Impeller
120		1 ea.	Slinger
121		1 ea.	Volute Assy
122		1 ea.	End Cap
123		1 ea.	Shim Kit
124		1 ea.	O-Ring
125		1 ea.	Cover
126		6 ea.	Screw
127		2 ea.	Screw
94270			
	140	1 ea.	Bracket
	141	4 ea.	Screw
	142	1 ea.	Can
	143	1 ea.	Rotor
	144	1 ea.	O-Ring
	145	1 ea.	Shaft Assy
	146	1 ea.	Spacer
	147	1 ea.	Motor
	148	4 ea.	Screw

****Finish/color code must be specified when ordering.**